Government of Bihar BIHAR URBAN INFRASTRUCTURE DEVELOPMENT CORPORATION LIMITED

NATIONAL COMPETITIVE BIDDINGTHROUGH

(Two-Envelope Bidding Process)

E-PROCUREMENT WWW.eproc.bihar.gov.in

BIDDING DOCUMENTS

<u>Issued on:</u>

For A Contract

TO (i) DESIGN AND BUILD SEWAGE TREATMENT PLANT OF CAPACITY 16 MLD INCLUDING MAIN PUMPING STATION AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; (ii) SURVEY, REVIEW THE DESIGNS, REDESIGN WHERE NECESSARY, AND BUILD REMAINING WORK OF NEW UNDERGROUND SEWERAGE NETWORK OF ABOUT 67 KM LENGTH INCLUDING TRENCHLESS, INCLUDING SURVEY, DESIGN, CONSTRUCTION OF 2 NOS. INTERMEDIATE PUMPING STATIONS AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; AND (iii) OPERATION & MAINTENANCE OF THE COMPLETE WORKS OF SEWAGE TREATMENT PLANT, SEWERAGE NETWORK AND PUMPING STATIONS FOR A PERIOD OF 15 YEARS AT BUXAR TOWN, STATE OF BIHAR, INDIA.

NIT. No: BUIDCo/Yo-1195/19(P-2)-189 (IN-NMCG-169089-CW-RFB), Date: 19.12.2020



Project	:	NATIONAL GANGA RIVER BASIN PROJECT
Owner	:	ManagingDirector Bihar Urban Infrastructure Development Corporation Limited Near RajapurPul, West Boring Canal Road, Patna – 800001 Tel: 0612- 2558412 Email: mdbuidco@gmail.com,cebuidco@gmail.com Web: http://buidco.in

Bidding Documents

FOR A CONTRACT

TO (i) DESIGN AND BUILD SEWAGE TREATMENT PLANT OF CAPACITY 16 MLD INCLUDING MAIN PUMPING STATION AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; (ii) SURVEY, REVIEW THE DESIGNS, REDESIGN WHERE NECESSARY, AND BUILD REMAINING WORK OF NEW UNDERGROUND SEWERAGE NETWORK OF ABOUT 67 KM LENGTH INCLUDING TRENCHLESS, INCLUDING SURVEY, DESIGN, CONSTRUCTION OF 2 NOS. INTERMEDIATE PUMPING STATIONS AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; AND (iii) OPERATION & MAINTENANCE OF THE COMPLETE WORKS OF SEWAGE TREATMENT PLANT, SEWERAGE NETWORK AND PUMPING STATIONS FOR A PERIOD OF 15 YEARS AT BUXAR TOWN, STATE OF BIHAR, INDIA.

Invitation for Bids

For A Contract

TO (i) DESIGN AND BUILD SEWAGE TREATMENT PLANT OF CAPACITY 16 MLD INCLUDING MAIN PUMPING STATION AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; (ii) SURVEY, REVIEW THE DESIGNS, REDESIGN WHERE NECESSARY, AND BUILD REMAINING WORK OF NEW UNDERGROUND SEWERAGE NETWORK OF ABOUT 67 KM LENGTH INCLUDING TRENCHLESS, INCLUDING SURVEY, DESIGN, CONSTRUCTION OF 2 NOS. INTERMEDIATE PUMPING STATIONS AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; AND (iii) OPERATION & MAINTENANCE OF THE COMPLETE WORKS OF SEWAGE TREATMENT PLANT, SEWERAGE NETWORK AND PUMPING STATIONS FOR A PERIOD OF 15 YEARS AT BUXAR TOWN, STATE OF BIHAR, INDIA.

BIHAR URBAN INFRASTRUCTURE DEVELOPMENT CORPORATION LTD

[A Govt of Bihar Undertaking]





INVITATION FOR BIDS (IFB)



COUNTRY -INDIA

NATIONAL GANGA RIVER BASIN PROJECT THROUGH E-PROCUREMENT

WWW.eproc.bihar.gov.in

(WORLD BANKFUNDED)

National CompetitiveBidding

(Two-Envelope Bidding Process withe-Procurement)

No: BUIDCo/Yo-1195/19(P-2)-189 (IN-NMCG-169089-CW-RFB) Date: 19.12,2020

- 1. The National Mission for Clean Ganga (NMCG), Department of Water Resources, River Development and Ganga Rejuvenation (DoWR, RD&GR), Ministry of Jal Shakti, Government of India has received financing of US\$ 600 million from the World Bank towards the cost of the National Ganga River Basin Project and intends to apply a part of the proceeds towards payments under the contract for work detailed below.
- 2. The NMCG, State Governments of Uttarakhand, Uttar Pradesh, Bihar, Jharkhand and West Bengal and the ULB have entered into a Memorandum of Agreement for implementation of the NGRBA programme in the respective States.
- 3. The State Government of Bihar, Bihar Urban Infrastructure Development Corporation (BUIDCo), Patna Municipal Corporation and DoWR have entered into a Memorandum of Understanding towards the implementation of this project forming a part of the NGRBA Programme.
- 4. Qualification requirements as listed briefly below are required to be fulfilled by the bidder. [Bidders are advised to refer to the bidding documents for complete details]

Financial:

- (a) Net worth of INR 38.8 Crs. in each of last3 financial years.
- (b) Cash credit facility of INR 137 Million.

Technical:

- i. It has Designed, developed, built, tested and commissioned at least one Sewage Treatment Plant of 14 MLD capacity of the same process as proposed for this contract under clause 3.3 (a) of Instruction to Bidders of secondary treatment of sewage during the last 7 years preceding preceding the date of bid publication. The experience of BNR may be of a separate STP of any capacity.
- ii. The bidder or his nominated sub-contractor should have successfully designed, developed, built, tested and successfully commissioned at least one Sewage Treatment Plant of 14 MLD capacity of the same process as proposed for this contract under clause 3.3 (a) of Instruction to Bidders, which has been operating successfully (meeting all the environmental norms specified in the Contract) for a period of minimum 1 year during the last 7 years preceding the date of bid publication. The Bidder shall inform on whether said STP included the treatment for nutrient removal or not. However, this information shall not be considered for qualification purposes.

- iii. The Bidder has the experience in operating and maintaining successfully at least one Sewage Treatment Plant of 14 MLD capacity for secondary treatment of sewage of any process technology for a period of 1 year during the last 7 years preceding the date of bid publication.
- iv. The treatment process technology proposed for this contract has been adopted (not necessarily built by the bidder) in at least 1 locations having similar climatic conditions during last 7 years preceding the date of bid publication and that such STP has been operating successfully (meeting all the environmental norms specified in the Contract) for a period of minimum 1 year over a period of last 7 years preceding the date of bid publication.
- v. A) It has designed, developed, built, tested and commissioned at least one Sewerage Network of 46 Km Length out of which 8 KM should be equal to and above 300 mm dia pipe during the last 7 years preceding preceding the date of bid publication.
 - B) Designed, developed, built, tested and commissioned atleast 1 sewage pumping stations having minimum capacity not less than 15 MLD during last 7 years preceding the date of bid publication.
- vi. It has designed, developed, built, tested and commissioned Sewerage Network minimum 1.0.Km of length using trenchless technology of minimum diameter 150mm and above during last 7 years.
- 5. Bidding will be conducted through the National Competitive Bidding Procedure as specified in the World Bank's Guidelines: Procurement of Goods, Works and Non-consulting Services under IBRD Loans and IDA Credits &Grants, January 2011, revised July, 2014, and is open to all eligible bidders as defined in the Guidelines. In addition, please refer to paragraphs 1.6 and 1.7 of the Guidelines setting forth the World Bank's policy on conflict of interest.

The **Bihar Urban Infrastructure Development Corporation Ltd** (Owner) in the State of Bihar, India invites sealed bids under single stage two envelope systems from eligible bidders for the works detailed in the table below. The bidders may submit bids for the following work as per Instructions to Bidders and the Annexures thereto.

Name of the Work	Bid Processing Fee	Cost of Bidding Document	Period
TO (i) DESIGN AND BUILD SEWAGE TREATMENT PLANT OF CAPACITY 16 MLD INCLUDING MAIN PUMPING STATION AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; (ii) SURVEY, REVIEW THE DESIGNS, REDESIGN WHERE NECESSARY, AND BUILD REMAINING WORK OF NEW UNDERGROUND SEWERAGE NETWORK OF ABOUT 67 KM LENGTH INCLUDING TRENCHLESS, INCLUDING SURVEY, DESIGN, CONSTRUCTION OF 2 NOs. INTERMEDIATEPUMPING STATIONS AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; AND (iii) OPERATION & MAINTENANCE OF THE COMPLETE WORKS OF SEWAGE TREATMENT PLANT, SEWERAGE NETWORK AND PUMPING STATIONS FOR A PERIOD OF 15 YEARS AT BUXAR TOWN, STATE OF BIHAR, INDIA.	INR 17,700/-	INR 20,000/-	20 Months

6.	Place & Date of Pre-bid meeting	:	Date 11.01.2021 Time 03:00PM. BUIDCo office, Near Rajapur Pul, West Boring Canal Road Patna Last query received via e-mail Id cebuidco@gmail.com & pdhqbuidco@gmail.com on or before 12.01.2021 till 03:00 PM
7.	Date of downloading of bid document	:	From 29.12.2020 to 28.01.2021 up to 03:00 PM Through website www.eproc.bihar.gov.in
8.	Last date and time for receipt (upload) of bids	:	Date 29.01.2021 up to 03:00 PM Through website www.eproc.bihar.gov.in
9.	Last Date and time for Submission of hard copy		Date 29.01.2021 up to 03:00 PM
10.	Time and date of opening technical bids	:	Date 29.01.2021 Time 03:30 PM
11.	Time and date of opening of financial bids	:	To be communicated later on
12.	Place of opening of bid	:	Through website www.eproc.bihar.gov.in
13.	Period of bids validity	:	120 days
14.	Officer inviting bids	:	Chief Engineer, Design, Planning & Monitoring, BUIDCo

15.	For participating in E – tendering process, the contractor shall have to get themselves registered to get user ID, Password and Digital signature. This will enable them to access the website www.eproc.bihar.gov.in and download/participate in E – tender. All tender queries related to this tender shall be communicated at mdbuidco@gmail.com/ cebuidco@gmail.com/pdhqbuidco@gmail.com.			
16.	(i) Bid processing fees to be paid through online mode i.e. Internet payment getaway (Credit/Debit Card), Net Banking, NEFT/RTGS. (ii) Bids along with necessary online payments must be submitted through e-procurement portal www.eproc.bihar.gov.in before the date & time specified in the NIT. The department does not take any responsibility for the delay/Non availability of internet connection, Network Traffic/Holidays or any other reasons".			
17.	The tender documents can be obtained through website www.eproc.bihar.gov.in and www.buidco.in			
18.	Bid document cost should be paid by draft of any scheduled banks payable in favour of Managing Director, Bihar Urban Infrastructure Development Corporation Ltd, Original Bank Draft will have to be submitted in the office of Managing Director, Bihar Urban Infrastructure Development Corporation Ltd, Near RajapurPul, West Boring Canal Road, Patna-800001 on or before 29.01.2021 Time 03:00 PM failing which the tender will be rejected.			
19.	EMD Not required as per NMCG Office Memorandum TE-16011/2/2020-O/oPS NMCG Dated 24.11.2020. However a "form of bid security declaration" is attached with bid document which must be submitted by bidder.			
20.	All the information/corrigendum/addendum related to the project shall be published on the website www.eproc.bihar.gov.in and www.buidco.in . The authority shall have the right to reject the bid partially or fully without assigning any reason what so ever.			
21.	For any information department help line No. 18003456109 may be used			
22.	Further details of works can be obtained from the office of Executive Engineer (Design, Planning, and Monitoring). BUIDCo. For clarification, regarding the E –tendering process, please contact e-procurement, Helpdesk, first Floor, M/22, Bank of India Building, Road No-25, Sri Krishna Nagar, Patna – 800 001, Telephone no. 0612-2523006, Mobile No –07542028164.			
	Sd/-			
	Chief Engineer			
	Design, Planning, Monitoring,			
	Urban Development & Housing Department BUIDCo, Patna			
	TO THE PARTY OF TH			

Bihar Urban Infrastructure Development Corporation, Near Rajapur Pul, West Boring Canal Road, Patna-800001 (Tel: 0612-2506213/2506109,Email: mdbuidco@gmail.com)

BIHAR URBAN INFRASTRUCTURE DEVELOPMENT CORPORATION LTD

[A Govt of Bihar Undertaking]





INVITATION FOR BIDS (IFB)



COUNTRY - INDIA

NATIONAL GANGA RIVER BASIN PROJECT THROUGH E-PROCUREMENT www.eproc.bihar.gov.in

(WORLD BANK FUNDED)

National Competitive Bidding (Two-Envelope Bidding Process with e-Procurement)

No: BUIDCo/Yo-1195/19(P-2)-189 (IN-NMCG-169089-CW-RFB) Date-19.12.2020

The Bihar Urban Infrastructure Development Corporation Ltd. (BUIDCo) (Owner) in the State of Bihar, India invites bids through eproc (www.eproc.bihar.gov.in)from eligible Bidders for the works comprising (i) DESIGN AND BUILD SEWAGE TREATMENT PLANT OF CAPACITY 16 MLD INCLUDING MAIN PUMPING STATION AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; (ii) SURVEY, REVIEW THE DESIGNS, REDESIGN WHERE NECESSARY, AND BUILD REMAINING WORK OF NEW UNDERGROUND SEWERAGE NETWORK OF ABOUT 67 KM LENGTH INCLUDING TRENCHLESS, INCLUDING SURVEY, DESIGN, CONSTRUCTION OF 2 NOS. INTERMEDIATEPUMPING STATIONS AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; AND (iii) OPERATION & MAINTENANCE OF THE COMPLETE WORKS OF SEWAGE TREATMENT PLANT, SEWERAGE NETWORK AND PUMPING STATIONS FOR A PERIOD OF 15 YEARS AT BUXAR TOWN, STATE OF BIHAR, INDIA.

- 1. Detailed Invitation for Bid which includes instructions for submission of bids and all other relevant information is available on www.eproc.bihar.gov.in.Bidding Documents will be available with effect from 29.12.2020.
- 2. The last date & time of bid submission is **29.01.2021 at 03:00 PM**. The bids will be opened on the same day at **03:30 PM**.
- 3. The interested eligible bidders may participate in the bidding process as per instructions given in the bidding documents
- 4. EMD Not required as per NMCG Office Memorandum TE-16011/2/2020-O/oPS NMCG Dated 24.11.2020. However a "form of bid security declaration" is attached with bid document which must be submitted by bidder.

Sd/-Chief Engineer

Design, Planning, Monitoring, Urban Development & Housing Department BUIDCo, Patna

Bihar Urban Infrastructure Development Corporation, Near Rajapur Pul, West Boring Canal Road, Patna-800001 (Tel: 0612-2506213/2506109,Email: mdbuidco@gmail.com)

INSTRUCTION TO BIDDERS

FOR A CONTRACT

TO (i) DESIGN AND BUILD SEWAGE TREATMENT PLANT OF CAPACITY 16 MLD INCLUDING MAIN PUMPING STATION AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; (ii) SURVEY, REVIEW THE DESIGNS, REDESIGN WHERE NECESSARY, AND BUILD REMAINING WORK OF NEW UNDERGROUND SEWERAGE NETWORK OF ABOUT 67 KM LENGTH INCLUDING TRENCHLESS, INCLUDING SURVEY, DESIGN, CONSTRUCTION OF 2 NOs. INTERMEDIATE PUMPING STATIONS AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; AND (iii) OPERATION & MAINTENANCE OF THE COMPLETE WORKS OF SEWAGE TREATMENT PLANT, SEWERAGE NETWORK AND PUMPING STATIONS FOR A PERIOD OF 15 YEARS AT BUXAR TOWN, STATE OF BIHAR, INDIA.

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INSTRUCTIONS TO BIDDERS

Section 1 Introduction

1.1 Source of Funds & Scope ofwork

- a. The Borrower named in the Bid Data Sheet has received loan/credit (hereafter called -loan||) from the International Bank for Reconstruction and Development (IBRD) (hereafter interchangeably called —the Bank||) of the U.S. dollar amount indicated in the Bid Data Sheet. The loan will be used in various currencies toward the cost of the Projectnamed in the Bid Data Sheet. The Borrower intends to apply a portion of the proceeds of this loan to eligible payments under the contract for which these Bidding Documents are issued.
- b. The State and Urban Local Body (ULB) **named in the Bid Data Sheet**shall, provide a portion of the Capital Cost and Operation and Maintenance Cost for the Operations Period as per the provisions of thisContract.
- c. Payment by the Bank will be made only at the request of the Borrower and upon approval by the Bank, in accordance with the terms and conditions of the loan agreement, and will be subject in all respects to the terms and conditions of that agreement. The loan agreement prohibits a withdrawal from the loan account for the purpose of any payment to persons or entities, or for any import of Plant and Equipment, if such payment or import, to the knowledge of the Bank, is prohibited by a decision of the United Nations Security Council taken under Chapter VII of the Charter of the United Nations. No party other than the Borrower shall derive any rights from the loan agreement or have any claim to the loanproceeds.
- d. Scope of work: The bidder's scope of work shall include(i) design and build sewage treatment plant of installed capacity**indicated in theBid Data Sheet**and all appurtenant structures and allied works; (ii) survey, review the designs, redesign where necessary, and build new underground sewerage network including sewage pumping station(s) of length and capacity **indicated in theBid Data Sheet**and all appurtenant structures and allied works; and (iii) operation & maintenanceafter successful commissioning and testing of the complete works ("**Project**") of sewage treatment plant, sewerage network and pumping stationsfor a period of 15 years at the Place and State**indicated in the Bid DataSheet**.
- e. The Owner shall make available (i) the Right of Way and the land areafor the Sewage Treatment Plant and all appurtenant structuresup to the area allocated for this facility as **indicated in the Bid Data Sheet;** and (ii) the Right of Way for the Sewerage Network, and the land area allocated for setting up the Sewage Pumping Station(s) and all appurtenant structures as **indicated in the Bid DataSheet**.
- f. For Sewage Treatment Plant: the selected Bidder shall adopt the most appropriate and techno economically feasible treatment process technology and Design the Sewage Treatment Plant ensuring that the Design standards and the performance standards as specified in the Contract are satisfied along with other conditions as may be applicable under thelaw.

- g. For SewerageNetwork:
 - (a) the Owner shall make available all the designs and drawings pertaining to the proposed Sewerage Network including alignment, peripheral landetc.;
 - (b) the selected bidder shall conduct field survey, review the available designs, redesign where necessarythe Sewerage Network based on the survey, ensuring that the design standards and the performance standards as specified in the Contract are satisfied along with other conditions as may be applicable as per the law; and
 - (c) if the selected bidder (Operator) redesigns where necessary, he shall obtain Owner's approval of the redesigned component and work shall be carried out as per the revised approved design. Payments will be made for the actual quantities as per rates quoted by the bidder and incorporated in the Contract. R7ates for items not found in the original BOQ or variations in quantities from the original BOQ will be regulated as per provisions of the Contract.

1.2 Eligible Bidders

- 1.2.1 A bidder may be a firm that is a private entity, agovernment-owned entity—subject to ITB 1.2.5 or any combination of such entities in the form of a joint venture (JV) under an existing agreement or with the intent to enter into such an agreement supported by a letter of intent. In the case of a joint venture, all members shall be jointly and severally liable for the execution of the Contract in accordance with the Contract terms. The JV shall nominate Representative who shall have the authority to conduct all business for and on behalf of any and all the members of the JV during the bidding process and, in the event the JV is awarded the Contract, during contract execution. Unless specified in the BDS, there is no limit on the number of members in aJV.
- 1.2.2 Bidder shall not have a conflict of interest. Any Bidder found to have a conflict of interest shall be disqualified. A Bidder may be considered to have a conflict of interest for the purpose of this bidding process, if the Bidder:
 - (a) directly or indirectly controls, is controlled by or is under common control with another Bidder; or
 - (b) receives or has received any direct or indirect subsidy from another Bidder; or
 - (c) has the same legal representative as another Bidder; or
 - (d) has a relationship with another Bidder, directly or through common third parties, that puts it in a position to influence the bid of another Bidder, or influence the decisions of the Employer regarding this bidding process; or
 - (e) participates in more than one bid in this bidding process. Participation by a Bidder in more than one Bid will result in the disqualification of all Bids in which such Bidder is involved. However, this does not limit the inclusion of the same subcontractor in more than one bid; or
 - (f) any of its affiliates participated as a consultant in the preparation of the design or technical specifications of the works that are the subject of the bid; or
 - (g) any of its affiliates has been hired (or is proposed to be hired) by the Employer or Borrower as Engineer for the Contract implementation; or
 - (h) would be providing goods, works, or non-consulting services resulting from or directly related to consulting services for the preparation or implementation of the project specified in the BDS ITB 1.1(a) that it provided orwere

- provided by any affiliate that directly or indirectly controls, is controlled by, or is under common control with that firm; or
- (i) has a close business or family relationship with a professional staff of the Borrower (or of the project implementing agency, or of a recipient of a part of the loan) who: (i) are directly or indirectly involved in the preparation of the bidding documents or specifications of the contract, and/or the bid evaluation process of such contract; or (ii) would be involved in the implementation or supervision of such contract unlessthe conflict stemming from such relationship has been resolved in a manneracceptable to the Bank throughout the procurement process and execution of the contract.
- 1.2.3 Bidders that are Government-owned enterprises or institutions in the Employer's Country may participate only if they can establish that they (i) are legally and financially autonomous (ii) operate under commercial law, and (iii) are not dependent agencies of the Employer. To be eligible, a government-owned enterprise or institution shall establish to the Bank's satisfaction, through all relevant documents, including its Charter and other information the Bank may request, that it: (i) is a legal entity separate from thegovernment (ii) does not currently receive substantial subsidies or budget support; (iii) operates like any commercial enterprise, and, inter alia, is not obliged to pass on its surplus to the government, can acquire rights and liabilities, borrow funds and be liable for repayment of its debts, and can be declared bankrupt; and (iv) is not bidding for a contract to be awarded by the department or agency of the government which under their applicable laws or regulations is the reporting or supervisory authority of the enterprise or has the ability to exercise influence or control over the enterprise or institution.
- 1.2.4 ABidder shall not be under suspension from bidding by the Employer as the result of the operation of a Bid–SecuringDeclaration.
- 1.2.5 A Bidder may have the nationality of any country, subject to the restrictions pursuant to ITB 1.2.7. A Bidder shall be deemed to have the nationality of a country if the Bidder is constituted, incorporated or registered in and operates in conformity with the provisions of the laws of that country, as evidenced by its articles of incorporation (or equivalent documents of constitution or association) and its registration documents, as the case may be. This criterion also shall apply to the determination of the nationality of proposed sub-contractors or sub-consultants for any part of the Contract including relatedServices.
- A Bidder that has been sanctioned by the Bank in accordance with the ITB 6.8, including in accordance with the Bank's Guidelines on Preventing and Combating Corruption in Projects Financed by IBRD Loans and IDA Credits and Grants (—Anti-Corruption Guidelines), shall be ineligible to be prequalified for, bid for, or be awarded a Bank-financed contract or benefit from a Bank-financed contract, financially or otherwise, during such period of time as the Bank shall have determined. The list of debarred firms and individuals is available as **specified in the BDS.**
- 1.2.7 Firms and individuals may be ineligible if so indicated in**Schedule A -Part g** and (a) as a matter of law or official regulations, the Borrower's country prohibits commercial relations with that country, provided that the Bank is satisfied that such exclusion does not preclude effective competition for the supply of goods or the contracting of works or services required; or (b) by an act of compliance with a decision of the United Nations

Security Council taken under Chapter VII of the Charter of the United Nations, the Borrower's country prohibits any import of goods or contracting of works or services from that country, or any payments to any country, person, or entity in that country.

1.2.8 A Bidder shall provide such evidence of eligibility satisfactory to the Owner, as the Owner shall reasonablyrequest.

1.3 Eligible Materials, Equipment, and Services

The materials, Equipment and services to be supplied under the Contract and financed by the Bank may have their origin in any country, subject to the restrictions specified in Schedule A - Part g - Eligible Countries, and all expenditures under the Contract will not contravene such restrictions. At the Owner's request, Bidders may be required to provide evidence of the origin of materials, equipment andservices

1.4 Inspection and Audit

The Bank requires compliance with its policy in regard to corrupt and fraudulent practices as set forth in Section 6.8. In further pursuance of this policy, Bidders shall permit and shall cause its agents (whether declared or not), sub-contractors, sub-consultants, service providers, or suppliers and any personnel thereof, to permit the Bank to inspect all accounts, records and other documents relating to any prequalification process, bid submission, and contract performance (in the case of award), and to have them audited by auditors appointed by the Bank.

1.5 Cost of Bidding

The bidder shall bear all costs associated with the preparation and submission of its bid, and the Owner will in no case be responsible for these costs, regardless of the conduct or outcome of the biddingprocess.

Section 2:The BiddingDocuments

2.1 Content of BiddingDocuments

- a. The nature of the services, the site and the plant that are to be designed, built, operated and maintained by the Bidder, the procedures that are to be followed during the bidding process and the contract terms and technical requirements are prescribed in the Bidding Documents. The Bidding Documents consistof:
 - 1. the Instructions to Bidders(ITB);
 - 2. the Bid DataSheet;
 - 3. Annexure A to the Bidding Documents –Forms
 - a. Bidder's BidForm
 - b. Bidder's PriceSchedules
 - c. Form of BidSecurity
 - d. Form of PerformanceSecurity

- e. Format of Curriculum Vitae for Proposed KeyStaff
- f. Form for Clarification Questions
- g. List of eligibleCountries
- h. QualificationCriteria
- i. InformationForms
- j. Declaration Format for Deemed ExportBenefits
- k. Form of Letter of Intent by JVPartners
- 1. Form of Power of Attorney for JointVenture
- m. Form of undertaking by JVPartners
- 4. Annexure B to the Bidding Documents the contract (the —Draft Contract|) consisting of:
 - i. Form of Contract;
 - ii. General Conditions of the Contract; and
 - iii. Schedulesattached to theContract
- 5. Addenda to the documents listed in ITB Section 2.1 (a) (1) to (4), if any are issued by the Owner.

The Invitation for Bids issued by the Owner is not part of the Bidding Documents.

The documents listed in ITB Section 2.1 (a) (1), (2), (3), (4) and (5) are collectively the —Bidding Documents.

Each Bidder shall examine all instructions, terms and conditions, forms, specifications and other information contained in the Bidding Documents. If the Bidder fails to provide all documentation and information required by the Bidding Documents; or submits a Bid which is not substantially responsive to the terms and conditions of the Bidding Documents, such action is at the Bidder's risk and the Owner may determine that the Bid is non-responsive to the Bidding Documents and may rejectit.

2.2 Clarification of BiddingDocuments

- a. A prospective Bidder requiring any clarification of the Bidding Documents may notify the Owner in writing by mail, courier, fax or hand delivery at the Owner's mailing address **indicated in the Bid Data Sheet**. Similarly, if a Bidder feels that any important provision in the Bidding Documents, such as those listed in ITB Section 3.3, will be unacceptable, such an issue must be raised during the clarificationstage.
- b. All such queries and requests for clarification shall be submitted using the Form for Clarification Questions contained in Annexure A Part f to the BiddingDocuments.
- c. The Owner will respond in writing to any request for clarification or modification of the Bidding Documents that it receives on the Form for Clarification Questions no later than the date **set out in the timetable in the Bid Data Sheet**. Written copies of the Owner's response, including an explanation of the query but not identification of its source, (the —Response to Questions Document) will be sent to all prospective BiddersthathavereceivedtheBiddingDocuments.Ifsimilarorrepeatedqueriesare.

made by Bidders, the Owner may list those queries as one query & respond to such query only once.

2.3 SiteVisit

- a. Each Bidder is advised to visit and inspect the site/alignment of (a) the proposed Sewage Treatment Plant; and (b) the Sewerage Network, IPS(the —Site Visit) and their surroundings and obtain for itself on its own responsibility all information that may be necessary for preparing the Bid and entering into the Contract. The Owner will schedule a time on or after the date set out in the timetable **specified in the Bid Data Sheet** and develop a procedure for Bidders to conduct a Site Visit. The costs of visiting the site shall be at the Bidder's ownexpense.
- b. Each Bidder and any of its personnel or agents will be granted permission by the Owner to enter upon its premises and lands for the purpose of such a Site Visit, but only upon the express condition that the Bidder, its personnel and agents will release and indemnify the Owner, the Borrower and their personnel and agents from and against all liability in respect thereof and will be responsible for death or personal injury, loss of or damage to property and any other loss, damage, costs and expenses incurred as a result of the SiteVisit.

2.4 Data Room and BackgroundInformation

Owner shall establish a data room (the —Data Room!) at the location **specified in Bid Data Sheet** with a collection of relevant data to be accessible to Bidders or their representatives from the date set out in the timetable **specified in the Bid Data Sheet** until the deadline for submission of Bids (the —Submission Deadline!), in accordance with a schedule established by the Owner.

2.5 Pre-BidMeeting

Each prospective Bidder is invited to attend a Pre-Bid Meeting, which will take place at the venue and time **stipulated in the Bid Data Sheet**. While attendance at the pre-bid meeting is not mandatory, Bidders are strongly encouraged to attend. The purpose of the pre-bid meeting is to provide a technical presentation and to clarify issues and answer questions on any matter that may be raised at the meeting. Each prospective Bidder is requested, as far as possible, to submit any question in writing to reach the Owner not later than one week before the pre-bid meeting. It may not be practicable at the meeting to answer questions received late, but questions and responses will be transmitted as indicated hereafter. Minutes of the pre-bid meeting will be transmitted without delay to all prospective Bidders that have been issued Bidding Documents. All responses to questions raised at the pre-bid meeting will be included in the Response to Questions Document. The proceedings of the pre-bid meeting, reply to the queries and corrigendum if any will also be uploaded on the websites **pecified in the Bid DataSheet**.

2.6 Amendment of BiddingDocuments

a. At any time prior to the Submission Deadline, the Owner may, for any reason, whether at its own initiative, or in response to a clarification requested by a prospective Bidder, amend the Bidding Documents by addendum. No other communications of any kind whatsoever, including, without limitation, the minutes of the pre-bid meeting or the Response to Questions Document, shall modify the BiddingDocuments.

- b. Addenda, if any, will be sent in writing by air mail, courier or facsimile to all prospective Bidders and will be binding on them. Bidders shall immediately acknowledge receipt to the Owner of any such amendment, and it will be assumed that the information contained therein has been taken into account by the Bidder in its Bid. Such Addenda will also be uploaded on the website specified in ITB2.5.
- c. In order to afford prospective Bidders reasonable time in which to take the amendment into account in preparing their Bids, the Owner may, at its discretion, extend the Submission Deadline, in which case, the Owner will notify all prospective Bidders in writing of the extendeddeadline.

2.7 Contact with the Owner for the Purpose of Clarification

The prospective Bidders shall contact only the persons **named at the addresses in the Bid Data Sheet** for the purpose of requesting information and clarification or for any other purpose relating to the bidding process. The prospective Bidders shall not contact any other person at the Owner during the bidding process. From the time of Bid opening to the time of Contract award, if any Bidder wishes to contact the Owner on any matter related to the bidding process, it may do so in writing.

2.8 Information Provided by the Owner/Bidders DueDiligence

- a. Each Bidder is solely responsible for conducting its own independent research, due diligence, and any other work or investigations and for seeking any other independent advice necessary for the preparation of Bids, negotiation of agreements, and the subsequent delivery of all services to be provided by the Bidder that has been successful in the bidding process (the —Successful Bidder). The Bidder shall submit its bid considering that the treated effluent from the STP has to be discharged into the location as specified in the **Bid Data Sheet** under ITB3.3(b).
- b. No representation or warranty, express or implied, is made and no responsibility of any kind is accepted by the Owner or its advisors, employees, consultants or agents, for the completeness or accuracy of any information contained in the Bidding Documents or the Response to Questions Document, or provided during the bidding process or during the term of the Contract. The Owner and its advisors, employees, consultants and agents shall not be liable to any person or entity as a result of the use of any information contained in the Bidding Documents or the Response to Questions Document, or provided during the bidding process or during the term of the Contract.
- c. Bidders shall not rely on any oral statements made by the Owner or its advisors, employees, consultants oragents.
- d. All Bidders shall, prior to submitting their Bid, review all requirements with respect to corporate registration and all other requirements that apply to companies that wish to conduct business in the Owner's country. The Bidders are solely responsible for all matters relating to their legal capacity to operate in the jurisdiction to which this bidding processapplies.

2.9Timetable

a. The estimated timetable, from the issuance of the Bidding Documents to the identification by the Owner of the Successful Bidder and the execution of the Contract, is **set out in the Bid DataSheet**.

b. The Owner may, in its sole discretion and without prior notice to the Bidders, amend the estimated timetable specified in the Bid Data Sheet. Bidders shall not rely in any way whatsoever on the estimated timetable **specified in the Bid Data Sheet** and the Owner shall not incur any liability whatsoever arising out of amendments to the estimated timetable. The Owner shall give notice of timetable changes, if any, by addenda.

Section 3: Preparation of Bids

3.1 Language ofBid

The Bid prepared by the Bidder, all correspondence and documents related to the Bid exchanged by the Bidder and the Owner and the bidding process shall be written in the language **specified in the Bid Data Sheet**, provided that any printed literature furnished by the Bidder may be written in another language, as long as such literature is accompanied by a translation of its pertinent passages in the language specified in the Bid Data Sheet, in which case, for purposes of interpretation of the Bid, the translation shall govern.

3.2 Documents Comprising theBid

- 1. Each Bidder shall submit only one Bid . The Bid shall comprise two Parts, namely the Technical Section and the Financial Section. These two Parts shall be submitted simultaneously. The Technical Section which contains the following parts in the following order:
 - i. Part I the information required by ITB Section 3.3;
 - ii. Part II the Bid Security required by ITB Section 3.4;
 - iii. Part III the Bid Form required by ITB Section 3.5 (a), and the information required by ITB Section 3.5 (b)and Appendix to Bid containing completed Tables of Schedule of Adjustment Data as required by ITB Section 3.11b;
 - iv. Part IV where applicable, the joint venture documents required by ITB Section 3.6;
 - v. Part V the power of attorney required by ITB Section 3.7;
 - vi. Part VI the declaration of commissions and gratuities required by ITB Section 3.8;
 - vii. Part VII Optional, separately bound pre-printed literature as per ITB Section 3.9; and
- 2. One Financial Section which shall consist of the Price Schedules completed in accordance with ITB Section 3.10.
- a. Each Bidder shall also submit an initialled Draft Contract, in accordance with ITB Section 3.15 (b), in the same envelope as its TechnicalSection.

3.3 Technical Section - Part I - Technical and StaffingInformation

The Bidder, while making his technical proposal shall consider the following aspects.

For STP

- a. The Owner shall make available the right of way and the land area allocated for this facility for setting up of Sewage Treatment Plant. The bidders will be free to offer STP based on a process/processes to meet the desired effluent standards, utilizing the partially completed STP infrastructure already created (based on Activated Sludge Process and existing at site, and indicate in their bid the actual land requirement for setting up treatment facility as offered by them. The status of availability and ownership of the land is specified in the Bid Data Sheet clause 1.1(e).
- The location for disposal of treated Sewage and sludge shall be as specified in the Bid Data Sheet.
- c. The land that will be required for STP, roads, drains and other appurtenant structures shall be indicated by the bidder and the cost of such Land requirement as determined on the basis of land price specified in the **Bid Data Sheet** shall be added to the bid price for evaluation of the lowest evaluated substantially responsive bidder.
- d. The Operator shall design and construct the STP with installed capacity as indicated in the Bid Data Sheet clause1.1(d).

For Network

e. The owner shall make available the right of way for the Sewerage Network and land area allocated for setting up the Sewage Pumping Station and all appurtenant structures. The Owner shall also make available the right of way for the network/appurtenant structures/arrangements. The status of availability and ownership of the land is **specified in the Bid DataSheet**.

Part-I of the Technical Section of the Bid

- f. **For STP**: Part-I of the Technical Section of the Bid shall consist of the following sub-parts in the following order:
 - 1. an executive summary of the Technical Section;
 - 2. a detailed design-build work plan including a detailed program timetable(the
 - —Design-Build Work plan) setting out the manner in which the Bidder proposes to carry out the Design-build services as defined in the Draft Contract (the
 - —Design-Build Services®) and meet the Design-build technical standards in accordance with the Technical Standards Schedule to the General Conditions. The Design-Build Work plan shall be divided into the following sections:
 - i. A well-defined proposal for the treatment process technology proposed by the Bidder, Plan for treated water as per details in bid data sheet alongwith conceptual drawings, with evidence showing the ability of the treatment process technology of meeting the service standards. The Owner will make available the land required for the STP and ancillary works up to the limit specified in Section 3.3(a) above. The Bidder's Design should aim at optimizing the land requirement. This shall also include details of modules of the treatment process and the details of modular approach to capacity addition if adopted in the proposal.
 - ii. a section entitled —Drawings which consists of conceptual drawings that are sufficiently detailed to communicate the Bidder's Design intent for all

components of the proposed Sewage Treatment Plant.The conceptual drawings shall include the following:

- a. a site plan showing the location of the STP area, alignment and limits to the Bidders construction activities; along with the land required for the total planned area for STP. The site plan / layout shall include new STP, Layout of various units of preliminary and secondary treatment, tertiary treatment Layout of piping between various units and unit bypass for each unit, plant bypass, Layout of internal roads, hard standing, parking, compound wall and gate house, etc. Location of power transformer, switch room, control room and switchgear, Power wiring and underground cable layout, Relative location of administrative office, lab and control centre, Internal roads and parking provisions, Landscaping and reservations for future expansion, possible future tertiary treatment and Any other features for safe and efficient working during operations andmaintenance.
- b. a site plan showing all proposed works listed in the **Bid DataSheet**;
- a detailed narrative in support of the conceptual drawings setting out the Bidder's plan for compliance with the Design-Build Services Schedule and the technical standards set out in the Technical Standards Schedule, to include construction quality assurance and control;
- iii. a detailed program and schedule setting out the proposed sequence of works to be undertaken, including estimated start date, finish date and time allocations for individual units of the works, proposed resources to be allocated and the identification of all major milestones, including the submission of schematic Design documents, Design development documents, the Design-Build Documents and the commissioning of individual units of the Sewage Treatment Plant (STP);and
- iv. an itemised list of the principal codes of practice and standards proposed to be used for the Design-BuildServices
- 3. a section specifying the power consumption for Operations and Maintenance of the STP on an annual basis. The Bidder shall further provide the breakup of electricity consumption in various facilities in the STP on an annual basis. The Bidder shall provide the total estimated connected load in KW, maximum power demand, average energy consumption in KwH per day with full load up to the installed capacity of the STP, estimated power factor, any proposals for improving efficiency in terms of lower powerconsumption.
- g. **For Network**: Part-I of the Technical Section of the Bid for Network shall consist of the following sub-parts in the following order:
 - 1. An Executive Summary of the Technical Section;
 - 2. A detailed work plan for conducting field survey, reviewing the designs provided by the owner, redesigning (where necessary or can submit a full design but the specifications such as proposed pipe materials etc. remain the same so that there will not be any need for revising BOQ etc. except modifying some quantities) and build-work-plan comprising a detailed program timetable (the —Design-Build Work Planl) setting out the manner in which the Bidder proposes to carry out the design-buildservicesasdefinedintheDraftContract(the—Design-Build

Services) and meet the design-build technical standards in accordance with the Technical Standards Schedule to the General Conditions. The Design-Build Work plan shall be divided into the following sections:

- i. A well-defined proposal for the configuration of Sewerage Network proposed by the bidder along with the details of the manholes, Pumping Stations, system design of the pumping stations etc. The bidder's design should aim at optimizing the energy requirements for pumping of thesewage.
- ii. a section entitled —Drawings which consists of conceptual drawings that are sufficiently detailed to communicate the Bidder's design intent for all components of the proposed Sewerage Network. The conceptual drawings shall include the following:
 - a. The site plan / layout for Pumping Station, Layout of piping between various units and unit bypass for each unit, plant bypass, compound wall and gate house, etc. Location of power transformer, if applicable, location of administrative office and control centre, and any other features for safe and efficient working during operations and maintenance.
 - b. a layout plan showing all proposed works listed in the Bid DataSheet;
- iii. a detailed narrative in support of the conceptual drawings setting out the Bidder's plan for compliance with the Design-Build Services Schedule and the technical standards set out in the Technical Standards Schedule, to include construction quality assurance and control;
- iv. a detailed program and schedule setting out the proposed sequence of works to be undertaken, including estimated start date, finish date and time allocations for individual units of the works, proposed resources to be allocated and the identification of all major milestones, including the submission of schematic design documents, design development documents, the Design-Build Documents and the commissioning of individual units of the Sewage Pumping Station; and
- v. an itemized list of the principal codes of practice and standards proposed to be used for the Design-Build Services;and
 - A section specifying the Power Consumption for Operations and Maintenance of the Sewage Pumping Station on annual basis. The Bidder shall provide the total estimated connected load in kW, maximum power demand, average energy consumption in kWh per day with full load of pumping sewage up to the installed capacity, estimated power factor, any proposals for improving efficiency in terms of lower powerconsumption
- h. **For Both STP and Network**: Part-I of the Technical Section of the Bid shall further consist of the following sub-parts in the following order:
 - a section entitled —Plant and Equipment and Operator's Equipment which
 consists of a list of proposed suppliers of major Plant and Equipment and
 Operator's Equipment (Design-Build) and Operator's Equipment (Operations),
 including:

- i. plant andequipment;
- ii. Materials including pipe work and principal constructionmaterials.

For all items listed in ITB Section 3.3(h)(1), the Bidders shall provide either catalogues or detailed information with respect to manufacturer and source, model Designation, primary specifications, and year of manufacture, as applicable.

- 2. a detailed work plan (the —Operations Work Plan) setting out the manner in which the Bidder proposes to carry out the operation of the STP and Sewerage Pumping Station as set out in the Contract (the —Operations Services) and meet the operating technical standards in accordance with the Technical Standards Schedule to the General Conditions. The Operations Work Plan shall contain a section entitled —Operation and Maintenance Plan which provides an outline contents and overview of the Bidder's proposed plans and programs for Operations and Maintenance of STP and SewerageNetwork;
- 3. a detailed description of the Bidder's plans and methodologies to ensure that the requirements of the applicable Environmental Management Plan specified in the special conditions of contract for the proposed STP, Sewerage Network and allied services at Site will be implemented andmonitored;
- 4. adetailed staffing plan (the —Staffing Plan) setting out the Bidder's proposed staffing arrangements for the carrying out of the Design-Build and Operations Services. The Staffing Plan shall be divided into the following sections:
 - i. two sub-sections, (one for the Design-Build Services and one for the Operations Services) each entitled the -StaffingChart and each consisting of a chart setting out a list of all proposed Operator's Personnel positions, the role of each position, the duration of existence of the position, and the location of the staff person filling the position during the periods of assignment to carry out the Design-Build and OperationsServices;
 - ii. a section entitled —Summary of Staff Qualifications which consists of a summary table settingout,
 - a. for the Key Staff positions, the names of the Bidder's employees who will occupy the Key Staff positions during Design-Build Services; and
 - b. all proposed positions for the Operator's Key Personnel and the qualifications, years of experience and areas of expertise, including a clear indication of the expertise that the staff will provide consistent with the requirements set out in the **Bid Data Sheet** for each of the proposed positions; The Bidder's personnel as indicated in the bid proposals shall not be changed during the period of the contract. In case if the successful Bidder, intends to change the key staff, such change will be subject to approval from the Owner on justification provided by the successful Bidder. The replaced key staff shall have to be of equivalent or higher qualification and experience.

- iii. a section entitled, —Curriculum Vitael which contains the signed curriculum vitae for each of the Key Staff, in the format set out in Annexure A Part e to the BiddingDocuments;
- 5. For the purpose of ITB Section 3.3 (h)(4), —Key Staffl means those individuals that will fill the positions listed in the **Bid Data Sheet**;and
- 6. A list of all nominated sub-contractor and sub- consultants and a detailed description of the services to be carried out or the Plant and Equipment to be provided by the nominated sub-Contractor and sub-consultants. The Bidder shall provide the name and nationality of all nominated sub-contractors and sub-consultants. The Bidder shall ensure that all nominated sub-contractorsand sub consultants complywith ITB Section 3.3 (h) (6). The Bidder shall not exceed the maximum percentage of subcontracting and sub consulting set out in Bid Data Sheet.
 - i. Environmental, Social, Health and Safety (ESHS) Code of Conduct (For both STP and Network -combined orseparate)
- 1. The Bidder shall submit within 30 days of signing of the contract the Environmental, Social, Health and Safety (ESHS) Code of Conduct that will apply to the Contractor_s employees and subcontractors. The Code of Conduct shall ensure compliance with the ESHS provisions of the contractincluding those described in the followingdocuments.
- a. [Scope ofwork];
- b. [Environmental and Social Impact Assessment(ESIA)];
- c. [Environmental and Social Management Plan(ESMP)];
- d. [Consent Conditions (regulatory authority conditions attached to any permits or approvals for the project)];and
- e. Environmental and Social Management Framework for the NGRBA / NamamiGange Program
- f. [specify any other relevantdocument/s]
- 2. The code of conduct will contain obligations on all project staff (including subcontractors and day workers) that are suitable to address the following issues, as a minimum. Additional obligations may be added to respond to particular concerns of the region, the location and the project sector or to specific project requirements. The issues to be addressed include:
- i. Compliance with applicable laws, rules, and regulations of the jurisdiction
- ii. Compliance with applicable health and safety requirements (including wearing prescribed personal protective equipment, preventing avoidable accidents and a duty to report conditions or practices that pose a safety hazard or threaten theenvironment)
- iii. The use of illegalsubstances
- iv. Non-Discrimination (for example on the basis of family status, ethnicity, race, gender, religion, language, marital status, birth, age, disability, or political conviction)
- v. Interactions with community members (for example to convey an attitude of respect and non-discrimination)
- vi. Sexual harassment (for example to prohibit use of language or behavior, in particular towards women or children, that is inappropriate, harassing, abusive, sexually provocative, demeaning or culturallyinappropriate)
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- vii. Violence or exploitation (for example the prohibition of the exchange of money, employment, goods, or services for sex, including sexual favors

or other forms of humiliating, degrading or exploitative behavior)

- viii. Protection of children (including prohibitions against abuse, defilement, or otherwise unacceptable behavior with children, limiting interactions children, and ensuring their safety in projectareas)
 - ix. Sanitation requirements (for example, to ensure workers use specified sanitary facilities provided by their employer and not openareas)
 - x. Avoidance of conflicts of interest (such that benefits, contracts, or employment, or any sort of preferential treatment or favors, are not provided to any person with whom there is a financial, family, or personalconnection)
 - xi. Respecting reasonable work instructions (including regarding environmental and socialnorms)
 - xii. Protection and proper use of property (for example, to prohibit theft, carelessness orwaste)
 - xiii. Duty to report violations of thisCode
- xiv. Non retaliation against workers who report violations of the Code, if that report is made in goodfaith.
- 3. The Code of Conduct should be written in plain language and signed by each worker to indicate that they have:
- i. received a copy of thecode;
- ii. had the code explained tothem;
- iii. acknowledged that adherence to this Code of Conduct is a condition of employment; and
- iv. understood that violations of the Code can result in serious consequences, up to and including dismissal, or referral to legalauthorities.
- 4. In addition, the Bidder shall submit an outline of how this Code of Conduct will be implemented. This will include: how it will be introduced into conditions of employment/engagement, what training will be provided, how it willbe

monitored and how the Contractor proposes to deal with any breaches.

3.4 Technical Section – Part II – BidSecurity

a.	In Part II of the Technical Section of its Bid, the Bidder shall furnish, as part of its
	Bid, a Bid security in the amount and currency stipulated in the Bid Data Sheet
	Thebidsecurityofa Joint Venturemustdefineas-Bidder all Joint Venture Partners and list
	them in the followingmanner:

_a Joint Ve	ntureconsistingof	4	ʻand	4

b. The Bid Security shall, at the Bidder's option, be in the form of a certified cheque, but only if the certified cheque shows a validity date, letter of credit/ demand draft or a bank guarantee from a reputable bank or insurance company selected by the Bidder and located in any eligible country. If the institution issuing the security is located outside the country of the Borrower, it shall have a correspondent financial institution located in the country of the Borrower to make it enforceable. The format of any bank guarantee provided by a Bidder shall be in accordance with the form of Bid Security contained in Annexure APart c to the Bidding Documents. The Bidder shall ensure that the Bid Security remains valid for a period of **45 days** after the end of the original Bid Validity Period, as defined in ITB Section 3.14(a), and **45 days** after any extension subsequently requested by the Owner in accordance with ITB Section 3.14 (b).

- c. Any Bid not accompanied by an acceptable Bid Security shall be rejected by the Owner as being non-responsive. The Bid Security of a joint venture must be in the name of all of the participants in the joint venture submitting the Bid.
- d. The Owner will return the Bid Securities of the unsuccessful Bidders as promptly as possible, upon the successful Bidder's signing the contract and furnishing the required performance securityandESHS Performance Security.
- e. The Bid Security of the Successful Bidder will be returned when the Bidder has signed the Form of Contract pursuant to ITB Section 6.4 and has provided the required Performance SecurityESHS Performance Security.as set out in the Contract and ITB Section 6.5.
- f. The Bid Security may, in the discretion of the Owner, beforfeited,
 - 1. if the Bidder withdraws its Bid during the Bid Validity Period; or
 - 2. in the case of the Successful Bidder, if the Successful Bidder fails within the specified timelimit,
 - i. to execute the Form of Contract in accordance with ITB Section 6.4; or
 - ii. to furnish the Performance Security and ESHS Performance Security to the Owner in accordance with ITB Section 6.5.

3.5 Technical Section - Part III - Bid Form and QualificationInformation

- a. In Part III of the Technical Section of its Bid, each Bidder shall provide a completed Bid Form in the same form and substance as the Bid Form contained in Annexure A Part a to the BiddingDocuments.
- b. In Part III of the Technical Section of its Bid, Bidders shall submit Information Forms duly completed to evidence compliance with the Qualification Criteria provided in the AnnexureAPart h to the bidding documents. The Information Forms are provided in the Annexure A Part i to the BiddingDocuments.

3.6 Technical Section – Part IV - Joint Venture Documents and Requirements

- a. Each Joint Venture Bidder shall submit, as Part IV of the Technical Section of its Bid, a written commitment, in the form of a letter duly executed by an authorized officer of each joint venture participantwhich,
 - 1. Confirms each joint venture participant's commitment to the joint venture and acceptance of the joint venture arrangements described in the Bid in accordance with ITB Section3.6(b);
 - 2. Confirms each joint venture participant's willingness to provide a joint and several guarantee to the Owner to underwrite the performance of the joint venture in respect of the Contract; and
 - 3. Identifies which joint ventureparticipant,
 - i. will assume the leading role on behalf of the other joint venture participants; and
 - ii. will have the authority to commit all joint ventureparticipants.

- iii. will have the authority to incur liabilities and receive instructions for and on behalf of any and all participants of the jointventure.
- b. A copy of the Joint Venture Agreement entered into by the Partners (JV Participants) shall be submitted with the bid. Alternatively, a Letter of Intent as per format provided under Annexure A Part K to execute a Joint Venture Agreement in the event of a successful bid shall be signed by all partners and submitted with the bid together with a copy of the proposed Agreement, clearly indicating the objectives of the joint venture, the proposed management structure, the contribution of each participant to the joint venture operations, the commitment of the participants to joint and several liability for performance of the contract, recourse or sanctions within the joint venture in the event of default or withdrawal of any participant, and arrangements for providing the requiredindemnities.
- c. If the Successful Bidder is a Joint Venture to whom the contract is awarded, each partner of the Joint Venture shall sign and execute the contract with the Owner and shall be jointly and severally responsible to Owner for the performance of the contract.

3.7 Technical Section – Part V – Power of Attorney

Each Bidder shall provide, as Part V of the Technical Section of its Bid, a written power of attorney in accordance with ITB Section 3.15 (c).

3.8 Technical Section – Part VI – Commissions and Gratuities

In Part VI of the Technical Section of its Bid, each Bidder shall provide detailed information listing all commissions and gratuities, if any, paid or to be paid by the Bidder to agents relating to this Bid or the Contract if the Bidder is awarded the Contract. The Bidder shall list the name and address of any agents, the amount and currency paid or to be paid to the agents and the purpose of the commission or gratuity. If no such commissions and gratuities have been paid, the Bidder shall provide this information in Part VI of the Technical Section of its Bid.

3.9 Technical Section – Part VII – Pre-Printed Literature

If the Bidder wishes to provide pre-printed literature about the Bidder or the joint venture participants, that pre-printed literature shall be contained in Part VII of the Technical Section of the Bid only and shall be separately bound.

3.10 Financial Section – Price Schedules

Each Bidder shall submit completed and properly executed Price Schedules in the forms contained in Annexure A (in form of excel sheets as separetly been provided in the e-procurement website.No price bid shall be provided in the present technical bid document. Financial offer submitted with Technical bid shall be disqualified). Bidders shall complete the Price Schedules, (provided in excel sheet) in full and shall not amend or change the form in any way. The Financial Section of each Bidder's Bid shall consist of only completed and properly executed Price Schedules.

3.11 Financial Section – BidPrices

a. Bidders shall quote their Bid Price covering the total cost of (i) design, construction, testing,commissioningoftheSewageTreatmentPlant;andof(ii)survey,reviewof

design, redesign where necessary, construction, testing and commissioning of Sewerage Network (including pumping stations), and all appurtenant structures and allied works within the period **indicated in the Bid Data Sheet**, and of (iii) operation and maintenance of the complete works of Sewage Treatment Plant, Sewerage Network, and Pumping Stations for a further period of 15 years on a —single responsibility basis such that the total Bid Price covers all of the Operator's obligations mentioned in or to be reasonably inferred from the Bidding Documents in respect of the design/redesign, construction, commissioning, installation, testing, operation and maintenance etc. of the Sewage Treatment Plant and Sewerage Network (including pumping stations) as set out in the Contract.

- b. The Bidders shall quote their Bid Price in the following components:
 - For Sewage TreatmentPlant:
 - 1) Part A Design-Build Price: Total cost of design, construction, testing and commissioning of the STP including the cost for all materials, electro mechanical equipment, labour, temporary works required for the construction, ancillary & allied works, consumables, acquisition of all permits / approvals / licences, duties and taxes and all related items of work as may be necessary for setting up the STP and making it fully functional in compliance with the provisions of the Contract. Design-Build Priceshall remain firm and fixed and will not be subject to price adjustment unless specified otherwise in the Bid DataSheet.

In case the contract is subject to price adjustment, the Bidder shall furnish in the Schedule of Adjustment Data proposed weightings for various indices for both local and foreign currency components of prices for the price adjustment formulae and also sources of indices for prices quoted in foreign currency and the Owner may require the Bidder to justify its proposed source of indices.

2) Part B - Annual O & M Prices of STP for treatment of Threshold Sewage Flow indicated in the Bid Data Sheet for each of 15 years after commencement of the Operations Period, including skilled and unskilled manpower, establishment costs, consumables, energy consumption, replacements, routine maintenance and periodic maintenance of the STP in compliance with the provisions of the Contract, etc. While quoting O&M prices, the bidder shall assume that full requirements of power for operating the STP shall be met by supply from the Electricity Utility Company throughout the O&M period. The Payment of O&M price to the Operator shall, however, be subject to adjustment for the extra cost on account of Diesel consumption incurred by the Operator for using the power supply from the back-up power supply unit (DG set) when power from the Electricity Utility Company is not available. Accordingly bidder is advised to refer to provisions of Para 8 of Schedule 6 while quoting the O&Mprices.

The Annual O&M Charges shall be the base (minimum) charges payable which shall not be subject to adjustment in case actual sewage flow falls short of the Threshold Sewage Flow specified above.

3) Part C – Additional O&M Prices for treatment of sewage flow in excess of Threshold Sewage Flow on a per MLD basis foreach of the 15 yearsafter commencement of Operations Period and shall include all the fixed and variable costs such as costs of consumables, chemicals, energy consumption, etc. for treatment of the additional sewage flow in compliance with the provisions of the Contract.

For Sewerage Network:

4). Part D - Bid Price for-BOQ items: The Bidder shall fill in rates and prices for all items of the Works described in the Bill of Quantities (BOQ). Items against which no rate or price is entered by the Bidder shall be deemed covered by the rates for other items in the Bill of Quantities and will not be paid for separately by the Owner. An item not listed in the priced Bill of Quantities shall be assumed to be not included in the Bid, and provided that the Bid is determined substantially responsive notwithstanding this omission, the average price of the item quoted by substantially responsive bidders will be added to the bid price and the equivalent total cost of the bid so determined will be used for price comparison. The bid prices shall remain firm and fixed and will not be subject to price adjustment, unless otherwise provided in the BDS and the Conditions of Contract.

In case the contract is subject to price adjustment, the Bidder shall furnish in the Schedule of Adjustment Data proposed weightings for various indices for both local and foreign currency components of prices for the price adjustment formulae and also sources of indices for prices quoted in foreign currency and the Owner may require the Bidder to justify its proposed source of indices.

- 5). Part E Annual O&M Price for each of 15 yearsafter commencement of the Operations Period including skilled and unskilled manpower, establishment costs, replacements, routine maintenance and periodic maintenance of the Sewerage Network and Sewage Pumping Stations in compliance with the provisions of the Contract. While quoting O&M prices, the bidder shall assume that full requirements of power for operating the IPS (if included in the scope of work) shall be met by supply from the Electricity Utility Company throughout the O&M period. The Payment of O&M price to the Operator shall, however, be subject to adjustment for the extra cost on account of Diesel consumption incurred by the Operator for using the power supply from the back-up power supply unit (DG set) when power from the Electricity Utility Company is not available. Accordingly bidder is advised to refer to provisions of Para 8 of Schedule 6 of the Contract while quoting the O&Mprices.
- c. O&M Prices (Part B, Part C, and Part E) shall be subject to adjustment only on account of variation in electricity tariff evidenced by the electricity bills paid by the Operator for the Sewage Treatment Plant and the Sewage Pumping Station(s) to be operated and maintained by him as per Contract, with reference to the —Base Rate of Electricity stipulated in BDS. The Bidder shall provide Guaranteed Energy Consumption per MLDof the sewage handled by the Sewage Treatment Plant and the PumpingStation(s).AdjustmentofO&Mpricesshallbeapplicablefortheactual

energy consumption evidenced by the electricity bills subject to the ceiling as per guaranteed energy consumptionlevel.

d. For the purpose of submitting Bids, Bidders should note that the Bid Price shall include all kinds of taxes, duties, levies or charges of the Owner's country in accordance with the Contract.

Note:

Bidders may like to ascertain availability of tax/duty exemption benefits available in India to the contracts financed under World Bank loan/credits. They are solely responsible for obtaining such benefits which they have considered in their bid and in case of failure to receive such benefits for reasons whatsoever, the Owner will not compensate the bidder (Operator). The bidder shall furnish along with his bid a declaration to this effect in the Declaration Format provided in **Annexure A Part j** of the bidding documents.

Where the bidder has quoted taking into account such benefits, he must give all information required for issue of certificates in terms of the Government of India Central Excise Notification and Customs Notification as per form stipulated in **AnnexureA Part j**of the Bidding Documents. In case the bidder has not provided the required information or has indicated to be furnished later on in the Declaration Format, the same shall be construed that the goods/equipment for which certificate is required is Nil.

To the extent the Owner determines the quantities indicated therein are reasonable keeping in view the work schedule, construction programme and methodology, the certificates will be issued and no subsequent changes will be permitted. The certificate will be issued within 60days of signing of the contract for material, equipment and machinery.

If the bidder has considered the tax/duty exemption for materials/construction equipment to be bought for the work, the bidder shall confirm and certify that the Owner will not be required to undertake any responsibilities of the Government of India Scheme or the said exemptions being available during the contract execution, except issuing the required certificate. Where such certificates are issued by the Owner, tax/duty will not be reimbursed separately.

The bids which do not conform to the above provisions or any condition by the bidder which makes the bid subject to availability of tax/duty exemption for materials/construction equipment or compensation on withdrawal of any variations to the said exemptions will be treated as non-responsive and rejected.

Any delay in procurement of the construction equipment /machinery/goods as a result of the above shall not be entertained as a reason for granting any extension of time.

e. Bidders are strongly encouraged to review GC Section 5.6 and the Terms and Procedures of Payment Schedule (Schedule 6 of the Contract) prior to completing their Price Schedules and submitting their BidPrices.

3.12 Financial Section – BidCurrencies

For NCB

Bidders shall quote their prices in Indian Rupees only.

3.13 Bidding of alternatives not to be considered

- a. The Bidders shall base their Bids on the terms and conditions of the Bidding Documents and, without limiting the generality of the foregoing, shall,
 - 1. Submit their prices based on the terms and conditions in the BiddingDocuments;
 - 2. submit their Bids based on the assumption that the final Contract will be the same as the Draft Contract and shall not base their Bids on the premise that they may be able to change the Draft Contract; and
 - 3. Include in their Bids a Form of Contract and Draft Contract initialled on each page in accordance with ITB Section 3.15 (b)(3).
- b. No Bidder shall submit a Bid that contains statements that are inconsistent with the BiddingDocuments.
- c. A Bidder shall not submit a Bid that proposes an arrangement between the Owner and the Bidder which, in the discretion of the Owner, is different than the arrangement set out in the Bidding Documents (an —Alternative Bidl). The Owner intends to enter into a contract to design, build and operate a Sewage Treatment Facility and a Sewerage Network based on the terms and conditions of the Bidding Documents. If a Bidder submits an Alternative Bid it will be returned to the Bidder and will not be considered, in any way, by theOwner.

3.14 Period of Validity of Bid

- a. Bids shall remain valid for the period **named in the Bid Data Sheet** after the Submission Deadline or any extension thereof prescribed by the Owner for the receipt of Bids, pursuant to ITB Section 3.14 (b). A Bid valid for a shorter period shall be rejected by the Owner as being non-responsive.
- b. In exceptional circumstances, the Owner may solicit the Bidders' consent to an extension of the Bid Validity Period. The request and responses thereto shall be made in writing and sent by air mail, courier or fax. If a Bidder accepts to prolong the Bid Validity Period, the Bid Security shall also be suitably extended. A Bidder may refuse the request without forfeiting its Bid Security. A Bidder granting the request will not be required nor permitted to modify its Bid, except as provided in ITB Section4.4.

3.15 Format and Signing of Bid

- a. Each Bidder shall prepare one electronic copy of the Technical e-bid (Vol-I) and financial e-bid (Vol-II) each separately.
- b. The documents designated to be uploaded shall be physically signed at all places indicated.
- c. The e-bid document shall be digitally signed, at the time of loading, by the bidder or a person or persons duly authorized to bind the bidder to the contract. All the pages/documents of the e-bid that are to be uploaded shall be digitally signed by the person authorized to sign the e-bid.
- d. The authority of the person or persons signing the Bid to bind the Bidder shall be demonstrated by a written and duly notarized power of attorney included in the Bid and submitted as Part V of the Technical Section of the Bid and which shall bind the Bidder for the full length of the Bid ValidityPeriod.
- e. The Bid shall contain no alterations, omissions or additions, unless such corrections are initialled by the person or persons signing theBid.

Section 4:-Submission of Bids

4.1 Sealing and Marking of Bids

- a. The bidder shall download the bid document from the www.eproc.bihar.gov.in and upload the softcopy/scanned copy of required documents documents together with filled up on website.:www.eproc.bihar.gov.in. The Bidder shall enclose the Technical Bid and the Financial Bid in separate covers. The contents of Technical and Financial Bids will be as per biddocument.
- b. Each Bidder shall submit a hard copy of the original Bid Security, Power of Attorney, JV agreement, the proof of payment of price of Bidding Document and processing fee to the ...BUIDCo] in a sealed envelope. It is clarified that the Bidder will not be required to submit a hard copy of its Technical and/or Financial Bid, and if a hard copy of the Technical and/or Financial Bidis submitted, then the Bid submitted by such Bidder shall be rejected as being non-responsive.
- c. The hard copy of the Bid Security, Power of Attorney, joint bidding agreement, etc will be duly sealed in an envelope, which will be super-scribed asfollows:

"-----[project name inshort]

QUALIFICATION PROPOSAL

DO NOT OPEN BEFORE SPECIFIED TIME ON BID DUE DATE"

d. The hard copy of the Bid Security, Power of Attorney, etc will either be hand delivered or sent by registered post acknowledgement due or courier to the address specified in Bid DataSheet.

4.2 Deadline for Submission of Bids

- a. Bids must be uploaded on the Owner's websitespecified in the Bid Data Sheet no later than the time and date stated in the Bid Data Sheet as the Submission Deadline.
- b. The Owner may, at its discretion, extend the Submission Deadline by amending the Bidding Documents in accordance with ITB Sections 2.6 and 2.9 (b), in which case all rights and obligations of Owner and Bidders will thereafter be subject to the Submission Deadline asextended.
- c. Deleted.

4.3 LateBids

Any Bid received by the Owner after the Submission Deadline prescribed by the Owner, pursuant to ITB Section 4.2, will be rejected.

4.4 Withdrawal, Substitution, and Modification of Bids

1) Bidders may modify their bids by using the appropriate option for bid modification on e-Procurement Portal, before the deadline for submission of bids. For bid modification and consequential re-submission, the Bidder is not required towithdrawhisbidsubmittedearlier. The last modified Bidsubmitted by the Bidder within the Bid Due Date shall be considered as the Bid. For this purpose, modification/withdrawal by other means will not be accepted. In online system of bid submission, the modification and consequential re-submission of Bid is allowed any number of times. A bidder may withdraw his Bid by using the appropriate option for Bid withdrawal, before the deadline for submission of Bids. However, if the Bid is withdrawn, re-submission of the Bid is not allowed.

- 2) Bids requested to be withdrawn in accordance with ITB Section 4.4 (1) shall not be opened.
- 3) No Bid may be modified, substituted or withdrawn in the interval between the deadline for Bid Submission and the expiration of the Bid Validity Period. Withdrawal of a Bid during this interval may result in the Bidder's forfeiture of its Bid Security, pursuant to ITB Section 3.4(f).

Section 5: Bid Opening and Evaluation

5.1 Opening of Bids byOwner

- (a) The electronic Technical Bids shall be opened by the Owner at the time, date and place **specified in the Bid Data Sheet** in the presence of the Bidders or their authorized representatives, who choose to be present. The Bidders may choose to witness the electronic Bid opening procedure online.
 - If the bidder fails to submit a hard copy of the original Bid Security, Power of Attorney, the proof of payment of price of Bidding Document and processing fee or the bid security furnished does not conform to the amount, form and validity period as specified in the Bid, upon verification the nits technical bid will not be opened.
- (b) The Financial Proposals of the Bids shall remain unopened in the e-Procurement System, until the subsequent public opening following the evaluation of the Technical Proposals of the Bids.
- (c) The Bidder can withdraw/modify/make changes in their submitted bid onlythrough online i.e. on www.eproc.bihar.gov.inwithin bid submission duedate.
- (d) The electronic Technical Bids shall be opened at the time, date and place specified, reading out: the name of the Bidder and whether there is a modification; the presence of a Bid Security or Bid-Securing Declaration, if required; and any other details as the Owner may consider appropriate. No Bid shall be rejected at Bid opening except for late bids, in accordance with ITB section4.3.
- (e) The Owner shall prepare a record of the Bid opening that shall include, as a minimum: the name of the Bidder and whether there is a withdrawal, substitution, or modification; and the presence or absence of a Bid Security. The Bidders' representatives who are present shall be requested to sign the attendance sheet. A copyoftherecordshallbedistributed to all Bidders who submitted bids in time.
- (f) After the completion of Technical Evaluation, the bidders who have submitted substantially responsive technical bidsand who have been determined as being technically qualified will be informed of a date, time and place for opening oftheir Financial Proposals. The Financial Proposals will be opened in the presence of the representatives of the qualified Bidders that choose to be present.

5.2 Clarification of Bids

During Bid evaluation, the Owner may, at its discretion, ask the Bidder for a clarification of its Bid. The request for clarification and the response shall be in writing, and no change in the price or substance of the Bid shall be sought, offered or permitted.

5.3 Preliminary Examination of Bids

- a. The Owner will examine each Bid to determine whether it is complete, whether any computational errors have been made, whether required securities have been furnished, whether the documents have been properly signed, and whether the Bid is generally inorder.
- b. Arithmetical errors in the Bids will be rectified on the followingbasis:
 - 1. If there is a discrepancy between subtotals and the total price, the unit or subtotal price shall prevail, and the total price shall be corrected; and
 - 2. If there is a discrepancy between words and figures, the amount in words shall prevail.

If the Bidder does not accept the correction of arithmetical errors, its Bid shall be rejected.

- c. The Owner may waive any minor informality, nonconformity or irregularity in a Bid that does not constitute a material deviation, and that does not prejudice or affect the relative ranking of any Bidder as a result of the technical and price evaluation pursuant to ITB Sections 5.6.
- d. Prior to the detailed evaluation, the Owner will determine whether each Bid is of acceptable quality, is complete and is substantially responsive to the Bidding Documents. For purposes of this determination, a substantially responsive Bid is one that conforms to all the terms, conditions and specifications of the Bidding Documents without material deviations, objections, conditionalities reservations. A material deviation, objection, conditionality or reservation isone,
 - 1. that affects in any substantial way the scope, quality or performance of the contract;
 - 2. that limits in any substantial way, inconsistent with the Bidding documents, the Owner's rights or the Successful Bidder's obligations under the contract; or
 - 3. whose rectification would unfairly affect the competitive position of other Bidders who are presenting substantially responsiveBids.
- e. If a Bid is not substantially responsive, it will be rejected by the Owner, and may not subsequently be made responsive by the Bidder by correction of the nonconformity. The Owner's determination of a Bid's responsiveness is to be based on the contents of the Bid itself without recourse to extrinsicevidence.

5.4 Conversion to SingleCurrency

For ICB: Deleted

5.5 Technical Evaluation

- a. The Owner will carry out a detailed evaluation of the Technical Sections previously determined to be substantially responsive in order to determine on a pass/fail basis whether the technical aspects are in accordance with the requirements set forth in the Bidding Documents. Bidders acknowledge that, in order to reach such a determination, the Owner will examine and analyse the technical aspects of each Bid on the basis of the information supplied by Bidders, taking into account the completeness, consistency and level of detail of the following factors:
 - 1. with respect to the Design-Build construction plan,
 - i. the Bidder's ability to demonstrate how it will meet the Owner's project objective and requirements, the technical standards and the Environmental ManagementPlan;
 - ii. the soundness of the proposed methodology and approach, and the extent to which the Design-Build Work plan demonstrates an understanding of the local conditions and specific Projectrequirements;
 - iii. Any bid proposing demolition or non-utilisation of structures already constructed for the purpose of establishing STP by the previous contract, shall be summarily rejected.
 - 2. with respect to the Operation and Maintenance Workplan,
 - the extent to which the Operations Work plan addresses all of the Operations Services that are to be provided in accordance with the Contract;
 - ii. the soundness of the proposed methodology and approach, and the extent to which the Operations Work plan demonstrates an understanding of the local conditions and specific Project requirements; and the Bidder's ability to demonstrate how it will meet the technical standards; and
 - 3. with respect to the StaffingPlan,
 - i. the qualifications and competence of the Key Staff; and
 - ii. the overall quality of the Staffing Plan, including the depth and organisational strength demonstrated by the Plan and the extent to which it meets the expertise requirements set out in the BDS under ITB 3.3 (h) (4) and ITB 3.3 (h)(5).
- b. For the purpose of ITB Section 5.5(a) (3)(ii), the evaluation of the overall quality of the Staffing Plan shall be basedon,
 - 1. the clarity, comprehensiveness and level of detail of the StaffingPlan;
 - 2. the extent to which the expertise required by the Operator's Key Staff as specified in the BDS underITB 3.3 (h) (4) and ITB 3.3 (h)(5) is included in the Staffing Plan; and
 - 3. the extent to which the Staffing Plan addresses the specific Services that are required by the Design-Build and Operations Services Schedules to the General Conditions.

5.6 Public Opening of Financial Parts ofBids

Following the completion of the evaluation of the Technical Parts of the Bids, and the Bank has issued its no objection (if applicable), the Employer shall notify in writing those

Bidders whose Bids were considered non-responsive to the bidding document or failed to meet the Qualification Criteria, advising them of the following information:

- (a) the grounds on which their Technical Part of Bid failed to meet the requirements of the biddingdocument;
- (b) their Financial Part of Bid shall not be opened; and
- (c) notify them of the date, time, and locationfor public opening of Financial Parts of the Bids.

The Employer shall, simultaneously, notify in writing those Bidders whose Technical Part have been evaluated as substantially responsive to the bidding document and met all Qualifying Criteria, advising them of the following information:

- a. their Bid has been evaluated as substantially responsive to the bidding document and met the QualificationCriteria;
- b. their Financial Part of Bid will be opened at the public opening of the Financial Parts; and
- c. notify them of the date, time and location for public opening of the Financial Parts of the Bids, as specified in the BDS.

The opening date should allow Bidders sufficient time to make arrangements for attending the opening. The Financial Part of the Bids shall be opened publicly in the presence of Bidders' designated representatives and anyone who chooses to attend, and this could also be viewed by the bidders online. The bidder's names, the Bid prices, per lot (contract) if applicable, including any discounts and Alternative Bid - Financial Part if any, and such other details as the Employer may consider appropriate, will be notified online by the Employer at the time of bidopening.

5.7Price Evaluation and Comparison of Bids

- a. The Owner shall examine each Bidder's Financial Section to determine whether such Financial Section is complete and substantially responsive to the BiddingDocuments.
- b. The Financial Sections, which are substantially responsive to the Bidding Documents, shall be evaluated to determine the lowest evaluatedbid.
- c. The Owner shall evaluate the bid prices by determining and adding various components of cost and prices asunder:
 - i. Price adjustment for correction of arithmetic errors in accordance with Section 5.3 (b); plus
 - ii. Cost of design, construction, testing and successful commissioning of STP;plus
 - iii. Cost of land requirement for STP indicated by the bidder and as determined in accordance with ITB Section 3.3(c);plus
 - iv. Bid Price for BOQ items and quantities, for Sewage Network; plus

- v. NPV of the yearly payments due on account of O & M charges over 15 years of O & M considering in case of (a) STP—Indicative Sewage Flow for STP reaching the STP during respective years of the Operation Period as indicated in Appendix to Bid (Indicative Flow); and in case of (b) Sewerage Network as due on account of Part E, without considering any price adjustment on account of the adjustment applicable in terms of Section 3.11c. For the purpose of determining the NPV discount factor of 10 % per annum shall beapplicable.
- vi. For the purpose of evaluation, if operation of IPS is included in the scope of work, O&M charges referred to in v above will be determined on the basis of sewage flow projected by the Owner being pumped by IPS, as detailed year wisein the price schedule and termed as -Indicative FlowforIPS||.
- d. The Owner shall compare the evaluated prices of all substantially responsive bids to determine the lowest evaluated bid.

5.8Qualification of theBidder

- a. The Owner shall determine to its satisfaction whether the Bidder that is selected as having submitted the lowest evaluated and substantially responsive bid meets the Qualification Criteria specified in Annexure A Part h of biddingdocuments.
- b. The determination shall be based upon an examination of the documentary evidence of the Bidder's qualifications submitted by the Bidder, pursuant to Section 3.5(b).
- c. An affirmative determination shall be a prerequisite for award of the Contract to the Bidder. A negative determination shall result in disqualification of the bid, in which event the Owner shall proceed to the next lowest evaluated bid to make a similar determination of that Bidder's qualifications to performsatisfactorily.

5.9Contacting theOwner

- a. From the time of bid opening to the time of Contract award, if any Bidder wishes to contact the Owner, it must do so inwriting.
- b. Any effort by a Bidder to influence the Owner, its advisors, employees, consultants or agents, in the Owner's Bid evaluation, Bid comparison, or Contract award decision may, in the discretion of the Owner, result in rejection of the Bidder's Bid.

Section 6: Award of Contract

6.1 AwardCriteria

Subject to ITB Section 6.2, the Owner will award the Contract to the Bidder whose Bid has been determined, by the technical and price evaluation, to be substantially responsive, has received a —pass in the technical evaluation, and has the lowest evaluated Bid Price, provided further that the Bidder is determined to be qualified to perform the contract satisfactorily.

6.2 Owner"s Right to Accept or Reject and WaiveIrregularities

- a. The Owner reserves the rightto,
 - 1. accept anyBid;

- 2. reject anyBid;
- 3. annul the bidding process and reject allBids;
- 4. annul the bidding process and commence a new process; and
- 5. waive irregularities, minor informalities, or minor non-conformities which do not constitute material deviations in the submitted Bids from the Bidding Documents, at any time prior to the award of the Contract without incurring any liability to the affected Bidder or Bidders and without any obligation to inform the affected Bidder or Bidders of the grounds for the Owner'sactions.
- b. Nothing in ITB Section 6.2 (a) is intended to permit the Owner to refuse to provide reasons for rejection to an unsuccessfulBidder.

6.3 Notification of Award

Prior to the expiration of the Bid Validity Period, the Owner shall notify the Successful Bidder in writing by courier that its Bid has been accepted by the Owner (the —Notification of Awardl). The effectiveness of the Contract shall be as of the date of the Owner's signing of the Contract contingent on final approval by the Bank.

6.4 Signing the Form of Contract

- a. At the same time as the Owner sends the Successful Bidder the Notification of Award, the Owner shall send the SuccessfulBidder,
 - 1. Form of Contract: and
 - 2. the other Contract Documents.
- b. Not later than 30 days after the Successful Bidder's receipt of the Notification Award, the Form of Contract and the other Contract Documents pursuant to ITB Sections 6.3 and 0(a), the Successful Bidder shall sign and date the Form of Contract and initial each page of the Contract and return them to the Owner.

6.5 PerformanceSecurity

- a. No later than 30 days after the Successful Bidder's receipt of the Notification of Award, the Successful Bidder shall provide the Owner with the performance security ESHS Performance Securityin the amount given in the Bid Data Sheet and in the substance and form set out in Annexure A Part d or in another form approved by the Owner. The Performance Securityand ESHS Performance Security Forms of a Joint Venture shall be in the name of JointVenture.
- b. In case if the Owner finds from the break-up of design build prices of STP and Network contained in Price Schedulesthat the prices indicated therein are unbalanced, the successful bidder shall have to provide additional performance guarantee as may be required by the Owner for such unbalanced bidprices.

6.6 Failure to Sign the Form of Contract or provide the Performance Security and ESHS performancesecurity

If the Successful Bidder fails to comply with the provisions of ITB Sections 6.4(b) or 6.5, this failure shall constitute sufficient grounds for annulment of the award and forfeiture of the Bid Security, and in which event the Owner may make the award to the next lowest evaluated Bidder or call for new bids.

6.7 Adjudicator

The Owner proposes that the person named in the Bid Data Sheet be appointed as Adjudicator under the contract, at a fee stated in the Bid Data Sheet. A résumé of the named person is attached to the Bid Data Sheet, as well as a description of the expenses that would be considered reimbursable. If a Bidder does not accept the Adjudicator proposed by the Owner, it should so state in its Bid Form and make a counterproposal of an Adjudicator and an hourly fee. If, on the day the Form of Contract is signed, the Owner and the Operator have not agreed on the appointment of the Adjudicator, the Adjudicator shall be appointed, at the request of either party, by the Appointing Authority specified in the Special Conditions of Contract.

6.8 Fraud and Corruption

It is the Bank's policy to require that Borrowers (including beneficiaries of Bank loans), bidders, suppliers, Operators and their agents (whether declared or not), sub-contractor, sub-consultants, service providers or suppliers, and any personnel thereof, observe the highest standard of ethics during the procurement and execution of Bank-financed contracts. In pursuance of this policy, the Bank:

- (a) Defines, for the purposes of this provision, the terms set forth below as follows:
 - (i) —Corrupt practicel is the offering, giving, receiving, or soliciting, directly or indirectly, of anything of value to influence improperly the actions of another party;ⁱⁱ
 - (ii) —fraudulent practice is any act or omission, including a misrepresentation, that knowingly or recklessly misleads, or attempts to mislead, a party to obtain a financial or other benefit or to avoid anobligation; iii
 - (iii) —collusive practicel is an arrangement between two or more parties designed to achieve an improper purpose, including toinfluence improperly the actions of anotherparty; iv
 - (iv) —coercive practice is impairing or harming, or threatening to impair orharm, directly or indirectly, any party or the property of the party to influence improperly the actions of aparty;
 - (v) "obstructive practice"is
 - (aa) deliberately destroying, falsifying, altering, or concealing of evidence material to the investigation or making false statements to investigators in order to materially impede a Bank investigation into allegations of a corrupt, fraudulent, coercive or collusive practice; and/or threatening, harassing or intimidating any party to prevent it from disclosing its knowledge of matters relevant to the investigation or from pursuing the investigation, or
 - (bb) acts intended to materially impede the exercise of the Bank's inspection and audit rights provided for under paragraph 1.16(e)below.
 - (b) will reject a proposal for award if it determines that the bidder recommended for award, or any of its personnel, or its agents, or its sub-consultants, sub-Operators, service providers, suppliers and/or their employees, has, directly or indirectly,

- engaged in corrupt, fraudulent, collusive, coercive, or obstructive practices in competing for the contract in question;
- (c) will declare misprocurement and cancel the portion of the loan allocated to a contract if it determines at any time that representatives of the Borrower or of a recipient of any part of the proceeds of the loan engaged in corrupt, fraudulent, collusive, coercive, or obstructive practices during the procurement or the implementation of the contract in question, without the Borrower having taken timely and appropriate action satisfactory to the Bank to address such practices when they occur, including by failing to inform the Bank in a timely manner at the time they knew of thepractices;
- (d) will sanction a firm or individual, at any time, in accordance with the prevailing Bank's sanctions procedures, including by publicly declaring such firm or individual ineligible, either indefinitely or for a stated period of time: (i) to be awarded a Bank-financed contract; and (ii) to be a nominated is sub-Operator, consultant, manufacturer or supplier, or service provider of an otherwise eligible firm being awarded a Bank-financedcontract;
- (e) will require that a clause be included in bidding documents and in contracts financed by a Bank loan, requiring bidders, suppliers and Operators, and their sub-Operators, agents, personnel, consultants, service providers, or suppliers, to permit the Bank to inspect all accounts, records, and other documents relating to the submission of bids and contract performance, and to have them audited by auditors appointed.

6.9. Procurement RelatedComplaint:

6.9.1 The procedure for making a Procurement-related Complaint is specified in the BDS.

Bid Data Sheet

The following bid-specific data for the facility and services to be procured shall amend or supplement the provisions in the Instructions to Bidders (ITB). Whenever there is a conflict, the provisions herein shall prevail over those in the ITB.

ITB SECTION REFERENCE	REQUIRED INFORMATION
ITB 1.1(a)	Name of the Borrower: Government of India
ITB 1.1(a)	Credit number: 4955-
	INLoan number: 8065-IN
	Total Loan &Credit amount: US\$ 1 billion:
ITB 1.1(a)	Project Name: National Ganga River Basin Project.
	The STP and Sewerage Network at Buxer, State of Bihar, India, forms a part of the above mentioned Project being undertaken by NRCD, MoEF, Government of India.
ITB 1.1 (b)	The State is:Bihar
	The ULB is: Buxer Municipal Corporation
ITB 1.1 (d)	The installed capacity of the STP is (Average Flow= 16 MLD) is located at North west of town near Ganga Bridge.
	The MPS shall be of Avg. Flow 185 LPS, Peak Flow = 417 LPS for mid- year and, Avg. Flow 289 LPS, Peak Flow = 651 LPS for ultimate year) at 2041. (no work done).
	The Sewerage Network is about 67 KM in length; the number of Sewage Pumping Stations is 2:
	IPS-1: Avg. Flow 106.185 LPS, Peak Flow = 248.789 LPS for mid-year and, Avg. Flow 151.427 LPS, Peak Flow = 350.586 LPS for ultimate year) at 2041. (Constructed 30%)
	IPS-2 Avg. Flow 172.00 LPS, Peak Flow = 378.00 LPS for mid-year and, Avg. Flow 241.380 LPS, Peak Flow = 537.00 LPS for ultimate year) at 2041 (no work done).
	The civil work of pump houses shall be designed for the ultimate year requirement while the pump machinery shall be designed for the mid-year requirement as per CPHEEO design norms.
	The work is to be carried out at Buxer Town in the State of Bihar in India .
	The Existing Sewerage Network layout has been attached with bid document.
	Buxer has about 37.50 km of sewers and its length diameter wise is mentioned below.

	150 mm Dia = 27807.77 meter, 200 mm Dia = 8213.57 meter, 250 mm Dia = 379.65 meter, 300 mm Dia = 74.2 meter, 400 mm Dia = 507.3 meter, 1000 mm Dia = 527.11 meter.				
	For STP details of work completed mention below.				
	1. Aeration tank – RCC, 3 rd lift wall casting completed (72%)				
	2. Stilling chamber/mechanical fine screen channel/mechanical grit chamber/ parshell fume channel – 45%				
	3. Secondary clarifier – Final lift completed (90%)				
	4. Gravity sludge thickener – 5 th lift shuttering completed (90%)				
	5. Chorine contact tank – Final lift wall completed (90%)				
	6. Administrative building and PMCC room – RCC up to plinth beam completed (18%)				
	7. Boundary Wall – 67%				
	8. Centrifudge shed – RCC upto plinth beam completed (9%)				
	9. Chlorination room with chlorine tonner shed – Up to FFI brick work (50%)				
	10. Return sludge sump – Final lift completed (86%)				
	SPS:				
	1. SPS-1: 30% completed				
	2. SPS-2: No work done yet				
	3. Grit Separator : Neutralization pit 1 st lift casting completed				
ITB 1.1 (e)	The maximum area of land available and allocated for the Sewage				
	Treatment Plant and infrastructure is: Total Plot Area 3.14acre. This				
	includes Plot numbers 687, 688, 689 & 700, that lie to the North of the existing incomplete STP on the opposite side of the "Kali Mandir Road"				
ITB 1.2.1	The number of members of a JV bidder shall be limited to 3(three)				
110 1.2.1	The number of members of a 3 v bluder shall be infined to 3(timee)				
ITB 1.2.6	The electronic address of firms and individuals debarred by the Bank is: http://www.worldbank.org/debarr.				
	<u> </u>				

later than 15 days prior to the deadline for submission of bids indicated in the BDS under ITB 4.2.All the reponse to queries, addendum, corrigendum will be published on E-procurement portal. ITB 2.4 Data Room: Data Room is at the following location: Bihar Urban Infrastructure Development Corporation Limited, Near RajapurPul, West Boring Canal Road, Patna – 800 001 ITB 2.5 Venue and time of pre-bid meeting: Conference Room, Bihar Urban Infrastructure Development Corporation Limited, Datte: 11.01.2021Time: 03:00 PM The website where proceedings of the pre-bid meeting, reply to the queries and corrigendum if any will also be uploaded is www.euroneolibrar.gov.in ITB SECTION REFERENCE REQUIRED INFORMATION REPURS Address of Owner, telephone, email and facsimile of contact persons: The Managing Director, Bihar Urban Infrastructure Development Corporation Limited, Website waxe, buildon in Telephone: 91-0612-2558412 ITB 2.9(a), 2.2(c), 2.3(a), 2.4(2.9) (a) (a) Isas of Bidding Documents: 29.12.2020 (b) Pre-bid meeting: 11.01.2021 at 03:00 PM (c) Date of downloading of bid document: 29.12.2020 to 28.01.2021 up to 03:00 PM (d) Last date and time for receipt of bids: Date 29.01.2021 up to 03:00 PM (e) Last Date and time for receipt of bids: Date 29.01.2021 up to 03:00 PM (f) Opening of Bids (Technical Bid opening date): Date 29.01.2021 Time 03:30 PM (g) Identification of SuccessfulBidder (h) Nonification of SuccessfulBidder (h) Nonification of Swange, 4:ad syn (i) ContractSignatur (i) Design-Build-StartingDate (ii) ContractSignatur (ii) Design-Build-StartingDate (iii) ContractSignatur (iii) Design-Build-StartingDate (iii) ContractSigna	ITB SECTION REFERENCE	REQUIRED INFORMATION
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		The treated effluent shall be discharged at the bank of river Ganga from where it will be used either for irrigation or other purpose. The distance of
4/1oper 5q. W	ITB 3.3 (c)	Price of Land to be considered for evaluation of the Bid Prices: Rs. 4718per Sq. M

ITB 3.3(f)(2)(ii)(b)	 Works to be specified in Site plan for STP: 1. Intake arrangement for receiving the raw sewage into the STP, 2. Main Pumping Station (MPS) 3. Initial screening; 4. Various components of primary, and secondary Sewage Treatment processes; 5. Sludge treatment and reuse of sludge in power generation for operation of STP (if any) 6. Sludge disposal arrangements 7. Arrangements for reuse of the specified minimum quantity of treated effluent 8. Arrangements for disposal of treated effluent left over after taking out the quantity intended for reuse 9. Onsite testing facility for parameters mentioned in SCC 10. Staff Quarters and Campus Development Works 11. Any other facility as required to conform to effluent standards 12. CCTV surveillance for the plant is required at STP and all IPS. 						
ITB 3.3(g)(2)(ii)(b)	1. Pr 2. Se pij 3. Se	imary and Trun condary and co	k sew llector y tren Station	r lines on the sewerage network including chlesstechnology;			
ITB3.3 (h)(4)(ii)(b)	Language	e capabilities for	r Bido	ler's Personnel: English			
ITB 3.3(h)(4)(ii)(b), 3.3(h)(5)	buildserv	ices for STPan	•	loyed by the Operator during the Design verage Network as stipulated in SCC 8.3 is			
	s.No	ed here. Staff	No	Minimum Qualifications			
	1	Project Manager	1	A Graduate in Civil Engineering with not less than 10 years' experience in construction of SewageTreatment Plants/ Sewerage networks.			
	2	A Civil Engineer (Graduate Engineer)					
ITB SECTION REFERENCE	REQUIR	RED INFORM	ATIO)N			
				engineering works or Diploma in Civil Engineering with 8 years' experience			
	Electro Mechanical Engineer A Electro /Mechanical Engineer (Graduate Engineer) with not less than8years' experience in construction of similar engineering works or Diploma in Electro/ Mechanical Engineeringwith 10years' experience						
	Civil Supervisors Page 4 of Spinimum 2 years' experience in Construction of Civil Engineering with Spinimum 2 years' experience in Construction of Civil Engineering works Graduate in civil Engineering / environmental Science / environmental planning with total 5 years' experience of which minimum 3 years' experience in environmental management worksof urban infrastructure projects						
	Health and Safety Engineer 1 Graduate in any field with specialised qualification in Occupational Health and safety (OHS) with total 5 years' of experience of which 3 years' in management of OHS works in infrastructure projects.						
	Social Expert Degree in Social science / Sociology / Social Work / Anthropology / Planning with total 5 years' experience of which 3 years in management of social safeguard activities in infrastructure projects.						
		ey staff shall be al of Owner.	subm	nitted along with the bid and shall be subject			
	Bidder's attention is drawn to Article 7.2 of Schedule 2 (Design Build Services Schedule) of the Contract which shall be applicable, if the Operator proposes to replace any Key Staff during Design & build servicesperiod. For O&M services, qualifications and experience of the Key Staff have been specified in Article 2.6 of Schedule 3 (Operations and Maintenance Services Schedule) of Contract. The bidder shall take the same into						
ITB3.3 (h)(6)	account while submitting the Staffing Plan for O&M services with its bid. Maximum percentage of sub-contracting the design-build services is 25%.						
	However the nominated sub-contractor whose experience and qualification have been claimed for meeting the qualification criteria in accordance with stipulations in Annexure A part h shall be excludedwhile						

ITB SECTION REFERENCE	REQUIRED INFORMATION
	applying the ceiling of 25 %.
ITB 3.4(a)	Amount of Bid Security: INR 20 Million (Rupees Twenty Million
ITB 3.3 (i)	The Bidder shall submit the following additional documents in its Bid: Code of Conduct (ESHS) The Bidder shall submit its Code of Conduct that will apply to Operators Personnel (as defined in Sub-clause 1.1.2.7 of the GC), to ensure compliancewith its Environmental, Social, Health and Safety (ESHS) obligations under theContract. [Note: Complete and include the risks to be addressed by the Code inaccordance with works_ requirements, e.g. risks associated with: labor influx,spread of communicable diseases, sexual harassment, gender based violence,Illicit behavior and crime, and maintaining a safe environment etc.] In addition, the Bidder shall detail how this Code of Conduct will be Implemented. This will include: how it will be introduced into conditions ofemployment/engagement, what training will be provided, how it will be Monitored and how the Operator proposes to deal with any breaches. The Operatorshall be required to implement the agreed Code of Conduct. In addition, the Operator shall be required to submit for approval, and subsequently implement, the Operators Environment and Social Management Plan (O-ESMP) and management strategies and implementation plan to manageESHS risks, in accordance with Appendix 1 to Schedule 2 (Design
ITB 3.11 a	Period (i) for design, construction, testing, commissioning of the STP including MPS and allied works; and (ii) for Survey, Review of designs, redesign where Necessary, construction, testing, commissioning etc of the Sewerage system including survey, design, construction of 2 Nos. intermediate pumping stations and all appurtenant structures and allied works is2years.
ITB 3.11 b (1)	The prices quoted by the bidder for STP i.e. Part A of the Bid Prices
	"shall be" subject to price adjustment. Price adjustment shall be carried out in accordance with Schedule 8.
ITB 3.11 b 2& 3.11 b 3	The Threshold Sewage Flow is 12.18 MLD. The threshold sewage flow means the expected level of sewage flow available for treatment immediately on completion of the STP facility.
ITB 3.11 b(4)	The prices quoted by the Bidder for BOQ items, i.e. Part D of the Bid Prices "shall be" subject to adjustment during the performance of the Contract. Price adjustment shall be carried out in accordance with Schedule 8.
ITB 3.11 c	The prevailing electricity tariff referred to as —The prevailing electricity tariff referred to as Base Rate of Electricity Tariff is Rs.6.5 per KWh.
ITB SECTION	All other relevant associated charges are to be considered separately. REQUIRED INFORMATION
REFERENCE ITB 3.14(a)	Bid Validity Period: 120ed43/ef 591
ITB 3.15(a),4.1(a)	Bidders shall submit their Bids on-line only.
	e-procurement portal for bid submission: www.eproc.bihar.gov.in
	The Bid security shall be paid in the name of Managing Director, BUIDCo-as stipulated in tender document.
ITB 4.1(b)	Address of Bid submission: (The bidder shall submit sealed envelope with hardcopy of documents detailed in ITB 4.1 (b)) Bihar Urban Infrastructure Development Corporation Limited, Near RajapurPul, West Boring Canal Road, Patna – 800 001 Tel: 0612- 2558412 Email: mdbuidco@gmail.com,cebuidco@gmail.com Web: http://buidco.in
ITB 4.1(b)(2),	Name of Contract (i) DESIGN AND BUILD SEWAGE TREATMENT PLANT OF CAPACITY 16 MLD INCLUDING MAIN PUMPING STATION AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; (ii) SURVEY, REVIEW THE DESIGNS, REDESIGN WHERE NECESSARY, AND BUILD REMAINING WORK OF NEW UNDERGROUND SEWERAGE NETWORK OF ABOUT 67 KM LENGTH INCLUDING TRENCHLESS, INCLUDING SURVEY, DESIGN, CONSTRUCTION OF 2 NOS. INTERMEDIATEPUMPING STATIONS AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; AND (iii) OPERATION & MAINTENANCE OF THE COMPLETE WORKS OF SEWAGE TREATMENT PLANT, SEWERAGE NETWORK AND PUMPING STATIONS FOR A PERIOD OF 15 YEARS AT BUXAR TOWN, STATE OF BIHAR, INDIA.

ITB 4.1(b)(2), 5.1(a)(2)	Location, date and time of opening of TechnicalBid: Through E-procurementportal; www.eproc.bihar.gov.in Bihar Urban Infrastructure Development Corporation Limited, Near RajapurPul, West Boring Canal Road, Patna – 800 001 Tel: 0612- 2558412 Email: mdbuidco@gmail.com,cebuidco@gmail.com Web: http://buidco.in Date 29.01.2021 at 03:30 PM
ITB 4.4 (4,5,6)	Bidders to quote rate considering the facilities to be provided by them for BUIDCO as per the relevant clause.
ITB 5.4(b)	Currency Indian Rupees. (INDIAN RUPESS)
ITB 5.6	Following the completion of the evaluation ofthe Technical Parts of the Bids, the Employer will notify all Bidders of the date, time, and location of the public opening of Financial Parts.
ITB SECTION REFERENCE	REQUIRED INFORMATION
	The online bid opening of Financial Parts of Bids shall take place at: Bihar Urban Infrastructure Development Corporation Limited, Near RajapurPul, West Boring Canal Road, Patna – 800 001 Tel: 0612- 2558412 City: Patna Country: INDIA
	[Note: The Financial Parts of the bids shall not be opened earlier than seven (7) days from the communication of technical evaluation results to thebidders] In addition to the above the Employer shall publish a notice of the public opening of the Financial Parts of the Bid through E-procurement portal website; www.eproc.bihar.gov.in
ITB 6.5	Amount of Performance Security: 9 % of the total Contract Price, Amount of Environmental, Social, Health and Safety (ESHS) Performance Security 1% of the total Contract Price, Note:- Performance security for capital work will provided for construction period and The performance sequrity for the O&M part shall be in three years intervals to be extended/ renewed up to entire O&M period. Page 48of 591
ITB 6.7	Name of the Adjudicator proposed by the OwnerSuresh Singh(Daily fee for the Adjudicator:INR10,000/day+ reimbursementstowards travel.transportation.lodging.boarding etc) [CV of the proposed Adjudicator is attached]
ITB 6.9.1	The procedures for making a Procurement-related Complaint are detailed in the -Guidelines: Procurement of Goods, Works and Non-Consulting Services, January 2011 (Revised July 2014). If a Bidder wishes to make a Procurement-related Complaint, the Bidder should submit its complaint following these procedures, in writing (by the quickest means available, that is either by email or fax),to: For the attention: [insert full name of person receiving complaints] Title/position: [insert title/position] Employer:[insert name of Employer] Email address: [insert email address] Fax number: [insert fax number]delete if not used In summary, a Procurement-related Complaint may challenge any of the
ITB SECTION REFERENCE	REQUIRED INFORMATION
	following:
	1. the terms of the Bidding Documents; and the Employer's decision to award the contract.

Annexure A to the Bidding Documents

- a. Bidder's Bid Form
- b. Bidder's PriceSchedules
- c. Form of BidSecurity
- d. Form of PerformanceSecurity
- e. Format of Curriculum Vitae for Proposed KeyStaff
- f. Form for ClarificationQuestions
- g. List of EligibleCountries
- h. QualificationCriteria
- i. InformationForms
- j. Declaration Format for Deemed ExportBenefits
- k. Form of Letter of Intent by JVPartners
- 1. Form of Power of Attorney for JointVenture
- m. Form of undertaking by JVPartners

Annexure A - Part a

BIDDER"S BID FORM – Technical Part NATIONAL GANGA RIVER BASIN PROJECT

Date:	
Loan/Credit No:	
Contract No:	

[Name of Contract]:TO (i) DESIGN AND BUILD SEWAGE TREATMENT PLANT OF CAPACITY 16 MLD INCLUDING MAIN PUMPING STATION AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; (ii) SURVEY, REVIEW THE DESIGNS, REDESIGN WHERE NECESSARY, AND BUILD REMAINING WORK OF NEW UNDERGROUND SEWERAGE NETWORK OF ABOUT 67 KM LENGTH INCLUDING TRENCHLESS, INCLUDING SURVEY, DESIGN, CONSTRUCTION OF 2 NOS. INTERMEDIATEPUMPING STATIONS AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; AND (iii) OPERATION & MAINTENANCE OF THE COMPLETE WORKS OF SEWAGE TREATMENT PLANT, SEWERAGE NETWORK AND PUMPING STATIONS FOR A PERIOD OF 15 YEARS AT BUXAR TOWN, STATE OF BIHAR, INDIA.

To:

The Managing Director,

BiharUrbanInfrastructureDevelopmentCorporationLimited, Near Rajapurpul ,West Boring canal road,Patna-800001

Gentlemen.

We, the undersigned, hereby submit our Bid, in two parts, namely:

- (a) the Technical Part, and
- (b) the Financial Part

In submitting our Bid, we make the following declarations:

Having examined the Bidding Documents, including Addendum Nos.[insert numbers], the receipt of which is hereby acknowledged, we, the undersigned, offer to (i) Design, Build, Test, pre-commission and commission the STP; (ii) Review the Design, Build, Test, pre-commission and commission the Sewerage Network; and (iii) perform the subsequent Operation and Maintenance services under the above-named Contract in full conformity with the said Bidding Documents.

We meet the eligibility requirements and have no conflict of interest in accordance with ITB 1.2.2.

We have not been suspended nor declared ineligible by the Employer based on execution of a Bid Securing Declaration in the Employer's country in accordance with ITB 1.2.4.

We undertake, if our Bid is accepted, to commence the construction of STP and Sewerage Network and to achieve Completion within the respective times stated in the Bidding Documents.

If our Bid is accepted, we undertake to provide an advance payment security and the Performance Security and Environmental, Social, Health and Safety (ESHS) Performance Security in the form,

in the amounts, and within the times specified in the BiddingDocuments.

Weare not participating, as a Bidder or as a subcontractor, in more than one bid in this bidding process in accordance with ITB 1.2.2 (e), other than alternative bids submitted in accordance with ITB3.13;

We, including any of our subcontractors or suppliers for any part of the contract, have not been declared ineligible by the Bank, under the Employer's country laws or official regulations or by an act of compliance with a decision of the United Nations Security Council;

We are not a government owned entity / We are a government owned entity but meet the requirements of ITB 1.2.3;

We have paid, or will pay the following commissions, gratuities, or fees with respect to the bidding process or execution of the Contract:

Name of Recipient	Address	Reason	Amount
-			

(If none has been paid or is to be paid, indicate —none. I)

[We accept the appointment of [name proposed in Bid Data Sheet] as the Adjudicator.]

or

[We do not accept the appointment of *[name proposed in Bid Data Sheet]* as the Adjudicator, and we propose instead that *[name]* be appointed as Adjudicator, whose résumé and hourly fees are attached.]

We agree to abide by this Bid, which consists of this letter and the other documents listed in ITB Section 3.2, for the period identified in the Bid Data Sheet as the length of the Bid Validity Period, and it shall remain binding upon us and may be accepted by you at any time before the expiration of that period.

Until a formal contract is prepared and executed between us, this Bid, together with your written acceptance thereof and your notification of award, shall constitute a binding contract between us.

We hereby certify that we have taken steps to ensure that no person acting for us or on our behalf will engage in any type of fraud and corruption.

We understand that you are not bound to accept the lowest or any Bid you may receive.

Dated this day of, [Year].					
In the capacityof					
[position]					

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Duly authorized t	o sign this bid for	and on behalfor	f		
[name of Bidder]	1				

Annexure A – Part b Bid Form - Financial Part

INSTRUCTIONS TO BIDDERS: DELETE THIS BOX ONCE YOUR HAVE COMPLETED THE DOCUMENT

The Bidder must prepare this Letter of Bid on stationery with its letterhead clearly showing the Bidder's complete name and business address.

Note: All italicized text is to help Bidders in preparing this form.

[insert date (as day, month	and year) of Bid submission]
	•

We, the undersigned, hereby submit the second part of our Bid i.e. unpriced forms accompanied with Technical Part. The Bid Price and Bill of Quantities are being submitted on e-procurement portal. In submitting our Bid, we make the following additional declarations:

- (a) **Bid Validity Period:** Our Bid shall be valid for a period specified in BDS 3.14 (a) (or as amended if applicable) from the date fixed for the Bid submission deadline specified in the tender document (or as amended if applicable), and it shall remain binding upon us and may be accepted at any time before the expiration of that period;
- (b) **Bid Price:** The total Price of our Bid submitted on e-procurement portal.

Name of the Bidder: *[insert complete name of person signing the Bid]

Name of the person duly authorized to sign the Bid on behalf of the Bidder: ** [insert complete name of person duly authorized to sign the Bid]

Title of the person signing the Bid: [insert complete title of the person signing the Bid]

Signature of the person named above: [insert signature of person whose name and capacity are shown above]

Date signed [insert date of signing] day of [insert month], [insert year]

*: In the case of the Bid submitted by a Joint Venture specify the name of the Joint Venture as Bidder.

**: Person signing the Bid shall have the power of attorney given by the Bidder. The power of attorney shall be attached with the Bid Schedule

BIDDER'S PRICE SCHEDULES

- 1.1 The Price Schedules do not give a full description of the STP, Network, and O & M for 15 years and other services, to be supplied and the Services to be performed under each item. Bidders are deemed to have read the Draft Contract, including the Technical Specifications Schedule, consisting of the Design-Build Services Schedule, Operations Services Schedule and Technical Standards Schedule, and other sections of the Bidding Documents to ascertain the full scope of the requirements of the Contract included in each item prior to filling in the prices. The entered prices are deemed to include the full scope as aforesaid, including overheads and profit.
- 1.2 If Bidders are unclear or uncertain as to the scope of any item, they shall seek clarification in accordance with the Instructions to Bidders in the Bidding Documents prior to submitting their Bid.
- 1.3 Prices shall be filled in indelible ink, and any alterations necessary due to errors shall be initialed by the Bidder. As specified in the Bid Data Sheet, prices shall be fixed and firm for the duration of the Contract, except if as adjusted in accordance with the Contract.
- 1.4 The Bid Price shall be quoted in the manner indicated and in the currencies specified in the Instructions to Bidders in the Bidding Documents. For each item, Bidders shall complete each appropriate column in the respective Schedules, giving the price breakdown as indicated in the Schedules.
- 1.5 Bidder shall submit with its bid details evidencing that the cost claimed for the payment is based on a realistic assessment of setting up the STP and Sewerage Network. The Owner shall have the option to seek further details including details of costs of similar contracts executed by the Bidder in the past.
- 1.6 Prices given in the Schedules Part A to Part E against each item shall be for the scope covered by that item as detailed in the Draft Contract or elsewhere in the Bidding Documents.
- 1.7 The Owner will make payments in the currency or currencies quoted by the bidder under respective items
- 1.8 The Bidder shall quote prices including all applicable taxes, duties, levies (including GST).

Bidder shall indicate the land requirement for STP, roads, drains and other appurtenant structures in Square Meters in reference to ITB 3.3 c, along with calculations considering the proposed treatment process.

The prices quoted in each of the sub parts of the Price Schedules shall be supported by sufficient justification, financial model and support materials / calculations showing the methods and the rates assumed at arriving these numbers.

Note: All the Price to be quoted through financial Bid Sheet provided in e- proc (www. eproc.bihar.gov.in)

Appendix to Bid

Schedule of Adjustment Data Part of the Financial Bid

In Tables —A (STP) and B (STP)II, and —A (Network) and B (Network)II below, the Bidder shall (a) indicate its amount of local currency payment, and (b) indicate its proposed source and base values of indices for the different foreign currency elements of cost.

Bidders' attention is drawn to the following definition provided in Schedule 8 of the Contract.

Base Date: For the purpose of Price Adjustment Clause, _Base Date' shall be the date 28 days prior to the deadline for submission of bids for the contract.

Table A (STP). Indian Rupees(INR)

Index code*	Index description*	Source of index*	Base value and date*	Bidder"s related currency amount	Bidder"s proposed weighting*
A.	Consumer price index for industrial workers for Buxer , Bihar centre	LabourBureau, Ministry of Labour& Employment, Government of India	-	-	A.0. 30 -0.40
В.	Material	All India Wholesale Price Index (all commodities published by Economic Advisor to the Government of India			B: 0.60-0.70
			Total		1.00

[*The Bidder shall specify a value in the last column of the Table within the range indicated therein such that the total weighting = 1.00]

Table A (Network). Indian Rupees(INR)

Index code*	Index description*	Source of index**	Base value and date	Bidder"s related currency amount	Bidder"s proposed weighting*
1.	Labour – Pl				33-38 %
2.	Cement – Pc				4 -6 %
3.	Steel – Ps				4-6 %
4.	Bitumen – Pb				4-6 %
5.	POL – Pf				6-10 %
6.	Plant & Machinery Spares – PP				10-14%
7.	Other materials – Pm				28-32 %
			Total		100.00 %

[*The Bidder shall specify a value in the last column of the Table within the range indicated therein such that the total weighting = 100%]

**Note: Source of Index for respective Indices shall be the same as indicated under Para

Indicative Flow

Indicative Flow for the purpose of evaluation of bids in accordance with ITB 5.6 (c) (v) during the Operations Period shall be as follows:

For STP& MPS

Year of Operations	Indicative Sewage flow rate for STP&MPS (MLD)*
1- Year One	12.18
2- Year Two	12.453
3- Year Three	12.726
4- Year Four	12.999
5- Year Five	13.272
6- Year Six	13.545
7- Year Seven	13.818
8-Year Eight	14.091
9-Year Nine	14.364
10-year Ten	14.637
11 –year eleven	14.910
12- year twelve	15.183
13- year thirteen	15.456
14-year fourteen	15.729
15- year fifteen	16.002

^{*&}quot;Indicative flowfor STPI means the rate of sewage flow which is projected by the Owner to be available for treatment in the STP facility for each of the 15 years of the O&M period.

For Network

Year of	Indicative sewage flow for IPS			
Operation s	IPS -1	IPS -2		
1- Year One	6.55	10.63		
2- Year Two	6.75	10.96		
3- Year Three	6.95	11.29		
4- Year Four	7.15	11.62		
5- Year Five	7.35	11.95		
6- Year Six	7.55	12.28		
7- Year Seven	7.95	12.61		
8-Year Eight	8.05	12.94		
9-Year Nine	8.25	13.27		
10-year Ten	8.45	13.6		
11 –year eleven	8.65	13.93		
12- year twelve	8.85	14.26		
13- year thirteen	9.05	14.59		
14-year fourteen	9.25	14.92		
15- year fifteen	9.45	15.34		

^{** &}quot;Indicative flowfor IPS| means the rate of sewage flow which is projected by the Owner to be available for handling in the respective IPS for each of the 15 years of the O&M period

Annexure A - Part c

FORM OF BID SECURITY (BANK GUARANTEE)

WHEREAS,(name of Bidder including names of all Joint Venture Participants)
(hereinafter called -the Bidder) has submitted its Bid (hereinafter called the -Bid) dated (date) for
the performance of (name of Contract).
KNOW ALL PEOPLE by these presentsthatWe(name of Bank) of
(nameofcountry)havingourregisteredofficeat(hereinaftercalled—the
Bank) are bound unto
which payment well and truly to be made to the said Owner, the Bank binds itself, its successors, and
assigns by these presents.

[The Bidder should insert the amount of the guarantee in words and in figures. This figure should be the same amount as set out in ITB Section 3.4 (a) and the Bid Data Sheet. The details related to the Bid Security are set out in the same ITB Section 3.4.]

The CONDITIONS of this obligation are:

- a. if the Bidder withdraws its Bid during the Bid Validity Period; or
- b. if the Bidder, having been notified of the acceptance of its Bid by the Owner during the period of Bidvalidity,
 - 1. fails to sign the Form of Contract in accordance with and when required by ITB Section 6.4; or
 - 2. fails to provide the performance security to the Owner in accordance with and when required by ITB Section 6.5.

We undertake to pay to the Owner up to the above amount upon receipt of its first written demand, without the Owner having to substantiate its demand, provided that in its demand the Owner will note that the amount claimed by it is due to it owing to the occurrence of one or more of the conditions set out above, specifying the occurred condition or conditions.

This Guarantee will remain in full force up to and including 45 days after the expiry of the Bid Validity Period and it may be extended by the Owner in accordance with the Bidding Documents, notice of which extension(s) to the Bank is hereby waived. Any demand in respect of this Guarantee should reach the Bank not later than the above date or the extended date.

This guarantee is subject to the Uniform Rules for Demand Guarantees (URDG) 2010 Revision, ICC Publication No. 758.

SEALED with the Common Seal of the said

Bank this,[Ye	ear].
WITNESS	SIGNATURE OF THEBANK
(signature, nameandaddress)	SEAL
	Name:
	Position:

Annexure A – Part d

FORM OF PERFORMANCE SECURITY

[Bank's Name, and Address of Issuing Branch orOffice]
Beneficiary:[Name and Address of Owner]
Date:
PERFORMANCE GUARANTEENO.:
We have been informed that [name of Bidder] (hereinafter called -the Bidder) has entered into Contract No. [reference number of the contract] dated with you, concerning a contract to Design build, operate and transfer STP, Sewerage Network, Pumping Stations, all appurtenant structures and allied works in [city and State] (hereinafter called —the Contract).
Furthermore, we understand that, according to the conditions of the Contract, a performance guarantee is required.
At the request of the Operator, we [name of Bank] hereby irrevocably undertake to pay you any sum or sums not exceeding in total an amount of [amount in figures] ([amount in words], upon receipt by us of your first demand in writing accompanied by a written statement stating that the Operator is in breach of its obligations under the Contract, without your needing to prove or to show grounds for your demand or the sum specifiedtherein.
This guarantee shall expire no later than the earlier of:
(a) six months after the End Date, as defined in the Contract; or
(b) six months after the date of termination of the Contract pursuant to itsterms.
Consequently, any demand for payment under this guarantee must be received by us at this office on or before that date.
This guarantee is subject to the Uniform Rules for Demand Guarantees (URDG) 2010 Revision, ICC Publication No. 758 except that the supporting statement under Article 15(a) is hereby excluded.
Yours truly,
[Nameof Bank]

Authorised Signature

Annexure A – Part d1 Environmental, Social, Health and Safety (ESHS) Performance Security

[Guarantor letterhead or SWIFT identifier code]

Beneficiary: [insert name and Address of Employer]
Date: _[Insert date of issue]
ESHS PERFORMANCE GUARANTEE No.: [Insert reference number]
Guarantor: [Insert name and address of place of issue, unless indicated in the letterhead] We have beeninformedthat(hereinafter called "the Applicant") has entered into ContractNo. dated with the Beneficiary, for the executionof
(hereinafter called "the Contract"). Furthermore, we understand that, according to the conditions of the Contract, a performance guarantee is required. At the request of the Applicant, we as Guarantor, hereby irrevocably undertake to pay the Beneficiary any sum or sums not exceeding in total anamountof(),1 such sum being payable in the types and proportions of currencies in which the Contract Price is payable, upon receipt by us of the Beneficiary_s complying demand supported by the Beneficiary_s statement, whether in the demand itself or in a separate signed document accompanying or identifying the demand, stating that the Applicant is in breach of its Environmental, Social, Health and/or Safety (ESHS) obligation(s) under the Contract, without the Beneficiary needing to prove or to show grounds for your demand or the sum specified therein.
This guarantee shall expire, no later than the Day of, 2[insert the date six months after the End Date, as defined in the Contract], and any demand for payment under it must be received by us at this office indicated above on or before that date. This guarantee is subject to the Uniform Pules for Domand Guarantees (UPDG) 2010 Povision ICC.
This guarantee is subject to the Uniform Rules for Demand Guarantees (URDG) 2010 Revision, ICC Publication No. 758, except that the supporting statement under Article 15(a) is hereby excluded.
[signature(s)]
Note: All italicized text (including footnotes) is for use in preparing this form and shall be deleted

from the finalproduct.

1 The Guarantor shall insert an amount representing the percentage of the Accepted Contract Amount specified in the Letter of

Acceptance, and denominated either in the currency (cies) of the Contract or a freely convertible currency acceptable to the

Annexure A – Part e

FORMAT OF CURRICULUM VITAE (CV) FOR PROPOSED KEY STAFF

ProposedPosition:				
NameofFirm:				
NameofStaff:				
Profession:				
DateofBirth:				
YearswithFirm/Entity:Nationality:				
Membership in ProfessionalSocieties:				
Detailed TasksAssigned:				
Key Qualifications:				
[Give an outline of staff member's experience and training most pertinent to tasks on assignment. Describe degree of responsibility held by staff member on relevant previous assignments and give dates and locations. Use about half a page.]				
Education:				
[Summarize college/university and other specialized education of staff member, give names of schools, dates attended, and degrees obtained. Use about one quarter of apage.]				
Employment Record:				
[Starting with present position, list in reverse order every employment held. List all positions held be staff member since graduation, giving dates, names of employment organizations, titles of position held, and locations of assignments. For experience in last ten years, also give types of activities performed and client references, where appropriate. Use about two pages.]				
Languages:				

[For each lar writing.]	nguage indicate proficie			in speaking, reading and
Certification	:			
me, my quali	•	rience. I also ce	-	ef, these data correctly describenly given permission for my CV
		<i>[Fi</i>	ill in name of Bida	lerhere.]
				Date:
[Signature of	staff member and autho			
	staffmember:authorizedrepresentativ			
Bidder'sNam		Annexure	A – Part f CATION QUEST	TIONS
Bidder's Ad	ddress:		Date Sub	mitted:
Item No.	Section Reference	Page No.	Section or Article No.	Question / Query / Clarification / Comment
1.				
2.				
3.				
4.				
5.				

6.

Annexure A – Part g

Eligible Countries

Eligibility for the Provision of Goods, Works and Non Consulting Services in Bank-FinancedProcurement

In reference to ITB 1.2 and ITB 1.5, for the information of the Bidders, at the present time firms, goods and services from the following countries are excluded from this bidding process:

Under ITB 1.5 (b) and 1.5(c)(1): None

UnderITB1.5(b)and1.5(c)(2): None

Annexure A – Part h

QUALIFICATION CRITERIA

Section 1. QUALIFICATION CRITERIA

1.1. General

- a. Evaluation of the Bidders' qualifications will be based on compliance with all the following minimum pass-fail criteria regarding their general design, build, construct, operation and maintenance experience of Sewage Network, financial strength, personnel and management capabilities, and other relevant information as demonstrated by the Bidders' responses in the Information Forms that they submit as per the attached Bid Forms. Additional requirements for joint ventures are given in 0.
- b. Bidders may submit the Bid eitheras,
 - 1. A stand-alone firm, company, legal entity formed as per the applicable law;or
 - 2. A joint venture of up to a maximum of 3 partners,

provided that they meet the requirements of the Bidding Documents. For the purpose of assessing some qualification criteria, the qualifications and experience of Sub-Contractors may be included and the specific provisions in this regard are set out in Section 1.3.

1.2. Subcontracting

- a. Bidders will be evaluated based on the qualificationsof,the Bidder;and Nominated Sub-Contractors and Sub-Consultants only with respect to the experience evaluation as set out in Section 1.4, and only if the Sub-Contractors and Sub-Consultants are nominated for the purpose of thisbid.
 - For the purposes of Section 1.6, Bidders may nominate personnel of Sub-Contractors and Sub-Consultants to fill the key positions listed in the BDS ITB 3.3 (e)(8).
- b. The Bidder shall provide a detailed list of all nominated Sub-Contractors and Sub-Consultants and a record of their experience and qualifications in the applicable Information Forms. The Operator under the Contract shall be prohibited from entering into a contract or contracts that will result in the Operator exceeding the maximum percentage of subcontracting and sub-consulting permitted by the Owner, as set out in the BDS ITB 3.3 (b) (9)

1.3. Bidders will not be permitted to change the Sub-Contractors and Sub-Consultants nominated in their Bid. Operator's Responsibility

After award of the Contract, the subcontracting of any part of the work, except for those Sub-Contractors and Sub-Consultants nominated in the Bid, shall require the prior written consent of the Owner. Notwithstanding such consent, the Operator shall remain responsible for the acts, defaults, and neglects of all Sub-Contractors and Sub-Consultants during Contract implementation.

1.4. Experience in Construction and Operation and Maintenance of Sewage Treatment Plant and SewerageNetwork

For the purpose of determining a bidder's compliance with the qualification criteria specified in Annexure A – Part h, following definitions shall apply:

- —Sewage Treatment Plant (STP) means a treatment facility designed, developed and constructed, and operated for primary and secondary treatment of sewage for its safe disposal complying with the regulatory norms. Waste stabilization pond / other pond process will not be covered under this definition!; and
- —Sewerage Network means the pipe line network laid for collecting the Sewage from consumer connections including _nallaha', main, trunk, secondary lines from the individual take over points of the Consumers up to the Sewage Treatment Plant and including Sewage lifting and pumping stations and all appurtenant structures forming a part of both the New Sewerage Network and the Existing Sewerage Network.

(a) The Bidder shall provide evidence that

- It has Designed, developed, built, tested and commissioned at least one Sewage
 Treatment Plant of 14 MLD capacity of the same process as proposed for this
 contract under clause 3.3 (a) of Instruction to Bidders of secondary treatment of
 sewage during the last 7 years preceding preceding the date of bid publication.
 The experience of BNR may be of a separate STP of any capacity.
- 2. The bidder or his nominated sub-contractor should have successfully designed, developed, built, tested and sussessfully commissioned at least one Sewage Treatment Plant of 14MLD capacity of the same process as proposed for this contract under clause 3.3 (a) of Instruction to Bidders, which has been operating successfully (meeting all the environmental norms specified in the Contract) for a period of minimum1 year during thelast 7years preceding the date of bid publication..
- 3. The Bidder has the experience in operating and maintaining successfully at least one Sewage Treatment Plant of 14 MLD capacity for secondary treatment of sewage of any process technology for a period of 1 year during the last 7 years preceding the date of bid publication..
- 4. The treatment process technology proposed for this contract has been adopted (not necessarily built by the bidder) in at least 1 locations having similar climatic conditions during last 7 years preceding the date of bid publication and that such STP has been operating successfully (meeting all the environmental norms specified in the Contract) for a period of minimum 1 year over a period of last7 years preceding the date of bid publication.
- 5. A) It has designed, developed, built, tested and commissioned at least one Sewerage Network of 46 Km Length out of which 8 KM should be equal to and above 300 mm dia pipe during the last 7 years preceding preceding the date of bid publication.
 - B) It has designed, developed, built, tested and commissioned atleast 1 sewage pumping stations having minimum capacity not less than 15 MLD during last 7

years preceding preceding the date of bid publication.

6. A) It has operated and maintained at least one Sewerage Network of 46 Km length for a period of 1 year during last 7 years.

- B) It has operated and maintained atleast 1 sewage pumping stations for capacity not less than 15 MLD for a period of 1 year during last 7 years.
- 7. It has designed, developed, built, tested and commissioned Sewerage Network minimum 1.0.Km of length using trenchless technology of minimum diameter 150mm and above during last 7 years.
- (b) For the purpose of demonstrating compliance with sections 1.4 (a) 2, 1.4 (a)6, 1.4(a)7, the Bidder, whether a single entity or a joint venture Bidder may claim the experience of its sub-contractors and sub-consultants nominated in the information forms. The bidder shall submit with its bids, details of the qualification and experience of the nominated sub-contractors and sub-consultants in the prescribed information forms in acceptance with Section 1.2(b)

1.5. Financial Capabilities

- a. The Bidder shall demonstrate that it possesses a net worth equivalent to minimum of INR 38.8 crs in each of the last three financial years preceding preceding the date of bid publication (Year 2016-2017 to 2018-2019)
- b. The Bidder shall demonstrate by submitting along with its bid, a banker's certificate that it has available cash credit facility equivalent minimum INR 137Million p as on the date of submission of bid

However, in absence of such certificate the bidder shall provide an undertaking that (as per Annexure-1) to submit a banker's certificate that is has available cash credit facility equivalant to minimum INR 137 Million within 15 days of issuance of letter of Award(LOA) before signing of agreement.

c. The Bidder's audited balance sheets or, if not required by the laws of the Bidder's country, other financial statements acceptable to the Owner, for the last five years shall be submitted and must demonstrate the current soundness of the Bidder's financial position and indicate its prosquective long-term profitability (During the Currency of Contract, as further evidenced by a Certificate issued by the statutory auditor of the Bidder). If deemed necessary by the Owner, the Owner shall have the authority to make inquiries with the Bidder's bankers or statutory auditors.

1.6. Personnel Capabilities

The Bidder shall supply general information on the management structure of the firm, and shall make provision for suitably qualified personnel to fill the key positions listed in the BDS – ITB 3.3 (e) (8), as required during Contract implementation. The Bidder shall supply information on a candidate for each key position, who shall meet the experience requirements specified. The Bidder may nominate personnel of sub-contractors and sub consultants to fill key positions listed in the BDS.

1.7. Litigation History and Legal Matters and ESHSPerformance

The Bidder shall provide accurate information on the —Historical Contract Non-Performance Form and –Environmental Social Health and Safety (ESHS) Performance Declaration about contract non-performance and pending litigation and ESHS performance with respect to contracts completed or ongoing under its execution over the last five years. A consistent history of awards against the Bidder or any Partner of a joint venture may result in rejection of the Bid.

1.8. Right toWaive

The Owner reserves the right to waive minor deviations in the qualification criteria if they do not materially affect the capability of a Bidder to perform the Contract.

Section2. JOINT VENTURES

2.1 QualificationCriteria

- a) One of the Joint Venture partners shall satisfy the criteria specified in Section 1.4 (a) (1) and the same or other Joint Venture partner(s) shall satisfy the criteria specified in Sections1.4(a) (3) and1.4 (a) (5). Each JV partner shall have experience of building & commissioning either an STP or a Sewerage Network during the last 7 years preceding preceding the date of bid publication.
- b) The Joint venture partners or nominated sub-contractor(s) shall satisfy the requirements specified in Sections 1.4(a) (2),1.4 (a) (6) and 1.4 (a)(7).
- c) The Joint Venture partners shall jointly satisfy all the requirements specified in Section 1.4 of Qualification Criteria.
- d. For the purpose of satisfying the qualification criteria set out in Section 1, Joint Venture (all partners combined) must satisfy the following qualification criteria:
- 1. financial soundness as stated in Section 1.5(a) shall be met jointly and 1.5 (c) in respect of each partners of the JV.;
- 2. adequate sources to meet financial commitments as set out in Section 1.5(b);
- 3. personnel capabilities as stated in Section 1.6; and
- 4. legal disclosure as stated in Section 1.7 for each partner of the JV.
- e. Each partner of a joint venture Bidder shall provide the information to evidence compliance with the criteria set out in Sections 2.1 (a) to(d).

(a) Lead Partner

One of the joint venture Partners who is responsible for performing a key function in contract management or in executing a major component of the proposed Contract shall be nominated as being in charge during the bidding process and, in the event of a successful bid, during Contract execution (the —Lead Partner|). The Lead Partner shall be authorized to incur liabilities and receive instructions for and on behalf of any and all partners of the joint venture. This authorization shall be evidenced by the submission of a

power of attorney signed by legally authorized signatories of each of the joint venture Partners as per proforma enclosed in Annexure A Part L, as part of the Bid.

(b) AllPartners

All partners of the joint venture shall be liable jointly and severally for the execution of the Contract in accordance with the Contract terms and a copy of the undertaking as per format provided under Annexure A – Part M signed by the joint venture partners shall be submitted with the bid.

Annexure A – Part i

INFORMATION FORMS

Information Form (1)

General Information

All individual firms and each participant in a joint venture submitting the bids are required to complete the information in this form. Nationality information should be provided for all Bidders that are partnerships or individually owned firms.

If the Bidder proposes to use nominated sub-contractors or sub-consultants, the following information should also be supplied for the sub-contractor(s) and sub-consultant(s).

1.	Name of firm	
2.	Head office address	
		T
3.	Telephone	Contact
4.	Fax	Telex
5.	Place of incorporation / registration	Year of incorporation / registration

	Nationality of Owners ¹						
	Name	Nationality					
1.							
2.							
3.							
4.							
5.							

1. To be completed by all Owners of partnerships or individually ownedfirms.

INFORMATION FORM (2)

(ref. Annexure A Part h Section1.4

General Design, Build, Operation and Management Experience Information

Name of Bidder or participant of a joint venture

Allindividualfirmsandallparticipantsofajointventurear	
with regard to their experience in Designing, buildi Treatment Plants and SewerageNetworks	ng, operating, managing and maintaining Sewage
Treatment Plants and Seweragenetworks	
Description of Contract/ STP and Sewerage NetworkComponentsalongwithitsCapacityand appurtenantstructures	
Name of Joint Venture Participant Responsible	
Name of City	
Country	
Population served	
Contract Role (joint venture participant, sub- contractor, sub consultant, lead, etc.) and percentage share in the total contract	
Nature, role and extent of participation (describe f	fully)
Date of contract commencement	
Date of contract termination	
Contract value (INR)	
Individual for reference	
Address, Telephone, Fax for reference	

INFORMATION FORM (2A)

(Ref.AnnexureAParthSection1.5)

Financial CapabilityInformation#

Name of Bidder or participant of a joint venture	

Allindividualfirmsandallparticipantsofajointventurearerequestedtocompletetheinformationinthis form with regard to their experience in Designing, building, operating, managing and maintaining STPs andSewerageNetworks. Theinformation supplied should be the annual turnover of the Bidder (or each partner of a joint venture) in terms of the amounts billed to clients for each year for work in progress or completed at the end of the period reported. The annual periods should be calendar years, with partial accounting for the year upto the date of submission of Applications.

Use a separate sheet for each participant of a joint venture.

Biddersshouldnotenclosetestimonials, certificates, and publicity material with their Application as they will not be taken into account in the evaluation of qualifications.

Annual financial data (in the area of infrastructure development and engineering construction).								
Year	Turnover (Rs. Million)	Net Worth (Rs. Million)	Net Cash Accruals (Rs. Million)					
[Year]		l						
[Year]								
[Year]								
[Year]								
[Year]								

- # Instructions and Applicable Conditions:
 - 1. Theapplicantshallprovidedetailsofitsownfinancialcapacity;
 - The Applicant / its constituent Joint Venture Partners shall attach copies of balance sheets, financial statements and Annual report for 5 (five) years preceding the Application due date. The financial statementsshall:
 - a. ReflectthefinancialsituationoftheBidderorJointVenturePartners.
 - b. Be audited by a statutoryauditor
 - $c. \quad Be complete including all notes to the Financial statements; and \\$
 - Correspond to accounting periods already completed and audited (no statements for partial periods shall be requested oraccepted)
 - 3. NetWorth(ThedefinitionofNetWorthshallbeasfollows:BasedonthetypeoftheApplicant whetheracompany,partnershipfirm,etc.thenet worthisdefinedasfollow:
 - a. IncaseofacompanyregisteredunderCompaniesAct,1956:Networthshallmeanthe sum of subscribed and paid up equity share capital and reserves from which shall be deducted the sum of revaluation reserves, miscellaneous expenditure not written off andreservesnotavailablefordistributiontoequityshareholders.

- For the company = (Subscribed and Paid-up Equity + Reserves) less (Revaluation reserves + miscellaneous expenditure not written off + reserves not available for distribution to equity share holders).
- b. In case of a Partnership firm: Net worth shall mean the sum of Aggregate of partners' capital account and Reserves from which the aggregate of drawings by partners and aggregate of advances to partners shall bededucted.
 - For Partnership Firm = Aggregate of partners' capital account + Reserves Aggregate of drawings by partners Aggregate of advances to partners
- c. IncaseofaTrust/Society:Networthshallmeanthesumofcorpusandthereturnsnot set aside for any particularpurpose.
 - For Trust / Society = corpus + returns not set aside for any particular purpose
- 4. Net Cash Accruals shall be defined as follows: Net Cash Accruals = Profit after Tax + Depreciation;
- 5. Year 1 will be the latest completed financial year, preceding the bidding. Year 2 shall be immediatelyprecedingyear1andsoon. Incasethe BidSubmission datefalls within 3 (three) months of the close of the latest financial year of the applicant, it shall ignore such financial year for the purpose of its bid and furnish all its information and certification with reference to the 5 (five) years preceding its latest financial year. For the avoidance of doubt, financial year shall, for the purpose of the Bidhereunder, meanthe accounting year followed by the Bidderin the course of its normal business.
- 6. The Bidder shall provide an Auditor's Certificate specifying the Net Worth and Net Cash Accruals of the Bidder and also specifying the methodology adopted for calculating such net worthinaccordancewiththeformulamentionedinpoint3and4above.
- 7. The Bidder shall provide from its concerned client (s) or Statutory Auditor, certificate(s)stating the payments made / received or works commissioned, as the case may be, during the past 5 (five)yearsinrespectoftheProjectsspecifiedinInformationForms2,3Aand3B.

INFORMATION FORM (2B)

Joint Venture Summary

Names of all participants of a joint venture					
1. Lead Participant					
2. Participant					
3. Participant					
4. Participant					

Annual turnover data (in the area of infrastructure development and engineering construction).								
Information Form (2A) Participant page no. [Year] [Year] [Year] [Year] [Year]								
1. Lead Participant								
2. Participant								
3. Participant								
4. Participant								
	Totals							

Bidders shall append to Form 2B:

- a. A document confirming the percentage shareholding of each joint venture participant in the company to be established including the financial stake of each partner in the JV partnership; and
- b. A description of the role and responsibility of each joint venture participant. (Bidders shall make the precise role of each joint venture participant clear in this description).

Bidders are reminded to submit the appropriate powers of attorney as required by Section 2.2 of Annexure A – Part h. The Joint Venture Bidders may also note the requirements mentioned in ITB Section 3.6 for compliance while submitting the Bid.

INFORMATION FORM (3A)

(Ref. Annexure A - Part h Section 3.4

Design, development, construction, testing and commissioning of STP and Sewerage Network.

Name of Bidder or participant of a joint venture	
Description of Contract/ STP and Sewerage Network	
Name of Joint Venture Participant Responsible	
Name of City	
Country	
Capacity of STP and Sewerage Network	
Population served	
Contract Role (joint venture participant, sub- contractor, sub consultant, lead, etc.) and percentage share in the total contract	
Nature, role and extent of participation (describe fully)	
Date of contract commencement	
Date of contract termination	
Contract value in INR or equivalent to US\$	
Individual for reference	
Address, Telephone, Fax for reference	

Provide a complete description of the services provided under this contract demonstrating that the definition of a STPin Section 1.4 of Annexure A Part h to Bidding documents has been met.

Information Form (3b)

(Ref. Annexure A Part h Section 1.4)

Successful experience in Operating and Maintaining STP and Sewerage Network

Name of Bidder or participant of a joint venture	
Description of Contract/STP and Sewerage Network	
Name of Joint Venture Participant Responsible	
Name of City/Urban area	
Country	
Capacity of STP and Sewerage Network	
Number of years operated (with period)	
Population served	
Contract Role (joint venture participant, sub- contractor, sub consultant, lead, etc.) and percentage share in the total contract	
Nature, role and extent of participation (describe fully))
Date of contract commencement	
Date of contract termination	
Contract value in INR or equivalent to US\$	
Individual for reference	
Address, Telephone, Fax for reference	

Provide a complete description of the services provided under this contract demonstrating that the definition of a Sewage Treatment Plant and Sewerage Networkin Section 1.4 of Annexure A Part h to Bidding documents has been met.

Information Form (4)

Financial Capabilities

Nama of	Diddor	٥r	narticinant	of o	ioint venture
marrie or	Diddei	OI.	participant	OI 8	i ioini venture

Bidders,includingeachpartnerofajointventure,shallprovidefinancialinformationtodemonstratethat they meet the requirements stated in the Schedule to ITB. Each Bidder or participant of a joint venture shall complete this form. If necessary, separate sheets shall be used to provide complete banker information. Acopyoftheauditedbalancesheets shall be attached.

Banker		
	Address of banker	
	Telephone	Contact name and title
	Fax	Telex

Summarize actual assets and liabilities in INRfor the previous five calendar years. Based upon known commitments, summarize projected assets and liabilities in INRforthen ext two calendaryears, unless the withholding of such information by stock market listed public companies can be substantiated by the Bidder.

Financial information in (INR)		Actual: Previous five years				Projected: Next two years	
	[Year]	[Year]	[Year]	[Year]	[Year]	[Year]	[Year]
1. Total assets							
2. Current assets							
3. Total liabilities							
4. Current liabilities							
5. Profits before taxes							
6. Profits after taxes							

Specifyproposedsourcesoffinancing, suchasliquidassets, unencumberedrealassets, linesofcredit, and other financial means, net of current commitments, available to meet the total construction cash flow demands of the subject Contract or contracts as indicated in Schedule to ITB **Error! Reference source notfound.**(2).

Source of Financing	Amount in INR
1.	
2.	
3.	
4.	

Attach audited financial statements—including, as a minimum, profit and loss account, balance sheet, and explanatory notes—for the period stated in Section 1.5 of Annexure A Part h to Bidding documents (for the individual Bidder or each participant of a joint venture).

If audits are not required by the laws of Bidders' countries of origin, partnerships and firms owned by individuals may submit their balance sheets certified by a registered accountant, and supported by copies of tax returns.

Information Form (5)

(ref. Annexure A Part h - Section 1.6)

Personnel Capabilities

Name of Bidder or participant of a joint venture	

For specific positionsnoted below, Bidders must provide the names of a candidate qualified to meet the specified requirements stated for each position. The data on their experience should be supplied on separate sheets using one Form (5A) for each candidate.

Bidders may propose alternative management and implementation arrangements requiring different key personnel, whose experience records should be provided.

1.	Title of position*
	Name of candidate
2.	Title of position*
	Name of candidate
3.	Title of position*
	Name of candidate
4.	Title of position*
	Name of candidate
5.	Title of position*
	Name of candidate
6.	Title of position*
	Name of candidate

^{*}As listed in BDS - ITB 0 (e) 8 & 3.3 (e) 9in respect of Section 1.6 of Annexure A part h to Bidding documents.

Information Form (5A)

(ref.Annexure A – Part h – Section 1.6)

Candidate Summary

Name of Bidder or participant of a joint venture

Position	osition Candidate		
Candidate	Name of Candidate	Date of Birth	
Information	Professional qualifications		
Present	Name of Owner		
Employment	Address of Owner		
	Telephone	Contact (manager/personnel officer)	
	Fax	Telex	
	Job title of candidate	Years with present Owner	

Summarize professional experience over the last twenty years, in reverse chronological order. Indicate particular technical and managerial experience relevant to the Project.

From	То	Company/Project/Position/Relevant experience	technical	and	management
				•	

Contractor"s Representative and Key Personnel Schedule

Bidders should provide the names and details of the suitably qualified Contractor's Representative and Key Personnel to perform the Contract. The data on their experience should be supplied using the Form PER-2 below for each candidate.

Contractor" Representative and Key Personnel

1.	F	Title of position: Contractor's Representative		
	Name of candidate:			
	Duration of appointment:	[insert the whole period (start and end dates) for which this position will be engaged]		
	Time commitment: for this position:	[insert the number of days/week/months/ that has been scheduled for this position]		
	Expected time schedule for this position:	[insert the expected time schedule for this position (e.g. attach high level Gantt chart]		
2.	Title of position: [Environmental Specialist]			
	Name of candidate:			
	Duration of appointment:	[insert the whole period (start and end dates) for which this position will be engaged]		
	Time commitment: for this position:	[insert the number of days/week/months/ that has been scheduled for this position]		
	Expected time schedule for this position:	[insert the expected time schedule for this position (e.g. attach high level Gantt chart]		
3.	Title of position: [He	Title of position: [Health and Safety Specialist]		
	Name of candidate:			

	Duration of appointment:	[insert the whole period (start and end dates) for which this position will be engaged]
	Time commitment: for this position:	[insert the number of days/week/months/ that has been scheduled for this position]
	Expected time schedule for this position:	[insert the expected time schedule for this position (e.g. attach high level Gantt chart]
4.	Title of position: [Soc	rial Specialist]
	Name of candidate:	
	Duration of appointment:	[insert the whole period (start and end dates) for which this position will be engaged]
	Time commitment: for this position:	[insert the number of days/week/months/ that has been scheduled for this position]
	Expected time schedule for this position:	[insert the expected time schedule for this position (e.g. attach high level Gantt chart]
5.	Title of position: [insert title]	
	Name of candidate	
	Duration of appointment:	[insert the whole period (start and end dates) for which this position will be engaged]
	Time commitment: for this position:	[insert the number of days/week/months/ that has been scheduled for this position]
	Expected time schedule for this position:	[insert the expected time schedule for this position (e.g. attach high level Gantt chart]

Form: Resume and Declaration

Contractor's Representative and Key Personnel

Name of Bid	lder	
Position [#1]: [title of position from Form PER-	1]
Personnel information	Name:	Date of birth:
	Address:	E-mail:
	Professional qualifications:	
	Academic qualifications:	
	Language proficiency:[language alwriting skills]	nd levels of speaking, reading and
Details		
	Address of employer:	
	Telephone:	Contact (manager / personnel officer):

Fax:	
Job title:	Years with present employer:

Summarize professional experience in reverse chronological order. Indicate particular technical and managerial experience relevant to the project.

Project	Role	Duration of involvemen t	Relevant experience
[main project details]	[role and responsibilities on theproject]	[time in role]	[describe the experience relevant to this position]

Declaration

I, the undersigned [insert either "Contractor's Representative" or "Key Personnel" as applicable], certify that to the best of my knowledge and belief, the information contained in this Form PER-2 correctly describes myself, my qualifications and my experience.

I confirm that I am available as certified in the following table and throughout the expected time schedule for this position as provided in the Bid:

Commitment	Details
Commitment to duration of contract:	[insert period (start and end dates) for which this Contractor's Representative or Key Personnel is available to work on this contract]
Time commitment:	[insert period (start and end dates) for which this Contractor's Representative or Key Personnel is available to work on this contract]

I understand that any misrepresentation or omission in this Form may:

- (a) be taken into consideration during Bidevaluation;
- (b) result in my disqualification from participatingin theBid;
- (c) result in my dismissal from the contract.

Name of Contractor's Representative or Key Personnel: [insertname]
Signature:
Date: (day monthyear):
Countersignature of authorized representative of the Bidder:
Signature:
Date: (day monthyear):

Information Form (6)

Historical Contract Non-Performance

(ref. Section 1.7 of Annexure A part h to Bidding documents)

[The following table shall be filled in for the Bidder and for each partner of a Joint Venture]

Bidder's Legal Name: [insert fullname]

Date: [insert day,month,year]

Joint Venture Party Legal Name: [insertfullname]

NCBNo. and title: [insert NCBnumber andtitle]

Page [insert page number] of [insert total number]pages

Non-Performing Contracts in accordance with Section 1.7 of Annexure A Part h to ITB

Contract non-performance did not occur during the [number] years specified in Section 1.7of Annexure A Part h to ITB.

Contract(s) not performed during the [number] years specified in Section 1.7of Annexure A Part h to ITB.

Year	Non performed portion of contract	Contract Identification	Total Contract Amount (current value in INR
[insert year]	[insert amount andpercentage]	Contract Identification: [indicate complete contract name/number, and any other identification] Name of Employer: [insert full name] Address of Employer: [insert street/city/country] Reason(s) for non-performance: [indicate main reason(s)]	[insert amount]

Pending Litigation, in accordance with Section 1.7 of Annexure A Part h of Bidding documents.

	No pending l	itigation i	n accordance	with Section	1.7 of	Annexure	A Part h of	Biddingdocuments
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Pending litigation in accordance with Section 1.7 of Annexure A Part h of Biddingdocuments

InformationForm (7)

Environmental, Social, Health, and Safety Performance Declaration

[The following table shall be filled in for the Bidder, each member of a Joint Venture and each Specialized Subcontractor]

Bidder's Name: [insert fullname]

Date: [insert day, month, year]
Joint Venture Member's or Specialized Subcontractor's Name: [insertfullname]

RFB No. and title: [insert RFB number andtitle]

Page [insert page number] of [insert total number] pages

Environmental, Social, I	Health, and S	Safety Performance	Declaration
--------------------------	---------------	--------------------	-------------

in accordance with Section 3, Qualification Criteria, and Requirements

- No suspension or termination of contract: An employer has not suspended or terminated a contract and/or called the performance security for a contract for reasons related to Environmental, Social, Health, or Safety (ESHS) performance since the date specified in Section 3, Qualification Criteria, and Requirements, Sub-Factor 2.5.
- □ Declaration of suspension or termination of contract: The following contract(s) has/have been suspended or terminated and/or Performance Security called by an employer(s) for reasons related to Environmental, Social, Health, or Safety (ESHS) performance since the date specified in Section 3, QualificationCriteria,andRequirements,Sub-Factor2.5.Detailsaredescribedbelow:

Year	Suspended or terminated portion of contract	Contract Identification	Total Contract Amount (current value, currency, exchange rate and US\$ equivalent)
[insert	[insert amount	Contract Identification: [indicate complete contract name/	[insert amount]
year]	andpercentage]	number, and any otheridentification] Name of Employer: [insert full name] Address of Employer: [insertstreet/city/country] Reason(s) for suspension or termination: [indicate main reason(s)]	

[insert	[insert amount	Contract Identification: [indicate complete contract name/	[insert amount]
year]	andpercentage]	number, and any otheridentification]	
		Name of Employer: [insert full name]	
		Address of Employer: [insert street/city/country]	
		Reason(s)forsuspensionortermination:[indicatemain	

reason(s)]	
[list all applicable contracts]	
nce Security called by an employer(s) for reasons related to ESHS pe	rformance
	Total Contract Amount (current value, currency, exchange rate and US\$ equivalent)
Contract Identification: [indicate complete contract name/ number, and any otheridentification] Name of Employer: [insert full name] Address of Employer: [insert street/city/country] Reason(s) for calling of performance security: [indicate main reason(s)]	[insert amount]
a	[list all applicable contracts] ance Security called by an employer(s) for reasons related to ESHS pe Contract Identification Contract Identification: [indicate complete contract name/ number, and any otheridentification] Name of Employer: [insert full name] Address of Employer: [insert street/city/country]

Annexure A – Partj

Declaration regarding tax/duty exemption for materials to be purchased for usein setting up thefacility

(Bi	dder's Name and Address)
То	:
De	ar Sir:
	Ref: Setting up the Sewerage Network and STP facility of MLD capacity at
	– Certificate for Import/Procurement of Goods and materials/Construction Equipment.
1.	We confirm that we are solely responsible for obtaining customs/excised utywaivers which we have considered in our bid and in case of failure to receive such waivers for reasons what so ever, the Owner will not compensate us.

- **2.** We are furnishing below the information required by the Owner for issue of the necessary certificates in terms of the Government of India Central Excise Notification No. 108/95 along with all subsequent amendments including the amendment dt.01-03-2008 and Customs Notification No. 85/99.
- **3.** The goods, equipment and materials for which certificates are required are asunder:

Items	Make/ Brand Name/ Class	Capacity [where applicable]	Quantity	Value	State whether it will be procured locally or imported [if so from which country]	Remarks regarding justification for the quantity and their usage in setting up STP and Sewerage Network
Goods						
[a]						
[b]						
[c]						
[d]						

Items	Make/ Brand Name/ Class	Capacity [where applicable]	Quantity	Value	State whether it will be procured locally or imported [if so from which country]	Remarks regarding justification for the quantity and their usage in setting up STP and Sewerage Network
[e]						
[f]						
[g]						

- $\textbf{4.} \quad We agree that no modification to the above list is permitted after bids are opened.$
- **5.** We agree that the certificate will be issued only to the extent considered reasonable by the Owner for the work, based on the bid submitted by us, construction programmeand methodology furnished along with thebid.
- **6.** We confirm that the above goods will be exclusively used for the construction of the above work. We are aware that exemption will be issued to only goods/material/equipment which form part of the work on permanent basis but not for the goods/material/equipment which are used by the Operator for execution of project and after completion of the project, the goods remain with the OperatorbeingOwnersofsuchgoodsforfurtherdeploymentinotherprojects.

Date:	(Signature)
Place:	(PrintedName)
	(Designation)
	(CommonSeal)

Annexure A – Part K

FORM OF LETTER OF INTENT BY JV PARTNERS TO ENTERIN TO JV AGREEMENT

THISLETTEROFINTENTsignedonthis......dayof......TwoThousandand......by

company incorporated under the laws of and having its Registered Office
at(hereinafter called the "Party No.1" which expression shall include its successors,
executors and permitted assigns) and M/s a company incorporated under the laws of
having its Registered Office at(hereinafter called the "Party No.2" which expressionshall include
its successors, executors and permitted assigns)andM/s
incorporated under the laws of and having its Registered Office at
(hereinafter called the "Party No.3" which expression shall include its successors, executors and
permitted assigns) for the purpose of making a bid and entering into a contract [hereinafter called the
"Contract" (in case of award) against the work for the design and build Sewage Treatment Plant and
Sewerage Network and all Appurtenant Structures and Allied Works, and O & M of Complete Works
associated with(herein after called the "Owner").
WHEREAS the Party No.1, Party No.2 and Party No.3 intend to enter into a JointVenture Agreement
AND WHEREAS the Owner invited bids as per the above mentioned Specification to design and build
Sewage Treatment Plant and Sewerage Network and all Appurtenant Structures and Allied Works, and
O & M of Complete Works stipulated in the bidding documents.
AND WHEREAS ITB Clause 3.6 and Annexure A Part h Qualification Criteria forming part of the
bidding documents, inter-alia, stipulates that two or more qualified partners, meeting the requirements
of 'Qualification Requirement of the Bidder', as applicable may bid, provided, they submit a Letter of

AND WHEREAS ITB Clause 3.6 and Annexure A Part h Qualification Criteria forming part of the bidding documents, inter-alia, stipulates that two or more qualified partners, meeting the requirements of 'Qualification Requirement of the Bidder', as applicable may bid, provided, they submit a Letter of Intent to enter into Joint Venture Agreement and the Joint Venture Partners fulfill all other requirements under ITB Clause 5.7 _Qualification of the Bidder' and in such a case, the Letter of Bid (Bid Form) shall be signed by the Partner - In Charge so as to legally bind all the Partners of the Joint Venture, who will be jointly and severally liable to perform the Contract by entering into Joint Venture Agreement as per proforma submitted with the Bid in accordance with ITB 3.6 which will be legally binding on all partners and all obligationshereunder.

The above clause further states that this Letter of Intent shall be attached to the bid and the Contract performance guarantee will be as per the format enclosed with the bidding document without any restrictions or liability for eitherparty.

AND WHEREAS the bid is being submitted to the Owner vide proposal No......dated by Party No.1 based on this letter of Intent between all the parties; under these presents and the bid has been signed by all the parties.

NOW THIS UNDERTAKING WITNESSETH AS UNDER:

Inconsideration of the above premises and agreements all the parties of this letter of Intent do hereby declare and undertake:

1. In requirement of the award of the Contract by the Owner to the Joint Venture Partners, we, the Parties do here by undertake that M/s...... the PartyNo.1, shall act as lead Partner and further declare and confirm that we the parties to the Joint Ventures hall jointly and severally be bound unto the Owner for the successful performance of the Contract and shall be fully

- responsible for the design andbuild Sewage Treatment Plant and Sewerage Network and all Appurtenant Structures and Allied Works, and O & M of Complete Works accordance with the Contract for which we shall enter into Joint Venture Agreement as per proforma submitted with the Bid which will be legally binding on allpartners:
- 2. If the Contract is awarded to Joint Venture then in case of any breach or default of the said Contract by any of the parties to the JointVenture, the party(s) will be fully responsible for the successful performance of the Contract and to carry out all the obligations and responsibilities under the Contract in accordance with the requirements of the Contract.
- 3. Further, if the Owner suffers any loss or damage on account of any breach in the Contract or any short fall in the performance of the equipment in meeting the performances guaranteed as per the specification in terms of the Contract, the Party(s) of these presents will promptly make good such loss or damages caused to the Owner, on its demand without any demur. It shall not be necessary or obligatory for the Owner to proceed against lead Partner to these presents before proceeding against or dealing with the other Party(s), the Owner can proceed against any of the parties who shall be jointly and severally liable for the performance and all other liabilities/obligations under the Contract to theOwner.
- 4. The financial liability of the Parties of the Deed of Undertaking to the Owner in the event of award of Contract on the Joint Venture, with respect to any of the claims a risingout of the performance or non-performance of the obligations set for thin the Deed of Undertaking, read in conjunction with the relevant conditions of the Contract shall, however not be limited in any way so as to restrict or limit the liabilities or obligations of any of the Parties of the Deed of Undertaking.
- 5. It is expressly understood and agreed between the Parties to this Letter of Intent that the responsibilities and obligations of each of the Parties shall be as delineatedinAppendix-I (to be suitably appended by the Parties along with this Letter of Intent in its bid). It is further undertaken by the parties that the above sharing of responsibilities and obligations shall not in any way be a limitation of joint and several responsibilities of the Parties under the Contract in the event of award on JointVenture.
- 6. It is also understood that this Letter of Intent is provided for the purposes of undertaking joint and several liabilities of the partners to the Joint Venture for submission of the bid and performance of the Contract if awarded and that this Letter of Intent shall not be deemed to give rise to any additional liabilities or obligations, in any manner or any law, on any of the Parties to this Letter of Intent or on the Joint Venture, other than the express provisions of the Contract.
- 7. This Letter of Intent shall be construed and interpreted in accordance with the provisions of the Contract.
- 8. In case of an award of a Contract, we the parties to this Letter of Intent do hereby agree that we shall enter into Joint Venture Agreement as per proforma submitted with the Bid which will be legally binding on all partners and we shall be jointly and severally responsible for furnishing a Contract performance security from a bank in favor of the Owner in the currency/currencies of theContract.
- 9. It is further agreed that this Letter of Intent shall be irrevocable and shall for man integral part of the bid. It shall be effective from the date first mentioned above for all purposes and intents.

IN WITNESS WHEREOF, the Parties to this Letter of Intent have through their authorized representatives executed these presents and affixed Common Seals of their companies, on the day, month and year first mentioned above.

CommonSealofhas been affixed in my/ our presence pursuant to Board of Director's Resolution dated	For Lead Partner (Party No1) For and on behalf of M/s
Name	
Designation	
Signature	Signature of the authorized representative)
WITNESS:	
I	
II	
CommonSealofhas been affixed in my/ our presence pursuant to Board of Director's Resolution dated	For Party No2 For and on behalf of M/s
Name	
Designation Signature WITNESS:	Signatureoftheauthorized representative)
I	
ш	
CommonSealofhas been affixed in my/ our presence pursuant to Board of Director's Resolution dated	For PartyNo3For and on behalf of M/s
Name	
Designation	
Signature	Signature of the authorized representative)
WITNESS:	
I	
II	

Annexure A – Part L

FORM OF POWER OF ATTORNEY FOR JOINT VENTURE

(On Non-judicial Stamp Paper of Appropriate value, if required as per laws of the country of the bidder, to be purchased in the Name of Joint Venture)

KNOW ALL MEN BY THESE PRESENTS THAT WE, the Partners whose details are given
hereunder
the laws of(*)/ intend to form a Joint Venture (*) [(*) delete which
ever is notapplicable]and having our Registered Office(s)/HeadOffice(s)
at(here in after called the 'Joint Venture' which expression shall
unless repugnant to the context or meaning there of,include its successors, administrators and assigns) acting through M/s
being the Partner in-chargedo hereby constitute, nominate and appoint
M/s a Company incorporate under the laws
of
atas our duly constituted lawfull Attorney (here in after called
"Attorney" or "Authorized Representative" or "Partner In-charge") to exercise all or any of the
powers for and on behalf of the Joint Venture in regard to work for the bids for which have
been invited by(here in after called the
Owner _Owner') to under take the followingacts:

- i) To sign and submit proposal and participate in the aforesaid Bid Specification of the Owner on behalf of the "JointVenture".
- ii) To negotiate with the Owner the terms and conditions for award of the Contract pursuant to the aforesaid Bid and to sign the Contract with the Owner for and on behalf of the "JointVenture".
- iii) To do any other act or submit any document related to theabove.
- iv) To receive, accept and execute the Contract for and on behalf of the "Joint Venture".

For the above purpose, the person(s) authorized by the Partner In-charge shall be the person(s) authorized to act on behalf of the "Joint Venture" as per the Power of Attorney given to him/her/them by the Partner In-Charge,

It is clearly understood that all the partners of the joint venture shall be liable jointly and severally for the execution of the Contract in accordance with the Contract terms and the Partner In-charge (Lead Partner) shall ensure performance of the Contract(s) and if one or more Partner fail to perform their respective portions of the Contract(s), the same shall be deemed to be adefault by all the Partners.

It is expressly understood that this Power of Attorney shall remain valid binding and irrevocable till completion of the Design Build as well as the Operations and Maintenance Period in terms of the Contract.

The Joint Venture hereby agrees and undertakes to ratify and confirm all the whatsoever the said Attorney/Authorized Representatives/Partnerin-charge quotes in the bid, negotiates and signstheContractwiththeOwnerand/orproposestoactonbehalfoftheJointVentureby

virtue of this Power of Attorney and the same shall bind the Joint Venture as if done by itself.
IN WITNESS THERE OF the Partners Constituting the Joint Venture as aforesaid have executed these presents on thisday ofunder the Common Seal(s) of their Companies.
For and on behalf of the Partners of Joint Venture
The Common Seal of the above Partners of the Joint Venture:
The Common Seal has been affixed there unto in the presence of: WITNESS
1. Signature
Name Designation
Occupation
2. Signature
Name
Designation Occupation

Annexure A - Part L1

Format for Power of Attorney for Single Bidder

WHEREAS the Company undertake execution of Civil, Structural, Mechanical and Electrical Contracts as also Design Services from Governments (Central as well as States), Local Authorities/Bodies, Public/Private Sector Companies, Firms and Individuals in India and abroad: AND WHEREAS THE Company intends to submit its Offer / Tender to The Managing Director. Bihar Urban Infrastructure Development Corporation Limited, having its office at Near RajapurPul West Boring Canal Road, Patna-800001, hereinafter referred to as "Client" for the following works:- "Name of work	KNOW	
WHEREAS the Company undertake execution of Civil, Structural, Mechanical and Electrical Contracts as also Design Services from Governments (Central as well as States), Local Authorities/Bodies, Public/Private Sector Companies, Firms and Individuals in India and abroad: AND WHEREAS THE Company intends to submit its Offer / Tender to The Managing Director Bihar Urban Infrastructure Development Corporation Limited, having its office at Near RajapurPul West Boring Canal Road, Patna-800001, hereinafter referred to as "Client" for the following works: "Name of work	compa Office	ny within the meaning of Section 2 (20) of the companies Act, 2013, having its Registered at (hereinafter called the
Contracts as also Design Services from Governments (Central as well as States), Local Authorities/Bodies, Public/Private Sector Companies, Firms and Individuals in India and abroad: AND WHEREAS THE Company intends to submit its Offer / Tender to The Managing Director. Bihar Urban Infrastructure Development Corporation Limited, having its office at Near RajapurPul West Boring Canal Road, Patna-800001, hereinafter referred to as "Client" for the following works: "Name of work		
"Name of work	Contra Author AND W Bihar U West I	cts as also Design Services from Governments (Central as well as States), Local ities/Bodies, Public/Private Sector Companies, Firms and Individuals in India and abroad: //HEREAS THE Company intends to submit its Offer / Tender to The Managing Director, Irban Infrastructure Development Corporation Limited, having its office at Near RajapurPul, Boring Canal Road, Patna-800001, hereinafter referred to as "Client" for the following
AND WHEREAS it is not convenient for the		
AND WHEREAS it is not convenient for the		
personally present to negotiate, sign and offer or deliver the said tender on behalf of the Company and to do certain acts, deeds and things in connection with the said tender: AND WHEREAS the		
vested with the necessary powers by the Company under the resolution of the meeting of the Broad of Directors held on	person	ally present to negotiate, sign and offer or deliver the said tender on behalf of the Company
under the powers vested in him under the aforesaid resolution of the Board of Directors of the company, do hereby constitute, nominate and appoint Mr		
 To negotiate, sign and deliver or offer for execution of the said tender and any papers incidental thereto, including submission of revised price bids, if necessary. To participate in the meeting with the Client and represent the Company in such meetings and to sign/execute any Contract/Agreement and Memorandum of Understanding. 	vested Broad necess	with the necessary powers by the Company under the resolution of the meeting of the of Directors held on
incidental thereto, including submission of revised price bids, if necessary.2. To participate in the meeting with the Client and represent the Company in such meetings and to sign/execute any Contract/Agreement and Memorandum of Understanding	vested Broad necess delegat NOW F under compa	with the necessary powers by the Company under the resolution of the meeting of the of Directors held on
and to sign/execute any Contract/Agreement and Memorandum of Understanding	vested Broad necess delegat NOW Funder compa	with the necessary powers by the Company under the resolution of the meeting of the of Directors held on
	vested Broad necess delegat NOW F under compa Compa things	with the necessary powers by the Company under the resolution of the meeting of the of Directors held on

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3.	And gen	ierally to	do all	such acts	, aee	eds and 1	things	in the nan	ne and	a on b	enair c	of the
	Compan	y as Mr					may	consider	expedi	ient in	conne	ection
	with the	said wo	rks. An	d the								
	hereby	ratifies	and	agrees	to	ratify	and	confirm	all	that	the	said
						. has don	e hithe	rto and sha	all do d	or caus	e to be	done
	by virtue	e of these j	present	s lawfully	.							
N W	ITNESS V	WHEREOF	' Mr								o i	f the
compa	ny has se	t and sub	scribed	his name	e and	signatur	e for a	nd on beha	alf of t	he Con	npany	as its
duly co	onstituted	l agent at		on	this	day	y of					

Annexure A – Part M

FORM OF UNDERTAKING BY THE JOINT VENTURE PARTNERS

(On Non-Judicial Stamp Paper of Appropriate Value, if required as per laws of the country of the bidder, to be purchased in the Name of Joint Venture)

THIS JOINT DEED OF UNDERTAKING executed on thisday of Two
Thousandandbyacompanyincorporatedunderthelawsofandhaving its Registered Office at(here in after called the "Party No.1. which expression shall include its successors, executors and permitted assigns) andM/s
naftercalled the"PartyNo.2"whichexpressionshallincludeitssuccessors,executorsandper mittedassigns)and M/s
its Registered Office at(here in after called the "Party No.3" which expression shall include its successors, execut or sand permitted assigns) for
the purpose of making a bid and entering in to a contract [here in after called the "Contract" (in case of award) against the work to design andbuild Sewage Treatment Plant and Sewerage Network and all Appurtenant
Structures and Allied Works, and O&M of Complete Works associated with
(here in after called the "Owner").
WHERE AS the Party No.1, Party No.2 and Party No.3 have entered in to an Agreement dated
AND WHEREAS the Owner invited bids as per the above mentioned Specification to design and build Sewage Treatment Plant and Sewerage Network and all Appurtenant Structures and Allied Works,

AND WHEREAS ITB Clause 3.6 and Annexure A Part h Qualification Criteria forming part of the bidding documents, inter-alia, that undertaking an of two or partners, meeting the requirements of _Qualification Criteria of the Bidder', as applic ablemay bid, provided, the Joint Venture fulfills all other requirements under Clause 5.7 _Qualification of the Bidder' and in such a case, the Letter of Bid (Bid Form) shall be signed by the Partner- In Charge so as to legally bind all the Partners of the Joint Venture, who will be jointly and severally liable to perform the Contract and all obligations hereunder.

and O & M of Complete Works stipulated in the biddingdocuments.

The above clause further states that this Undertaking shall be attached to the bid and the Contract performance guarantee will be as per the format enclosed with the bidding document with out any restrictions or liability for either party.

 $ANDWHERE AS the bid is being submitted to the Owner vide proposal No......dated. \\by Party$

No.1 based on this Undertaking between all the parties; under these presents and the bid in accordance withther equirements of ITBC lause 3.6 and Annexure AParth Qualification Criteria, has been

signed by all the parties.

NOW THIS UNDERTAKING WITNESSETH AS UNDER:

In consideration of the above premises and agreements all the parties of this Deed of Undertaking do hereby declare and undertake:

- 1. In requirement of the award of the Contract by the Owner to the Joint Venture Partners, we, the PartiesdoherebyundertakethatM/s.thePartyNo.1,shallactasLeadPartnerandfurther declare and confirm that we the parties to the Joint Venture shall jointly and severally be bound unto the Owner for the successful performance of the Contract and shall be fully responsible to design and build Sewage Treatment Plant and Sewerage Network and all Appurtenant Structures and Allied Works, and O & M of Complete Works in accordance with the Contract.
- 2. In case of any breach or default of the said Contract by any of the parties to the Joint Venture, the parties do hereby undertake to be fully responsible for the successful performance of the Contract and to carry out all the obligations and responsibilities under the Contract in accordance with the requirements of the Contract.
- 3. Further, if the Owner suffers any loss or damage on account of any breach in the Contract or any shortfall in the performance of the equipment in meeting the performances guaranteed as per the specification in terms of the Contract, the Party(s) of these presents undertake to promptly make good such loss or damages caused to the Owner, on its demand without any demur. It shall not be necessary or obligatory for the Owner to proceed against Lead Partner to these presents before proceeding against or dealing with the other Party(s), the Owner can proceed against any of the parties who shall be jointly and severally liable for the performance and all other liabilities/obligations under the Contract to theOwner.
- 4. The financial liability of the Parties of this Deed of Undertaking to the Owner, with respect to any of the claims arising out of the performance or non-performance of the obligations set forth in this Deed of Undertaking, read in conjunction with the relevant conditions of the Contract shall, however not be limited in any way so as to restrict or limit the liabilities or obligations of any of the Parties of this Deed of Undertaking.
- 5. It is expressly understood and agreed between the Parties to this Undertaking that the responsibilities and obligations of each of the Parties shall be as delineated in Appendix I (to be suitably appended by the Parties along with this undertaking in its bid). It is further undertaken by the parties that the above sharing of responsibilities and obligations shall not in any way be a limitation of joint and several responsibilities of the Parties under the Contract.
- 6. It is also understood that this Undertaking is provided for the purposes of undertaking joint and several liabilities of the partners to the Joint Venture for submission of the bid and performance of the Contract if awarded and that this Undertaking shall not be deemed to give rise to any additional liabilities or obligations, in any manner or any law, on any of the Parties to this Undertaking or on the Joint Venture, other than the express provisions of the Contract.
- 7. This Undertaking shall be construed and inter pretedin accordance with the provisions of the Contract.
- 8. In case of an award of a Contract, we the parties to this Deed of Undertaking dohereby agree that we shall be jointly and severally responsible for furnishing a Contract performance security from a bank in favour of the Owner in the currency/currencies of the Contract.
- 9. It is further agreed that this Deed of Undertaking shall be irrevocable and shall form an integral part of the bid and shall continue to been forceable till the Owner discharges the same or upon the

completion of the Contract in accordance with its provisions, which ever is earlier. It shall be effective from the date first mentioned above for all purposes and intents.

IN WITNESS WHERE OF, the Parties to this Deed of Undertaking have through their authorized representatives executed these presents and affixed Common Seals of their companies, on the day, month and year first mentioned above.

CommonSealofhas been affixed in my/ our presence pursuant to Board of Director's Resolution dated	ForLeadPartner (PartyNo1) For and on behalf of M/s		
Designation			
Signature	Signature of the authorized representative)		
	ForPartyNo2		
	For and on behalf of M/s		
WITNESS:			
I			
П			
CommonSealofhas been affixed in my/ our presence pursuant to Board of Director's Resolution dated	For PartyNo2 For and on behalf of M/s		
Name			
Designation			
Signature	Signature of the authorized representative)		
WITNESS:			
I			
ш			

CommonSealofhas been affixed in my/ our presence pursuant to Board of Director's Resolution dated	For PartyNo3 For and on behalf of M/s		
Name			
Designation			
Signature	Signature of representative)	the	authorized
WITNESS:			
I			
II			

Schedule A- Part n

(Refer Section 1.5 (b) of Schedule A - Part h of bidding document)

FORMAT FOR EVIDENCE OF ACCESS TO OR AVAILABILITY OF CREDIT FACILITIES

BANK CERTIFICATE (FOR SINGLE ENTITY)
This is to certify that M/s is a reputed company with a good financial standing.
If the contract for the work, namely
(Signature)
Name of Bank Manager
Name of Bank
Address of the Bank
Note: In case of a Joint Venture bidder, all partners should furnish the Bank's certificates on the following format. Certificate should be given by each JV partner fixing the amount in the certificate in proportion to its financial participation in the contract so that the aggregate amount meets the specified requirement of creditfacility. BANK CERTIFICATE (FOR JOINT VENTURE PARTNERS)
This is to certify that M/s
If the contract for the work, namely
(Signature)

Page **106**of **591**

Name of Bank Manager Name of Bank Address of the Bank

Annex B to the Bidding Documents

The Draft Contract

- a. Form of Contract
- b. General Conditions of the Contract
- c. Schedules attached to theContract

Government of Bihar

BIHAR URBAN INFRASTRUCTURE DEVELOPMENT CORPORATION LIMITED



AGREEMENT	NO.									
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NATIONAL COMPETITIVE BIDDING

TO (i) DESIGN AND BUILD SEWAGE TREATMENT PLANT OF CAPACITY 16 MLD INCLUDING MAIN PUMPING STATION AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; (ii) SURVEY, REVIEW THE DESIGNS, REDESIGN WHERE NECESSARY, AND BUILD REMAINING WORK OF NEW UNDERGROUND SEWERAGE NETWORK OF ABOUT 67 KM LENGTH INCLUDING TRENCHLESS, INCLUDING SURVEY, DESIGN, CONSTRUCTION OF 2 NOs. INTERMEDIATEPUMPING STATIONS AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; AND (iii) OPERATION & MAINTENANCE OF THE COMPLETE WORKS OF SEWAGE TREATMENT PLANT, SEWERAGE NETWORK AND PUMPING STATIONS FOR A PERIOD OF 15 YEARS AT BUXAR TOWN, STATE OF BIHAR, INDIA.

NCBContract Package No:BUIDCo/Dt:

Managing Director Bihar Urban Infrastructure Development Corporation Limited

Near RajapurPul, West Boring Canal Road, Patna – 800001

FORM OF CONTRACT

THIS	CONTRACT	s made and enter	red into thisday	of	[Year]

TO (i) DESIGN AND BUILD SEWAGE TREATMENT PLANT OF CAPACITY 16 MLD INCLUDING MAIN PUMPING STATION AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; (ii) SURVEY, REVIEW THE DESIGNS, REDESIGN WHERE NECESSARY, AND BUILD REMAINING WORK OF NEW UNDERGROUND SEWERAGE NETWORK OF ABOUT 67 KM LENGTH INCLUDING TRENCHLESS, INCLUDING SURVEY, DESIGN, CONSTRUCTION OF 2 NOS. INTERMEDIATEPUMPING STATIONS AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; AND (iii) OPERATION & MAINTENANCE OF THE COMPLETE WORKS OF SEWAGE TREATMENT PLANT, SEWERAGE NETWORK AND PUMPING STATIONS FOR A PERIOD OF 15 YEARS AT BUXER TOWN, STATE OF BIHAR, INDIA.

etween

Bihar Urban Infrastructure Development Corporation Ltd, a corporation under law and having its principal place of business at **Bihar Urban Infrastructure Development Corporation** Limited, Near RajapurPul, West Boring Canal Road, Patna – 800001, **Bihar**.

(hereafter the -Owner||)

and –

[Name of Joint Venture formed by the Successful Bidder or the Individual successful Bidder goes here] with its principal place of business at [Address of theOperator]

(hereafter the -Operator||)

WHEREAS:

- a. The Owner has the jurisdiction to enter into the Contract, as defined in Section 1.1 below, pursuant to the ApplicableLaw;
- b. The Owner has received all requisite approvals necessary and has conformed with all requisite laws in accordance with the Applicable Law to permit the Owner to enter into the Contract;
- c. The Owner desires to engage the Operator to (i) DESIGN AND BUILD SEWAGE TREATMENT PLANT OF CAPACITY 16 MLD INCLUDING MAIN PUMPING STATION AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; (ii) SURVEY, REVIEW THE DESIGNS, REDESIGN WHERE NECESSARY, AND BUILD REMAINING WORK OF NEW UNDERGROUND SEWERAGE NETWORK OF ABOUT 67 KM LENGTH INCLUDING TRENCHLESS, INCLUDING SURVEY, DESIGN, CONSTRUCTION OF 2 NOS. INTERMEDIATEPUMPING STATIONS AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; AND (iii) OPERATION & MAINTENANCE OF THE COMPLETE WORKS OF SEWAGE TREATMENT PLANT, SEWERAGE NETWORK AND PUMPING STATIONS FOR A PERIOD OF 15 YEARS AT BUXER TOWN, STATE OF BIHAR, INDIA.
- d. The Operator has represented to the Owner that it has the skills and ability to ((i) DESIGN AND BUILD SEWAGE TREATMENT PLANT OF CAPACITY 16 MLD INCLUDING MAIN PUMPING STATION AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; (ii) SURVEY, REVIEW THE DESIGNS, REDESIGN WHERE NECESSARY, AND BUILD REMAINING WORK OF NEW UNDERGROUND SEWERAGE NETWORK OF ABOUT 67 **INCLUDING** TRENCHLESS, **INCLUDING** SURVEY, LENGTH DESIGN. CONSTRUCTION OF 2 NOs. INTERMEDIATEPUMPING STATIONS AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; AND (iii) OPERATION & MAINTENANCE OF THE COMPLETE WORKS OF SEWAGE TREATMENT PLANT, SEWERAGE NETWORK AND PUMPING STATIONS FOR A PERIOD OF 15 YEARS AT BUXER TOWN, STATE OF BIHAR, INDIA.
- e. The Operator responded to the Bidding Documents dated.......[xx.xx.xx] organized by the Owner and was selected as the recommended Operator to fulfil the Design-Build and Operating Services set out in the Technical StandardsSchedule;
- f. The Operator has the corporate capacity and authority to enter into the Contract;

NOW THEREFORE, in consideration of the mutual covenants and Agreements hereinafter set forth, the Owner and the Operator agree as follows:

ARTICLE1. CONTRACT DOCUMENTS

1.1. ContractDocuments

((i) DESIGN AND BUILD SEWAGE TREATMENT PLANT OF CAPACITY 16 MLD INCLUDING MAIN PUMPING STATION AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; (ii) SURVEY, REVIEW THE DESIGNS,

REDESIGN WHERE NECESSARY, AND BUILD REMAINING WORK OF NEW UNDERGROUND SEWERAGE NETWORK OF ABOUT 67 KM LENGTH INCLUDING TRENCHLESS, INCLUDING SURVEY, DESIGN, CONSTRUCTION OF 2 NOS. INTERMEDIATEPUMPING STATIONS AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; AND (iii) OPERATION & MAINTENANCE OF THE COMPLETE WORKS OF SEWAGE TREATMENT PLANT, SEWERAGE NETWORK AND PUMPING STATIONS FOR A PERIOD OF 15 YEARS AT BUXER TOWN, STATE OF BIHAR, INDIA.

between the Owner and the Operator (the —Contractl) consists of the following documents (collectively, the —Contract Documentsl), and each of the following shall be read and construed as an integral part of the Contract:

- a. Form of Contract
- b. Letter of Acceptance
- c. CorrigendaNos.
- d. Minutes of Pre bid conferencedated_____
- e. Special Conditions of Contract (Schedule 1 toGCC)
- f. General Conditions of Contract
- g. Schedule -2||— Design Build Services (-the Design Build Services Schedule||)
- h. Schedule —3 | Operations and Maintenance Services (—the Operations and Maintenance Services Schedule |)
- i. Schedule -4||- Description of Site and Service Area
- j. Schedule −5 || Operator 's Price Schedule
- k. Schedule -6|-Terms and Procedure of Payment
- 1. Schedule –7 Liquidated Damages-Operations
- m. Schedule -8 |- Price Adjustment
- n. Schedule -9||-ScheduleofPerformance Guarantee
- o. Schedule -10||-TechnicalSpecifications
- p. Schedule —11 | MoU between the Central Government, the State Government and the ULB[Deleted].
- q. Schedule —12|| Allowed and Suggested alignments / locations for design of the SewerageNetwork

1.2. Order of Precedence

- a. In the event of any ambiguity or conflict between the Contract Documents listed in Section 1.1 of this Form of Contract, the order of precedence shall be the order in which the Contract Documents are listed in Section 1.1 of this Form of Contract.
- b. Notwithstanding Section 1.2(a) of this Form of Contract and any other term or condition in the Contract Documents, if any statement or provision in Operator's Bid incorporated in the Contract is not consistent with or conflicts with any other term or condition in the remainder of the Contract Documents, the remainder of the Contract Documents shall govern.

1.3. Definitions

Capitalized words and phrases used herein shall have the same meanings as are ascribed to them in the General Conditions of Contract and various Schedules attached to the Contract.

ARTICLE2. OPERATOR"S COMPENSATION AND TERMS OF PAYMENT

2.1. Operator"sCompensation

The Owner hereby agrees to pay to the Operator the Contract Price, in consideration of the performance by the Operator of its obligations hereunder, and the Contract Price isspecified in Schedule 5 of the Contract (Operator's PriceSchedule).

2.2. Terms of Payment

The terms and procedures of payment by which the Owner will compensate the Operatorare set out in the General Conditions of the Contract.

ARTICLE3. EFFECTIVE DATE AND STARTINGDATES

3.1. Effective Date and StartingDate

The Effective Date, the Design-Build Starting Date and Operations Starting Date for the Contract shall be determined in accordance with the General Conditions of the Contract.

IN WITNESS WHEREOF the Owner and the Operator have caused this Form of Contract to be duly executed by their duly authorized representatives.

EXECUTED as of the date first written above.

[Ine Owner	rj		
	By:		
	Name:		
	Title:		
	Witness:		
[TheOperat	tor]		
	By:		
	Name:		
	Title:		
	Witness:		

Annexure B to the bidding document

The Draft Contract

NATIONAL GANGA RIVER BASINPROJECT UNDER WORLD BANK FINANCE AGREEMENTNO.

General Conditions of Contract (GCC)

GENERAL CONDITIONS

FOR A CONTRACT

TO (i) DESIGN AND BUILD SEWAGE TREATMENT PLANT OF CAPACITY 16 MLD INCLUDING MAIN PUMPING STATION AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; (ii) SURVEY, REVIEW THE DESIGNS, REDESIGN WHERE NECESSARY, AND BUILD REMAINING WORK OF NEW UNDERGROUND SEWERAGE NETWORK OF ABOUT 67 KM LENGTH INCLUDING TRENCHLESS, INCLUDING SURVEY, DESIGN, CONSTRUCTION OF 2 NOS. INTERMEDIATE PUMPING STATIONS AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; AND (iii) OPERATION & MAINTENANCE OF THE COMPLETE WORKS OF SEWAGE TREATMENT PLANT, SEWERAGE NETWORK AND PUMPING STATIONS FOR A PERIOD OF 15 YEARS AT BUXAR TOWN, STATE OF BIHAR, INDIA.

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GENERAL CONDITIONS OF CONTRACT

ARTICLE 1. CONTRACT AND INTERPRETATION

1.1. Definitions

Unless the context otherwise requires, the following terms wherever used in this Contract have the following meanings:

- -Adjudicator | means the personthatis named in the SCC;
- -ApplicableLaw means the laws and any other instruments having the force of law in the Country specified in the SCC, as they may be issued and in force from time to time, including any decree of the President or government of the Country;
- -Appointing Authority listhe authority specified in the SCC;
- -Authorities means the Owner, ULBandthe Country as specified in the SCC;
- **-Background Information Document** means the Background Information Document provided to the Operator by the Owner during the bidding process that preceded this Contract;
- -Bank | means the WorldBank;
- **-Bidding Documents** means the documents issued by the Owner in respect of the bidding process for the selection of an operator to Design, build and operate the Project Facility and to perform the Services;
- **-Capital Investment Program** ∥ means the capital investment program of the Owner, if any, referred to in OSA Section 10.2(2);
- -Change lis defined in GCS ection 10.1.1(1);
- -ChangeOrder lis defined in GC Section 10.1.2(4);
- **-Completion** means that the Project Facility and all Design-Build Services have been completed operationally and structurally and put in a tight and clean condition in accordance with the Technical Standards Schedule, and the Operator is entitled to have a Operational Acceptance Certificate issued in respect of the Project Facility, or part thereof, in accordance with DBSS Section6.3;
- **-Operational AcceptanceCertificate** ∥ means a certificate issued by the Design-Build-Operations Engineer in accordance with DBSS Section6.3;
- **-Contract** ∥ means the agreement between the Owner and the Operator which consists of the Contract Documents;
- **-Contract Documents** I means the Form of Contract, General Conditions, and all appendices to the General Conditions as set out in GC Section 1.2;
- -ContractPrice is defined in Section 2.1 of the Form of Contract;
- -ContractRecords is defined in GC Section 1.8.1(1);
- **-Contract Term** I means the term of the Contract, including any renewals approved by theOwner, commencing on the Effective Date and continuing to, and including, the End Date;

- **-Costs** means all expenditures reasonably incurred, or to be incurred, by the Operator including overhead but excluding profit;
- -Country | means the country specified in the SCC;
- **-Country of Origin** means the countries and territories eligible under the rules of the World Bank as defined under the *Guidelines: Procurement under IBRD Loans and IDA Credits* & *Grants 2011*, revised 2014;
- -Customers | meanallpersons to which the Operator provides services, including those customers in existence as of the Operations Starting Date and persons who become customers after the Operations Starting Date;
- **-Data Room** ∥ means the data room which may be established by the Owner in the bidding process as set out in the Bidding Documents;
- **-DBSSSection** ∥ means Design-Build ServicesSchedule Section;
- **-Design-Build Documents** means the plans, specifications, designs, models, electronic models and other documents and materials relating to the design and construction of the Site and Project Facility as may be set out or contemplated in the Design-Build Services Schedule or agreed to by the Parties from time to time during the Contract Term;
- **-Design-Build-Operations Engineer** ∥ means the Consultant or Owner's representative retained by the Owner to supervise the Operator, in accordance with the Contract Documents, in carrying out the Design-Build and Operations Services;
- **-Design-BuildPeriod** lisdefined in GC Section 2.2(a);
- **-Design-Build Services** means the Design-build services to be performed by the Operator as contemplated by the General Conditions and the Design-Build Services Schedule;
- **-Design-Build Starting Date** lis defined in GC Section 2.1.3(1);
- **-Discharge Point** Imeans the point at which the Residual Treated Water is discharged from the treatment plant, and where the sample of the Residual Treated Water shall be drawn periodically for the purpose of testing it for conformity with the DischargeStandards;
- **-Effective Date** I means the date on which this Contract comes into force and effect pursuant to GC Section 2.1.1;
- -EndDate lisdefined in GC Section 2.1.2;
- "Environmental Management Plan (EMP)""— A set of mitigation measures to be implemented by the DBO Operator as indicated in [Please insert reference of the Schedule/Section of the bidding document where EMP have been specified] which shall be implemented by the Operator;
- **-Environmental, Social, Health and Safety Management Plan**

 I A set of mitigation and management measures to be implemented by the DBO operator as indicated in Appendix 1 Schedule 2 (design Build Services) which shall be implemented by the Operator;

:

- **"Existing Sewerage Network"**shall mean the existing Sewerage Network in location specified in SCC and of length indicated in SCC that is included in the scope of work for repair and refurbishment/integration with proposed network as a part of the Contract.
- -Extension Datellis defined in GC Section 2.4.3;
- **-ForceMajeure** lis defined in GC Section 9.8(1);
- **-GCSection** means General Conditions of Contract Section;
- -IBRD | means International Bankfor Reconstruction and Development;
- **-IDA** ∥ means the International Development Agency;
- **-including** means including without limitation and **-includes** means includes without limitation, unless expressly stated otherwise;
- "Indicative Flow for STP" means the rate of sewage flow which is projected by the Owner to be available for treatment in the STP facility for each of the 15 yearsof the O&M period.
- "Indicative Flow(s) for IPS" means the rate of sewage flow which is projected by the Owner to be available for handling in respective IPSs for each of the 15 years of the O&M period
- **-Liquidated Damages Delay** listefined in GCSection 2.3.6(2);
- -Liquidated Damages-Operations is as defined in GCC Clause 5.4 read with SCC Clause 5.4;
- -Manager lis defined in GC Section 8.2(3);
- -MonthlyOperationsPayment||is defined in Para 4of Schedule 6 of the Contract;
- "New Sewerage Network" shall mean the new Sewerage Network atBuxer Town of appox67 KMlength including 2 Number Sewage Pumping Station(s) of specified capacity and all appurtenant structures which shall be designed and built by the Operator as a part of the Contract.
- -OperationsPeriodlis defined in GCSection2.2(b);
- -Operations Starting Date lis defined in GC Section 2.1.3(2);
- **-Operational Acceptance** means the acceptance by the Owner of the Project Facility, or part thereof, in accordance with DBSS Section 6.3:
- **-Operations** Services means the Operations Services to be performed by the Operator as contemplated by the General Conditions and the Operations Services Schedule;
- **-Operator** means the Sewerage Treatment Plant and Network Operatorretained by the Ownerto carry out the Services and is the Party named as the Operator in the Form of Contract;
- **-Operator"s Equipment** (**Design-Build**) means all machinery, apparatus, vehicles and other equipment required for the execution and completion of the Design-Build Services and the remedying of any defects, but does not include material, machinery, apparatus and other equipment forming part of the Plant and Equipment of the Project Facility;
- **-Operator SEquipment (Operations)** means all things of any kind whatsoever, including the equipment, materials, supplies, vehicles and consumables required to operate, maintain and repair the Site and ProjectFacility;

- **-Operator**"sPersonnellisdefinedin GC Section 8.3(1);
- **-Operator**"sRepresentative lis defined in GC Section 8.1.2(1);
- **-OSASection** ∥means OperationsServices Schedule Section;
- **-Owner** means the Partynamed as Ownerin the Formof Contract;
- **-Owner**"s**Representative** lis defined in GC Section 8.1.1(1);
- **-Party** means the Owner or the Operator, as the case may be, and **-Parties** means both of them;
- **-Performance Security** lisdefined in GC Section 5.4.1(1);
- **-Plant and Equipment** ∥ means the permanent plant, equipment, machinery, apparatus, articles and things of all kinds to be provided and intended to permanently form or forming part of the Project Facility;
- "Project Facility" means the Sewerage Treatment Plant, the Sewerage Network and Pumping Stations Designed, Built, refurbished, Operated and Maintained by the Operator pursuant to this Contract;
- **-Services** meansthe Design-Build Services and the Operations Services to be performed by the Operator as set out in the General Conditions and the Appendices to the General Conditions;
- "Sewage" or "Wastewater" means the night soil and other discharges from water closets, latrines, privy, urinals, cesspools or drains and polluted water from sinks, bathroom, stables, cattle sheds and other like places and includes domestic sewage and wastewater effluents and discharges from manufacturers of all kinds;
- "Sewage Treatment Plant" or "STP" means the new plant for treatment and processing including safe disposal of treated wastewater which shall be designed, built, operated and maintained by the Operator in accordance with the provisions of this Contract;
- "Sewerage Network" shall mean the pipe line network laid for collecting the Sewage from consumer connections including _nallaha', main, trunk, secondary lines from the individual take over points of the Consumers up to the Sewage Treatment Plant and including Sewage lifting and pumping stations and all appurtenant structures forming a part of both the New Sewerage Network and the Existing Sewerage Network;
- **-Site** ∥ means the physical area as set out in the Site Schedule identified for the location of the Project Facility;
- **-Site Information** ∥is defined in GCSection 3.5(1);
- **-Subcontract** I means any contract, whether written or verbal, entered into by the Operator and a Subcontractor for the performance of any part of the Services;
- **-Sub-contractor** ∥ means any person or entity to which the Operator subcontracts or sub-consults any part of the Services in accordance with the provisions of GC Section 8.6, including any person or entity engaged for the supply of any Plant and Equipment, Operator's Equipment (Design-Build) or Operator's Equipment (Operations) or for the provision of any Services;
- **-Submission Deadline** I means the date for the submission of bids, as stated or awarded by the BiddingDocuments;

- **-Subsequent Operator** means the operator that is to assume the provision of the Services upon termination or completion of the Contract and may include one of the Authorities;
- **-Taxes** lisdefined in GCSection 5.6;
- **-TechnicalStandards** lisdefined in the Technical Standards Schedule:
- **-Tests on Completion** I means those tests set out in Attachment 1 to the Technical Standards Schedule as conducted pursuant to DBSSSection 6.2;
- "Testing, Trial and Commissioning Period" shall have the meaning as defined in Clause 2.3.2 of Special Conditions of Contract, Schedule 2;
- **-ThirdParty** ∥ means any person or entity other than the Parties;
- "Threshold Sewage Flow" means the expected level of sewage flow available for treatment immediately on completion of the STP facility.
- -Timefor Completion lisdefined in GC Section 2.3.2;
- **-Time Schedule** lisdefined in GC Section 2.3.3(1);
- -Transition Assistance listefined in GC Section 2.4.2;
- **-TSSSection** means Technical Standards Schedule Section:
- **-Unforeseeable** means not reasonably foreseeable on the Submission Deadline by an experienced operator that conducted or should have conducted the inspections and examinations or who knew or should have known the information described in GC Section 3.5; and
- -War Risks lisdefined in GC Section 9.9(1).

1.2. ContractDocuments

Subject to the Form of Contract provisions, all documents forming part of the Contract, and all parts thereof, are intended to be correlative, complementary and mutually explanatory. The Contract shall be read as a whole. The following schedules which are incorporated by reference into the Contract shall be referred to asfollows:

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Schedule -1 | - SpecialConditionsof Contract(the -SCC|)
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Schedule -2 | - Design Build Services (-the Design Build Services Schedule|)

Schedule —3| — Operations and Maintenance Services (-the Operations and Maintenance Services Schedule|)

Schedule -4 | - Description of Site and Service Area

Schedule -5 | - Operator's Price Schedule

Schedule -6 | -Terms and Procedure of Payment Schedule

-7|| - Liquidated Damages - Operations Schedule -8|| -

Price Adjustment

Schedule -9' - Schedule of Performance Guarantee

Schedule—10 | - Technical Specifications

Schedule —11 || — MoU between the Central Government, the State Government and the ULB [Deleted]

Schedule —11 || - Allowed and Suggested alignments/ locations for design of the Sewerage Network

1.3. Interpretation

1.3.1. Language

- (1) All Contract Documents, all correspondence and communications to be given, and all other documentation to be prepared and supplied under the Contract shall be written in the language specified in the SCC and the Contract shall be construed and interpreted in accordance with thatlanguage.
- (2) If any of the Contract Documents, correspondence or communications are prepared in any language other than the governing language under GC Section 1.3.1(1), the translation of such documents, correspondence or communications into the governing language shall prevail in matters of interpretation.

1.3.2. Singular orPlural

The singular shall include the plural and the plural shall include the singular except where the context otherwise requires.

1.3.3. Headings

The headings in the Contract Documents are included for ease of reference and shall neither constitute a part of the Contract nor affect its interpretation.

1.3.4. Persons

Words importing persons or entities shall include firms, corporations and government entities.

1.3.5. Incoterms

Unless inconsistent with any provision of the Contract, the meaning of any trade term and the rights and obligations of the Parties there under shall be prescribed by Incoterms 2010. Incoterms means international rules for interpreting trade terms published by the International Chamber of Commerce, 38 Cours Albert 1er, 75008 Paris, France.

1.3.6. EntireAgreement

This Contract constitutes the entire agreement between the Owner and the Operator with respect to the subject matter of the Contract and supersedes all communications, negotiations and agreements, whether written or oral, made by the Parties with respect thereto made prior to the date of the Contract.

1.3.7. Amendment

No amendment or other variation of the Contract shall be effective unless it is in writing, is dated, expressly refers to the Contract and is signed by a duly authorised representative of each Party to the Contract.

1.3.8. Number of Days

Except as expressly stated to the contrary elsewhere herein, in computing the number of days for the purposes of the Contract all days shall be counted, including Saturdays, Sundays and legal holidays in the Country, provided, however, that if the final day of any period shall fall on a Saturday, Sunday, or legal holiday in the Country, then the final day shall be deemed to be the next day which is not a Saturday, Sunday or legal holiday in the Country.

1.3.9. Independent Operator

- (1) The Operator shall be an independent Operator in its performance of the Contract. The Contract does not create any agency, partnership, joint venture or other joint relationship between the Owner and the Operator or its Shareholders.
- (2) Subject to the provisions of the Contract, the Operator shall be solely responsible for the manner in which the Contract is performed. All employees, agents, representatives or Sub-contractors engaged by the Operator in connection with the performance of the Contract shall be under the complete control of the Operator and shall not be deemed to be employees of the Owner, and nothing contained in the Contract, or in any Subcontract awarded by the Operator, shall be construed to create any contractual relationship or legal obligation between the Operator's employees, agents, representatives or Sub-contractors and theOwner.

1.3.10. JointVenture

- (1) If the Operator consists of a joint venture of more than one person, all the Partners hereby authorise the representative named in the SCC to act on their behalf in exercising all the Partner's and Operator's rights and obligations toward the Owner under this Contract, including the receiving of approvals, consents, orders, certificates, instructions and payments from the Owner, amendment of the Contract and in all other matters under the Contract, including the settlement of disputes.
- (2) If the Operator is a joint venture of two or more Partners, each Partner of the joint venture, shall be jointly and severally bound to the Owner for the fulfilment of the provisions of the Contract by the Operator.
- (3) The composition, control or constitution of the Operator shall be in accordance with the Operator's Bid and shall not be altered without the prior consent of the Owner.

1.3.11. Non-waiver

- (1) Subject to GC Section 1.3.11(2), no relaxation, waiver, forbearance, delay or indulgence by either Party in enforcing any of the terms and conditions of the Contract or the granting of time by either Party to the other shall prejudice, affect or restrict the rights of that Party under the Contract, nor shall any waiver by either Party of any breach of Contract operate as waiver of any subsequent or continuing breach of Contract.
- (2) To be a valid waiver, any waiver of a Party's rights, powers or remedies under the Contractshall,
 - (a) be inwriting;

- (b) be dated and signed by the Owner's or Operator's Representative, whichever is granting such waiver; and
- (c) specify the right, power or remedy being waived and the extent to which itis beingwaived.

1.3.12. Severability

If any provision or condition of the Contract is prohibited or rendered invalid or unenforceable, such prohibition, invalidity or unenforceability shall not affect the validity or enforceability of any other provisions and conditions of the Contract.

1.3.13. Country of Origin

—Origin means the place where the materials, equipment and other supplies for the Project Facility are mined, grown, produced or manufactured, and from which the services are provided.

1.3.14. Survival of Obligations

Upon the termination or expiration of the Contract pursuant to the Contract, all rights and obligations of the Parties hereunder shall cease, except those noted in the SCC.

1.4. Notice

- (1) All notices to be given under the Contract shall be in writing and shall be sent by personal delivery, courier or facsimile to the address for notice of the relevant Party as set out in the SCC and the following provisionsapply:
 - (a) Any notice sent by facsimile shall be confirmed by the sender no later than two days after dispatch by a notice sent bycourier;
 - (b) Any notice sent by courier shall be deemed to have been delivered 10 days after dispatch. In proving the fact of dispatch, it shall be sufficient to show that the envelope containing such notice was properly addressed, with proper payment for the courier, and conveyed to the courier service for transmission; and
 - (c) Any notice delivered personally or sent by facsimile shall be deemed to have been delivered on the date of dispatch.
- (2) A Party may change its address for notice pursuant to this Contract by giving the other Party notice of change in accordance with this GC Section 1.4.
- (3) TheOperator's address for the purpose of giving notice pursuant to this GCS ection 1.4 shall be in the Country named in the SCC.
- (4) Notices shall be deemed to include any approvals, consents, instructions, orders, certificates and similar communications to be given under the Contract.

1.5. Governing Law

This Contract, its meaning and interpretation, and the relation between the Parties shall be governed by the Law of Republic of India.

1.6. Settlement of Disputes

1.6.1. Adjudicator

- (1) If any dispute of any kind whatsoever arises between the Owner and the Operator in connection with or arising out of the Contractincluding,
 - (a) any question regarding the existence, validity or termination of the Contract; and
 - (b) any matter related to the performance of the Services,

the Parties shall seek to resolve any such dispute or difference by mutual consultation. If the Parties fail to resolve such a dispute or difference by mutual consultation, the dispute shall be referred in writing, by either the Operator or the Owner, to the Adjudicator with a copy to the other Party or Parties.

- (2) GC Section 1.6.1(1) shallapply,
 - (a) during the execution of the Services and after the completion of the Services; and
 - (b) before and after the termination, abandonment or breach of the Contract.
- (3) The Adjudicator shall give its decision in writing to both Parties no later than 30 days after the referral of a dispute. If the Adjudicator has rendered its decision within the 30 day time limit, and no notice of intention to commence arbitration has been given by either the Owner or the Operator prior to the expiration of 60 days after the reference of the dispute to the Adjudicator, the Adjudicator's decision shall become final and binding upon the Owner and the Operator. Any decision that has become final and binding shall be implemented by the Partiesforthwith.
- (4) The Adjudicator shall be paid a fee at the rate specified in the SCC plus reasonable expenditures incurred in the execution of its duties as Adjudicator, and these costs shall be divided equally between the Owner and the Operator.
- (5) If the Adjudicator resigns or dies, or the Owner and the Operator agree that the Adjudicator is not fulfilling its functions in accordance with the provisions of the Contract, a new Adjudicator shall be jointly appointed by the Owner and the Operator. If the Owner and the Operator cannot agree on a new Adjudicator within 30 days after the resignation, death or removal of the existing Adjudicator, the new Adjudicator shall be appointed at the request of either Party by the Appointing Authority specified in the SCC.

1.6.2. Arbitration

- (1) If either the Owner or the Operator is dissatisfied with the Adjudicator's decision, or if the Adjudicator fails to give a decision within 30 days after a dispute being referred to it, then either the Owner or the Operator may, within 60 days after such reference, give notice to the other Party, with a copy for information to the Adjudicator, of its intention to commence arbitration, as hereinafter provided, as to the matter in dispute, and no arbitration in respect of this matter may be commenced unless such notice is given.
- (2) Any dispute in respect of which a notice of intention to commence arbitration has been given, in accordance with GC Section 1.6.2(1), shall be finally settled by arbitration.

(3) Arbitration proceedings shall be conducted in accordance with the rules of procedure Designated in the SCC.

1.6.3. Obligations during Arbitration

Notwithstanding any reference to the Adjudicator or arbitration herein,

- (a) the Parties shall continue to perform their respective obligations under the Contract unless they otherwise agreed;and
- (b) the Owner shall pay the Operator any monies due to the Operator.

1.7. Assignment

- (1) The Operator shall not assign to any Third Party the Contract, or any part thereof, or any right, benefit, obligation or interest therein or thereunder without the prior consent of the Owner, which consent may not be unreasonably withheld.
- (2) The Operator may assign, absolutely or by way of charge, any monies due and payable to it or that may become due and payable to it under the Contract.
- (3) To be a valid assignment which has been approved by the Owner pursuant to GC Section 1.7(1), the assignment must,
 - (a) be inwriting;
 - (b) be dated and signed by the Owner's Representative; and
 - (c) state the specific details of theassignment.

1.8. Contract Records, Accounting and Auditing

1.8.1. Contract Records

- (1) Except as provided in GC Section 6.1, all data, information, documentation, account, plans,programs,reports,surveysandguidelinesofanykindwhatsoever(the —Contract Records||) prepared by the Operator in performing the Services shall become and remain the property of the Owner and the Operator shall deliver all Contract Records and a detailed inventory of those Contract Records to the Owner no later than the date of termination or expiration of the Contract, except in respect of such Contract Records that are required to be delivered at an earlier date.
- (2) The Contract Records shallinclude,
 - (a) information of any kind whatsoever related to the finances, revenues or expenditures of the Owner'soperations;
 - (b) all files, documents, plans, drawings, specifications, notes, minutes of meetings and minutes of conversations;
 - (c) all the plans, programs, reports, surveys and guidelines prepared by the Operator in carrying out the OperationsServices;
 - (d) the accounts of the Sewerage Treatment operations at the ProjectFacility;

- (e) all manuals, reports, condition surveys, safety records, audit records, inventories, laboratory test results, procurement records, customer information, financial information, financial statements, invoices, accounting records, subcontracts and personnel records; and
- (f) the Design-Build Documents, whether stored in hard copy or electronically.
- (3) The Operator shall provide the Owner with unrestricted access to the Contract Records during the term of the Contract, including the right to make and retain copies.
- (4) The Operator may retain a copy of the Contract Records but shall not use them for purposes unrelated to this Contract without the prior approval of the Owner. This GC Section 1.8.1(4) does not in any way relieve the Operator of its obligation of confidentiality pursuant to GC Section6.2.
- (5) Except as provided in GC Section 6.1, the Operator acknowledges that the Owner, as Owner of the Contract Records, may deal with the Contract Records in any way it determines, including making the Contract Records publicly available and making them available to prospective Bidders who may be involved in the process to select a Subsequent Operator.

1.8.2. Accounting

The Operator shall keep accurate and systematic accounts in respect of the Services and the Contract in accordance with internationally accepted accounting principles.

- 1.8.3. Auditing the Operator's Own Accounts and the ContractRecords
 - (1) The Owner may, in its sole discretion, audit,
 - (a) the Operator's own accounts, financial information, financial statements and technical information at any reasonable time and with 24 hours' notice to the Operator;and
 - (b) the Contract Records and Design-Build Documents at any reasonable time and without notice to the Operator,

in respect of any matters related to the Contract.

(2) The Owner may complete the audit or audits itself or may retain an independent auditor, at the Owner's expense, to complete the audit oraudits.

1.8.4. Operator's AuditedAccounts

The Operator shall submit to the Owner, no later than 90 days after the end of the Operator's fiscal year, the annual audited accounts of its own finances for each of the Operator's fiscal years that occur during the Contract Term.

1.8.5. Inspections and Audit by the Bank

The Operator shall permit the Bank and/or persons appointed by the Bank to inspect the Site and/or the Owner's accounts and records relating to the performance of the Contract

and to have such accounts and records audited by auditors appointed by the Bank if required by the Bank.

1.9. Operator"s Claims during the Design-BuildPeriod

- (1) If the Operator considers itself to be entitled to any extension of the Time for Completion or any additional payment, under any section related to the Design-Build Services of these General Conditions, the Operator shall give notice to the Design-Build-Operations Engineer, describing the event or circumstance giving rise to the claim. The notice shall be given as soon as practicable, and no later than 30 days, after the Operator became aware, or should have become aware, of the event or circumstance.
- (2) If the Operator fails to give notice of a claim within such period of 30 days, the Time for Completion shall not be extended, the Operator shall not be entitled to additional payment, and the Owner shall be discharged from all liability in connection with the claim. Otherwise, the following provisions of this GC Section 1.9 shallapply.
- (3) The Operator shall also submit any other notices related to the Design-Build Services which are required by the Contract, and supporting particulars for the claim, that are relevant to such event orcircumstance.
- (4) The Operator shall keep such contemporary records as may be necessary to substantiate any claim related to the Design-Build Services, either on the Site or at another location acceptable to the Design-Build-Operations Engineer. Without admitting the Owner's liability, the Design-Build-Operations Engineer may, after receiving any notice under this GC Section 1.9, monitor the record-keeping or instruct the Operator to keep further contemporary records. The Operator shall permit the Design-Build-Operations Engineer to inspect all these records, and shall, if instructed, submit copies to the Design-Build-OperationsEngineer.
- (5) No later than 42 days after the Operator became aware, or should have become aware, of the event or circumstance giving rise to the claim, or within such other period as may be proposed by the Operator and approved by the Design-Build-Operations Engineer, the Operator shall send to the Design-Build-Operations Engineer a fully detailed claim which includes full supporting particulars of the basis of the claim and of the extension of time or additional payment claimed. If the event or circumstance giving rise to the claim has a continuing effect,
 - (a) this fully detailed claim shall be considered as interim;
 - (b) the Operator shall send further interim claims at monthly intervals, giving the accumulated delay or amount claimed, and such further particulars as the Design-Build-Operations Engineer may reasonable require; and
 - (c) the Operator shall send a final claim no later than 30 days after the end of the effects resulting from the event or circumstance, or within such other period as may be proposed by the Operator and approved by the Design-Build-Operations Engineer.

- (6) No later than 42 days after receiving a claim or any further particulars supporting a previous claim, or within such other period as may be proposed by the Design-Build-Operations Engineer and approved by the Operator, the Design-Build-Operations Engineer shall respond with approval, or with disapproval and detailed comments. The Design-Build-Operations Engineer may also request any necessary further particulars, but shall nevertheless give his response on the principles of the claim within suchtime.
- (7) Each invoice sent by the Operator shall include such amounts for any claim as have been reasonably substantiated as due under the relevant provision of the Contract. Unless and until the particulars supplied are sufficient to substantiate the whole of the claim, the Operator shall only be entitled to payment for such part of the claim as it has been able to substantiate.
- (8) The Operator shall proceed in accordance with GC Section 7.2.6 torequest,
 - (a) an extension, if any, of the Time for Completion before or after its expiry in accordance with GC Section 2.3.4;or
 - (b) an additional payment, if any, to which the Operator believes it is entitled under the Contract.
- (9) The requirements of this GC Section 1.9 are in addition to those of any other provision which may apply to a claim. If the Operator fails to comply with this or another provision in relation to any claim, any extension of or additional payment shall take account of the extent, if any, to which the failure has prevented or prejudiced proper investigation of the claim, unless the claim is excluded under GC Section 1.9(2).
 - (10) This GC Section 1.9 shall apply only in respect of the Design-Build Services excluding the Existing OperationsServices.

ARTICLE 2. CONTRACT TERM, TIMING AND COMPLETION

2.1. General

2.1.1. Effectiveness of Contract

The Form of Contract shall be signed by the Operator, and all partners, if the Operator is a joint venture company, prior to its signing by the Owner. The Contract shall come into force and effect on the date the Form of Contract is signed by the Owner (the -Effective Datel), contingent on final approval by the Bank.

2.1.2. Expiration of Contract

This Contract shall terminate on either.

- (1) the specified number of months after the Operations Starting Date named in the SCC;
- (2) the Extension Date pursuant to GC Section 2.4.3;or
- (3) the date of Contract termination pursuant to GC Section 11.2,

(the —End Datel), whichever isapplicable.

2.1.3. Commencement of Services

- (1) Unless otherwise stated in the SCC, the Design-Build Starting Date shall be no later than 30 days after the Effective Date and the Owner shall give the Operator at least seven days prior notice of the Design-Build StartingDate.
- (2) The —Operations Starting Date | shall be the date of the Operational Acceptance Certificate.

2.2. Design-Build Period and OperationsPeriod

The Contract Term shall be divided into two periods as follows:

- (a) the period commencing on the Effective Date and ending on the day immediately prior to the Operations StartingDate(the -Design-Build Period|);and
- (b) the period commencing on the Operations Starting Date and ending on the End Date (the —Operations Period®), namely the date of completion of the Operation and Maintenance period of 15 years, commencing from the date of Operational Acceptance of the STP, Network, Pumping Stations and all appurtenant and allied works.

2.3. Design-Build Period – Commencement, Delays and Suspension

2.3.1. Commencement of the Design-BuildServices

The Operator shall commence the Design-Build Services no later than the Design-Build Starting Date, and shall then proceed with the Design-Build Services with due expedition and without delay.

2.3.2. Time for Completion

The Operator shall complete the whole of the Design-Build Services in accordance with the time for completion set out in the SCC (-Time for Completion*) for the Design-Build Services including,

- (a) successfully completing the Tests on Commissioning; and
- (b) completing all of the Design-Build Services such that the completed Project Facility can be used as a fully operational Project Facility in accordance with the Contract.

2.3.3. Design-Build TimeSchedule

- (1) TheOperatorshallsubmitadetailedtimeprogramme(the-TimeSchedule|)tothe Design-Build-Operations Engineer no later than 30 days after the Design-Build Starting Date. The Operator shall also submit a revised Time Schedule whenever the previous Time Schedule is inconsistent with actual progress or with the Operator's obligations. Each Time Schedule shall include a description of,
 - (a) the order in which the Operator intends to carry out the Design-Build Services, including the anticipated timing of each stage of Design, Design-Build Documents, procurement, manufacture, inspection, delivery to the Site, construction, erection, testing and commissioning;
 - (b) the periods for review and any other submissions, approvals and consents specified in theContract;
 - (c) the sequence and timing of inspections and tests specified in the Contract;
 - (d) the scheduled Time for Completion, the planned Time for Completion and the planned Operations StartingDate;
 - (e) all major events and activities in the production of Design-Build Documents; and
 - (f) all major phases and milestones of the Design-BuildServices.
- (2) The Design-Build-Operations Engineer shall review each Time Schedule and provide comments to the Operator as to whether the Time Schedule complies with the Contract. If the Design-Build-Operations Engineer fails to provide such comments prior to the expiration of 21 days after receiving a Time Schedule, the Operator shall proceed in accordance with the Time Schedule, subject to its other obligations under the Contract. The Operator shall be entitled to rely upon the Time Schedule when planning itsactivities.
- (3) The Operator shall promptly give notice to the Design-Build-Operations Engineer of specific probable future events or circumstances which may adversely affect the Design-Build Services or delay the execution of the Design-Build Services. The Design-Build-Operations Engineer may require the Operator to submit an estimate of the anticipated effect of the future event or circumstances, or a proposal under GC Section10.1.3.

(4) If, at any time, the Design-Build-Operations Engineer gives notice to the Operator that a Time Schedule fails, to the extent stated, to comply with the Contract or to be consistent with actual progress and the Operator's stated intentions, the Operator shall submit a revised Time Schedule to the Design-Build-Operations Engineer in accordance with this GC Section 2.3.3.

2.3.4. Extension of the Time for Completion

- (1) The Time for Completion shall be extended if the Operator is delayed or impeded in the performance of the Design-Build Services by reason of any of thefollowing:
 - (a) a Change, unless the Parties have already agreed to an adjustment to the Time for Completion as part of the applicableChange;
 - (b) an occurrence of Force Majeure as provided in GC Section 9.8, Unforeseeable physical conditions as provided for in GC Section 9.7, or loss or damage as a result of the occurrences set out in GC Section 9.4(2);
 - (c) any suspension order given by the Owner pursuant to GC Section 11.1.1;
 - (d) any change in the Applicable Law in accordance with GC Section 9.10;
 - (e) any default or breach of the Contract by the Owner or any activity, act or omission of any other Operators employed by the Owner; or
 - (f) any other matter specifically mentioned in the Contract.

by such period as shall be fair and reasonable in all the circumstances and as shall fairly reflect the actual delay or impediment sustained by the Operator.

- (2) The Operator shall submit, to the Design-Build-Operations Engineer, any notice of a claim for an extension of the Time for Completion in accordance with GC Section 10.1.3.
- (3) The Operator shall, at all times, use reasonable efforts to minimize any delay in the performance of its obligations under the Contract.

2.3.5. Rate of Progress

- (1) If, at any time, the Operator's progress in respect of the Design-BuildServices,
 - (a) is too slow to complete the Design-Build Services in accordance with the Time for Completion; or
 - (b) has fallen, or will fall, behind the current TimeSchedule

other than as a result of a cause listed in GC Section 2.3.4, then the Design-Build-Operations Engineer may instruct the Operator to submit a revised Time Schedule and supporting report describing the revised methods which the Operator proposes to adopt in order to expedite progress and complete the Design-Build Services.

(2) Unless the Design-Build-Operations Engineer notifies otherwise, the Operator shall adopt the revised methods referred to in GC Section 2.3.5(2), which may require increasesin.

- (a) The working hours or in the numbers of Operator's Personnel, or both; or
- (b) Plant and Equipment,

at the risk and cost of the Operator. If these revised methods cause the Owner to incur additional costs, the Operator shall, subject to GC Section 1.9, pay these costs to the Owner, in addition to delay damages, if any, under GC Section 2.3.6.

2.3.6. Delay of Completion – Liquidated Damages -Delay

- (1) The Operator guarantees that it shall attain Completion of the Project Facility in accordancewiththeTimeforCompletionspecifiedintheSCCandGCSection 2.3.2 or in accordance with an extension of the Time for Completion granted to the Operator in accordance with GC Section 2.3.4.
- (2) If the Operator fails to attain Completion of the Project Facility within the Time for Completion, or any extension thereof in accordance with GC Section 2.3.4, the Operator shall pay to the Owner liquidated damages in the amount specified in the SCC (—Liquidated Damages-Delayl). The aggregate amount of Liquidated Damages- Delayshallin no eventexceedthe amountspecified as -Maximumlin the SCC. The Owner may terminate the Contract pursuant to GC Section 11.2.3 ifthe Operatorreaches the—Maximumlevelfor Liquidated Damages—Delay.
- (3) The payment or payments by the Operator of Liquidated Damages Delay shall completely satisfy the Operator's obligation to attain Completion of the Project Facility within the Time for Completion or any extension thereof pursuant to GC Section 2.3.4.
- (4) The payment or payments by the Operator of Liquidated Damages Delay shall not in any way relieve the Operator of its obligations to complete the Project Facility or any other obligations and liabilities of the Operator under the Contract.
- (5) If the Operator attains Completion of the Project Facility before the Time for Completion or any extension thereof pursuant to GC Section 2.3.4, and if the Owner intends to pay a bonus to the Operator for early completion, the amount of the bonus is as set out in the SCC. The aggregate amount of such bonus shall in no eventsucceed the amountspecified as -Maximumlin the SCC.
- 2.3.7. Design-Build Period –(Special operation requirements)Deleted

2.4. OperationsPeriod

2.4.1. Commencement of the Operations -Services

The Operator shall commence the Operations Services no later than the Operations Starting Date and shall then proceed with the Operations Services with due exception and without delay.

2.4.2. Services after the EndDate

The Operator, upon written request by the Owner no later than 60 days prior to the End Date, shall provide assistance to the Owner, at no cost to the Owner, during a transitional period of up to 60 days after the End Date (the -Transition Assistance). The purpose of the Transition Assistance is to ensure a smooth transition between the Operator and a

Subsequent Operator of the Project Facility. The Transition Assistance shall be related to only transition services and shall not be the full range of Services as set out in the Operations Services Schedule.

2.4.3. Extension of the Contract

If both Parties agree, this Contract may be extended for a period of up to 15 years after the End Date. The Owner shall notify the Operator no later than 6 months prior to the End Date if it wishes to enter into negotiations in order to extend the duration of the Contract. The date on which the Contract is to expire as a result of an extension shall be the ExtensionDate.

ARTICLE3. OBLIGATIONS OF THEOPERATOR

3.1. General – Services and Standards of Performance

The Operatorshall,

- (a) Perform the Design-Build Services set out in the Design-Build Services Schedule;
- (b) Perform the Operations Services set out in the Operations Services Schedule; and
- (c) Perform the Services in accordance with the Technical Standards set out in the Technical Standards Schedule.

3.2. Law GoverningServices

The Operator shall comply with the Applicable Law and shall ensure that the Operator's Personnel and Sub-contractors comply with the Applicable Law. The Operator shall indemnify and hold harmless the Owner from and against any and all liabilities, damages, claims, fines, penalties and expenses of whatever nature arising or resulting from violation of the Applicable Law by the Operator, the Operator's Personnel the Sub-contractors and the Sub-contractors' personnel.

3.3. Conflict of Interest

- (1) The compensation of the Operator pursuant to GC Article 5 shall constitute the Operator's sole compensation in connection with this Contract and, except as provided in GC Article 5, the Operator shall not accept for its own benefit any trade commission, discount or similar payment in connection with activities pursuant to this Contract or in the discharge of its obligations hereunder, and the Operator shall use its best efforts to ensure that the Operator's Personnel, Sub-contractors, and the Sub-contractors' employees and agents, similarly shall not receive any such additional remuneration.
- (2) The Operator, Sub-contractors and any entity affiliated with the Operator or the Sub-contractors, shall be disqualified, during the Contract Term from providing goods, works or services, other than the Services, with respectto,
 - (a) the goods, works and services purchased from the Contingency Fund; and
 - (b) the Capital InvestmentProgram.
- (3) The Operator, Operator's Personnel, Sub-contractors and the employees and affiliates of the Sub-contractors shall not engage, either directly or indirectly, in any business or professional activities which would conflict with the activities assigned to them under this Contract.
- (4) The Operator and its Shareholders shall not participate in any discussions or work and shall not provide any services or advice to the Owner relatedto,
 - (a) Except with respect to their responsibilities as set out in the Operations Services Schedule, institutional restructuring or reorganisation of the Owner or a utility or department of theOwner;

- (b) The development or review of bidding documents to retain any Subsequent Operator; or
- (c) The preparations for the procurement process to retain any SubsequentOperator.
- (5) Failure of the Operator or the Shareholders to comply with this GC Section 3.3, in addition to constituting a breach of this Contract, may result in the disqualification of the Operator and the Shareholders from bidding in the procurement process to retain any SubsequentOperator.

3.4. Plant and Equipment, Operator"s Equipment (Design-Build) and Operations Equipment(Operations)

- (1) Any Plant and Equipment, Operator's Equipment (Design-Build) and Operator's Equipment (Operations) that will be incorporated in or be required for the Site and Project Facility or the Operation Services shall have their origin as specified under GC Section 1.1 (—Country of Origin).
- (2) The Operator shall prepare a list of all Operator's Equipment (Design-Build) and Operator's Equipment (Operations) (the —Operator's Equipment Lists|). The Operator shall update the Operator's Equipment Lists on an annual basis and shall provide the updated Operator's Equipment Lists to the Owner no later than 30 days after the end of each of the Operator's fiscal years during the ContractTerm.

3.5. Site Information and Investigation

- (1) The Operator acknowledges that the Owner made available to the Operator, during the bidding process, either directly or by placing the data in the Data Room and Background Information Document, all available data on hydrological and subsurface conditions of the Site, and studies on environmental impact that had been obtained by or on behalf of the Owner from investigations in anticipation of the Design-BuildandOperationsServices (the -SiteInformation|).TheOperator shallbe responsible for interpreting all data about the Site that is provided to it by theOwner.
- (2) The Operator shall be deemed to have inspected and examined the Site, its surroundings, the Site Information and other available information, and to have satisfied itself before entering into the Contract, asto,
 - (a) the form and nature of the Site, including the sub-surfaceconditions;
 - (b) the applicable hydrological, hydro-geological and climatic conditions;
 - (c) the extent and nature of the work, Plant and Equipment, Operator's Equipment (Design-Build) and Operator's Equipment (Operations) necessary for the execution and completion of the Services, and the remedying of any defects; and
 - (d) the Operator's requirements for access to the Site, accommodation, personnel, power, transport, water and otherservices.
- (3) The Operator shall be deemed to have obtained all necessary information as to risks, contingencies and all other circumstances that may influence or affect the performance of its obligations under the Contract.
- $(4) The\ Operator shall\ not\ commence\ any\ Works,\ including\ mobilization\ and/or\ preconstruction activities (e.g. limited clear ance for haulroads, site accesses and$

work site establishment, geotechnical investigations or investigations to select ancillary features such as quarries and borrow pits), unless the Engineer is satisfied that appropriate measures are in place to address environmental, social, health and safety risks and impacts. At a minimum, the Operator shall apply the Management Strategies and Implementation Plans and Code of Conduct, submitted as part of the Bid and agreed as part of the Contract. The Operator shall submit, on a continuing basis, for the Engineer"s prior approval, such supplementary Management Strategies and Implementation Plans as are necessary to manage the ESHS risks and impacts of ongoing works. These Management Strategies and Implementation Plans collectively comprise the Operator"s Environmental and Social Management Plan (O-ESMP). The O-ESMP shall be approved prior to the commencement of construction activities (e.g. excavation, earth works, bridge and structure works, stream and road diversions, quarrying or extraction of materials, concrete batching and asphalt manufacture). The approved O-ESMP shall be reviewed, periodically (but not less than every six (6) months), and updated in a timely manner, as required, by the Operator to ensure that it contains measures appropriate to the Works activities to be undertaken. The updated O-ESMP shall be subject to prior approval by the Engineer

3.6 Access to the Site and ProjectFacility

- (1) The Operator shall, during both the Design-Build Period and the Operations Period, provide free and open access to the Site and the Project Facility at the Owner's request. The Owner shall make reasonable efforts to provide reasonable notice to the Operator prior to the Owner's access but such notice is not mandatory. The Owner's representative on the Site, or at the Project Facility shall observe all safety and health regulations and reasonable instructions of the Operator.
- (2) The Operator shall give all reasonable access to any other Operators employed by the Owner on or near the Site to carry out theirwork.
- (3) If the Operator makes available to other Operators any roads or ways the maintenance for which the Operator is responsible, permits the use by such other Operators of the Operator's Equipment (Design-Build) and Operator's Equipment (Operations), or provides any other service of whatsoever nature for such other Operators, the Owner shall fully compensate the Operator for any loss or damage caused or occasioned by such other Operators in respect of any such use or service, and shall pay to the Operator reasonable remuneration for the use of such equipment or the provision of suchservices.
- (4) The Operator shall also arrange to perform its work so as to minimize, to the extent possible, interference with the work of other Operators. The Design-Build-Operations Engineer shall determine the resolution of any difference or conflict that may arise between the Operator and other Operators and the workers of the Owner in regard to theirwork.

(5) The Operator shall notify the Design-Build-Operations Engineer, as applicable, promptly of any defects in the other Operators' work that come to its notice, and that could affect the performance of the Services by the Operator. The Design-Build-Operations Engineer, as applicable, shall determine the corrective measures, if any, required to rectify the situation after inspection of the Site, the STP and the Netwok. Decisions made by the Design-Build-Operations Engineer, as applicable, shall be binding on theOperator.

3.6. Safety Procedures

The operator shall:

- (a) comply with all applicable safetyregulations,
- (b) take care for the safety of all persons entitled to be on the Site,
- (c) use reasonable efforts to keep the Site and Works clear of unnecessary obstruction so as to avoid danger to these persons,
- (d) provide fencing, lighting, guarding and watching of the Works until completion and taking over under Clause 10 [Employer's Taking Over], and
- (e) provide any Temporary Works (including roadways, footways, guards and fences) which may be necessary, because of the executionoftheWorks,fortheuseandprotectionofthepublic and of owners and occupiers of adjacent land.

3.7. Fossils

All fossils, coins, articles of value or antiquity, and structures and other remains or items of geological or archaeological interest found on the Site shall be placed under the care and authority of the Employer. The Operator shall take reasonable precautions to prevent Operator's Personnel or other persons from removing or damaging any of thesefindings.

The Operator shall, upon discovery of any such finding, promptly give notice to the Engineer, who shall issue instructions for dealing with it. If the Operator suffers delay and/or incurs Cost from complying with the instructions, the Operator shall give a further notice to the Engineer and shall be entitled subject to Sub-Clause 1.9 [Contractor's Claims] to:

- (a) an extension of time for any such delay, if completion is or will be delayed, under GCC clause 2.3.4 [Extension of Time for Completion], and
- (b) payment of any such Cost, which shall be included in the Contract Price.

After receiving this further notice, the Engineer shall proceed in accordance with GC Section 7.2.6 to agree or determine these matters.

ARTICLE4. OBLIGATIONS OF THEOWNER

4.1. Owner"s Assistance to the Operator

Owner shall obtain consent from the respective pollution control board/authority and all other requisite clearances to establish and operate the STP unless the same have been obtained already.

The Owner shall use reasonable efforts to,

- (a) provide the Operator, Sub-contractors and Operator's Personnel with work permits and such other documents as shall be necessary to enable the Operator, Sub-contractors or Operator's Personnel to perform the Services;
- (b) arrange for Operator's Personnel and, if appropriate, their eligible dependants to obtain promptly all necessary entry and exit visas, residence permits, exchange permits and any other documents required for their stay in the Country;
- (c) facilitate the prompt clearance through customs of any property required for the Services and of the personal effects of the Operator's Personnel and their eligible dependants; and
- (d) issue to officials, agents and representatives of theOwner all such instructions as may be necessary or appropriate for the prompt and effective implementation of theServices.

4.2. Access to the Site and ProjectFacility

The Owner shall be responsible for acquiring and providing legal and physical possession of the Site and access thereto and for providing possession and access to all other areas reasonably required for the proper execution of the Contract including all requisite rights of way. The Owner shall provide the Operator, free of charge, full possession of the Site and the Project Facility during the term of the Contract.

4.3. Reviews and Approvals of Submissions

- (1) Except as otherwise provided in the Contract, if the Operator submits a plan, report or other documentation to the Owner in writing, and the Owner, or the Design-Build-Operations Engineer, is required to approve that submission, the Design-Build-Operations Engineer as applicable, shall review and either approve or provide written comment on the Operator's submission no later than 14 days after the day of submission by the Operator to the Design-Build-OperationsEngineer.
- (2) If the Design-Build-Operations Engineer, as applicable, fails to approve or refuses to approve the Operator's submission in accordance with GC Section 4.3(1), the Operator shall notify the Owner in writing that it has not received a response to its submission.
- (3) If the Design-Build-Operations Engineer, as applicable, fails to respond to the Operator's written notification pursuant to GC Section 4.3(2) within 14 days after the receipt by the Design-Build-Operations Engineer, as applicable, of the Operator's written notification, the Operator's submission shall be deemed to beapproved.

ARTICLE5. CONTRACT PRICE ANDPAYMENT

5.1. ContractPrice

- (1) The Contract Price shall be as specified in the Price Schedules offered by the Operator and accepted by the Owner while awarding the Contract. These prices have been incorporated in Schedule 5 of the Contract.
- (2) Subject to GC Section 9.7, the Operator shall be deemed to have satisfied itself as to the correctness and sufficiency of the Contract Price, which shall, except as otherwise provided for in the Contract, cover all its obligations under the Contract, including all costs and expenses for the Design, Building, Successful Commissioning, Operation & Maintenance of the Project Facility in accordance with the provisions of this Contract.
- (3) Unless indicted in the SCC, the contract price shall not be subject to any alteration except in the event of a change to the design build services in accordance with GC section 10.1 or achange to the operations services in accordance with GCS ection 10.2 and 10.3.

5.2. Terms of Payment

- (1) The Contract Price shall be paid as specified in the SCC.
- (2) No payment made by the Owner herein shall be deemed to constitute acceptance by the Owner of the Project Facility or any partthereof.
- (3) In the event that the Owner fails to make any payment by its respective due date or within the period of 60 days, the Owner shall pay to the Operator interest on the amount of such delayed payment at the rate shown in the SCC and as specified in the SCC for the period of delay until payment has been made infull.
- (4) The currency or currencies in which payments are made to the Operator under this Contract shall be specified in the SCC, subject to the general principle that payments will be made in the currency or currencies in which the Contract Price has been stated in the Operator's Bid.
- (5) All payments shall be made in the currency or currencies specified in the Article 2 of the Contract.
- (6) if the Operator was, or is, failing to perform any ESHS obligations or work under the Contract, the value of this work or obligation, as determined by the Engineer, may be withheld until the work or obligation has been performed, and/or the cost of rectification or replacement, as determined by the Engineer, may be withheld until rectification or replacement has been completed. Failure to perform includes, but is not limited to thefollowing:
- (i) failure to comply with any ESHS obligations or work described in the Works' Requirements which may include: working outside site boundaries, excessive dust, failure to keep public roads in a safe usable condition, damage to offsite vegetation, pollution of water courses from oils or sedimentation, contamination of land e.g. from oils, human waste, damage to archeology or cultural heritage features, air pollution as a result of unauthorized and/or inefficientcombustion;

- (ii) failure to regularly review C-ESMP and/or update it in a timely manner to address emerging ESHS issues, or anticipated risks orimpacts;
- (iii) failure to implement the C-ESMP;
- (iv) failing to have appropriate consents/permits prior to undertaking Works or related activities;
- (v) failure to submit ESHS report/s (as described in Appendix 1 of Schedule 2 (Design Build Services), or failure to submit such reports in a timelymanner;
- (vi) failure to implement remediation as instructed by the Engineer within the specified timeframe (e.g. remediation addressing non-compliance/s).

5.3. Performance IncentiveCompensation

If the Owner intends to pay the Operator performance incentive compensation, the Owner will pay such compensation at the end of the Operations Period and in accordance with the Performance Incentive CompensationSchedule.

5.4. Liquidated Damages -Operations

The Operator shall pay the Owner liquidated damages for failure to meet Technical and Operational Standards as set out in SCC.

5.5. Securities

5.5.1. PerformanceSecurity

- (1) The Operator shall provide a security for the Operator's proper performance of the ContracttotheOwnernolaterthanthedatespecifiedintheBiddingDocuments(the —Performance Security|).
- (2) The Performance Security shallbe,
 - (a) In the amount specified in the SCC;
 - (b) Denominated in the currency or currencies of the Contract, or in a freely convertible currency acceptable to the Owner; and
 - (c) Shall be in the form specified in the Bidding Documents or in anotherform approved by theOwner.
- (3) The Performance Security is a bank guarantee and shall be issued by either,
 - (a) A bank or insurance company located in the Country; or
 - (b) A foreign bank or insurance company through a correspondent bank or insurance company located in theCountry.
- (4) The Performance Security shall be valid until 180 days after the End Date, or any extension to the EndDate.

- (5) The Owner shall return the Performance Security no later than 14 days after its expiration.
- (6) The cost of complying with this GC Section 5.5.1 shall be borne by the Operator.

5.5.2. Advance Payment Security

- (1) The Operator shall provide a security in an amount equal to the advance payment calculated in accordance with the Terms and Procedures of Payment Schedule and in the same currency orcurrencies.
- (2) The mobilization advance paid to the Operator by the Owner shall be recovered commencing from the date on which the payment to the Operator has reached 25% of the part A and Part D price and shall be fully recovered by completion of 90% of the time for completing the works under part A and PartD.

5.6. Taxes and Duties

(1) Except as otherwise specifically provided in the Contract, the Operator shall bear and pay all taxes, duties, levies and charges (the —TaxesII) assessed on the Operator, its Sub-contractors or their employees by all municipal, state or national government authorities in connection with the Services in and outside of the Country.

The Manager shall adjust the Contract Price if taxes, duties, and other levies are changed between the date 28 days before the submission of bids for the Contract and the date of the last Completion certificate. The adjustment shall be the change in the amount of tax payable by the Contractor, provided such changes are not already reflected in the Contract Price.

(2) If any tax exemptions, reductions, allowances or privileges and benefits may be available to the Operator in the Country, the same shall be passed on by the operator to the Owner.

ARTICLE6. COPYRIGHT: DESIGN-BUILDDOCUMENTS

6.1. Copyright – Design-BuildDocuments

- (1) As between the Parties, the Operator shall retain the copyright and other intellectual property rights in the Design-Build Documents made by or on behalf of the Operator.
- (2) The Operator shall be deemed, by signing the Contract, to give the Owner a non-terminable, transferable, non-exclusive, royalty-free licence to copy, use and communicate the Design-Build Documents, including making and using modifications of them. This licenceshall,
 - (a) apply throughout the actual or intended working life, whichever is longer, of the relevant parts of the Site or ProjectFacility;
 - (b) entitle any person in proper possession of the relevant part of the Site or Project Facility to copy, use and communicate the Design-Build Documents for the purposes of completing, managing, operating, maintaining, altering, adjusting, and repairing the ProjectFacility;
 - (c) in the case of Design-Build Documents which are in the form of computer programs and other software, permit their use on any computer on the Site or at the Project Facility and other places as envisaged by the Contract, including replacements of any computers supplied by the Operator; and
 - (d) entitle the Owner to make the Design-Build Documents available for inspection by a prospective Bidder who may be involved in the process to select a Subsequent Operator.
- (3) The Owner shall not, without the Operator's consent, use, copy or communicate the Design-Build Documents to a Third Party by, or on behalf of, the Owner for purposes other than those permitted under GC Section 6.1(2).

6.2. Confidentiality

- (1) The Operator shall keep confidential and shall not, without the written consent of the Owner, divulge to any Third Party any documents, data or other information arising directly or indirectly from the performance of Services under the Contract, whether such information has been furnished prior to, during or following termination of the Contract. Notwithstanding this GC Section 6.2(1), the Operator may furnish to its Sub-contractors such documents, data and other information to the extent required for the Sub-contractors to perform their work under the Contract, in which event the Operator shall obtain from such Sub-contractors an undertaking of confidentiality similar to that imposed on the Operator under this GC Section6.2(1).
- (2) The Operator shall not use such documents, data and other information received from the Owner for any purpose other than the Services as are required for the performance of the Contract. The Operator shall not publish, permit to be published, or disclose any particulars of the Services, Site or Project Facility in any trade or technical paper or advertising materials without the prior written consent of theOwner.
- (3) The obligations of the Operator under GC Sections 6.2(1) and 6.2(2), shall not apply to that informationwhich,
 - (a) Now or hereafter enters the public domain through no fault of the Operator;

- (b) Can be proven to have been possessed by the Operator at the time of disclosure and which was not previously obtained, directly or indirectly, from the Owner; or
- (c) Otherwise lawfully becomes available to the Operator from a Third Party that has no obligation of confidentiality.

ARTICLE 7. CONTRACT ADMINISTRATION AND SUPERVISION DURING THE DESIGN-BUILD AND OPERATIONS PERIODS

7.1. General

The Parties acknowledge that two separate approaches to contract administration and supervision will be in place during the Contract Term as follows:

- (a) from the Effective Date until the Operations Starting Date, the Design-Build Supervision approach will be put in place by the Owner; and
- (b) from the Operations Starting Date until the End Date, the Operations Supervision approach will be put in place by the Owner.

7.2. Design-BuildSupervision

7.2.1. Supervision during the Design-BuildPeriod

GC Section 7.2 shall apply only during the Design-Build Period.

- 7.2.2. Design-Build-Operations Engineer's Duties and Authority (Design-BuildPeriod)
 - (1) The Owner shall appoint the Design-Build-Operations Engineer who shall be responsible for day to day contract management and supervision during the Design-Build Period. The Design-Build-Operations Engineer's staff shall include suitably qualified engineers and other professionals who are competent to carry out these duties.
 - (2) The Design-Build-Operations Engineer shall have no authority to amend the Contract.
 - (3) Except, as specifically provided otherwise in the Contract, the Design-Build-Operations Engineer may exercise the authority attributable to the Design-Build-Operations Engineer as specified in or necessarily to be implied from the Contract. The Owner undertakes not to impose further constraints on the Design-Build-Operations Engineer's authority, except as agreed with theOperator.
 - (4) If the Design-Build-Operations Engineer is obligated to obtain the approval of the Owner before exercising a specific authority, these restrictions shall be shall be set out in the SCC. If the Design-Build-Operations Engineer exercises a specified authority for which the Owner's approval is required then, for the purposes of the Contract, the Owner shall be deemed to have givenapproval.
 - (5) Except as otherwise stated in the Contract,

- (a) if the Design-Build-Operations Engineer carries out duties or exercises authority, specified in or implied by the Contract, the Design-Build-Operations Engineer shall be deemed to act for the Owner:
- (b) the Design-Build-Operations Engineer has no authority to relieve any Party of any duties, obligations or responsibilities under the Contract; and
- (c) any approval, check, certificate, consent, examination, inspection, instruction, notice, proposal, request, test or similar act by the Design-Build-Operations Engineer, including absence of disapproval, shall not relieve the Operator from any responsibility it has under the Contract, including responsibility for errors, omissions, discrepancies and non-compliances.

7.2.3. Delegation by the Design-Build-OperationsEngineer

- (1) The Design-Build-Operations Engineer may from time to time assign duties and delegate authority to assistants, and may also revoke such assignment or delegation. These assistants may include a resident engineer, or independent inspectors appointed to inspect or test items of Plant or Equipment. The assignment, delegation or revocation shall be in writing and shall not take effect until copies have been received by both Parties. Unless otherwise agreed by both Parties, the Design-Build-Operations Engineer shall not delegate the authority to determine any matter in accordance with GC Section 7.2.6.
- (2) Assistants shall be suitably qualified persons, who are competent to carry out these duties and exercise this authority, and who are fluent in the language for communications defined in GC Section 1.3.1.
- (3) Each assistant, to whom duties have been assigned or authority has been delegated, shall only be authorized to issue instructions to the Operator to the extent defined by the delegation. Any approval, check, certificate, consent, examination, inspection, instruction, notice, proposal, request, test, or similar act by an assistant, in accordance with the delegation, shall have the same effect as though the act had been an act of the Design-Build-Operations Engineer. However,
 - (a) any failure to disapprove any work or Plant and Equipment shall not constitute approval, and shall therefore not prejudice the right of the Design-Build-Operations Engineer to reject the work or the Plant and Equipment; and
 - (b) if the Operator questions any determination or instruction of an assistant, the Operator may refer the matter to the Design-Build-Operations Engineer, who shall promptly confirm, reverse or vary the determination or instruction.

7.2.4. Instructions of the Design-Build-OperationsEngineer

- (1) The Design-Build-Operations Engineer may issue to the Operator, at any time during the Design-Build Period, instructions which may be necessary for the execution of the Design-Build Services and the remedying of any defects, all in accordance with the Contract. The Operator shall only take instructions from the Design-Build-Operations Engineer, or from an assistant to whom the appropriate authority has been delegated under GC Section 10.1.
- (2) The Operator shall comply with the instructions given by the Design-Build-Operations Engineer or delegated assistant, on any matter related to the Contract. These instructions shall be given inwriting.

7.2.5. Replacement of the Design-Build-OperationsEngineer

If the Owner intends to replace the Design-Build-Operations Engineer, the Owner shall, not less than 42 days before the intended date of replacement, give notice to the Operator of the name, address and relevant experience of the intended replacement Design-Build-Operations Engineer. The Owner shall not replace the Design-Build-Operations Engineerwith a person against whom the Operator raises reasonable objection by notice to the Owner, with supporting particulars.

7.2.6. Determinations by the Design-Build-OperationsEngineer

- (1) Whenever the Contract provides that the Design-Build-Operations Engineer shall proceed in accordance with this GC Section 7.2.6 to agree or determine any matter, the Design-Build-Operations Engineer shall consult with each Party in an endeavour to reach agreement. If agreement is not achieved, the Design-Build-Operations Engineer shall make a fair determination in accordance with the Contract, taking due regard of all relevant circumstances.
- (2) The Design-Build-Operations Engineer shall give notice to the Parties of each agreement or determination, with supporting particulars. Each Party shall give effect to each agreement or determination unless and until revised under GC Section 1.9.

7.3. Operations Supervision

7.3.1. Supervision during the OperationsPeriod

This GC Section 7.3 shall apply only during the Operations Period and the period of time immediately after the End Date solely for the purpose of resolving transition issues and any outstanding issues arising during the Operations Period.

7.3.2. TheOwnershallappointitsRepresentativeforsupervisionofthe—Operations'duringthe O & M period of 15 yearsin accordance with SCC clause 8.1.1 (1)(b).

ARTICLE8. REPRESENTATIVES,STAFFANDSUBCONTRA CTING

8.1. Representatives

8.1.1. Owner's Representative

- (1) TheOwner's representative(the -Owner's Representative||) shallbeasfollows:
 - (a) During the Design-Build Period, the Owner's Representative shall be the Design-Build-Operations Engineer; and
 - (b) During the Operations Period, the Owner's Representative shall be the as mentioned in SCC
- (2) The Owner shall name its representative,
 - (a) No later than 14 days after the Effective Date for the Design-Build-Operations Engineer; and
- (3) The Owner may change its representative from time to time and shall give notice of the change without delay. The Owner shall not change its representative at a time and in such a manner as to impede the progress of either the Design-Build Services or the OperationsServices.
- (4) The Owner's Representative shall represent and act for the Owner at all times during the performance of the Contract. All notices, instructions, orders, certificates, approvals and all other communications under the Contract by the Owner shall be given by the Design-Build-Operations Engineer as applicable, except as herein otherwiseprovided.
- (5) All notices, instructions, information and other communications given by the Operator to the Owner under the Contract shall be given to the Design-Build-Operations Engineer as applicable, except as herein otherwise provided.

8.1.2. Operator's Representative

- (1) If the Operator's representative is not named in the SCC, the Operator shall name its representative (the —Operator's Representative) no later than 14 days after the Effective Date and shall request the Owner to approve the proposed Operator's Representative. If the Owner makes no objection to the proposed Operator's Representative, the Operator's Representative shall be deemed to have been approved.
- (2) If the Owner objects to the proposed Operator's Representative before the expiration of 14 days after the proposal, the Operator shall propose a replacement no later than 14 days after receiving the Owner's objection and reasons for the objection and GC Section 8.1.2(1) shall apply to the proposed replacement.
- (3) The Operator's Representative shall represent and act for the Operator at all times during the performance of the Contract. All notices, instructions, orders, certificates, approvals and all other communications under the Contract by the Operator shall be given by the Operator's Representative, except as herein otherwise provided.

- (4) All notices, instructions, information, and other communications given by the Owner to the Operator under the Contract shall be given to the Operator's Representative as established pursuant to this GC Section 8.1.2.
- (5) The Operator shall not revoke the appointment of the Operator's Representative without the Owner's prior written consent, which shall not be unreasonably withheld. If the Owner consents thereto, the Operator shall appoint some other person as the Operator's Representative, pursuant to the procedure set out in this GC Section8.1.2.
- (6) The Operator's Representative may, subject to the approval of the Owner, which shall not be unreasonably withheld, at any time delegate to any person any of the powers, functions and authorities vested in him or her. Any such delegation may be revoked at any time. Any such delegation or revocation shall be subject to a prior notice signed by the Operator's Representative, and shall specify the powers, functions and authorities thereby delegated or revoked. No such delegation or revocation shall take effect unless and until a copy thereof has been delivered to the Owner and the Design-Build-OperationsEngineer.
- (7) Any act or exercise by any person of powers, functions and authorities so delegated to him or her in accordance with GC Section 8.1.2(6) shall be deemed to be an act or exercise by the Operator's Representative.

8.2. Operator"s Superintendence

- (1) Throughout the term of the Contract, the Operator shall provide all necessary superintendence to plan, arrange, direct, manage, inspect and test the Services.
- (2) Superintendence shall be given by a sufficient number of persons having adequate knowledge of the language for communications as set out in the SCC and of the operations to be carried out, including the methods and techniques required, the hazards likely to be encountered and methods of preventing accidents, for the satisfactory and safe execution of theServices.
- (3) The Operator's Representative shall appoint a suitable person as construction or operationsmanagerasapplicable(the-Manager||). The Managershall superviseall work done at the Site and Project Facility by the Operator and shall be present at the Site or Project Facility through normal working hours except when on leave, sick or absence connected with the proper performance of the Contract. Whenever the Manager is absent from the Site Project Facility, a suitable person shall be appointed to act as his or herdeputy.

8.3. Operator"sPersonnel

- (1) The Operator shall provide and employ on the Site for the performance of the Services such skilled, semi-skilled and unskilled labour as is necessary for the proper and timely execution of the Contract (the —Operator's Personnell). The Operator is encouraged to use local labour that has the necessary skills. The Operator shall provide all expertise needed to carry out the Services including the Key Staff with the expertise specified in the SCC for the design buildservices.
- (2) Unless otherwise provided in the Contract, the Operator shall be responsible for the recruitment, employment, transportation, accommodation and catering of all labour, local or expatriate, required for the execution of the Contract and for all payments in connectiontherewith.

- (3) The Operator shall be responsible for obtaining all necessary permits and visas from the appropriate authorities for the entry of all labour and personnel to be employed on the Site into the Country.
- (4) The Operator shall at its own expense provide the means of repatriation to all of its and its Sub-contractor's personnel employed on the Contract at the Site to their various home countries. It shall also provide suitable temporary maintenance of all such persons from the cessation of their employment on the Contract to the date programmed for their departure. In the event that the Operator defaults in providing such means of transportation and temporary maintenance, the Owner may provide the same to such personnel and recover the cost of doing so from the Operator.
- (5) The Operator shall at all times during the progress of the Contract use its best endeavours to prevent any unlawful, riotous or disorderly conduct or behaviour by or amongst its employees and the labour of itsSub-contractors.
- (6) The Operator shall, in all dealings with its labour and the labour of its Sub-contractors currently employed on or connected with the Contract, pay due regard to all recognized festivals, official holidays, religious or other customs and all local laws and regulations pertaining to the employment oflabour.

8.4. Replacement of Operator"s Personnel

The Owner or Design-Build-Operations Engineer may require the Operator to remove and replace any member of the Operator's Personnel who,

- (a) Persists in any misconduct or lack ofcare;
- (b) Carries out duties incompetently ornegligently;
- (c) Fails to comply with any provision of the Contract; or
- (d) Persists in any conduct which gives the Owner reasonable cause to be dissatisfied with him or her. Orundertakes behavior which breaches the Code of Conduct (ESHS) (e.g. spreading communicable diseases, sexual harassment, gender based violence, illicit activity orcrime).
 - -If appropriate, the Contractor shall then appoint (or cause to be appointed) a suitable replacement person.
- (e) —TheContractor'sPersonnelincludesKeyPersonnel.IftheContractorintendsto replace a Key Personnel, the Contractor shall, not less than 30 days before the intended date of replacement, give notice to the Engineer, the name, address, academic qualifications and relevant experience of the intended replacement Key Personnel. The Contractor shall not, without the prior consent of the Engineer, revoke the appointment of theKey

8.5. ExistingStaff

If the Operator is obliged to retain staff employed by the Owner as stated in the SCC, it shall do so in accordance with the Existing Staff Schedule.

8.6. Sub-contractors

- (1) The Operator shall not enter into any contract or contracts that will result in the Operator exceeding the maximum percentage of subcontracting permitted by the Owner in respect of the Design-Build Services and the Operations Services, as set out in the BiddingDocuments.
- (2) Except with respect to the Sub-contractors named in the Operator's Bid, the Operator shall not enter into a contract with any Sub-contractor without the prior consent of the Owner.
- (3) The Operator shall be responsible for the observance by Sub-contractors of the terms and conditions of the Contract and shall ensure that all relevant terms of the Contract are included in the Operator's contracts withSub-contractors.
- (4) Subcontracting by the Operator shall not relieve the Operator of any of its obligations under the Contract and the Operator shall be responsible for the acts, omissions and defaults of all Sub-contractors, and the Sub-contractors, employees, agents and sub-sub-contractors, as fully as if they were acts, omissions or defaults of the Operator or the Operator's Personnel.

ARTICLE9. LIABILITY AND RISKDISTRIBUTION

9.1. Defect Liability -

- (1) The Operator warrants that the Site and Project Facility or any part thereof shall be free from defects in the Design, engineering, materials and workmanship of the Plant and Equipment supplied and of the workexecuted.
- (2) The Defect Liability Period shall be 24 months after the date of Completion of the STP and successful completion of three months trial run of the Project Facility, whichever first occurs, unless specified otherwise in the SCC.
- (3) If during the Defect Liability Period any defect should be found in the Design, engineering, materials and workmanship of the Site, Project Facility or Plant and Equipment supplied or of the work executed by the Operator, the Operator shall promptly, in consultation and agreement with the Owner regarding appropriate remedying of the defects, and at its cost, repair, replace or otherwise make good, as the Operator shall, at its discretion, determine, such defect as well as any damage to the Project Facility caused by such defect. The Operator shall not be responsible for the repair, replacement or making good of any defect or of any damage to the Project Facility arising out of or resulting from normal wear andtear.
- (4) The Operator's obligations under this GC Section 9.1 shall not applyto,
 - (a) Any Designs, specifications or other data Designed, supplied or specified by or on behalf of the Owner; and
 - (b) Any other materials supplied or any other work executed by or on behalf of the Owner, except for the work executed by the Owner under GC Section 9.1(10).
- (5) The Owner shall give the Operator a notice stating the nature of any such defect together with all available evidence thereof, promptly following the discovery thereof. The Owner shall give all reasonable opportunity for the Operator to inspect any such defect.

- (6) The Owner shall give the Operator all necessary access to the Project Facility and the Site to enable the Operator to perform its obligations under this GC Section 9.1.
- (7) The Operator may, with the consent of the Owner, remove from the Site any Plant and Equipment, Operator's Equipment (Design-Build) and Operator's Equipment (Operations) or any part of the Project Facility that are defective if the nature of the defect, or any damage to the Project Facility caused by the defect, is such that repairs cannot be expeditiously carried out at the Site.
- (8) If the repair, replacement or making good is of such a character that it may affect the efficiency of the Project Facility or any part thereof, the Owner may give to the Operator a notice requiring that tests of the defective part of the Project Facility shall be made by the Operator immediately upon completion of such remedial work, whereupon the Operator shall carry out suchtests.
- (9) If such part fails the tests, the Operator shall carry out further repair, replacement or making good, as the case may be, until that part of the Project Facility passes such tests. The tests shall be agreed upon by the Owner and the Operator.
- (10) If the Operator fails to commence the work necessary to remedy such defect or any damage to the Project Facility caused by such defect within a reasonable time, which shall in no event be considered to be less than 15 days, the Owner may, following notice to the Operator, proceed to do such work, and the reasonable costs incurred by the Owner in connection therewith shall be paid to the Owner by the Operator or may be deducted by the Owner from any monies due the Operator or claimed under the PerformanceSecurity.
- (11) If the Project Facility or any part thereof cannot be used by reason of such defect or making good of such defect, the Defect Liability Period of the Project Facility or such part, as the case may be, shall be extended by a period equal to the period during which the Project Facility or such part cannot be used by the Owner because of any of the aforesaidreasons.
- (12) Except as provided in GC Sections 9.1 and 9.5, the Operator shall be under no liability whatsoever and howsoever arising, and whether under the Contract or at law, in respect of defects in the Project Facility or any part thereof, the Plant and Equipment, Design or engineering or work executed that appear after Completion of the Site, the Project Facility or any part thereof, except where such defects are the result of the gross negligence, fraud, criminal or wilful action of the Operator.
- (13) The Operator shall also provide an extended warranty for any such component of the Project Facility and during the period of time as may be specified in the SCC. Such obligation shall be in addition to the Defect Liability Period specified under GC Section 9.1(2).

9.2. Limitation of Liability

Except in cases of criminal negligence or wilful misconduct,

(a) the Operator shall not be liable to the Owner in contract, tort, or otherwise, for any indirect or consequential loss or damage, loss of use, loss of production, or loss of profits of interest costs, provided that this exclusion shall not apply to any obligation of the Operator to pay liquidated damages to the Owner; and

(b) the aggregate liability of the Operator to the Owner, whether under the Contract, in tort or otherwise, shall not exceed the aggregate of the total Contract Price (including the Monthly payment during the Operations Period) and the total available Performance Incentive Compensation, provided that this limitation shall not apply to any obligation of the Operator to indemnify the Owner with respect to patentinfringement.

9.3. Transfer of Ownership and Existing Equipment and Materials

9.3.1. Transfer of Ownership

- (1) Ownership of the Plant and Equipment, including spare parts, to be imported into the Country shall be transferred to the Owner upon delivery at the Site.
- (2) Ownership of the Plant and Equipment procured in the Country shall be transferred to the Owner when the Plant and Equipment are brought on to the Site.
- (3) Ownership of any Plant and Equipment in excess of the requirements of the Project Facility shall revert to the Operator upon Completion of the Project Facility or such earlier time if the Owner and the Operator agree that the Plant and Equipment in question are no longer required for the ProjectFacility.
- (4) Subject to GC Section 9.3.1(5), Ownership of the Operator's Equipment (Design-Build) and Operator's Equipment (Operations), including spare parts, shall remain with the Operator or itsSub-contractors.
- (5) The Owner may, in its sole discretion, purchase as of the End Date any of the Operator's Equipment (Operations), including spare parts, at the fair market value of such Operator's Equipment (Operations) as determined by an independent valuator and the Operator shall transfer Ownership and possession of such Operator's Equipment (Operations) to the Owner as of the EndDate.
- (6) Notwithstanding the transfer of Ownership of the Plant and Equipment, the responsibility for care and custody of the Plant and Equipment, Operator's Equipment (Design-Build) and Operator's Equipment (Operations), together with the risk of loss or damage thereto, shall remain with the Operator pursuant to GC Section 9.4 until the End Date.

9.3.2. (Existing Equipment and Materials)Deleted

9.4. Care of the Site and ProjectFacility

- (1) Except as provided in GC Sections 9.9 and 9.4(2), the Operator shall be responsible for the care and custody of the Site and Project Facility or any part thereof until the End Date and shall make good at its own cost any loss or damage that may occur to the Site or Project Facility from any cause whatsoever during such period. The Operator shall also be responsible for any loss or damage to the Site or Project Facility caused by the Operator or its Sub-contractors in the course of any work carried out, pursuant to GC Section 9.1.
- (2) If any loss or damage occurs to the Site or Project Facility or any part thereof by reason of,

- (a) insofar as they relate to the Country, nuclear reaction, nuclear radiation, radioactive contamination, pressure wave caused by aircraft or other aerial objects, or any other occurrences that an experienced Operator or operator could not reasonably foresee, or if reasonably foreseeable could not reasonably make provision for or insure against, insofar as such risks are not normally insurable on the insurance market and are mentioned in the general exclusions of the policy of insurance, including War Risks, taken out under GC Section 9.6;
- (b) any use or occupation by the Owner or any Third Party, other than a Subcontractor, authorized by the Owner of any part of the Site or Project Facility; or
- (c) any use of or reliance upon any Design, data or specification provided or Designated by or on behalf of the Owner, or any such matter for which the Operator has disclaimed responsibilityherein,

The Owner shall pay to the Operator all sums payable in respect of the Site executed, notwithstanding that the same be lost, destroyed or damaged. If the Owner requests the Operator in writing to make good any loss or damage to the Plant thereby occasioned, the Operator shall make good the same at the cost of the Owner in accordance with GC Section 10.1. If the Owner does not request the Operator in writing to make good any loss or damage to the Project Facility thereby occasioned, the Owner shall either request a change in accordance with GC Section 10.1, excluding the performance of that part of the Project Facility thereby lost, destroyed or damaged, or, where the loss or damage affects a substantial part of the Project Facility, the Owner shall terminate the Contract pursuant to GC Section11.2.1.

- (3) The Operator shall be liable for any loss of or damage to any Operator's Equipment (Design-Build), Operator's Equipment (Operations) or any other property of the Operator used or intended to be used for purposes of the Site or the Project Facility, except where such loss or damage arises by reason of any of the matters specified in GC Sections 9.4(2)(b) and 9.9.
- (4) With respect to any loss or damage caused to the Project Facility or any part thereof, the Operator's Equipment (Design-Build) or the Operator's Equipment (Operations) by reason of any of the matters specified in GC Section 9.9(1), the provisions of GC Section 9.9(3) shall apply.

9.5. Indemnification

(1) Subject to GC Section 9.5(5), the Operator shall indemnify and hold harmless the Owner and its employees and officers from and against any and all suits, actions or administrative proceedings, claims, demands, losses, damages, costs, and expenses of whatsoever nature, including attorney's fees and expenses, in respect of the death or injury of any person or loss of or damage to any property, arising in connection with the Operator's performance of the Services and by reason of the negligence of the Operator or its Sub-contractors, or their employees, officers or agents, except any injury, death or property damage caused by the negligence of the Owner, its Operators, employees, officers oragents.

- (2) If any proceedings are brought or any claim is made against the Owner that might subject the Operator to liability under GC Section 9.5(1), the Owner shall promptly give the Operator a notice thereof and the Operator may at its own expense and in the Owner's name conduct such proceedings or claim and any negotiations for the settlement of any such proceedings or claim.
- (3) If the Operator fails to notify the Owner prior to the expiration of 30 days after receipt of a notice given pursuant to GC Section 9.5(2) that it intends to conduct any such proceedings or claim, then the Owner shall be free to conduct the same on its own behalf. Unless the Operator has so failed to notify the Owner within the 30 day period, the Owner shall make no admission that may be prejudicial to the defence of any such proceedings or claim.
- (4) The Owner shall, at the Operator's request, provide all available assistance to the Operator in conducting such proceedings or claim, and shall be reimbursed by the Operator for all reasonable expenses incurred in sodoing.
- (5) The Owner shall indemnify and hold harmless the Operator and its employees, officers and Sub-contractors from any liability for loss of or damage to property of the Owner that is caused by fire, explosion or any other perils, in excess of the amount recoverable from insurances procured under GC Section 9.6, provided that such fire, explosion or other perils were not caused by any act or omission of the Operator.
- (6) The Party entitled to the benefit of an indemnity under this GC Section 9.5 shall take all reasonable measures to mitigate any loss or damage which has occurred. If the Party fails to take such measures, the other Party's liabilities shall be correspondinglyreduced.

9.6. Insurance

The Insurance to be provided by the operator during his entire duration of Contract Term has been specified in SCC.

9.7. Unforeseeable Physical Conditions

- (1) In this GC Section 9.7, —physical conditions means natural physical conditions and man-made and other physical obstructions and pollutants, which the Operator encounters at the Site when performing of the Design-Build Services, including subsurface and hydrological conditions but excluding climatic conditions.
- (2) If the Operator encounters adverse physical conditions which it considers to have been Unforeseeable, the Operator shall give notice to the Design-Build-Operations Engineer as soon aspracticable.
- (3) The Operator's Notice pursuant to GC Section 9.7(2) shall describe the physical conditions, so that they can be inspected by the Design-Build-Operations Engineer, and shall set out the reasons why the Operator considers them to be Unforeseeable. The Operator shall continue performing the Design-Build Services, using such proper and reasonable measures as are appropriate for the physical conditions, and shall comply with any instructions which the Design-Build-Operations Engineer may give. If an instruction constitutes a Change GC Section 10.1.3 shallapply.

- (4) If and to the extent that the Operator encounters physical conditions which are Unforeseeable, gives the notice required by GC Section 9.7(2), and suffers delay or incurs Cost due to these conditions, the Operator shall be entitled subject to GC Section 1.9to.
 - (a) An extension of time for any such delay, if completion is or will be delayed, under GC Section 2.3.4;and
 - (b) Payment of any such Cost, which shall be included in the ContractPrice.
- (5) After receiving such notice and inspecting or investigating these physical conditions, the Design-Build-Operations Engineer shall proceed in accordance with GCSection 7.2.6 to agree or determine,
 - (a) Whether and to what extent these physical conditions were Unforeseeable; and
 - (b) The amount of delay or Cost, if any, pursuant to GC Section 9.7(4).
- (6) Before additional Cost is finally agreed or determined under GC Section 9.7(5), the Design-Build-Operations Engineer, pursuant to GC Section 7.2.6, may also review whether other physical conditions were more favourable than could reasonably have been foreseen when the Operator submitted the Bid. If and to the extent that these more favourable conditions were encountered, the Design-Build-Operations Engineer may proceed in accordance with GC Section 7.2.6 to agree or determine the reductions in Cost which were due to these conditions, which may be included, as deductions, in the Contract Price. The net effect of all adjustments under GC Section 9.7(4)(b) and all these reductions, for all the physical conditions encountered on the Site, shall not result in a net reduction in the ContractPrice.
- (7) The Design-Build-Operations Engineer may take account of any evidence of the physical conditions foreseen by the Operator when submitting the Bid, which may be made available by the Operator, but shall not be bound by any suchevidence.

9.8. ForceMajeure

- (1) —Force Majeure shall mean anyevent,
 - (a) Beyond the reasonable control of the Owner or of the Operator, as the case may be:and
 - (b) Which is unavoidable notwithstanding the reasonable care of the Partyaffected.
- (2) Force Majeure shall include the events listed below in this GC Section 9.8(2) if the conditions set out in GC Section 9.8(1)(a) and (b) are satisfied:
 - (a) war, hostilities or warlike operations, whether a state of war be declared or not, invasion, act of foreign enemy and civilwar;
 - (b) rebellion, revolution, insurrection, mutiny, usurpation of civil or military government, conspiracy, riot, civil commotion and terroristacts;
 - (c) confiscation, nationalization, mobilization, commandeering or requisition by or under the order of any government or de jure or de facto authority or ruler or any other act or failure to act of any local state or national governmentauthority;

- (d) strike, sabotage, lockout, embargo, import restriction, port congestion, lack of usual means of public transportation and communication, industrial dispute, shipwreck, shortage or restriction of power supply, epidemics, quarantine and plague;
- (e) earthquake, landslide, volcanic activity, fire, flood or inundation, tidal wave, typhoon or cyclone, hurricane, storm, lightning, or other inclement weather condition, nuclear and pressure waves or other natural or physical disaster; and
- (f) shortage of labour, materials or utilities where caused by circumstances that are themselves ForceMajeure.
- (3) If the Parties are prevented, hindered or delayed from or in performing any of their obligations under the Contract by an event of Force Majeure, then it shall notify the other in writing of the occurrence of such event and the circumstances thereof within 14 days after the occurrence of such event.
- (4) The Party who has given such notice shall be excused from the performance or punctual performance of its obligations under the Contract for so long as the relevant event of Force Majeure continues and to the extent that such Party's performance is prevented, hindered or delayed. The Time for Completion shall be extended in accordance with GC Section 2.3.4(1) for events of Force Majeure during the Design-Build Period. If the Time for Completion is extended in accordance with GC Section 2.3.4(1), the End Date shall be extended for a period of time equal to the period of time during which the relevant event of Force Majeurecontinued.
- (5) The Party or Parties affected by the event of Force Majeure shall use reasonable efforts to mitigate the effect thereof upon its or their performance of the Contract and to fulfil its or their obligations under the Contract, but without prejudice to either Party's right to terminate the Contract under GC Sections 9.8(7) and 9.9(6).
- (6) No delay or non-performance by either Party hereto caused by the occurrence of any event of Force Majeureshall,
 - (a) Constitute a default or breach of the Contract; or
 - (b) Subject to GC Sections 9.4(2), 9.9(3) and 9.9(5), give rise to any claim for damages or additional Cost occasionedthereby,

If and to the extent that such delay or non-performance is caused by the occurrence of an event of Force Majeure.

- (7) If the performance of the Contract is substantially prevented, hindered or delayed for a single period of more than 60 days or an aggregate period of more than 120 days on account of one or more events of Force Majeure during the term of the Contract, the Parties will attempt to develop a mutually satisfactory solution, failing which either Party may terminate the Contract by giving a notice to the other, but without prejudice to either Party's right to terminate the Contract under GC Section 9.9(6).
- (8) In the event of termination pursuant to GC Section 9.8(7), the rights and obligations of the Owner and the Operator shall be as specified in GC Sections 11.2.1(2) and 11.2.2(1).

(9) Notwithstanding GC Section 9.8(6), Force Majeure shall not apply to any obligation of the Owner to make payments to the Operatorherein.

9.9. War Risks

- (1) —WarRisks|shallmeananyeventspecifiedinGCSection9.8(2)(a)and(b)andany explosion or impact of any mine, bomb, shell, grenade or other Projectile, missile, munitions or explosive of war, occurring or existing in or near theCountry.
- (2) Notwithstanding anything contained in the Contract, the Operator shall have no liability whatsoever for or with respectto,
 - (a) Destruction of or damage to the Site and Plant and Equipment or any part thereof;
 - (b) Destruction of or damage to property of the Owner or any Third Party; or
 - (c) Injury or loss oflife,

if such destruction, damage, injury or loss of life is caused by any War Risks, and the Owner shall indemnify and hold the Operator harmless from and against any and all claims, liabilities, actions, lawsuits, damages, costs, charges or expenses arising in consequence of or in connection with the same.

- (3) If the Site, Project Facility or any Plant and Equipment, Operator's Equipment (Design-Build), Operator's Equipment (Operations) or any other property of the Operator used or intended to be used for the purposes of the Services sustains destruction or damage by reason of any War Risks, the Owner shall pay the Operator for,
 - (a) any part of the Project Facility or the Plant and Equipment so destroyed or damaged, to the extent not already paid for by the Owner;
 - (b) replacing or making good any Operator's Equipment (Design-Build), Operator's Equipment (Operations) or other property of the Operator so destroyed or damaged; and
 - (c) so far as may be required by the Owner, and as may be necessary for completion of the Services, replacing or making good any such destruction or damage to the Site, Project Facility or the Plant and Equipment or any partthereof.
- (4) If the Owner does not require the Operator to replace or make good any such destruction or damage to the Site or Project Facility, the Owner shall either request a Change in accordance with GC Section 10.1 excluding the performance of that part of the Project Facility thereby destroyed or damaged or, where the loss, destruction or damage affects a substantial part of the Site or Project Facility, shall terminate the Contract, pursuant to GC Section11.2.1.
- (5) Notwithstanding anything contained in the Contract, the Owner shall pay the Operator for any increased Costs that are in any way attributable to, consequent on, resulting from, or in any way connected with any War Risks, if the Operator notifies the Owner in writing of any such increased Cost as soon aspracticable.

- (6) If, during the term of the Contract, any War Risks occur that financially or otherwise materially affect the execution of the Contract by the Operator, the Operator shall use its reasonable efforts to execute the Contract with due and proper consideration given to the safety of its and its Sub-contractors' personnel engaged in the work on the Services. If the execution of the Services becomes impossible or is substantially prevented for a single period of more than 60 days or an aggregate period of more than 120 days on account of any War Risks, the Parties will attempt to develop a mutually satisfactory solution, failing which either Party may terminate the Contract by giving a notice to theother.
- (7) In the event of termination pursuant to GC Section 9.9(4) or 9.9(6), the rights and obligations of the Owner and the Operator shall be as specified in GC Section 11.2.1(2) and 11.2.2(1).

9.10. Change in Laws and Regulations

If, after a date which 30 days is prior to the Submission Deadline in the Bidding Documents, in the Country, any law, regulation, ordinance, order or by-law having the force of law is enacted, promulgated, abrogated or changed, which shall be deemed to include any change in interpretation or application by the competent authorities, that subsequently affects the costs and expenses of the Operator or the Time for Completion, the Contract Price shall be correspondingly increased or decreased, or the Time for Completion shall be reasonably adjusted to the extent that the Operator has thereby been affected in the performance of any of its obligations under the Contract. Notwithstanding the foregoing, such additional or reduced costs shall not be separately paid or credited if the same has already been accounted for in the Contract Price adjustment provisions where applicable, in accordance with the SCC if soprovided.

9.11. PatentIndemnity

9.11.1. Indemnity by Operator

The Operator shall indemnify and hold harmless the Owner and its employees and officers from and against any and all suits, actions or administrative proceedings, claims, demands, losses, damages, costs, and expenses of whatsoever nature, including attorney's fees and expenses, which the Owner may suffer as a result of any infringement or alleged infringement by the Operator, Sub-contractors, or their employees, agents, or representatives, of any patent, utility model, registered Design, trademark, copyright or other intellectual property right registered or otherwiseexisting.

9.11.2. Notice of Claim

(1) If any proceedings are brought or any claim is made against the Owner arising out of the matters referred to in GC Section 9.11.1, the Owner shall promptly give the Operator a notice thereof, and the Operator may at its own expense and in the Owner's name conduct such proceedings or claim and any negotiations for the settlement of any such proceedings or claim.

- (2) If the Operator fails to notify the Owner no later than 30 days after receipt of such notice that it intends to conduct any such proceedings or claim, then the Owner shall be free to conduct the same on its own behalf. Unless the Operator has so failed to notify the Owner no later than the 30 day period, the Owner shall make no admission that may be prejudicial to the defence of any such proceedings or laim.
- (3) The Owner shall, at the Operator's request, give all available assistance to the Operator in conducting such proceedings or claim, and shall be reimbursed by the Operator for all reasonable expenses incurred in sodoing.

9.11.3. Indemnity by Owner

The Owner shall indemnify and hold harmless the Operator and its employees, officers and Sub-contractors from and against any and all suits, actions or administrative proceedings, claims, demands, losses, damages, costs, and expenses of whatsoever nature, including attorney's fees and expenses, which the Operator may suffer as a result of any infringement or alleged infringement by the Owner of any patent, utility model, registered Design, trademark, copyright or other intellectual property right registered or otherwise existing at the Effective Date arising out of or in connection with any Design, data, drawing, specification, or other documents or materials provided or Designed by or on behalf of the Owner.

9.12. FunctionalGuarantees

- (1) The Operator guarantees that during the Tests and Inspection set out in DBSS Article 5, the Project Facility and all parts thereof shall attain the Functional Guarantees asrequired.
- (2) If, for reasons attributable to the Operator, the minimum level of the Functional Guarantees are not met either in whole or in part, the Operator shall at its cost and expense make any such changes, modifications or additions to the Project Facility or any part thereof as may be necessary to meet at least the minimum level of the Functional Guarantees. The Operator shall notify the Owner upon completion of the necessary changes, modifications or additions, and shall request the Owner to repeat the applicable Tests and Inspection until the minimum level of the Functional Guarantees has been met. If the Operator eventually fails to meet the minimum level of Functional Guarantees, the Owner may consider termination of the Contract, pursuant to GC Section11.2.3.
- (3) If, for any reasons attributable to the Operator, the Functional Guarantees are not attained either in whole or in part, but the minimum level of the Functional Guarantees is met, the Operator shall, at the Operator's option, either
 - (a) make such changes, modifications or additions to the Project Facility or any part thereof that are necessary to attain the Functional Guarantees at its cost and expense, and shall request the Owner to repeat the Tests and Inspection; or
 - (b) pay liquidated damages to the Owner in respect of the failure to meet the Functional Guarantees in accordance with the provisions of the Liquidated Damages.

The payment of liquidated damages under GC Section 9.12(3) up to the limitation of liability specified in the SCC, shall completely satisfy the Operator's guarantees under

Owner in respe	ect mereor.		

ARTICLE 10. CHANGE IN CONTRACT ELEMENTS

10.1. Change to the Design-BuildServices

10.1.1. Introducing aChange

- (1) Subject to GC Sections 10.1.2(6) and 10.1.2(10), the Owner shall have the right to propose, and subsequently require, that the Design-Build-Operations Engineer order the Operator from time to time during the performance of the Contract to make any change, modification, addition or deletion to, in or from the Design-Build Services (the —Changel), provided that such Change falls within the general scope of the Design-Build Services and does not constitute unrelated work and that it is technically practicable, taking into account both the state of advancement of the Design-Build Services and the technical compatibility of the Change envisaged with the nature of the Design-Build Services as specified in the Contract and any changes suggested by the statutory pollution control authority while giving consent to establish or operate the STP..
- (2) The Operator may from time to time during its performance of the Contract propose to the Owner, with a copy to the Design-Build-Operations Engineer, any Change that the Operator considers necessary or desirable to improve the quality, efficiency or safety of the Design-Build Services. The Owner may at its discretion approve or reject any Change proposed by the Operator.
- (3) Notwithstanding GC Section 10.1.1(1) and 10.1.1(2), no change made necessary because of any default of the Operator in the performance of its obligations under the Contract shall be deemed to be a Change, and such change shall not result in any adjustment of the Contract Price or the Time for Completion.
- (4) The procedure on how to proceed with and execute Changes is specified in GC Section 10.1.2 and 10.1.3, and the Design-Build-Operations Engineer shall provide Operator with further details and sample forms on the Change procedures prior to the Design-Build StartingDate.

10.1.2. Changes Originating from Owner

- (1) If the Owner proposes a Change pursuant to GC Section 10.1.1(1), it shall send to the Operatora—Request for Change Proposal, requiring the Operator to prepare and furnish to the Design-Build-Operations Engineer as soon as reasonably practicable a—Change Proposal, which shall include the following:
 - (a) Brief description of the Change;
 - (b) Effect on the Time for Completion;
 - (c) Estimated cost of the Change; and
 - (d) Effect on any other provisions of the Contract.
- (2) Prior to preparing and submitting the Change Proposal, the Operator shall submit to the Design-Build-Operations Engineer an —Estimate for Change Proposal, which shall be an estimate of the cost of preparing and submitting the Change Proposal.
- (3) Upon receipt of the Operator's Estimate for Change Proposal, the Ownershall,

- (a) Accept the Operator's estimate with instructions to the Operator to proceed with the preparation of the ChangeProposal;
- (b) Advise the Operator of any part of its Estimate for Change Proposal that is unacceptable and request the Operator to review its estimate; or
- (c) Advise the Operator that the Owner does not intend to proceed with the Change.
- (4) Upon receipt of the Owner's instruction to proceed under GC Section 10.1.2(3)(a) (the —Change Orderl), the Operator shall, with proper expedition, proceed with the preparation of the Change Proposal, in accordance with GC Section10.1.2(1).
- (5) The pricing of any Change shall, as far as practicable, be calculated in accordance with the prices included in the Contract. If such prices are inequitable, the Parties thereto shall agree on specific rates for the valuation of the Change.
- (6) If, before or during the preparation of the Change Proposal, it becomes apparent that the aggregate effect of compliance therewith and with all other Change Orders that have already become binding upon the Operator under this GC Section 10.1 would be to increase or decrease the Contract Price by more than 15 per cent, the Operator may give a written notice of objection thereto prior to furnishing the Change Proposal. If the Owner accepts the Operator's objection, the Owner shall withdraw the proposed Change and shall notify the Operator in writingthereof.
- (7) The Operator's failure to object pursuant to GC Section 10.1.2(6) shall neither affect its right to object to any subsequent requested Changes or Change Orders herein, nor affect its right to take into account, when making such subsequent objection, the percentage increase or decrease in the Contract Price that any Change not objected to by the Operatorrepresents.
- (8) Upon receipt of the Change Proposal, the Owner and the Operator shall mutually agree upon all matters therein contained. No later than 14 days after such agreement, the Owner shall, if it intends to proceed with the Change, issue the Operator with a ChangeOrder.
- (9) If the Owner decides not to proceed with the Change for whatever reason, it shall notify the Operator prior to the expiration of 14 days after the agreement on the Change. Under such circumstances, the Operator shall be entitled to reimbursement of all costs reasonably incurred by it in the preparation of the Change Proposal, provided that these do not exceed the amount given by the Operator in its Estimate for Change Proposal submitted in accordance with GC Section 10.1.2(2).
- (10) If the Owner and the Operator cannot reach agreement on the price for the Change, an equitable adjustment to the Time for Completion, or any other matters identified in the Change Proposal, the Owner may nevertheless instruct the Operator to proceed withthe Change by issue of a -Pending Agreement Change Order.
- (11) Upon receipt of a Pending Agreement Change Order, the Operator shall immediately proceed with effecting the Changes covered by such Order. The parties shall thereafter attempt to reach agreement on the outstanding issues under the ChangeProposal.

(12) If the Parties cannot reach agreement prior to the expiration of 60 days after the date of issue of the Pending Agreement Change Order, then the matter may be referred to the Adjudicator in accordance with the provisions of GC Section 1.6.1.

10.1.3. Changes Originating from Operator

- (1) If the Operator proposes a Change pursuant to GC Section 10.1.1(2), the Operator shall submit to the Design-Build-Operations Engineer a written —Application for Change Proposal, giving reasons for the proposed Change and including the information specified in GC Section 10.1.2(1).
- (2) Upon receipt of the Application for Change Proposal, the Parties shall follow the procedures outlined in GC Sections 10.1.2(8) and 10.1.2(10). If the Owner chooses not to proceed, the Operator shall not be entitled to recover the costs of preparing the Application for ChangeProposal.

10.1.4. Payment in Applicable Currencies

If the Contract provides for payment of the Contract Price in more than one currency, then whenever a Change is agreed, approved or determined pursuant to GC Section 10.1.2 or 10.1.3, the amount payable in each of the applicable currencies shall be specified. For this purpose, reference shall be made to the actual or expected currency proportions of the Cost of the Change, and to the proportions of various currencies specified for payment of the ContractPrice.

10.1.5. Design-BuildPeriod

GC Sections 10.1.1 to 10.1.4 shall apply during only the Design-Build Period.

10.2. Change to the OperationsServices

- (1) Except as specifically provided in GC Section 10.2(2) or elsewhere in the Contract, the Operator shall make no claim whatsoever for any adjustment to the Contract Price during the OperationsPeriod.
- (2) The Operator or the Owner may request an adjustment to the Monthly O & M Payment if the quantity of sewage delivered to the Site changes in accordance with the SCC. In the event of such a change to the volume of sewage, the Operator or the Owner, as applicable, shall be entitled to receive an increase or decrease equal to the actual increase or decrease in Cost demonstrated by the Operator.
- (3) The Operator or the Owner may request an adjustment to the Monthly O & M Payment if the total sewer length to be maintained exceeds 2% of the total sewer length included originally in accordance with the Contract.

ARTICLE11. SUSPENSION AND TERMINATION

11.1. Suspension

11.1.1. Suspension by the Owner

- (1) The Owner may request the Design-Build-Operations Engineer, as applicable, by notice to the Operator, to order the Operator to suspend performance of any or all of its obligations under the Contract. Such notice shall specify the obligation of which performance is to be suspended, the effective date of the suspension and the reasons therefore. The Operator shall thereupon suspend performance of such obligation, except those obligations necessary for the care or preservation of the Site or Project Facility, until ordered in writing to resume such performance by the Design-Build-Operations Engineer asapplicable.
- (2) If, by virtue of a suspension order given by the Design-Build-Operations Engineer, as applicable, other than by reason of the Operator's default or breach of the Contract, the Operator's performance of any of its obligations is suspended for an aggregate period of more than 90 days, then at any time thereafter and provided that at that time such performance is still suspended, the Operator may give a notice to the Design-Build-Operations Engineer as applicable, requiring that the Owner shall, no later than 30 days after the Owner's receipt of the notice, order the resumption of such performance or request and subsequently order a Change in accordance with GC Section 10.1, excluding the performance of the suspended obligations from the Contract.
- (3) If the Owner fails to order the resumption of performance in accordance with GC Section 11.1.1(2), the Operator may, by a further notice to the Design-Build-Operations Engineer, elect to treat the suspension, where it affects a part only of the Services, as a deletion of such part in accordance with GC Section 10.1 or, where it affects the whole of the Services, as termination of the Contract pursuant to GC Section 11.2.1.

11.1.2. Suspension by the Operator

- (1) If, the Owner has,
 - (a) Failed to pay the Operator any sum due under the Contract within the period specified in the Contract;
 - (b) Failed to approve any invoice or supporting documents without just cause under the Contract; or
 - (c) Has committed a substantial breach of the Contract,

The Operator may give a notice to the Owner that requires payment of such sum, with interest thereon as stipulated in GC Section 5.2(3) requires approval of an invoice or supporting documents, or specifies a breach & requires the Owner to remedy the same, as the case may be.

- (2) If the Owner fails to pay the sums required by the Operator in accordance with GC Section 11.1.2(1) or fails to remedy the breach or take steps to remedy the breach no later than 14 days after receipt of the Operator's notice, then the Operator may, upon giving 14 days' notice to the Owner, suspend performance of all or any of its obligations under the Contract, or, in the case of the Design-Build Services, reduce the Operator's rate ofprogress.
- (3) If the Operator is unable to carry out any of its obligations under the Contract for any reason attributable to the Owner, including the Owner's failure to provide possession of or access to the Site or other areas in accordance with GC Section 4.2, then the Operator may, upon giving 14 days' notice to the Owner, suspend performance of all or any of its obligations under the Contract, or, in the case of the Design-Build Services, reduce the Operator's rate of progress.
- (4) If the Operator's performance of its obligations is suspended or the rate of progress is reduced pursuant to this GC Section 11.1.2, then the Time for Completion shall be extended in accordance with GC Section 2.3.4, and additional Costs incurred by the Operator as a result of such suspension or reduction shall be paid by the Owner to the Operator in addition to the Contract Price, except in the case of suspension order or reduction in the rate of progress by reason of the Operator's default or breach of the Contract.
- (5) During the period of suspension, the Operator shall not remove from the Site or Project Facility any Plant and Equipment, Operator's Equipment (Design-Build), Operator's Equipment (Operations), or any part of the Project Facility, without the prior written consent of the Owner.

11.2. Termination

11.2.1. Termination for Owner's Convenience

- (1) The Owner may at any time terminate the Contract for any reason by giving the Operator a notice of termination that refers to this GC Section 11.2.1(1).
- (2) Upon receipt of the notice of termination under GC Section 11.2.1(1),
 - (a) The Operator shall, either immediately or upon the date specified in the notice oftermination,
 - (i) cease all further work, except for such work as the Owner may specify in the notice of termination for the sole purpose of protecting that part of the Facility already executed, or any work required to leave the Site in a clean and safecondition;
 - (ii) Terminate all Subcontracts; and
 - (iii) remove all Operator's Equipment (Design-Build) and, except if the Owner asserts its rights pursuant to GC Section 9.3.1(5), Operator's Equipment (Operations) from the Site, repatriate the Operator's Personnel and its Sub-contractors' personnel from the Site, remove from the Site any wreckage, rubbish and debris of any kind, and leave the whole of the Site in a clean and safe condition; and
 - (b) The Operator, subject to the payment specified in GC Section 11.2.2, shall,

- (i) Deliver to the Owner the parts of the Project Facility executed by the Operator and all materials which have been paid for by the owner up to the date of termination; and
- (ii) Deliver to the Owner all the Contract Records, including the Design-Build Documents, prepared by the Operator or its Sub-contractors as at the date oftermination.

11.2.2. Payment upon Termination by the Owner forConvenience

- (1) Upon termination of this Contract pursuant to GC Section 11.2.1, the Owner shall make only the following payments to the Operator,
 - (a) Any portion of the Contract Price payable to the Operator for Services satisfactorily performed prior to the date of termination and calculated as set out in GC Section 5.2:
 - (b) the Costs reasonably incurred by the Operator in the removal of the Operator's Equipment (Design-Build) and, except if the Owner asserts its rights pursuant to GC Section 9.3.1(5), Operator's Equipment (Operations) from the Site and in the repatriation of the Operator's Personnel and its Sub-contractors' personnel;
 - (c) Any amounts required to be paid by the Operator to its Sub-contractors in connection with the termination of any Subcontracts, including any reasonable cancellationcharges;
 - (d) the reasonable Costs incurred by the Operator in protecting the Site, Existing Facility and Project Facility and leaving the Site in a clean and safe condition pursuant to GC Section 11.2.1(2)(a)(i);and
 - (e) the reasonable Cost of satisfying all other obligations, commitments and claims that the Operator may in good faith have undertaken with Third Parties in connection with the Contract and that are not covered by GC Section11.2.2(1).
- (2) The Operator acknowledges that the only payments to be made to the Operator on termination by the Owner are set out in this GC Section 11.2.2. The Operator shall not make a claim for lost or foregone profits, revenues, consequential damages or any other costs, damages, expenses or losses of any kind as a result of or in connection with the termination of this Contract.

11.2.3. Termination for Operator's Default

- (1) The Owner, without prejudice to any other rights or remedies it may possess, may terminate the Contract forthwith in the following circumstances, by giving a notice of termination and its reasons therefore to the Operator, referring to this GC Section 11.2.3(1):
 - (a) If the Operator becomes bankrupt or insolvent, has a receiving order issued against it, compounds with its creditors, or, if the Operator is a corporation, a resolution is passed or order is made for its winding up, other than a voluntary liquidation for the purposes of amalgamation or reconstruction, a receiver is appointed over any part of its undertaking or assets, or if the Operator takes or suffers any other analogous action in consequence ofdebt;

(b) If the Operator assigns or transfers the Contract or any right or interest therein in violation of the provision of GC Section 1.7;or

(2) If the Operator,

- (a) has abandoned or repudiated the Contract;
- (b) has without valid reason failed to commence work on the Site or Project Facility promptly or has suspended, other than pursuant to GC Section 11.1.1(2), the progress of Contract performance for more than 30 days after receiving a written instruction from the Owner toproceed;
- (c) Persistently fails to carry out the Services in accordance with the Contract or persistently neglects to carry out its obligations under the Contract without just cause; or
- (d) refuses or is unable to provide sufficient materials, services, labour or personnel to perform the Services,

Then the Owner may, without prejudice to any other rights it may possess under the Contract, give a notice to the Operator stating the nature of the default and requiring the Operator to remedy the same. If the Operator fails to remedy or to take steps to remedy the same within 14 days after its receipt of such notice, then the Owner may terminate the Contract forthwith by giving a notice of termination to the Operator that refers to this GC Section11.2.3(2).

- (3) Upon receipt of the notice of termination under GC Sections 11.2.3(1) or 11.2.3(2) the Operator shall, either immediately or upon such date as is specified in the notice oftermination.
 - (a) cease all further work, except for such work as the Owner may specify in the notice of termination for the sole purpose of protecting that part of the Site and Project Facility already executed, or any work required to leave the Site and Project Facility in a clean and safecondition;
 - (b) terminate all Subcontracts;
 - (c) deliver to the Owner the parts of the Project Facility executed by the Operator up to the date of termination; and
 - (d) deliver to the Owner all Contract Records, including the Design-Build Documents, prepared by the Operator or its Sub-contractors as of the date of termination.

The Owner may enter the Project Facility and upon the Site, expel the Operator, and, if the Project Facility is not completed, the Owner may complete the Facility itself or by employing any Third Party. The Owner may, to the exclusion of any right of the Operator over the same, take over and use with the payment of a fair rental rate to the Operator, with all the maintenance costs to the account of the Owner and with an indemnification by the Owner for all liability including damage or injury to persons arising out of the Owner's use of such equipment, any Operator's Equipment (Design-Build) and Operator's Equipment (Operations) owned by the Operator and on the Site in connection with the Project Facility for such reasonable period as the Owner considers expedient for the completion of the Project Facility. Upon completion of the Project Facility or at such earlier date as the Owner thinks appropriate, the Owner shall give notice to the Operator that such Operator's Equipment (Design-Build) and, except if the Owner asserts its rights pursuant to GC Section 9.3.1(5), Operator's Equipment (Operations) will be returned to the Operator at or near the Site and shall return such Operator's Equipment (Design-Build) and Operator's Equipment (Operations) to the Operator in accordance with such notice. The Operator shall thereafter without delay and at its cost remove or arrange removal of the same from the Site.

11.2.3.1. Corrupt or FraudulentPractices

If the Owner determines, based on reasonable evidence, that the Operator has engaged in corrupt, fraudulent, collusive or coercive practices, in competing for or in executing the Contract, then the Owner may, after giving 14 days' notice to the Operator, terminate the Contract and expel him from the Site, and the provisions of Section 11.2 shall apply as if such termination had been made under Section 11.2.3 [Termination for Operator's Default].

Should any employee of the Operator be determined, based on reasonable evidence, to have engaged in corrupt, fraudulent or coercive practice during the execution of the work, then that employee shall be removed in accordance with Section 8.4 [Replacement of Operator's Personnel].

For the purposes of this Sub-Clause:

- (i) —corrupt practice is the offering, giving, receiving or soliciting, directly or indirectly, of anything of value to influence improperly the actions of another party it;
- (ii) —fraudulent practice is any act or omission, including a misrepresentation, that knowingly or recklessly misleads, or attempts to mislead, a party to obtain a financial or other benefit or to avoid anobligation; xiii
- —collusive practice is an arrangement between two or more parties Designed to achieve an improper purpose, including to influence improperly the actions of another party; xiii
- (iv) —coercive practice is impairing or harming, or threatening to impair or harm, directly or indirectly, any party or the property of the party to influence improperly the actions of aparty; xiv
- (v) —obstructive practicelis

- (i) deliberately destroying, falsifying, altering or concealing of evidence material to the investigation or making false statements to investigators in order to materially impede a Bank investigation into allegations of a corrupt, fraudulent, coercive or collusive practice; and/or threatening, harassing or intimidating any party to prevent it from disclosing its knowledge of matters relevant to the investigation or from pursuing the investigation, or
- (ii) acts intended to materially impede the exercise of the Bank's inspection and audit rights provided for under Section 1.8.5 [Inspections and Audits by the Bank].

11.2.4. Payment upon Termination for Operator's Default

- (1) If the Contract is terminated pursuant to GC Section 11.2.3 and, subject to GC Section 11.2.4(2), the Operator shall be entitled to bepaid,
 - (a) any portion of the Contract Price payable to the Operator for Services satisfactorily performed prior to the date oftermination;
 - (b) the value of any unused or partially used Plant and Equipment on the Site, except to the extent that such Plant and Equipment have already been paid for by the Owner; and
 - (c) the Costs, if any, incurred by the Operator in protecting the Site and Project Facility and in leaving the Site in a clean and safe condition pursuant to GC Section11.2.3(3)(a).

Any sums due the Owner from the Operator accruing prior to the date of termination shall be deducted from the amount to be paid to the Operator under this Contract.

- (2) If the Owner completes the Project Facility pursuant to GC Section 11.2.3(4), the cost of completing the Project Facility by the Owner shall be determined, and, if the sum that the Operator is entitled to be paid, pursuant to GC Section 11.2.4(1), plus the reasonable costs incurred by the Owner in completing the Project Facility, exceeds the Contract Price, the Operator shall be liable for such excess as follows;
 - (a) if such excess is greater than the sums due the Operator under GC Section 11.2.4(1), the Operator shall pay the balance to the Owner;or
 - (b) if such excess is less than the sums due the Operator under GC Section 11.2.4(1), the Owner shall pay the balance to the Operator.
- (3) The Parties shall agree in writing on the computation described in GC Section 11.2.4(2) and the manner in which any sums shall bepaid.

11.2.5. Termination by Operator

- (1) If,
 - (a) the Ownerhas,
 - (i) failed to pay the Operator any sum due under the Contract within the specified period, has failed to approve any invoice or supporting documents without just cause pursuant to the corresponding Terms and Procedures of PaymentSchedule,orcommitsasubstantialbreachoftheContract,the

Operator may give a notice to the Owner that requires payment of such sum, with interest thereon as stipulated in GC Section 5.2(3), requires approval of such invoice or supporting documents, or specifies the breach and requires the Owner to remedy the same, as the case may be; and

- (ii) failed to pay such sum together with such interest, failed to approve such invoice or supporting documents or give its reasons for withholding such approval, failed to remedy the breach or take steps to remedy the breach no later than 14 days after receipt of the Operator's notice; or
- (b) the Operator is unable to carry out any of its obligations under the Contract for any reason attributable to the Owner, including the Owner's failure to provide possession of or access to the Site or otherareas,

then the Operator may give a notice to the Owner thereof, and if the Owner has failed to pay the outstanding sum, to approve the invoice or supporting documents, to give its reasons for withholding such approval, or to remedy the breach no later than 30 days after receipt of such notice, or if the Operator is still unable to carry out any of its obligations under the Contract for any reason attributable to the Owner no later than 30 days after receipt of the notice, the Operator may, by a further notice to the Owner referring to this GC Section 11.2.5(1), forthwith terminate the Contract.

- (2) The Operator may terminate the Contract forthwith by giving a notice to the Owner to that effect, referring to this GC Section11.2.5(2),
 - (a) if the Owner becomes bankrupt orinsolvent;
 - (b) has a receiving order issued against it, or compounds with itscreditors;
 - (c) being a corporation, if a resolution is passed or order is made for its winding up, other than a voluntary liquidation for the purposes of amalgamation or reconstruction; or
 - (d) a receiver is appointed over any part of its undertaking or assets, or if the Owner takes or suffers any other analogous action in consequence ofdebt.
- (3) If the Contract is terminated under GC Section 11.2.5(1) or 11.2.5(2), then,
 - (a) the Operator shallimmediately,
 - (i) cease all further work, except for such work as may be necessary for the purpose of protecting that part of the Site and Project Facility already executed, or any work required to leave the Site in a clean and safe condition; and
 - (ii) Terminate all Subcontracts; and
 - (b) The Operator, subject to the payment specified in GC Section 11.2.6, shall
 - (i) Deliver to the Owner the parts of the Project Facility executed by the Operator up to the date of termination; and

- (ii) Deliver to the Owner all Contract Records, including the Design-Build Documents, in existence as of the date oftermination.
- (4) Termination by the Operator pursuant to this GC Section 11.2.5 is without prejudice to any other rights or remedies of the Operator that may be exercised in lieu of or in addition to rights conferred by this GC Section11.2.5.

11.2.6. Payment upon Termination by Operator

If the Contract is terminated under GC Sections 11.2.5(1) or 11.2.5(2), the Owner shall pay to the Operator all payments specified in GC Section 11.2.2(1), and reasonable compensation for all loss, except for loss of profit, or damage sustained by the Operator arising out of, in connection with or in consequence of such termination.

11.2.7. General Provisions -Termination

- (1) In this GC Section 11.2, the expression —Project Facility executed shall include all work executed, Services provided, and all Plant and Equipment acquired, or subject to a legally binding obligation to purchase by the Operator and used or intended to be used for the purpose of the performing the Services, up to and including the date oftermination.
- (2) In this GC Section 11.2, in calculating any monies due from the Owner to the Operator, account shall be takenof,
 - (a) any sum previously paid by the Owner to the Operator under the Contract, including any advance payment paid pursuant to the Terms and Procedures of Payment Schedule;
 - (b) any sum owing by the Operator to the Owner under the Contract, including Liquidated Damages Delay or liquidated damages calculated pursuant to GC Section 5.4.

Schedule 1 Special Conditions of Contract

FOR A CONTRACT

TO (i) DESIGN AND BUILD SEWAGE TREATMENT PLANT OF CAPACITY 16 MLD INCLUDING MAIN PUMPING STATION AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; (ii) SURVEY, REVIEW THE DESIGNS, REDESIGN WHERE NECESSARY, AND BUILD REMAINING WORK OF NEW UNDERGROUND SEWERAGE NETWORK OF ABOUT 67 KM LENGTH INCLUDING TRENCHLESS, INCLUDING SURVEY, DESIGN, CONSTRUCTION OF 2 NOS. INTERMEDIATE PUMPING STATIONS AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; AND (iii) OPERATION & MAINTENANCE OF THE COMPLETE WORKS OF SEWAGE TREATMENT PLANT, SEWERAGE NETWORK AND PUMPING STATIONS FOR A PERIOD OF 15 YEARS AT BUXAR TOWN, STATE OF BIHAR, INDIA.

SPECIAL CONDITIONS OF CONTRACT

The following Special Conditions of Contract (SCC) shall supplement the General Conditions. Whenever there is a conflict, the provisions herein shall prevail over those in the General Conditions of Contract (GCC). The corresponding article and section numbers of the General Conditions are indicated in parentheses.

Article 1: Contract and interpretation

- 1. **Definitions (GC Section 1.1)** Nochange
- 2. Clause 1.3.1 –Language

Thelanguage shallbe-English"

3. Clause 1.3.14 – Survival of Obligations

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Upon termination or expiration of the Contract, the following rights and obligations of the

Parties survive:

- (a) Such rights and obligations as may have accrued or to which the Parties may be entitled on the date of termination, and any rights which a Party may have under ApplicableLaw;
- (b) On termination or expiration of the contract, the rights and obligations of the parties towards settlement of disputes through arbitration in the form of an arbitration clause / agreement.
- (c) The Operator's obligations with respect to Contract Records, accounting and auditing set out in GC Section1.8;
- (d) The Operator's obligations with respect to Transition Assistance set out in GC Section 2.4.2;
- (e) The Parties' rights and obligations with respect to copyright set out in GC Section 6.1;
- (f) The Operator's obligations of confidentiality as set out in GC Section 6.2;
- (g) The Parties' rights and obligations with respect to defect liability set out in GC Section 9.1;and
- (h) The Parties' rights and obligations with respect to indemnification set out in GC Section 9.5.

4. Clause 1.4 –Notice

	All	notices	to the	relevant	party	shall	be sent	to the	following	address:
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a.	Operator		
b.	Owner		

The Managing Director,

Bihar Urban Infrastructure Development Corporation Limited,Near RajapurPul, West Boring Canal Road, Patna – 800001

5. Clause 1.5– GoverningLaw

The Applicable Law will be the Laws of Republic of India as well as the laws prevailing in the State of Bihar,India.

6. Clause **1.6.1 (4) -Adjudicator**

The Adjudicatoris: [To be added at the time of signing of Contract]

[Name, address, telephone and facsimilenumbers]

The adjudicator shall be paid a fee @ INR10,000/- per day of effective hearing plus actual expenditure towards travel, transportation, lodging, and boarding. The fees and expenditure shall be shared equally by the operator and theOwner.

7. Clause 1.6.1 (5)- Adjudicator

The authority to appoint new adjudicator shall be with **Chairman**, **Bihar State Centre**, **Institution of Engineers** (**India**), **Patna**.

8. Clause 1.6.2 – Arbitration

All disputes arising in connection with this contract shall be finally settled under the arbitration rules of the United Nations Commission on International Trade Law (UNICITRAL) by one or more arbitrators appointed in accordance with the rules. However, if the contract is with the domestic Operator arbitration shall be conducted in accordance with the Arbitration & Conciliation Act 1996.

The place of arbitration shall be (i) the location from where the Contract has been issued if the contract is with a domestic Operator, or (ii) a neutral location if the contract is with a foreign Operator. The arbitration shall be conducted in the language for communications defined in GC Clause 1.3.1[Language].

Article 2: Contract Term, Timing and Completion

9. Clause 2.1.2 (1) – Expiration of Contract

The Contract shall terminate 15 yearsafter Operations Starting Date.

10. Clause 2.3.2 and Clause 2.3.6 (1) Time for Completion

The Time for completion of the Design – Build Services shall be 20 Month from the Effective Date.

11. Clause 2.3.6 (2) – Maximum Liquidated Damages – Delay

The Maximum Liquidated Damages – Delay shall be 10 % of the Design-Build price of the Project.

12. Clause 2.3.6 (2) Delay in Completion - LiquidatedDamages

The Operator shall be liable to pay Liquidated Damages to the Owner in accordance with GCC clause 2.3.6 (2) if the Operator fails to achieve the contracted activities for ensuring completion of the works as follows.

S.N	Activity/Milestone	Target Completion	Liquidated damages per day for
		Time	delay in completion of
			activity/Milestone
1	Completion of works of	3 months	INR 57000/-
	10% of Contract value		
	of Design BuildServices		
	stipulated in thesigned		
	contract		
2	Completion of works of	6 months	INR 57000/-
	20% (cumulative) of		
	Contract value of		
	Design Build Services		
	stipulated in the signed		
	contract		
3	Completion of works of	10 months	INR 114000/-
	40% (cumulative) of		
	Contract value of		
	Design Build Services		
	stipulated in the signed		

	contract		
4	Completion of works of 60% (cumulative) of	13months	INR 114000/-
	Contract value of		
	Design Build Services		
	stipulated in the signed		
	contract		
5	Completion of works of	15months	INR 86000/-
	75% (cumulative) of		
	Contract value of		
	Design Build Services		
	stipulated in the signed		
	contract		
6	Completion of works of	20months	0.05 % (Zero point zero five Percent)
	contracted Design-Build		of the Value of the Design Build
	Services in all respects		Services stipulated in the signed
			contract for each day of delay beyond
			the Completion Time.

Note

- 1. The value of works stipulated in column2 of the table above excludes the value of materials intended for the works but not used or incorporated in theworks.
- 2. The target time for completion stipulated in column3 will be subject to revision, if justified, in the event of extension of time for completion agreed under GCC clause 2.3.4.

Liquidated Damages recovered on account of delay in completion of an activity/activities listed in serial number 1 to 5 of the table above, will qualify for refund to the Operator, if the contracted works of the design-build services part of the contract are completed in all respects within the stipulated period or the revised completion period if so agreed to by the parties in accordance GCC clause 2.3.4.

13. Clause 2.3.6 (5)

This sub-paragraph is deleted.

Article 4: Obligations of the Owner

14. Clause 4.2 – Access to the Site and ProjectFacility

(1) The Owner shall be responsible for acquiring and providing legal and physical possession of land requirement indicated by the Operator in his bid (as incorporated in Schedule 5 of the Contract), subject to a ceiling of 3.14 acre (approximately) for setting up the STP facility and allied works at the site of proposed STP and and allied works at the site of proposed STPand shall provide access thereto and all other areas reasonably required for the proper execution of the contract including all rights ofway.

- (2) The Owner shall be responsible for acquiring and providing legal and physical access to land at Municipal Solid Waste Dumping Site of Junk yard of Buxer Nagar Nigamlocated at a distance of 0.5 km from the STP for disposal of treated Sludge and providing legal and physical access to outfall, located at adistanceof 0.7 kmfrom the STP site for disposal of treatedwastewater..
- (3) The Owner shall provide the operator free of charge full possession and access of the above mentioned sites and right of way for the Project Facility only during the ContractTerm.
- (4) The Owner shall be responsible for acquiring and providing legal and physical possession of approximately (20 x 25) Sq.M for Sewage Pumping Station (Zone I), Approx (20 x 25) Sqm for Sewage pumping station (Zone 2), at the site(s) of proposed Sewage Pumping Station(s) and shall provide access thereto and all other areas along the selected alignment for the Sewerage Network, reasonably required for the proper execution of the contract including all rights of way.

The Owner shall provide the operator free of charge possession and access of the above mentioned sites and right of way for the Sewerage Network during the Contract Period, so as to ensure that the Operator shall achieve progress of work consistent with the milestones, if laid down in SCC clause 11.

The Operator shall complete the work on the sites handed over to him from time to time within in the specified time, as and when so instructed by the Design-Build-Operations Engineer or advised by the Owner, so as to minimize the inconvenience to the households and the public over prolonged durations of time.

Article 5: Contract Price and Payment

15. Clause 5.1(3)—ContractPrice

(a) Price Adjustment for Design BuildPrice

The prices for the Design Build works and services shall be subject to price adjustment during the performance of the contract. If price adjustment is applicable, details stipulated in Schedule 8 shallapply.

(b) Price Adjustment for O&MPrice

Price adjustment for the O&M price payable during the O&M period will be determined in accordance with Schedule 6.

16. Clause 5.2 – Terms of Payment

Provisions in Clause 5.2 (1), (3) and (4) shall be replaced with the following clauses:

- (1) The Contract Price shall be paid in accordance with the provisions in Schedule 5 Operator's Price Schedule and Schedule 6 Terms and procedures of Payment of the Contract.
- (3) In the event that the Owner fails to make any payment by its respective due date or within the period of 60 days from the date of submission of monthly statement of claim submitted in accordance with Schedule 6, the Owner shall pay to the Operator interest on the amount of such delayed payment at the rate of 8 %annually for the period of delay until payment has been made infull.
- (4) ThecurrencyinwhichpaymentsaremadetotheOperatorunderthisContractshallbe made in Indian Rupees only.

17. Performance IncentiveCompensation

This clause is deleted.

18. Clause 5.4 – Liquidated Damages - Operations

The Operator shall pay to the Owner liquidated damages for failure to meet Performance Standards as set out in the Liquidated Damages – Operations Schedule, i.e. Schedule 7 of the Contract.

19. Clause 5.5.1 (2) (a) – PerformanceSecurity

The Operator shall provide a Performance Security of 9 % (Nine Percent) and ESHS Performance Security of 1% (One Percent) of the total Contract Price, Performance security for capital work for a period of design & built part andthe performance sequrity for the O&M part shall be in three years intervals to be extended/renewed up to entire O&M period..For this purpose, the Total Contract Price shall be determined as under on the basis of Operator's Bid Prices quoted in various Parts of the Price Schedule and incorporated in Schedule 5 of the Contract:

Total Contract Price = Design Build Price for STP as per Part A + Total O & M Price for STP for the * first 3* year period as per Parts B & C, assuming indicative sewage flow rate reaching the STP during respective years of the O&M period as indicated in Appendix to Bid (Indicative Flow) + Total price of BOQ items as per Part D + Total O & M Price for Sewerage Network and SPSs for the * first 3*year period as per Part E.The performance sequrity for the O&M part shall be in three years intervals to be extended/renewed up to entire O&Mperiod.

20. Clause 5.5.2 (2) – Advance Payment Security

Provisions in Clause 5.5.2 (2) shall be replaced with the following clause

(2) The Mobilization Advance paid to the Operator by the Owner shall be recovered commencing from the date on which the payment to the Operator has reached 20% of the value of Design, Build and Commissioning Services and shall be recovered at the rate of 15% from each bill submitted by the Operator for the payment. The entire amount of mobilization advance shall be recovered latest by the time 90% of the value of Design Build and Commissioning services has been claimed by the Operator.

Article 7: Contract administration and supervision during the Design-Build and Operations Periods

21. Clause 7.2 - Design-BuildSupervision

Provisions in Clause 7.2 shall be replaced with the following clauses.

7.2.1 Supervision during the Design-BuildPeriod

GC Section 7.2 shall apply during the Design-Build Period and Operations Period and immediately after the End date solely for the purpose of resolving transition issues and any outstanding issues arising during the OperationsPeriod.

- 7.2.2 Design-Build-Operations Engineer's Duties and Authority (Design-Build and Operations Period)
 - (1) The Owner shall appoint the Design-Build-Operations Engineer who shall be responsible for day to day contract management and supervision during the Design-Build Period and the Operations Period. The Design-Build-Operations Engineer's staff shall include suitably qualified engineers and other professionals who are competent to carry out these duties.
 - (2) The Design-Build-Operations Engineer shall have no authority to amend the Contract.
 - (3) Except, as specifically provided otherwise in the Contract, the Design-Build-Operations Engineer may exercise the authority attributable to the Design-Build-Operations Engineer as specified in or necessarily to be implied from the Contract. The Owner undertakes not to impose further constraints on the Design-Build-Operations Engineer's authority, except as agreed with the Operator.
 - (4) The Design-Build-Operations Engineer is obligated to obtain the approval of the Ownerfor matters specified in the sub-clause 7.22 (5) (d) of the SCC. If the Design-Build-Operations Engineer exercises a specified authority for which the Owner's approval is required then, for the purposes of the Contract, the Owner shall be deemed to have givenapproval.
 - (5) Except as otherwise stated in the Contract,
 - (a) if the Design-Build-Operations Engineer carries out duties or exercises authority, specified in or implied by the Contract, the Design-Build-Operations Engineer shall be deemed to act for theOwner;
 - (b) the Design-Build-Operations Engineer has no authority to relieve any Party of any duties, obligations or responsibilities under the Contract; and
 - (c) any approval, check, certificate, consent, examination, inspection, instruction, notice, proposal, request, test or similar act by the Design-Build-Operations Engineer, including absence of disapproval, shall not relieve the Operator from any responsibility it has under the Contract, including responsibility for errors, omissions, discrepancies and non-compliances.
 - (d) The Design Build **Operations** Engineer shall obtain the approval of the Owner before exercising its authority in the following circumstances:
 - (a) approving assignment of the Contract, or any partthereof;
 - (b) determining an extension of the Time forCompletion;
 - (c) certifying additional costs determined under GCC 1.9(8)(b);and
 - (d) issuing a Change Order, except:

- a. inanemergencysituation, as reasonably determined by the Design-Build-Operations Engineer; or
- b. if such Change Order would increase the Contract Price by less than 1%.

7.2.3 Delegation by the Design-Build-OperationsEngineer

- (1) The Design-Build-Operations Engineer may from time to time assign duties and delegate authority to assistants, and may also revoke such assignment or delegation. These assistants may include a resident engineer, or independent inspectors appointed to inspect or test items of Plant or Equipment. The assignment, delegation or revocation shall be in writing and shall not take effect until copies have been received by both Parties. Unless otherwise agreed by both Parties, the Design-Build-Operations Engineer shall not delegate the authority to determine any matter in accordance with GC Section 7.2.6.
- (2) Assistants shall be suitably qualified persons, who are competent to carry out these duties and exercise this authority, and who are fluent in the language for communications defined in GC Section 1.3.1.
- (3) Each assistant, to whom duties have been assigned or authority has been delegated, shall only be authorized to issue instructions to the Operator to the extent defined by the delegation. Any approval, check, certificate, consent, examination, inspection, instruction, notice, proposal, request, test, or similar act by an assistant, in accordance with the delegation, shall have the same effect as though the act had been an act of the Design-Build-Operations Engineer. However,
 - (a) any failure to disapprove any work or Plant and Equipment shall not constitute approval, and shall therefore not prejudice the right of the Design-Build-Operations Engineer to reject the work or the Plant and Equipment; and
 - (b) if the Operator questions any determination or instruction of an assistant, the Operator may refer the matter to the Design-Build-Operations Engineer, who shall promptly confirm, reverse or vary the determination or instruction.

7.2.4 Instructions of the Design-Build-OperationsEngineer

- (1) The Design-Build-Operations Engineer may issue to the Operator, at any time during the Design-Build Period, instructions which may be necessary for the execution of the Design-Build Services and the remedying of any defects, all in accordance with the Contract. The Operator shall only take instructions from the Design-Build-Operations Engineer, or from an assistant to whom the appropriate authority has been delegated under GC Section 7.2.3. If an instruction constitutes a Change, GCSection 10.1 shall apply.
- (2) The Operator shall comply with the instructions given by the Design-Build-Operations Engineer or delegated assistant, on any matter related to the Contract. These instructions shall be given inwriting.

7.2.5 Replacement of the Design-Build-OperationsEngineer

If the Owner intends to replace the Design-Build-Operations Engineer, the Owner shall, not less than 42 days before the intended date of replacement, give notice to the Operator of the name, address and relevant experience of the intended replacement Design-Build-

Operations Engineer. The Ownershall not replace the Design-Build-Operations Engineer with a person against whom the Operator raises reasonable objection by notice to the Owner, with supporting particulars.

7.2.6 Determinations by the Design-Build-OperationsEngineer

- (1) Whenever the Contract provides that the Design-Build-Operations Engineer shall proceed in accordance with this GC Section 7.2.6 to agree or determine any matter, the Design-Build-Operations Engineer shall consult with each Party in an endeavour to reach agreement. If agreement is not achieved, the Design-Build-Operations Engineer shall make a fair determination in accordance with the Contract, taking due regard of all relevant circumstances.
- (2) The Design-Build-Operations Engineer shall give notice to the Parties of each agreement or determination, with supporting particulars. Each Party shall give effect to each agreement or determination unless and until revised under GC Section 1.9.

22. Clause 7.3 OperationsSupervision

This clause stands deleted

Article 8: Representatives Staff and Sub-contracting

23. Clause 8.1.2 (1) Operator "sRepresentative

The Operator's Representativeis:	ne Operator's Representativeis:
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24. Clause 8.1 ExistingStaff

The Operator is not obliged to retain staff employed by the Owner.

25. Clause 8.3 Operator"sPersonnel

The Operator's Key Staff employed during the design build services shall have the expertise and qualifications specified in the Table^{xv} below.

S.No	Staff	No	Minimum Qualifications
1	Project Manager	1	A Graduate in Civil Engineer with not less than 10 years' experience in construction of Sewage Treatment Plants/ Sewerage Networks.
2	Civil Engineer	4	A Civil Engineer (Graduate Engineer) with not less thaneightyears' experience in construction of similarengineeringworksorDiplomainCivil Engineer with 10 years' experience
3	Electro Mechanical Engineer	1	A Electro /Mechanical Engineer (Graduate Engineer) with not less than 8 years' experience in construction of similar engineering works or Diploma in Electro/ Mechanical Engineering with 10 years' experience
4	Civil	8	Diploma in Civil Engineering with minimum 2

	Supervisors		years' experience in Construction of Civil Engineering works
5	Environmen tal Engineer	1	Graduate Degree in civil Engineering / environmental Science / environmental planning with total 5 years' experience of which minimum 3 years' experience in environmental management works of urban infrastructure projects.
6	Health and Safety Engineer	1	Graduate in any field with specialised qualification in Occupational Health and safety (OHS) with total 5 years' of experience of which 3 years' in management of OHS works ininfrastructure projects.
7	Social Expert	1	Degree in Social Science / Sociology / Social Work / Anthropology / Planning with total 5 years' experience of which 3 years in management of social safeguard activities in infrastructure projects.

26. Clause 8.6 (1) Maximum Percentage of Subcontracting

Sub-contractingshall not exceed 25% percent. However, the nominated Sub-contractor whose experience and qualification have been claimed for meeting the qualification criteria in accordance with stipulations in annexure A part h shall be excluded while applying the ceiling of 25%.

Article 9: Liability and Risk Distribution

27. Clause 9.1 Defect LiabilityPeriod - Deleted - The Operator shall be responsible for the repair and maintenance of the STP, Sewerage Network, IPSs and other facilities at his own cost during the O&M period of 15 years as stipulated in Schedule 3 – Operation and Maintenance Services Schedule.

28. Clause 9.6 -Insurance

Delete the existing clause and replace it with the following clause:

In this Clause, —insuring Partyl means, for each type of insurance, the Party responsible for effecting and maintaining the insurance specified in the relevant Sub-Clause. Wherever the Operator is the insuring Party, eachinsurance shall be affected with insurers and in terms approved by the Owner. These terms shall be consistent with any terms agreed by both Parties before the date of the Letter of Acceptance. This agreement of terms shall take precedence over the provisions of this Clause.

Wherever the Owner is the insuring Party, each insurance shall be affected with insurers and intermsconsistent with the details contained under this contract. If a policy is required to

indemnify joint insured, the cover shall apply separately to each insured as though a separate policy had been issued for each of the joint insured. If a policy indemnifies additional joint insured, namely in addition to the insured specified in this Clause, (i) the Operator shall act under the policy on behalf of these additional joint insured except that the Owner shall act for Owner's Personnel, (ii) additional joint insured shall not be entitled to receive payments directly from the insurer or to have any other direct dealings with the insurer, and (iii) the insuring Party shall require all additional joint insured to comply with the conditions stipulated in thepolicy.

Each policy insuring against loss or damage shall provide for payments to be made in the currencies required to rectify the loss or damage. Payments received from insurers shall be used for the rectification of the loss or damage.

The relevant insuring Party shall, within 28 days from the Effective Date submit to the other Party:

- a) evidence that the insurances described in this Clause have been effected, and
- b) copies of the policies for the insurances described in Sub-Clause 9.6.2 (Insurance for works and Operator's Equipment) and Sub-Clause 9.6.3 (Insurance against Injury to Persons and Damage toProperty).

When each premium is paid, the insuring Party shall submit evidence of payment to the other Party. Whenever evidence or policies are submitted, the insuring Party shall also give notice to the Design Build OperationsEngineer.

Each Party shall comply with the conditions stipulated in each of the insurance policies. The insuring Party shall keep the insurers informed of any relevant changes to the execution of the Project and ensure that insurancea is maintained in accordance with this Clause. Neither Party shall make any material alteration to the terms of any insurance without the prior approval of the other Party. If an insurer makes (or attempts to make) any alteration, the Party first notified by the insurer shall promptly give notice to the other Party.

If the insuring Party fails to effect and keep in force any of the insurances it is required to effect and maintain under the Contract, or fails to provide satisfactory evidence and copies of policies in accordance with this Sub-Clause, the other Party may (at its option and without prejudice to any other right or remedy) effect insurance for the relevant coverage and pay the premiums due. The insuring Party shall pay the amount of these premiums to the other Party, and the Contract Price shall be adjusted accordingly.

Nothing in this Clause limits the obligations, liabilities or responsibilities of the Operator or the Owner, under the other terms of the Contract or otherwise. Any amounts not insured or not recovered from the insurers shall be borne by the Operator and/or the Owner in accordance with these obligations, liabilities or responsibilities. However, if the insuring Party fails to effect and keep in force an insurance which is available and which it is required to effect and maintain under the Contract, and the other Party neither approves the omission nor effects insurance for the coverage relevant to this default, any moneys which should have been recoverable under this insurance shall be paid by the insuringParty.

Payments by one Party to the other Party shall be subject to the provisions of GCC & SCC as contained in this contract as applicable. The Operator shall be entitled to place all insurance relating to the Contract (including, but not limited to the insurance referred to Clause 9.6) with insurers from any eligible sourcecountry.

9.6(2) Insurance for Works and Operator"s Equipment

The insuring Party shall insure the Works, Plant, Materials and Operator's Documents for not less than the full reinstatement cost including the costs of demolition, removal of debris and professional fees and profit. This insurance shall be effective from the date by which the evidence is to be submitted under sub-paragraph (a) of Sub-Clause 9.6.1 (General Requirements for Insurances), until the End Date.

The insuring Party shall maintain this insurance to provide cover until the End Date, for loss or damage for which the Operator is liable arising from a cause occurring prior to the End Date, and for loss or damage caused by the Operator in the course of any other operations.

The insuring Party shall insure the Operator's Equipment for not less than the full replacement value, including delivery to Site. For each item of Operator's Equipment, the insurance shall be effective while it is being transported to the Site and until it is no longer required as Operator's Equipment.

Unless otherwise stated in the Particular Conditions, insurances under this Sub-Clause:

- a) shall be effected and maintained by the Operator as insuringParty,
- b) shall be in the joint names of the Parties, who shall be jointly entitled to receive payments from the insurers, payments being held or allocated between the Parties for the sole purpose of rectifying the loss ordamage,
- c) shall cover all loss and damage from any cause not listed in the GCC / SCC of this contract.
- d) shall also cover loss or damage to a part of the Projects which is attributable to the use or occupation by the Owner of another part of the Works, and loss or damage from the Owner's risks listed in the GCC / SCC excluding (in each case) risks which are not insurable at commercially reasonable terms, with deductibles per occurrence of not more than the amount stated in the Contract Data (if an amount is not so stated, this sub-paragraph (d) shall not apply), and
- e) may however exclude loss of, damage to, and reinstatement of: (i) a part of the Works which is in a defective condition due to a defect in its design, materials or workmanship (but cover shall include any other parts which are lost or damaged as a direct result of this defective condition and not as described in sub-paragraph (ii) below), (ii) a part of the Works which is lost or damaged in order to reinstate any other part of the Works if this other part is in a defective condition due to a defect in its design, materials or workmanship, (iii) a part of the Works which has been taken over by the Owner, except to the extent that the Operator is liable for the loss or damage, and (iv) Goods while they are not in the Country, subject to the provisions of GCC / SCC contained in this contract asapplicable.

If, more than one year after the Base Date, the cover described in sub-paragraph (d) above ceases to be available at commercially reasonable terms, the Operator shall (as insuring Party) give notice to the Owner, with supporting particulars. The Owner shall then (i) be entitled subject to provisions of GCC / SCC contained in this contract as applicable. to payment of an amount equivalent to such commercially reasonable terms as the Operator should have expected to have paid for such cover, and (ii) be deemed, unless he obtains the cover at commercially reasonable terms, to have approved the omission under Sub-Clause 9.6.1 [General Requirements for Insurances].

9.6.(3) Insurance against Injury to Persons and Damage to Property

The insuring Party shall insure against each Party's liability for any loss, damage, death or bodily injury which may occur to any physical property {except things insured under Clause 9.6.(2) [Insurance for Works and Operator's Equipment]} or to any person {except persons insured under Sub-Clause 9.6.(2) [Insurance for Operator's Personnel]}, which may arise out of the Operator's performance of the Contract and occurring before the issue of the Performance Certificate.

The Insurance cover under this clause shall be as under and to be borne by the Operator:

- 1. Loss of human life INR2.4 million or equivalent amount in convertible currency and to be recouped as and when it is used.
- 2. Permanent Disability of human beings –INR 2.4million or equivalent amount in convertible currency and to be recouped as and when it is used..
- 3. Human Body Injury not resulting into permanent disability -Rs. 0.1million or equivalent amount in convertible currency and to be recouped as and when it is used.

Unless otherwise stated in the Particular Conditions, the insurances specified in this Sub-Clause:

- a) shall be effected and maintained by the Operator as insuring Party,
- b) shall be in the joint names of the Parties,
- c) shall be extended to cover liability for all loss and damage to the Owner's property (except things insured under Sub-Clause 18.2) arising out of the Operator's performance of the Contract, and
- d) may however exclude liability to the extent that it arises from:
 - i. the Owner's right to have the Project executed on, over, under, in or through any land, and to occupy this land for the Project,
 - ii. damage which is an unavoidable result of the Operator's obligations to execute the Works and remedy any defects, and
 - iii. a cause listed as Owner's Risks as contained in GCC / SCC, except to the extent that cover is available at commercially reasonable terms.

9.6. (4) Insurance for Operator"s Personnel

The Operator shall effect and maintain insurance against liability for claims, damages, losses and expenses (including legal fees and expenses) arising from injury, sickness, disease or

death of any person employed by the Operator or any other of the Operator's Personnel. The Owner and the Design Build Operate Engineer shall also be indemnified under the policy of insurance, except that this insurance may exclude losses and claims to the extent that they arise from any act or neglect of the Owner or of the Owner's Personnel.

The insurance shall be maintained in full force and effect during the whole time that these personnel are assisting in the execution of the Works. For Sub-contractor's employees, the insurance may be affected by the Sub-contractors, but the Operator shall be responsible for compliance with this Clause

Article 10: Change in Contract Elements

29. Clause 10.2 - Change to Operations Services

- (a) GCC sub-clause 10.2 (1) is amended to read asunder:
 - —Except as specifically provided in Schedule 6 of the Contract (Terms and Procedure of Payment) or elsewhere in the Contract, the Operator shall make no claim whatsoever for any adjustment to the Contract Price during the Operations Period.
- (b) GCC sub-clause 10.2 (2) and 10.2 (3) shall standdeleted.

Schedule 2

Design Build Services Schedule (DBSS)

For A Contract

TO (i) DESIGN AND BUILD SEWAGE TREATMENT PLANT OF CAPACITY 16 MLD INCLUDING MAIN PUMPING STATION AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; (ii) SURVEY, REVIEW THE DESIGNS, REDESIGN WHERE NECESSARY, AND BUILD REMAINING WORK OF NEW UNDERGROUND SEWERAGE NETWORK OF ABOUT 67 KM LENGTH INCLUDING TRENCHLESS, INCLUDING SURVEY, DESIGN, CONSTRUCTION INTERMEDIATEPUMPING **STATIONS OF** 2 NOs. AND APPURTENANT STRUCTURES AND ALLIED WORKS; AND (iii) OPERATION & MAINTENANCE OF THE COMPLETE WORKS OF SEWAGE TREATMENT PLANT, SEWERAGE NETWORK AND PUMPING STATIONS FOR A PERIOD OF 15 YEARS AT BUXAR TOWN, STATE OF BIHAR, INDIA.

ARTICLE 12.General

12.1. Description of Design-Build Services:

ForSTP

The Operator shall carry out and be responsible for the Design and construction of the STP and all allied appurtenant structures. The Operator's work and services as part of the —Design-Build Services || shall cover all necessary or desirable services / activities for the Design and construction of the STP and all allied works in accordance with and as contemplated by the Design-Build Documents and the Technical Standards including,

- a. the Design services in respect of the STP, infrastructure and all allied works including treatment process, hydraulic, structural, electrical, instrumentation, mechanical and piping Design, and all civil, mechanical, electrical and piping drawing including architectural & construction drawings and environmental assessment with necessary mitigation measures, as set out inDBSS.
- b. the building and construction work and services in respect of the STP and all allied works as set out in DBSS;

For Network

The Operator shall carry out and be responsible for the review of owner's design and redesign where necessary; and construction of the Sewerage Network including pipe

network, Sewage pumping stations and all allied appurtenant structures and be responsible for its performance. The Operator's workand services as part of the -Design-Build Services || shall cover all necessary or desirable services | activities for the design and construction of the Sewerage Network and all allied works in accordance with and as contemplated by the Design-Build Documents and the Technical Standardsincluding,

- a) The redesign services in respect of Sewerage Network and allied appurtenant structures such as manholes, vent shafts etc., including design, alignment, layout, installation, all civil works, construction drawings and environmental and social assessments; social, safety and environmental safeguards; as set out inDBSS.
- b) the design services in respect of the Sewage pumping stations and all allied works including operations process, hydraulic, electrical, instrumentation, mechanical and piping design, all civil, mechanical, electrical and piping drawing including architectural & construction drawings and environmental assessment with necessary mitigation measures, as set out in DBSS.

The Operator shall propose its own structural design and configuration for IPS and the design will be subject to approval of the owner. The electromechanical components for the IPS will be adopted as the BOQ in the contract unless otherwise mandated by redesign of network and approved byowner.

- c) the building and construction work and services in respect of the Sewerage Network and all allied works such as Pump stations, road restoration etc as set out inDBSS;
- d) Refurbishment or replacement of existing sewerage network in compliance to the conditions as set out in the DBSS.

e) Supervising connections to household or any other connections to the network approved by the Owner to ensure such connections are technically complied with necessary requirements for operations and performance.

12.2. Supplementing the GeneralConditions

The provisions contained in this Design-Build Services Schedule are to be read in conjunction with the General Conditions of Contract and Special Conditions of Contract as contained in this bid document for the purpose of providing greater specificity of the Design-Build Services that the Operator shall perform.

ARTICLE13. DESIGNSERVICES

For STP

13.1. General

13.1.1. Design and Engineering

a. The Operator shall execute the basic and detailed Design of STP, infrastructure required for and allied structures and its execution in compliance with the technical specifications and requirements contained in the contract, codes of practices as published by the Bureau of Indian Standard (BIS) or its equivalent standard as well as thelatestversionof-ManualonSewerageandSewageTreatment aspublished by the Central PublicHealth Engineering Organization (CPHEEO) of the Ministry of Urban Development, Government of India. Wherever, the codes, standards and manual do not provide for the Design and execution of some component i.e. required to be Designed and executed, the operator shall follow the standard engineering practices as approved by Design-Build-Operations Engineer. The indicative influent parameters to be considered for design shall be as mentioned below for domestic sewage.

S. No.	Parameter	Concentration Range
1	PH value	5.5-9.0
2	BOD (5 days at 20°C), mg/L	not more than 10
3	COD, mg/L	not more than 50
4	Total suspended solids, mg/L	not more than 20
5	Total Nitrogen (TN)	not more than 10
6	Total Phosphorus (TP)	not more than 1
7	Fecal Coliform (FC)	Desirable- 100,Permissible-not more than 230

13.1.2. Proposed treatment scheme

The treatment scheme shall include facilities (complete in all respects) for receiving sewage, screening, degritting, any proven treatment unit, flow measurement, disinfection, infrastructure for and sludge management. Provision of exact components shall depend on the proposed technology. In addition, the following units shall be provided:

- i. Electrical substation
- ii. Adequate lighting to all theunits.
- iii. Fire-fighting equipment as per state Government department of Fireservices
- iv. Environmental, Social, Health and Safety Plan (ESHS) management Plan must be incorporated for the management of all staff and activities undertaken in construction and O&M of the STP.
- v. Provisions for power generation units(if power generation is found feasible), engine rooms with gas engines andaccessories.

13.1.3. The following general rules shall be followed in arranging the Plant:

- i. Minimum clear distance of 6 m shall be allowed between adjacent units of treatment or fixed structures to permit safe and convenient access for operation and maintenance;
- ii. Open area with necessary pavement, adjacent to all mechanical Plant shall be provided as a maintenance lay downarea;
- iii. Fixed runways, lifting eyes or other means shall be provided to permit the removal of Plant equipment that may logically be required to be removed during the course of its normal operational life for maintenance or any other purpose;
- iv. Areas where leakage is likely to occur whether in normal use or during maintenance, shall be provided with covered drainage channels which shall direct the spillage either to a suitable drain or to a sump from where it can be pumped;
- v. Provided acoustic coverings where necessary to limit the noise produced during normal operation to the limits detailed in these documents;
- vi. Plant shall be arranged and the building designed to permit convenient maintenance and removal of equipment whenever deemednecessary;
- vii. Management of environmental impacts during construction and installation/erection works and O&M shall be carried out as per the Environmental Management Plan provided *Appendix 1* of Schedule 2 (Design Build Services), recommendations of Environmental and Social Impact Assessment Report of the project (shared as part of the information to the bidders), ESHS implementation plan in line with the ESHS code of Practicesubmitted.
- viii. Provide adequate supports and restraints for process piping, valves and appurtenances.
- ix. Connect pipework to equipment with flexible connections or make other provisions to avoid transfer of pipe loads todevices.

- x. All electro mechanical equipment, electronic instrumentation and Air conditioning facilities shall be designed to withstand the corrosive environment that will be prevailing in the STP.
- xi. All sluice gates, valves, piping, Screens, degritting equipment, aerators and air piping, sludge handling equipment, etc., which will be submerged in or in contact with sewage or sludge and stairs or ladders and hand railings for access and platforms and walkways shall be designed with Corrosive resistantmaterial.
- xii. Chemical piping for supply and feed of chlorine and polymer shall be of corrosion resistant material and shall be secured to racks or trays to be fixed to duct walls or walls of tanks and buildings as necessary. The method of securing the pipes to the racks and / or trays shall be by clips or similar devices and shall be of corrosion resistant material facilitating easeof
- xiii. removal in such a way that individual runs can be changed without dismantling adjacent pipes.
- xiv. All chemical piping shall be colour banded and suitably labelled to enable individual lines to be identified throughout theirrun.
- xv. Particular attention shall be paid to the layout of the chemical piping, which shall be functional and neat in appearance. Generally, where pipework is installed in ducts, it shall be supported not less than 150 mm clear of thefloor.
- xvi. Where materials subject to UV degradation are employed, they shall be shielded from directsunlight.
- xvii. Provide necessary platforms and walkways at all levels for operation of valves, gates and
- xviii. Mechanical equipment with stairs or ladders and hand railings foraccess.
- xix. Human contact with the sewage or sludge during O&M of STP shall be strictly avoided

13.1.4. Provision of Modular Construction for Sewage TreatmentPlants

All the treatment units shall be designed and constructed for their respective flows / capacities mentioned in these technical specifications and shall be constructed in suitable modular or treatment train capacities. The minimum number of modules or treatment trains and the minimum number of each unit process component required shall be provided to facilitate O&M.Wherever no modular approach and stand by equipment is being proposed, the Operator will provide proper justification and certify that the proposed system will fulfill effluent design standards and other safeguards in all possible flowfluctuations.

13.1.5. Receiving of Sewage

Raw Sewage will be delivered into a Receiving Chamber to be constructed in this contract and from where it will be taken into downstream screens. Receiving Chamber shall be of adequate size to meet the working space requirements. The flow from the receiving chamber will lead to further units such as screening/ grit chamber/ secondary treatment unit etc. based on the technology and process flow being proposed by the bidder.

13.1.6. FlowMeasurement:

One flow meter and an ultrasonic flow transmitter shall be provided in the common header (Manifold line) of the raw sewage Pumps.

13.1.7. Disinfection:

The Treated Sewage from the Secondary treatment units will be disinfected using suitable cost effective process/ technology. The treated and disinfected sewage is to be disposed into the water stream by suitable outfall arrangements through pumping using DI Pipe.

13.1.8. Sludge Handing System – meet the relevant disposalstandards:

Efforts shall be made to reduce the sludge volume to the extent possible in a cost-effective manner. Sludge should be stabilised before disposal. Human contact with sludge shall be avoided.

13.1.9. Designcriteria:

- a. The Tenderers are to adopt the same nomenclature as mentioned in the bid document(to the extent possible) used for various treatment units in their design report. Wherever new/ proprietary terms are being used, they shall be explained in sufficient detail.
- b. The STP shall be designed for 16 MLD Capacity. The land provided is for augmenting the capacity to the ultimate flow of24.25 MLD. The General Arrangement Drawing (GAD) supported by hydraulic sizing calculation for ultimate flow of 24.25 MLD shall be provided. However the detailed design shall be furnished for only 16MLD.
- c. To the extent possible, the plant must be designed in modules so as to augment the capacity as and when the plant reaches its designed capacity. It is also informed that the expected sewage flows cannot be generated immediately after construction and that the sewage flows are likely to increase gradually and that the STP should be able to perform at the designed levels even with these lowflows.
- d. The process design of various units shall be done as per the norms prescribed in the CPHEEO Sewerage Manual (Latest Edition). If no guidelines are mandated by CPHEEO for a certain component, the bidder shall demonstrate that the guidelines being adopted are based on past successful experiences in similar situations and conform to best engineering practices.
- e. The Designs and drawings as formulated by the operator shall be subject to approval by the owner or its authorized representative.

f. The Operator shall be responsible for any discrepancies, errors or omissions in the specifications, drawings and other technical documents, desired output / performance of the STP, whether specifications, drawings and other documents have been approved by the Owner or its representative or not, provided that such discrepancies, errors or omissions are not because of inaccurate information furnished in writing to the Operator by or on behalf of theOwner.

13.1.10. Codes and Standards

Wherever references are made in the Contract to codes and standards, in accordance with which the Contract shall be executed, the edition or the revised version of such codes and standards 30 days prior to the Submission Deadline shall apply unless otherwise specified.During Contract execution, any changes in such codes and standards shall be applied after approval by the Owner/Owner's Representative and shall be treated in accordance with GC Section 10.1.

13.1.11. DesignResponsibilities

- a. The Operator's Design and Design-related services shall include, but not limited to thefollowing:
 - Siteinvestigationanddatacollectionincludinggeotechnicalassessmentandsoilanalysi
 s forthe Design and construction of the
 structuresrequiredfortheSTPand alliedworks;

2. DELETED

3. Selection, adoption and detailed engineering Designs for the most appropriate techno economically feasible cost effective treatment process technology for the treatment of the sewage ensuring that the treated sewage meets with the stringent of the disposal standards prescribed by the Hon'ble NGT and in the contract as may be applicable. These standards are prescribed below:

S. No	Parameters	Parameters Limit (Standards)
1	pH	5.5 – 9.0
2	BOD (mg/l)	Not more than 10
3	TSS (mg/l)	Not more than 20
4	COD (mg/l)	Not more than 50
5	Total Nitrogen	Not more than 10
6	Phosphorus - Total	Not more than 1
7	Fecal Coliform (MPN/100ml)	Not more than 230

- 4. the acquisition of all data and information necessary to prepare the Design and that are required to demonstrate that the 16 MLD STP meets or exceeds the Technical Standards;
- 5. Preparation of Design development documents, based on the approvedHFD /schematic Design documents accepted by the Owner, consisting of drawings and other documents appropriate to the size of the 16 MLD STP to describe the units and character of the entire proposed plant including architectural, mechanical, civil works, and electrical systems, materials, operations, landscaping, and such other elements as may be appropriate;
- 6. obtaining all approvals, permits, including building permits, and licenses for the Design-Build Services, necessary compliances with environmental management plan and ESHS Management requirements as specified in Appendix 1 of the Schedule 2 (Design Build services) except for those approvals, permits or licenses that the Owner is explicitly required to obtain itself under the Applicable Lawin which case the Operator shall prepare all documentation and provide assistance to the Owner in obtaining such approval, permits orlicenses;
- 7. obtaining all approvals, permits, including building permits, and licenses for the Design-Build Services, necessary compliances with occupational health and safety requirements, environmental management plan as specified in Appendix 1]of this schedule except for those approvals, permits or licenses that the Owner is explicitly required to obtain itself under the Applicable Lawin which case the Operator shall prepare all documentation and provide assistance to the Owner in obtaining such approval, permits orlicenses;
- 8. the conducting of general reviews of the progress of theDesign process, to the extentnecessary, in order to determine totheOperator'ssatisfaction that the Design services are performed in compliance with the requirements of the Contract and ApplicableLaws.

13.1.12. Design-BuildDocuments

- a. The Operator shall prepare all the Design-Build Documents. The Design Build Documentsshallinclude the plans, Designs, drawings, as-builtdocuments, operations manuals, specifications, schematic Design documents, Design development documents, and all modifications thereto required in order to properly and fully test for, analyses for, plan, Design and build the STP and all allied works as contemplated in the Technical Standards and the remaining provisions of the Contract.
- b. The Operator shall prepare any other document, as may be requested by the Design-Build-Operations Engineer, that the Owner considers necessary to monitor the progress of the Design-Build Services and assess the Operator's compliance with the Contract.
- c. The Operator shall provide the Owner with three sets of all of the Design-Build Documents in reproducible form and shall modify them to keep them up-to-date as requested by the Owner acting in a professionally reasonable manner. The Design-Build Documents, with the exception of the as-built documents, shall be subject to the

- review and approval of the Owner prior to performing any of the services set out in DBSS in respect of any Design-Build Document.
- d. When the Operator notifies the Owner in accordance with DBSS, the Operator shallprovide to the Owner one copy of the —as built Designs, Drawings/Documents in reproducible form showing the exact as built locations, sizes and details of the STP. The STP shall not be considered to have reached Completion for the purposes of DBSS until such Design-Build Documents havebeen provided. The Operator shall update the as built Designs, Build Drawings/Documents asnecessary for the correction of defects or deficiencies contemplated by DBSS.

13.1.13. DesignConsiderations

In preparing the Design for the STP and allied works and the Design-Build Documents, the Operator shall,

- a. Protect public health and safety, including by the means set out inDBSS
- b. maximize the protection of the environment and minimize any adverse environmental impacts caused by the construction of STP throughout the Service Area and Country, including as may be required, recommended or advisable pursuant to any technical standard or environmental assessments conducted on, at or near the STP site and by the means set out inDBSS;
- c. Consider the existing infrastructure and the Sewage Treatment Plant to be connected with the Trunkinfrastructure.
- d. Ensure the STP and allied works has the capacity to accommodate the anticipated sewage based upon the verifications prepared by the Operator pursuant toDBSS;

13.2. Design Responsibilities – On SiteIssues

In preparing the Design for the STP and the Design-Build Documents, the Operator shall ensure that the Design,

- a. makes adequate preparation and plans to ensure traffic movement and safety during the laying of thenetwork.
- b. makes adequate preparation and plans and takes adequate measures for controlling access to the STP site by animals and humans and vehicular traffic at the perimeter of the site, including plans for plantings and vegetation, fencing, lockable gates at vehicular access points, and the creation of an internal (perimeter access corridor inside or, with appropriate local and other approvals, surrounding the Site;
- c. provides for allied works like control valves chambers, anchor /thrust /pedestal blocks, internal access roads within the site and proposed units within the STPsite;
- d. provides for ancillary works like new approach road that lead to or will be used to access the Plant, culverts, compound wall with gates, fencingetc.;
- e. provides for all utility services required for all of theServices
- f. provides utilities services at the STP site such as electricity, telephone, potable water, non- potable water and sewage collection and disposal.

13.3. Sewage Treatment Plant Layout and operationsequence

- a. The Operator shall be responsible for the planning and Designing of the area of the Site for 16 MLD STP,including,
- b. DesignandConstructionof16MLDSTPincludingMPS24.25MLDandallallied /ancillary works with an approach road to enter the facility and then carry out STP Operation & Maintenance for 15 yearsby way of other services. Operator shall verify these details as per site condition.
- c. The STP shall comprise treatment process, as may be techno economically feasible and cost effective, leading to stringent of the effluent quality as prescribed by MoEF / CPCB/ NRCD/ contract as may beapplicable.
- d. The Operator shall have responsibility to dispose the treated sewage at the designated location under the Contract. The Operator shall have no right over the use of treated wastewater and sludge except for generation of power (if found feasible) from sludge for use in the STP.
- e. On completion of the 15 yearsO & M period, the operator shall have to handover the STP to the Owner in full working condition, with necessary replacements of the components towards the end of their economic life as suggested by themanufacturers / operations manuals etc.
- f. Landscaping of plant area, internal roads with access to all units, illumination of the entire STP site, pathways, storm water drainage, compound wall all around & gates, administrative building including store house for tools and spares, laboratory with water supply and waste water disposal arrangements, access road of 3.75 m carriageway, O&M manual and as-built drawings for all civil, electrical & mechanical works. All units shall be provided with draining arrangements with suitable valves/gates with chambers.
- g. Supply and providing safety equipment namely gas mask, breathing apparatus, Air hose respirator, portable lighting equipment, non-sparking lighting equipment, portable air blowers, safety belts, inhalators and diver suit at the commencement of O &M.
- h. The operator shall train the Owner's selected staff for on job training during the specified 6 months of O & M period. A Maximum of Fifteen (15) staff of Owner will be trained for a total period of 45 days during the last year of the OperationsPeriod.
- i. Handing over of the Plant in good working condition with all relevant documents such as as-built drawings, physical & operational condition of the assets, rights on proprietary technologies, software, systems, O&M manual, periodical reports along with soft copy toOwner.
- j. Design shall be such that the plant requires minimum land foot print within the total land made available under this contract and also lesser energy and less manpower requirement with full automation for its sustainable and efficient operation & maintenance.
- k. Proposed STP shall include but not be limited to the following criteria:

i. The disinfected effluent shall be discharged in to the receiving water body through a suitable outlet channel and should be designed for the appropriate peak flow from the STP (A suitable flow meter preferably ultrasonic electromagnetic shall be provided for measuring the flow through the outlet channel

ii& iii.

Sludge Handing and disposal System shall form an integral part of the treatment system. This should include stabilization of sludge before disposal iii. Characteristics and properties of the stabilized sludge before disposal shall be in conformance with the applicable environmental norms and CPHEEO guidelines.

CPHEEO guidelines for disposal stabilized sludge:

Final disposal of the sludge from the treatment plant generally involves some form of land disposal. The most common methods of land disposal include spreading on land, lagooning, dumping and landfilling.

Spreading on land :Dewatered and composted sludge can be disposed off by spreading over farm lands, and ploughing under after it has dried. Wet dewatered sludge can be incorporated into soil directly by injection. The humus in the sludge conditions the soil and improves its moistureretentiveness.

Lagooning: It is an economical mode of disposal in remote area. A lagoon is an earthen basin into which untreated or digested sludge is deposited. Stabilization of untreated sludge can be carried out in a lagoon which gives objectionable odours. The stabilized sludge settles to the bottom of the lagoon and accumulates. Excess liquid from the lagoon, if there is any, is returned to the wastewater treatment plant at PST. Sludge may be stored indefinitely in a lagoon, or it may be removed periodically after draining anddrying.

Dumping :Dumping in an abandoned mine quarry is a suitable disposal method only for the sludges and solids that have been stabilized, so that no decomposition or nuisance condition will results. Digested sludge, clean grit and incinerator residue can be disposed off safely by this method.

Landfilling: A sanitary landfill can be used for disposal of sludge, grease, grit and other solids, whether it is stabilized or not. The sanitary landfill method is most suitable if it is also used for disposal of the other solid wastes of the community. In a sanitary landfill, the wastes are deposited in a designated area, compacted in place with a tractor or roller and covered with a 30 cm layer of clean soil. With daily coverage of the newly deposited wastes, nuisance condition such as odour and flies areminimized.

iv. For the disposal of Grit and screening materials, solid waste etc., the same shall be disposed of by the operator at his own cost at the site Designated by the Owner

13.4. Designation of 16 MLD STP on Site Areas for OtherUses

- a. In preparing the Design and layout for the STP, the Operator shall Designate areas of the STP site for usein,
 - i. Sewage Treatment Unitsincluding receiving well/ equalisation chamber, pumping arrangement and other electro-mechanical units/equipment.
 - ii. MPS 24.25 MLD.
 - iii. Sludge handlingfacilities;
 - iv. Ancillaryworks;
 - v. Site administration and Lab building (25m x 12m x 10m;G+1);
 - vi. Perimeter bufferzones;
 - vii. Staff quarters(Type A –7m X 6.5m X 3m, 2 Nos; G+1), (Type B 7m X 5m X 3m,4 Nos;G+1)

13.5. Surface and Ground WaterManagement

In preparing the Design for the STP and all allied works and the Design-Build Documents, the Operatorshall,

- a. plan and Design the surface drainage at the Site of STP with adequate water drainage channels, pipes, sewers, structures and appurtenances, adequate to manage the highest seasonal levels and volumes of storm water; and,
- b. plan and Design the STP site with adequate protection from flooding whether from rain, groundwater, high rivers, storms or any othersource.

13.6. Site Administrative Facility

- a. The Operator shall be responsible for the administration of the STP and all allied works during the Design-Build Period and the Operator shallDesign,
- b. temporary office facilities for use by the Operator and its Sub Operators in the administration and execution of the Design-BuildServices;
- c. Operator shall provide and maintain a well furnished administrative building of minimum area of 50 Sqm comprising of 3 rooms, pantry & toilets for Owner and its representative, fully furnished, including work stations, air conditioning, etc. with two 4X4 AC vehicle of capacity not less than 1800 cc for client purpose(one for Project Director & one for Dy project Director) during construction period.
- d. Operator shall also provide and maintain furnished air-conditioned mobile site office comprising one room, pantry& toilet for Owner and itsrepresentative.

- e. Project Facility for use in the administration of the Operations Services to accommodate personnel, furniture, utility services, a lunch room, washrooms and public toilets adequate or the Operationsstaff;
- f. appropriate signage for the Site and the STP, including signsthat,
 - i. identify the STP and itsunits;
 - ii. provide warning and hazard notification in Designated areas where warranted; and
 - iii. identify areas of the STP that are restricted to visitors and are accessible to only Designated employees of the Operator;
- g. the landscaping for the Facility as per the Design-BuildDocuments;

For Network General

1.1.1 Design and Engineering

- a) The Operator shall execute the basic and detailed design of Sewerage Network and allied structures and its execution in compliance with the technical specifications and requirements contained in the contract, codes of practices as published by the Bureau of Indian Standard (BIS) or its equivalent standard as well as the latest versionof—Manual on Sewerage and Sewage Treatment as published by the Central Public Health Engineering Organization (CPHEEO) of the Ministry of Urban Development, Government of India, New Delhi (draft or approved but whichever is latest). Wherever, the codes, standards and manual do not provide for the design and execution of some component i.e. required to be designed and executed, the operator shall follow the standard engineering practices as approved by Design Build OperationsEngineer.
- b) Where the Owner provides detailed designs. The Operator shall review owner's designs and come up with its own designs for the Sewerage Network based on the alignment suggested/allowed by the Owner under Schedule 13 (Allowed alignments/locations). The changes in the suggested that include technical; allowed alignments etc shall be considered only due to compelling site conditions or unforeseen technical reasons, subject to the approval of the Owner or its authorised representative.
- c) The designs and drawings as formulated by the operator shall be subject to approval by the Owner or its authorized representative.
- d) The Operator shall be responsible for any discrepancies, errors or omissions in the specifications, drawings and other technical documents, desired output / performance of the Sewerage Network, whether specifications, drawings and other documents have been approved by the Owner or its representative or not, provided that such discrepancies, errors or omissions are not because of inaccurate information furnished in writing to the Operator by or on behalf of the Owner. Normally it is expected that Operator will not deviate from the specifications prescribed by the Owner unless the proposed changes will result in better performance and cost effectiveness.

1.1.2 Codes and Standards

Wherever references are made in the Contract to codes and standards, in accordance with which the Contract shall be executed, the edition or the revised version of such codes and standards 30 days prior to the Submission Deadline shall apply unless otherwise specified. During Contract execution, any changes in such codes and standards shall be applied after approval by the Owner/Owner's Representative and shall be treated in accordance with GC Section 10.1.

1.1.3 DesignResponsibilities

- a) The Operator's design and design-related services shall include, but not limited to the following:
 - A confirmatory topographical study covering the proposed sites and the network alignment. Survey drawings are to be submitted in hard and soft copy to theowner;
 - ii. [Investigation and assessment of the design requirements taking into cognizance of the indicative results of the Asset Condition Assessment Study]
 - iii. Siteinvestigationanddatacollectionincludinggeotechnicalassessmentandsoilan alysis forthe design and construction of the structuresrequiredfortheSewerageNetwork;
 - iv. Operator uses the population data/ projections for future supplied; and per capita wastewater production assumptions by the Owner. Selection, adoption and detailed engineering designs for the most appropriate techno economically feasible cost effective pumping configuration, network alignment and network installation process ensuring that the sewerage system meets with the standards prescribed by the MOEF / CPHEEO / CPCB as may be applicable. The hydraulic designs use computer based approved/ provensoftware.
 - v. Selection, adoption and detailed engineering design for the sections of the Existing Sewerage Network, wherever required, to integrate with the new network system. Usefulness of existing network will be conducted through a conditional assessment where Design-Build engineer's team will also participate. Decision regarding the condition assessment shall be communicated by owner within 15 days after submitting complete condition assessment report by the contractor.
 - vi. the preparation of Hydraulic Flow Diagram (HFD)/schematic/preliminary design documents to illustrate the scale and character of the Design-Build Services and how the units of the process-adopted functionally relate to each other;
 - vii. Preparationofdesigndevelopmentdocuments,basedontheapprovedHFD /schematic design documents accepted by the Owner, consisting of drawings and other documents appropriate to the size of the Pumping Stations to describe the units and character of the entire proposed plant including architectural, mechanical, civil works, and electrical systems, materials,

- operations, landscaping, and such other elements as may be appropriate;
- viii. the preparation of Design-Build Documents setting forth in detail the requirements for construction based on the design development documents accepted by theOwner;
 - ix. obtaining all approvals, permits, including building permits, and licenses for the Design-Build Services, necessary compliances with occupational health and safety requirements, except for those approvals, permits or licenses that the Owner is explicitly required to obtain itself under the Applicable Law in which case the Operator shall prepare all documentation and provide assistance to the Owner in obtaining such approval, permits orlicenses;
 - x. the coordination required to integrate all parts of the Design-Build Services; such other Design-Build Services that may be required from time to time that are agreed to by the Operator and the Owner in writing; and
 - xi. the conducting of general reviews of the progress of the design process, to the extent necessary, in order to determine to the Operator's satisfaction that the design services are performed in compliance with the requirements of the Contract and ApplicableLaws.

1.1.4 Design-BuildDocuments

- a) The Operator shall prepare all the Design-Build Documents. The Design Build Documents shall include the plans, designs, drawings, as-built documents, operations manuals, specifications, schematic design documents, design development documents, and all modifications thereto required in order to properly and fully test for, analyses for, plan, design and build the Sewerage Network and all allied works as contemplated in the Technical Standards and the remaining provisions of the Contract.
- b) The Operator shall prepare all the Refurbishment / Replacement drawings including sections and plans of the Sewerage Network to be replaced / refurbished including schematic/ detailed drawings, engineering drawings, construction drawings, design basis documents, construction methodology and technical standards adopted. The network and other systems built will be placed on a GI based system at the end of construction and handed over to the owner before operations commences. It also includes hydraulic design system to help monitor and for futureupgrades.
- c) The Operator shall prepare any other document, as may be requested by the Design-Build Engineer, that the Owner considers necessary to monitor the progress of the Design-Build Services and assess the Operator's compliance with the Contract.
- d) The Operator shall provide the Owner with three sets of all of the Design-Build Documents in reproducible form and shall modify them to keep them up-to-date as requested by the owner acting in a professionally reasonable manner. The Design-Build Documents, with the exception of the as-built documents, shall be subject to the review and approval of the owner prior to performing any of the services set out in DBSS in respect of any Design-BuildDocument.
- e) When the Operator notifies the Owner in accordance with DBSS, the Operator shall

provide to the owner one copy of the —as built Designs, Drawings/Documents in reproducible form showing the exact as built locations, sizes and details of the Sewerage Network and the Design-Build Services as executed. The Sewerage Network shall not be considered to have reached Completion for the purposes of DBSS until such Design-Build Documents have been provided. The Operator Build Drawings/Documents shall update the as built Designs, necessary for the correction of deficiencies contemplated by defects or DBSS.

1.1.5 DesignConsiderations

In preparing the design for the Sewerage System and all allied works and the Design-Build Documents, the Operator shall,

- i. Protect public health and safety, including by the means set out inDBSS
- ii. Consider the existing infrastructure and the Sewerage Network to be connected with the Trunkinfrastructure.
- iii. Consider the existing structures and Pumping facility at the proposed IPS site (ifany).
- iv. Ensure the Sewerage Network and all allied works has the capacity to accommodate the anticipated sewage based upon the verifications prepared by the Operator pursuant toDBSS;

1.2 Implementation Responsibilities – On SiteIssues

In preparing the design for the Sewerage Network and the Design-Build Documents, the Operator shall ensure that the design,

- i. makes adequate preparation and plans to ensure traffic movement and safety during the laying of the network, connecting service connections and construction of pumpstations.
- ii. makes adequate preparation and plans and takes adequate measures for controlling access to the Sewage Pumping Station(IPS) site by animals and humans and vehicular traffic at the perimeter of the IPS site, including plans for plantings and vegetation, fencing, lockable gates at vehicular access points, and the creation of an internal (perimeter access corridor inside or, with appropriate local and other approvals, surrounding theSite;
- iii. allied works like control valves chambers, anchor /thrust /pedestal blocks, internal access roads within the site and proposed units within the IPSsite;
- iv. provides utilities services at the IPS site such as electricity, telephone, potable water, non- potable water and sewage collection and disposal.

1.3 SewerageNetwork Layout and operationsequence

The Operator shall be responsible for the planning and designing of the area along the Sewerage Network and the Intermediate Pumping Stations (IPS), including MPS.

- a) Design and Construction of 2.No. IPSs,1 no MPS and specified allied works and redesign and construction of 67 KMlong Sewerage Network,including trenchless and all allied /ancillary works and then carry out Operation & Maintenance of the Sewerage Network, Sewage Pumping Stations and all allied / ancillary works for 15 yearsby way of other services. Operator shall verify these details as per sitecondition.
- b) Selection, adoption and detailed engineering designs for the most appropriate techno economically feasible cost effective pumping configuration, network alignment and network installation process ensuring that the sewerage system meets with the standards prescribed by the MOEF / CPHEEO / CPCB as may be applicable.
- c) On completion of the 15 years O & M period, the operator shall have to handover the facilities to the Owner in full working condition, as it was on the date of commissioning of the Sewerage Network.
- d) Design and construction including getting necessary approvals from the concerned public authorities for installation of sewerage network on road crossings, railway line crossings etc.; the Owner shall assist in facilitating such approvals as and when so requested by the Operator.
- e) Plans for disposal of excavated earth in a safe and environmentally compliant manner.
- f) Relocation of services within the network layout and restoration of roads, including approvals for relocation of the services from respectiveAuthorities,
- g) Plans for rehabilitation of excavated area / roads to its original condition,
- h) Plans for the traffic diversion, clearing and excavation of land, disposal of excavated soil, dewatering, debris and other material at the IPS area; Site clearance, site surveys, topographical surveys, soil investigation, submission of process design and hydraulic design calculations, network alignment and IPS lay outs, hydraulic flow diagram (Process & Instrumentation diagram), preparation & submission of specific detailed Environmental Management Plan for the contract (C-ESMP) that complies to the requirements of Environmental Management Plan provided in Appendix 1of Schedule 2 (Design Build Services), recommendations of Environmental and Social Impact Assessment Report of the project (shared as part of the information to the bidders) and ESHS implementation plan in line with the ESHS code of Practice submitted submission of specific detailed Environmental Management Plan for the contract Impact Assessment report that complies to the requirements of Enviornmental Management Plan provided in Appendix 1 of SCC and recommendations of Environmental and Social Impact Assessment Report of the project, preparation & submission of civil, architectural, General arrangement drawings & structural design of all civil works, electrical & mechanical equipment drawings including equipment installation drawings, supporting calculations &technical information, instrumentation &control system, construction and laying of Sewerage Network and all allied /ancillary works of required capacity as per approved designs, testing, commissioning, performance testing of process units & trialrun.

- Landscaping of IPS area, internal roads with access to all units, illumination of the entire IPS site, pathways, storm water drainage, compound wall all around & gates, including store house for tools and spares.
- j) Preparation of BOQ in accordance with Schedule 6 of this Contract to the satisfaction of theOwner.
- k) O&M manual and as-built drawings for all civil, electrical & mechanicalworks.
- Supply and providing safety equipment namely gas mask, breathing apparatus, Air hose respirator, portable lighting equipment, non-sparking lighting equipment, portable air blowers, safety belts, inhalators and diver suit at the commencement of O &M.
- m) Mobilising necessary sewer cleaning equipment and maintaining such equipment for timely maintenance of sewernetwork
- n) The operator shall train the Owner's selected staff for on job training during the specified 6 months of O & M period. A Maximum of Fifteen (15) staff of Owner will be trained for a total period of 45days.
- o) Handing over of the Plant in good working condition with all relevant documents such as as-built drawings, physical & operational condition of the assets, rights on proprietary technologies, software, systems, O&M manual, periodical reports along with soft copy toOwner.

For Both STP and Network

13.7. Other DesignResponsibilities

The Operator shall carry out the following Design or Design-related responsibilities:

- a. the Operator shall prepare plans and Designs for all temporary works as required by the Operator's Design and as required by the Contract
- b. the Operators shall prepare plans and Designs for landscaping of thesite;
- c. the Operator shall prepare plans and Designs for the acquisition of all data and information necessary to prepare the Design, including, but not limited to, any intrusive site investigations, off-site surveys and environmental baseline monitoring required or contemplated under the Contract; and
- d. The Operator shall prepare detailed plans and methodologies for the testing and inspection of the Plant and Equipment.

ARTICLE 14. BUILDING AND CONSTRUCTION SERVICES

14.1. General

- a. The Operator shall carry out all building, refurbishment and construction of STP (including infrastructure and infrastructure/ equipments required for electricity Sewerage Network pursuant to Articles of DBSS
- b. The Operator shall provide allof the demolition, excavation, building, co-ordination, repair, warranty, review, inspection, testing, quality assurance and control, monitoring, scheduling, clean-up etc. for connecting incoming sewagenetwork,

- construction of the STP and the Sewerage Network and all appurtenant structures and allied works as contemplated by Design-Build Documents.
- c. The Operator shall effectively direct and supervise these services so as to ensure conformity with the Design-BuildDocuments.
- d. The Operator shall be solely responsible for installation methodology, construction means, methods, techniques, sequences, and procedures and for co-ordinating the various parts of the Design-Build Services under the Contract.
- e. Unless agreed with Owner, the operator has to establish casting RCC pipes; preferably using vertical casting method within the vicinity of the site of construction. Generally, procurement of RCC sewer lines from outside manufacturers is discouraged. Owner will only consider request for procurement from outside only on cases where quantity required is not viable for setting up a plant.

14.2. Procurement and Transportation

- a. Subject to GC Section 3.4, the Operator shall procure and transport all the equipment in an expeditious and orderly manner to the Site.
- b. The Operators shall at its own risk and expense for transport all equipment, to the site.
- c. The Operator shall be responsible for obtaining, if necessary, approvals from the authorities for transportation of Equipment, to the Site. The Operator shall indemnify andhold harmless the Owner from and against anyclaim for damage to roads, bridges or any other traffic facilities that may be caused by the transport to the Site.
- d. The Operator shall, at its own expense, handle all imported Equipment, at the point(s) of import and shall handle any formalities for customs clearance. If the Applicable Law requires any application or act to be made by or in the name of the Owner, the Owner shall take all necessary steps to comply with such Applicable Law. In the event of delays in customs clearance that are not the fault of the Operator, the Operator shall be entitled to an extension in the Time for Completion, pursuant to GC Section 2.3.4.

14.2.1. Temporary Supports, Structures and UtilityServices

- a. The Operatorshall have the sole responsibility for the Design, erection, operation,maintenanceand removal of temporarysupports,structures and utility services and the Design and execution of construction methods required in theiruse.
- b. TheOperatorshallengage and pay for registeredprofessionalengineering personnel skilledin theappropriate disciplines to perform thosefunctions referred to in DBSS where required by law or by the Design- Build Documents and in all cases where such temporary supports, structures and utility services and their Designs and method of construction are of such a nature that professional engineering skill is required to produce safe and satisfactory results

14.2.2. Document Review

The Operator shall review the Design-Build Documents and shall report promptly to the Owner any error, inconsistency or omission the Operator may discover. If the Operator does discover any error, inconsistency or omission in the Design-Build Documents, the Operator shall not proceed with the work affected until the Operator has corrected any such errors or inconsistency or supplied any missing information and these corrections have been approved in writing by the Owner.

14.2.3. Plant and Equipment

- a. The Operator shall provide and pay for labor, Plant and Equipment, tools, construction and maintenance machinery and equipment, materials and supplies, water, heat, light, power, transportation, and all other facilities and services necessary for the performance of the Design-Build Services in accordance with the Design-BuildDocuments.
- b. The Operator shall ensure that all Plant and Equipment provided are new. Plant and Equipment which are not specified shall be of a quality consistent with those specified and their use shall be acceptable to the Owner.

14.2.4. Documents at the Site

The Operator shall keep one copy of the Design-Build Documents as up-dated, submittals, reports and records of meetings at the Site, in good order and shall make them available to the Owner upon request and at any reasonable time.

14.2.5. For STP

Use of the 24.25 MLD STPsite

- a. The Operator shall confine construction machinery and equipment, storage of Plant and Equipment, Operator's Equipment (Design-Build) and Operator's Equipment (Operations), and operations of Operator's Personnel to limits indicated by laws, ordinances, permits or the Design-Build Documents and shall not unreasonably encumber the Site with Plant and Equipment, Operator's Equipment (Design-Build) or Operator's Equipment (Operations).
- b. The Operator shall not store Plant and Equipment, Operator's Equipment (Design-Build) or Operator's Equipment (Operations) at the Site which are not necessary for the construction of the STP.

For Network

Alignment and Setting Out

- a) The Operator shall be responsible for the true and appropriate alignment of the network and setting-out of the Site and the Sewage pumping Station in relation to benchmarks, reference marks, existing Infrastructure and lines specified in the Design-BuildDocuments.
- b) If, at any time during the construction of the Sewerage Network/ pumping stations etc., any error shall appear in the position, level or alignment of the network or any of its components, the Operator shall forthwith notify the Owner of such error and, at

its own expense, immediately rectify such error to the reasonable satisfaction of the Owner.

14.2.6. QualityAssurance

- a. The Operator shall institute a quality assurance system to ensure compliance with the requirements of the DBSS. Compliance with the quality assurance system shall not relieve the Operator of its duties, obligations or
- b. The Operator shall submit for approval details of all quality assurance procedures and documents relating to Operator's compliance with the quality assurance system to the Owner before each stage of the Design-Build Services is commenced as set out in the Time Schedule. When any document is issued to the Owner, it shall be accompanied by the signed quality statements for such document, if any. The Owner may audit any aspect of the quality assurance system and the Operator shall take any corrective action as the Owner may deemappropriate.

14.2.7. Operator's Access Routes and Rights of Way during the Design-BuildPeriod

- a. The Operator shall satisfy itself as to the suitability and availability of the access routes it chooses to use during the Design-Build Period for access to and from the Site. He shall, as between the Parties, be responsible for the maintenance of access routes during the Design-Build Period. The Owner will not be responsible for any claims which may arise from the use or otherwise of any access route. The Owner does not guarantee the suitability or availability of any particular access route, and will not entertain any claim for any non-suitability or non-availability for continuous use, during the Design-Build Period, of any suchroute.
- b. The Operator shall bear all costs and charges for special or temporary rights-of- way required by it for access to the Site. The Operator shall also provide, at its own cost, any additional facilities outside the Site if required by it for the purposes of the Design-BuildServices.

14.2.8. Site Regulations and Safety

- a. The Operator shall establish Site regulations setting out the rules to be observed in the execution of the Contract at the Site and shall comply therewith. He shall prepare and submit to the Owner, proposed Site regulations for the Owner's approval, which approval shall not be unreasonably withheld. Such Site regulations shall include rules in respect of security, safety of Plant, gate control, sanitation, medical care, emergency preparedness, emergency response, on-site safety training of employees and fireprevention.
- b. The Operator shall comply with all applicable safety regulations in providing the Design-Build Services and in occupying any part of the Site, Unless otherwise stated in the Design-Build Documents, the Operator shall, during the Design-Build Period, provide secure fencing, lighting, guarding and watching; provide temporary roadways, footways, guards and fences which may be necessary for the

accommodation and protection of its employees, Site visitors, Owners and occupiers of adjacent land, the public and others; carry out safety briefings of applicable site regulations to all employees, Sub-contractors, agents, representatives and visitors to the Site prior to permitting first access of the applicable person to the and at regular intervals thereafter.

- c. During the Design-Build Period, the Operator shall develop and implement a comprehensive occupational health and safety program for the protection of the Operator's Personnel and all other persons who may attend at the site. The program shall include a description of how the Operatorwill,
 - carry out all occupational health and safety responsibilities in respect of construction of STP and the laying of sewerage network as required under the ApplicableLaw;
 - ii. develop and manage all required occupational health and safety reporting procedures; and
 - iii. manage all occupational health and safetyclaims.

14.2.9. Operator's Equipment (Design-Build) and SiteClearance

- a. All Operator's Equipment (Design-Build) brought by the Operator onto the Site shall be deemed to be intended to be used exclusively for the execution of the Contract. The Operator shall not remove the same from the Site without the Owner's consent that such Operator's Equipment (Design-Build) is no longer required for the execution of the Contract.
- b. The Operator shall maintain the site of construction and installation in a tidy condition and free from the accumulation of waste products and debris. The Operator shall remove waste products and debris resulting from the construction / laying and shall leave the Facility clean and suitable for occupancy and performance of the Operations Services before attainment of Substantial Completion. The Operator shall remove products, tools, construction machinery, and equipment, including the Operator's Equipment (Design-Build), not required for the performance of the remaining Design-BuildServices.
- c. Prior to notifying the Owner pursuant to DBSS 6.2(1), the Operator shall remove products, tools, construction machinery and equipment, and waste products and debris, including the Operator's Equipment(Design-Build).
- d. Upon the issue of any Completion Certificate, the Operator shall clear away and remove, from the site, all Operators' Equipment (Design-Build), surplus material, wreckage, rubbish and temporary work or structures. The Operator shall ensure that the site is in a clean and safe condition to the satisfaction of theOwner.
- e. If the Operator fails to remove, no later than 30 days after the issue of the CompletionCertificate, any remaining Operator's Equipment (Design-Build), surplus material, wreckage, rubbish and temporary work or structures, the Owner may sell or otherwisedisposeofsuchitems.TheOwnershallbeentitledtoretain,fromthe

proceeds of such sale, a sum sufficient to meet the costs incurred in connection with the sale or disposal, and in restoring the area around the STP, Sewerage Network and IPS sites. Any balance of the proceeds shall be paid to the Operator. If the proceeds of the sale are insufficient to meet the Owner's costs, the outstanding balance shall be recoverable from the Operator by the Owner.

f. The Owner will, if requested, use reasonable efforts to assist the Operator in obtaining any local, state or national government permission required by the Operator for the export of the Operator's Equipment (Design-Build) imported by the Operator solely for use in the execution of the Contract that is no longer required for the execution of the Contract.

14.2.10. Protection of the Environment

- a. The Operator shall take all reasonable steps to protect the environment, both on and off the Site, and to limit damage and nuisance to people and property resulting from pollution, noise, dust and other results of its Services, including,
 - 1. adopting working practices that prevent or minimize the transfer of any pollutant off-site; maintaining the access roads in goodrepair;
 - 2. using appropriate dust suppressantmethods;
 - 3. restricting trucking and loud machinery and equipment use to daylighthours;
 - 4. using mufflers, silencers and other appropriate methods to minimize the noise of the construction;
 - 5. Maintaining clean STP and IPSsites, that are free of garbage.
- b. The Operator shall, at all times during building and construction, ensure that the Environmental Management Plan specified in Appendix 1 of Schedule 2 (Design Build Services) is fully complied and measures recommended in Environmental and Social Impact Assessment Study for the project (shared with the bidders as part of the information to the bidders) and ESHS implementation plans are implemented as per the ESHS code of practice.
- c. The Operator shall monitor water quality upstream and downstream of the 16 MLD STP site, prior to and throughout the process of construction.

14.2.11. EmergencyWork

- a. If, by reason of an emergency arising in connection with and during the execution of the Design-Build Services, any protective or remedial work is necessary as a matter of urgency to prevent damage to the STP and Sewerage Networkinfrastructure, the Operator shall immediately carry out suchwork.
- b. If the Operator is unable or unwilling to do such work immediately, the Owner may do or cause such work to be done as the Owner may determine is necessary in order to prevent damage to the Sewerage Infrastructure. In such event the Owner shall, as soon as practicable after the occurrence of any such emergency, notify the Operator in writing of such emergency, the work done and the reasons therefore. If the workdone

or caused to be done by the Owner is work that the Operator was liable to do at its own expense under the Contract, the reasonable costs incurred by the Owner in connection therewith shall be paid by the Operator to the Owner. Otherwise, the cost of such remedial work shall be borne by the Owner.

ARTICLE 15. TEST ANDINSPECTION

15.1. Tests and Inspection

- a. The Operator shall at its own expense carry out at the place of manufacture or on the Site all such tests and inspections of the Plant & Equipment. The Operator shall, in addition to those tests and inspections set out in the Contract, develop a plan for all testing and inspection of the equipment that is required in order to complete the STP and Sewerage Network in accordance with the Technical Standards Schedule and implement such quality assuranceplan.
- b. The Operator shall undertake such tests towards the Sewerage Network (sewers, man-holes etc.) so as to ascertain the attainment of self-cleansing velocity, leakage and completeness of the Sewerage Network.
- c. The Owner or their Designated representatives shall be entitled to attend any test or inspection, provided that the Operator shall bear all costs and expenses incurred in connection with such attendance including, but not limited to, all traveling and board and lodgingexpenses.
- d. Whenever the Operator is ready to carry out any test or inspection, the Operator shall give a reasonable advance notice of such test or inspection and of the place and time thereof to the Owner. The Operator shall obtain from any relevant third party or manufacturer any necessary permissionorconsent to enable the Owner or their Designated representatives to attend the test or inspection.
- e. The Operator shall provide the Owner with a certified report of the results of any test or inspection. The Operator will also maintain photographic records with coordinates of all construction activities and use it in support of quality of construction and to support payments more importantly shoring, bedding, bailing of water etc have to be supported by photographic evidence with properreferencing.
- f. If the Owner, or their Designated representatives, fails to attend the test or inspection, or if it is agreed between the Parties that such persons shall not do so, then the Operator may proceed with the test or inspection in the absence of such persons, and shall provide the Owner with a certified report of the resultsthereof.
- g. The Owner may require the Operator to carry out any test or inspection not required by the Contract, provided that the Operator's reasonable costs and expenses incurred in the carrying out of such test or inspection shall be added to the Contract Price. Further, if such test or inspection impedes the progress of work on the STP and Sewerage Network or the Operator's performance of its other obligations under the Contract, due allowance will be made in respect of the Time for Completion and the other obligations soaffected.

- h. If any Plant and Equipment or any part of the STP and Sewerage Network fails to pass any test or inspection, the Operator shall either rectify or replace such Plant and Equipment or part of the STP and Sewerage Networkand shall repeat the test or inspection upon giving a notice under DBSS Section 5.1(3).
- i. If any dispute or difference of opinion arises between the Parties in connection with or arising out of the test or inspection of the Plant and Equipment or part of the STP and Sewerage Networkthat cannot be settled between the parties within a reasonable period of time, it may be referred to an Adjudicator for determination in accordance with GC Section 1.6.1(1).
- j. The Operator shall give the Owner, at the Owner's expense, access at any reasonable time to any part of the STP and Sewerage Networkor any place where the Plant and Equipment are being manufactured or installed in the STP and Sewerage Network, in order to inspect the progress of the work and the manner of manufacture or installation, provided that the Owner shall give the Operator a reasonable priornotice.
- k. The Operator agrees that neither the execution of a test or inspection of Plant and Equipment or any part of the Site, STP and Sewerage Network,nor the attendance by the Owner, nor the issue of any test certificate pursuant to DBSS, shall release the Operator from any other responsibilities under the Contract.
- No part of the STP, Sewerage Networkand Pumping Stations and foundations shall be
 covered up on the Site without the Operator carrying out any test or inspection
 required under the Contract. The Operator shall give a reasonable notice to the Owner
 whenever any such part of the plant or foundations is ready or about to be ready for
 test or inspection; such test or inspection and notice thereof shall be subject to the
 requirements of the Contract.

ARTICLE 16. COMPLETION OF THE STP AND SEWERAGE NETWORK

16.1. MonthlyProgressNotice

- a. The Operator shall submit to the Owner after the end of each month six copies, each signed by the Operator's Representative named in accordance with GC Section 8.1.2, a notice (the —Monthly Progress Notice||) in such form as the Owner may from time to time prescribe, showing the percentage of completion that the Operator considers it has effected in the preceding month, in respect of the Design-BuildServices.
- b. The Owner shall, no later than 30 days after receipt of the Monthly Progress Notice, deliver to the Owner a statement (the —Design-Build-Operations Engineer's Statement) indicating, separately, the percentage of completion of the Design-Build Services with documentary evidence such as photographs etc. that the Owner considers the Operator has effected in the applicablemonth.
- c. If the Owner notifies the Operator of any defects or deficiencies, or both, in any of the Design-Build Services, the Operator shall then correct the defects or deficiencies, and shall repeat the procedure described in DBSS Section 5.1(a).

16.2. Completion

- a) As soon as the Design-Build Services have, in the opinion of the Operator, been completed in accordance with the Technical Standards Schedule (including restoration of services and roads cut to lay sewer lines), excluding minor items not materially affecting the operation or safety of the STP and Sewerage Network, has satisfactorily passed all Tests on Completion as set out in DBSS and Technical Standards Schedule, the Operator shall so notify the Owner in writing (the —Notice of Completion) and provide the as-built Design-Build Documents referred to in DBSS. It may be true that at times, parts of the networks are commissioned and hence such completion should be notified to Owner. However, final completion has to cover all such part commissioned networks. Operation of such commissioned subnetworks shall be the responsibility of the Operator.
- b) The Owner shall, no later than 30 days after receipt of the Operator's notice under DBSS Section 5.2(a) either issue a Completion Certificate stating that the STP and Sewerage Networkhas reached Completion as of the date of the Operator's notice under DBSS Section 5.2(a), or notify the Operator in writing of any defects or deficiencies orboth.
- c) If the Owner is not satisfied that the Design-Build Services are complete, the Owner shall notify the Operator in writing of any defects or deficiencies no later than 14 days after receipt of the Notice of Completion.
- d) If the Owner notifies the Operator of any defects or deficiencies or both, the Operator shall then correct such defects or deficiencies, and shall repeat the procedure described in DBSS Section5.2(a).
- e) If the Owner is satisfied that the Design-Build Services have reached Completion, the Owner shall, no later than 7 days after receipt of the Operator's repeated Notice of Completion, issue a Completion Certificate stating that the Design-Build Services have reached Completion as of the date of the Operator's repeated Notice of Completion.
- f) If the Owner fails to issue the CompletionCertificate and fails to inform the Operator of any defects or deficiencies 14 days after receipt of the Notice of Completion or 7 days after receipt of the Operator's repeated Notice of Completion, then the Design-Build Services shall be deemed to have reached Completion as of the date of the Notice of Completion or repeated Notice of Completion as the case maybe.
- g) As soon as possible after Completion, the Operator shall complete all outstanding minor items so that the STP and Sewerage Networkare fully in accordance with the requirements of the Contract, failing which the Owner will undertake such completion and deduct the costs thereof from any monies owing to the Operator.

COMMISSIONING AND OPERATIONAL ACCEPTANCE

16.3. Commissioning

Commissioning of the STP and Sewerage Networkshall be commenced by the Operator immediately after issue of the Completion Certificate by the Design-Build-Operations

Engineer, pursuant to DBSS Section 5.2 (b) or immediately after issue of the deemed Completion, under DBSS Section 5.2 (f).

16.4. TestsonCommissioning

- a. The Tests on Commissioning as set out the Technical Standards Schedule, and repeats thereof, shall be conducted by the Operator during Commissioning of the STP and Sewerage Networkand all allied works to ascertain whether the STP and Sewerage Networkor the relevant part can attain the technical standards as required in the contract. The Operator's and Design-Build-Operations Engineer's advisory personnel shall attend the Tests on Commissioning, and shall advise and assist the Owner. The Owner shall promptly provide the Operator with such information as the Operator may reasonably require in relation to the conduct and results of the Tests on Commissioning, and any repeatsthereof.
- b. If for reasons not attributable to the Operator, the Tests on Commissioning of the STP and Sewerage Networkcannot be successfully completed within 21 days after the period from the date of Completion specified in the SCC or any other period agreed upon by the Owner and the Operator, the Operator shall be deemed to have fulfilled its obligations with respect to the Tests onCommissioning.

16.5. Operational Acceptance

- a. Operational Acceptance shall occur in respect of the STP and Sewerage Networkwhen the Tests on Commissioning have been successfullycompleted.
- b. The operator shall be responsible to obtain consent to operate in compliance to consent to establish from BPCB /CPCB.
- c. At any time after the successful completion of the Tests on Commissioning, the Operator may give a notice to the Owner requesting the issue of an Operational Acceptance Certificate in respect of the STPand SewerageNetwork.
- d. The Owner shall, after consultation with the Owner, and no later than 7 days after receipt of the Operator's notice, issue an Operational AcceptanceCertificate.
- e. If within 7 days after receipt of the Operator's notice, the Owner fails to issue the Operational Acceptance Certificate or fails to inform the Operator in writing of the justifiable reasons why the Owner has not issued the Operational Acceptance Certificate, the STP and Sewerage Networkshall be deemed to have been accepted as of the date of the Operator's saidnotice.

ARTICLE17.REPORTINGDURING BUILDPERIOD

THEDESIGN-

17.1. Design-Build ProgressReports

- a. The Operator shall prepare monthly progress reports of the Design-Build Services during the Design-BuildPeriod and submit sixcopies of the reports to the Design-Build-Operations Engineer. The first report shall cover the period up to the end of the calendar month after that in which the Design-Build Starting Date occurred and reports shall be submitted monthly thereafter, each no later than 14 days after the last day of the month to which itapplies.
- b. The Design-Build Services monthly reports shall include the following information:
 - 1. photographs and detailed descriptions of progress, including each stage of design, procurement, manufacture, delivery to the STP and Sewerage Network site, construction, laying, erection, testing and commissioning;
 - 2. charts showing the status of Design-Build Documents, purchase orders, manufacture and construction;
 - for the manufacture of each main item, equipment, machinery, floor or component of the STP and Sewerage Network, the name of manufacturer, manufacture location, percentage progress, and the actual or expected dates of commencement of manufacture, Operator's inspections, tests and delivery relatingthereto;
 - 4. detailed records of the Operator's Personnel and Operator's Equipment (Design-Build) on the STP site, Sewerage Networkand the actual usage of the Operator's Equipment (Design-Build) during the reporting period and the tasks performed by the Operator's Personnel;
 - 5. copies of quality assurance documents, test results and certificates of the Plant andEquipment;
 - 6. all monitoring results;
 - 7. the Environmental, Social, Health and Safety (ESHS) metrics set out in Appendix 1 of Schedule 2 (Design Build Services) Part3|;
 - 8. percentage completion achieved compared with the planned percentage completion for each activity; and
 - 9. Where any activity is behind in the scheduled completion, comments and likely consequences and a description of the corrective action beingtaken.

"The Contractor shall provide immediate notification to the Engineer of incidents in the following categories. Full details of such incidents shall be provided to the Engineer within the timeframe agreed with the Engineer.

- (d) confirmed or likely violation of any law or international agreement;
- (e) any fatality or serious (lost time)injury;

- (f) significant adverse effects or damage to private property (e.g. vehicle accident, damage from fly rock, working beyond theboundary)
- (g) major pollution of drinking water aquifer or damage or destruction of rare or endangered habitat (including protected areas) or species; or
- (h) any allegation of sexual harassment or sexual misbehavior, child abuse, defilement, or other violations involving children.
- 17.2. Replacement of KeyStaffto be deployed by the Operator duringtheDesign build period.
- 17.3. If replacement of any Key Staff during design & build services period becomes necessary, the Operator shall submit a proposal for Owner's approval, advising therein the name of the replacement staff of equivalent or higher qualifications duly supported by hisCV.

The overlap period of the new key staff and the staff to be replaced shall be minimum of one month.

APPENDIX 1

1.0 MITIGATION AND MANAGEMENTPLAN

1.1 Environmental ManagementPlan

Summarizes the generic environmental management plan for low category investment that identifies the potential issues of various activities that are anticipated in the design and development, construction, and operation phases of the proposed sewer work and STP in Buxer Town the Project Components Includes:

- a) Sewage treatment Plant (STP) of 16 MLD Capacity at BuxerTown.
- b) Intermediate pumping Station(IPS-1)
- c) Intermediate pumping Station (IPS-2)
- d) Main pumping Station(MPS)
- e) Laying SewergaeNetwrok of 67 KMThe environmental management plan ensures to suggest appropriate mitigation measure against the issues/ concerns identified during the environmental and social assessmentstudy.

In general, the BUIDCO (with assistance from DBO Operator and Independent Engineer/Supervision Consultant) is the responsible entity for ensuring that the mitigation measures as suggested in the ESMP. The roles and responsibilities of the involved institutes are described below.

1.1.1 Implementation of EMP Specific activities by BUIDCO

The role of BUIDCO in the implementation of EMP involves the followingactivities:

1.1.2 Specific activities by Design Built Operate (DBO)Operator

The operatorshall implement the mitigation measures as recommended in EMP attached to the bid document.

- 1.1.3 Implementation of EMP The DBO Operator shall have prime responsibility to implement the EMP. "The DBO engineer" shall monitor the compliance of the EMP. DBO engineer and BUIDCo will have secondary responsibility for implementation of EMP.
- The Operator shall ensure that: Ensure that sewer laying process does not create hazardous movement situation. Also ensure that public is pre-warned about the activities, construction area is barricaded, all debris is well managed causing minimum inconvenience to public and other measures are implemented as indicated under EMP.
 - Specific area shall be earmarked for intermittent storage of biodegradable and nonbiodegradable waste at IPSsite.
 - Tree plantation (minimum two row) shall be made on the periphery of IPS to prevent spread of bad odour and undertake landscaping to enhance aesthetic at IPSlocations.

Feedback from the local residents can also be taken from time to time to cross check the contractor's report. Project management consultants should make inspection visits at construction site to check the implementation of Environment Management Plan as per the contract. Broad Institutional arrangement for implementation of EMP is shown in figure 8.1below:

Table: Environmental Management Plan forBuxer Town STP Project (16 MLD)

Activity		Potential Negative Impact/Concer n	Duration of impact	Mitigation Measures	Responsible agency
A. Design and	Development	Phase			
Sewage Treatment plant	Treated water disposal into nearby stream	Pollution of received water body (river) or land due to inefficient treatment or non- operation of STP	Temporary	 The treated water quality shall comply with the prescribed standards of the bid document and other applicable conditions of consent to establish issued by the state pollution control board. Selection of best available sewage treatment technology with High BOD removalefficiency. Ensuring development and compliance to standard operation and maintenance practices. Provision of effective screening at inlet of STP for removal of grit, fine plastics and other suspended solids Provision of effective separation and controlled disposal of digestedsludge Provision effective disinfectionbefore discharge of treated water for irrigation or to river . 	DBO Operator
	STP Breakdown	 Discharge of untreated sewage leading river 	Temporary	Provision of adequate holding capacity adequate for storage of sewage toprevent flow of untreated sewage toriver.	DBO Operator

	pollution.		
Flooding due to rain water runoff	Rain water may flood the STP area in absence of adequate provision of diverting rain water flow towards STP from periphery area.	Temporary	Suitable drainage provision shall be made to divert the rain water likely to beaccumulated from peripheral catchment area of STP, to natural drainage stream orarea. DBO Operator
Sludge disposal	Disposal of sludge leading to contaminatio n of land and water.	Permanent	 Efficient Sludge dewatering with minimum land involvement shall be adopted. Provision shall be made for intermittent storage of digested sludge at STPsite. The digested sludge shall be utilised as manure or disposed to suitable site as approved by DBO engineer. If disposal is made for land fill, the site shall be located away from habitation and water bodies and shall be pre-approved by concerned authorities like Municipal corporation, Pollution Control Board or urban developmentauthority.
Provision for safety of workers and safe	 Accidents leading to injuryor death of workers 	Permanent	 Ensure adequate provision of Handrails on both sides of walkways close to deeper tanks and STPs need to beensured; All electric switches (including unit specificon-

operation of STPs (Fall of workers from Height, Fall into deep water tanks, Short Circuiting) • Accidental slip, trip and fall in walk ways or work areas • Fire • Exposure to toxic gas such as chlorine Location of STP • Noise/Odour/ fly nuisance hazards to neighbouring areas. • Cutting of Trees	off switches installed at respective units) and panels should have adequate protection from rain water to prevent short circuiting Proper earthling with installation of earth circuit breakers shall bemade Walk ways designs shall be made with proper slope to avoid accumulation of rain water. Material handling and storage shall be so designed that walk way surface remains free from wet or oil surface situation to prevent slips, trip or fallaccidents. Provision of interlock system to either stop STP or divert untreated effluent to holding tanks in case of short circuiting, or mall functioning of STP Prepare emergency preparednessplan including identification of assembly area in case of fire Ensure minimum noise generation; at pump station in STP Minimize Tree cutting ifinvolved. Tree plantation of at least two rows around the periphery of STP site and landscaping to prevent spread of bad odour with large canopy/ broad leaves trees like Sesum, Neem, Bargad, Teak, Sal,etc. Accumulated sludge and solid waste to be cleared within 24 hours and spraying of suitable herbicides on accumulated sludge/solid waste to reduceodour.
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Sewage treatment plant	Excavation	Loss of topsoil due to excavation activities.	Temporary	 Excavation shall be planned in such a mannerthat such that no damage occurs to existingstructures. Top soil should be separately stockpiled and utilized for green belt developmentor landscaping after completion of work
		Construction waste	Temporary	All the associated construction waste should be properly managed by storing anddisposing off at suitable refusal sites approved by DBO engineer. DBO Operator DBO operator
		Nuisance dueto domestic solid waste disposal	Temporary	 Provide two bins for recyclable and non-recyclablewastes. Ensure that recyclable and non-recyclable wastes are collected in segregated manner in theses bins before disposal. Recyclable material should be sold. Non-recyclable material should be disposed to designated land fill area of thecity. Provide adequate sanitation facility for workers at construction sites.
		Dust Generation due to construction activities	Temporary	 Excavated material transported by truckswill be covered and/or wetted to prevent dust nuisance. Suppressing dust generation by spraying water on stockpiles and unpaved movement areas Water sprinkling over excavated areas, unpaved movement areas andstockpiles.

		 Transportation of loose construction material through coveredtrucks. Use dust curtains (polysheets/ sheets) around the construction area for containing dust spread. Construction equipment must complywith pollution norms and carry Pollution Under Control certificate.
Temporary flooding due to uneven dumping of construction waste	Temporary	The construction waste material should be stored on the higher areas of the site and or areas where water may accumulatecreating flooding likesituation DBO Operator DBO Operator
Spillage of fuel and oil	Temporary	Care to be taken to store fuel and oil (if required) at a place away from any drainage channel/nalla preferably to be stored indrums mounted on a concrete paved platform with slop draining to small spills collection pit. DBO Operator
Noise and vibration disturbances to residents and businesses	Temporary	 Construction activities to be carried out in day time with prior intimation to local residents and shopkeepers. Use of low noise and vibrating equipment (such as enclosed generators with mufflers, instruments with built in vibration dampening and improved exhaust), to meet standards as prescribed by CPCB^{xvi}. Provision of protective equipment (PPE) like ear muffs and plugs for constructionworkers. Provision of noise barriers as feasible in inhabited areas, particularly near sensitive zones like hospitals, schoolsetc. DG set to be fitted acousticenclosure.

Constructio n camps	Sanitation	Nuisance dueto absence of facility of sanitation and solid waste management	Temporary	Labour camp if provided, must have adequate provision of shelter, water supply, sanitation and solid wastemanagement	DBO Operator
General: safety during constructio n	Safety and HealthHazard	Safety hazards to laboursand public. Workers are seen to working without any PPE even at height.	Temporary	 Comply with the Occupational health and Safety act ofIndia Ensure that the contact details of the police or security company and ambulance services nearby to thesite. Ensure that the handling of equipment and materials is supervised and adequately instructed. Follow safe practices for working at heightor confined area or underground working for safety of workers Erect warning signs/ tapes and temporary barriers and/or danger tape, marking flags, lights and flagmen around the exposed construction works warn the public and traffic flow of the inherentdangers. Provide adequate PPE to workers such as helmets, safety shoes, gloves, dust masks, gumboots, etc. to workers Provide handrails on both sides ofwalkways close to deeper tanks and STPs need to be ensured; Smaller on and off switches at STP units to be installed with protection from rain water to minimize electrical shortcircuit; Monthly reporting of all accidents and immediate reporting to DBO engineerand 	DBO Operator

				owner.			
C. Operation	C. Operation phase						
Sewage treatment plant	Treatment and Disposal of Treated Water and Sludge	1 0		 Monitor the treated sewage quality and ensure compliance with PCB standards for effluent disposal into surface water bodies, on land or for the agricultural use. Follow standard operating procedures for operation andmaintenance. Undertake periodic audit as per these procedures. Comply with all applicable condition of consent tooperate Quarterly monitoring of influentsewage, treated sewage, upstream and downstream point of treatedsewage disposal point to river 	DBO Operator		
		Problems arising due to bad odour, insects, polluted air,	Temporary	 Maintain the green belt as per provision of design to prevent spread of bad odour with large canopy/ broad leaves trees like Sesum, Neem, Bargad, Teak, Sal,etc. Accumulated sludge and solid waste to be cleared within 24 hours and spraying of suitable herbicides on accumulated sludge/solid waste to reduceodour. Quarterly monitoring of Ambient Air Quality with respect to PM10, PM2.5, Sox and NOx, CO and Odour atthree locations (at STP site, minimum 500 m away from STP site in up-wind and 	DBO Operator		

		down-wind direction of STP area.	
Increase in Ambient Noise Level and discomfort to neighbouring people	Temporary	 Proper handling and regular maintenance of operating machines including pumps, generators, air diffusers, etc. Quarterly Monitoring of Ambient Noise level to check compliance tostandards. Quarterly monitoring of ambientnoise levels (day and night) at same locations as of ambient air monitoring 	DBO Operator
Indiscriminate disposal of sludge leading to contamination of land andsoil.	Temporary	 Prepares sludge disposal plan as per desire stage provisions andguidelines and adhere to thesame. Ensure proper functioning of STP for digestion of sludge and ensure adequate functioning of dewatering units for efficient functioning ofsystem 	DBO Operator
River, land or ground water pollution due to discharge of untreated or partially treated sewage due to inadequate or inefficient STP operations.	Temporary	 Ensure compliance with PCB standards for effluent disposal into surface water bodies, on land or for the agricultural use. Follow standard operating procedures for operation andmaintenance. Undertake periodic audit as per these procedures. Comply with all applicable condition of consent tooperate 	DBO Operator

General Safety	Workers exposure to hazardous materials/situation s	Serious/healt h/ safety hazards	Temporary	 Ensure availability of PPE for maintenanceworkers. Follow safety measures and Emergency preparedness plan evolved at design stage 	DBO Operator
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Table: Environmental Management Plan for Buxer Town Sewerage Project.

Activity		Potential Negative Impact/Concern	Duration of impact	Mitigation Measures	Responsible Agency		
Sewerage	and Sanitation	Investments					
A. Design	A. Design and Development Phase						
Sewerage Network (Trunk Sewer Line)	Accidental leakages/ bursts	 Due to accidentalburst or leakage of sewers, flooding of the nearbyareas Backlogging due to unexpected heavyflowrates 	Temporary	 Designing sewers with adequate capacity and flowvelocity Provision for Regular inspection and maintenance of the sewers Preparation of safety and Emergency Preparedness plan 	DBO Operator		
Sewage Pumping Station	Location of Sewage Pumping Station and Pumping of sewage to STP	 Noise and odournuisance hazards to neighboring areas. Cutting of Trees 	Permanent	 Ensure minimum noise generation at pump station in IPS by use of less noise generating equipment meeting prescribed noise standards as applicable and enclosed generators. Minimize Tree cutting if involved. Tree plantation of at least two row around the periphery of IPS site and landscaping to prevent spread of bad odour with large canopy/ broad leaves trees like Sesum, Neem, Bargad, Teak, Sal,etc. Accumulated sludge and solid waste to be cleared at short intervals and spraying of suitable herbicides on accumulated sludge/solid waste to reduceodour. Provision for regular maintenance and switching off equipment when not in use; 	DBO Operator		

B. Constru	B. Construction phase					
Sewerage (laying of sewers) and Sewage Pumping station	Excavation, cutting, back filling, compaction and construction operations	Damage to underground utilities like water, gas line, electricity and telephone conduits, etc. due to construction activities.	Temporary	 Identify existing underground other utility structures, lines through available records and in consultation with concerned authorities and plan construction activities accordingly to minimize damage to such utilities. These underground utilities encountered in excavating trenches carefully shall be supported, maintained and protected from damage or interruption of service until backfill is complete and settlement has takenplace. 	DBO Operator	
		Accidents/ damages due to erosion/ sliding of vertical sides of excavated trenches while places the pipes	Temporary	 Maintaining the excavation by Shoring trench sides by placing sheeting, timber shores, trench jacks, bracing, piles, or othermaterials Exposed surface shall be resurfaced and stabilized. Exposedsurfacewillberesurfacedandstabilizedby making the sloping sides of trench to the angle of repose at which the soil will remain safely at rest. 	DBO Operator	
		Generation of substantial debris, top soil and muck during construction	Temporary	 Top soil shall be preserved and may be used for agricultural purpose or development of cityparks. Soil and debris may be managed for planned land filling andlandscaping; Debris may be suitably stored to filling back the excavated areas after placing the trunk sewerlines. 	DBO Operator	
		Dust Generation (Air Pollution) due to excavation, cutting, back filling and compaction operations	Temporary	 Water sprinkling over excavated areas, unpaved movement areas andstockpiles. Transportation of loose construction material through coveredtrucks. Use dust curtains (polysheets/ sheets) around the construction area for containing dust spread at IPS building construction site. 	DBO Operator	

		Construction equipment must comply with pollution norms and carry Pollution Under Controlcertificate.	
Noise and vibration disturbances to residents and businesses	Temporary	 Construction activities to be carried out in day time with prior intimation to local residents and shopkeepers. Construction work near schools and colleges to be carried out during vacations and work near hospitals to be completed on priority basis (in shorter time period with alternate provision of traffic, accessibility of exit/entry gates etc.). Use of low noise and vibrating equipment meeting prescribed noisestandards. Provision of protective equipment (PPE) like ear muffs and plugs for constructionworkers. Provision of noise barriers in inhabited areas, particularly near sensitive zones like hospitals, schoolsetc. DG set to be fitted acousticenclosure. 	DBO Operator
Temporary flooding due to excavation during monsoons or blockage of surface drains	Temporary	 Stockpiled areas to be bordered byberms; Stockpiles to be done in high areas to avoid flow in storm water run-off channels anderosion; 	DBO Operator
Increased traffic inconvenience (emissions, congestions, longer travel times, blockage ofaccess)	Temporary	 Alternate traffic routing must be adopted in consultation with concerned traffic police authorities. Proper traffic planning be made for narrow laneareas. Work should to be completed on priority near business and market place to minimize businessloss. Care should be taken to minimize congestion and negative impacts at schools and hospitals. Safe access shall be maintained to these places duringconstruction. Provide temporary crossing/ bridges as may be required to facilitate normal life andbusiness 	DBO Operator

		Settlement of backfilled area after construction	Temporary	 The backfilling material shall be free from petroleum products, slag, cinders, ash or othermaterial. Backfilling activity shall be completed within five days of laying ofsewer. Proper compaction as per the soil condition and retain the original level of alignment andgrade. 	DBO Operator
		Spillage of fuel and oil	Temporary	Care to be taken to store fuel and oil (if required) at a place away from any drainage channel/nalla preferably to be stored in drums mounted on a concrete paved platform with slop draining to small spills collection pit.	DBO Operator
		Nuisance due to solid waste disposal	Temporary	 Provide two bins for recyclable and non-recyclablewastes. Ensure that recyclable and non-recyclable waste are collected in segregated manner in theses bins before disposal. Recyclable material should be sold. Non-recyclable material should be disposed for designated land fill area of thecity. Provide adequate sanitation facility for workers at constructionsites. 	DBO Operator
General: safety during constructi on	Accidents	Safety hazards to labours and public	Temporary	 Comply with the Occupational health and Safety act ofIndia Ensure that the contact details of the police or security company and ambulance services nearby to thesite. Ensure that the handling of equipment and materials is supervised and adequatelyinstructed. Erect warning signs/ tapes and temporary barriers and/or danger tape, marking flags, lights and flagmen around the exposed construction works warn the public and traffic flow of the inherentdangers. Provide adequate safety precautions such as helmets, safety shoes, gloves, dust masks, gumboots, etc. to workers Monthly reporting of all accidents and immediate reporting to DBO engineer and owner. 	DBO Operator

C. Operation phase					
Sewer line	Leakage/ overflows	Water pollution and possibility of mixing with water supply line	Temporary	Regular monitoring of sewer line and manholes for visible leakages/overflows. Immediate repair shall be carried out to plug the leakages. Restore the sewer and other utility services if damaged due to leakages.	DBO Operator
Sewage Pumping Station	Waste Handling	Bad odour, Health hazard and public nuisance	Temporary	 Provision for regular clearance of sludge and solid waste to minimize odor nuisance Ensure maintenance of Green belt asplanned Periodic disposal of accumulated sludge/solid waste to disposal site as approved by DBO engineer. 	DBO Operator
General Safety	Workers exposure totoxic gases in sewers andhazardou s materialsduri ngsewer maintenance work	 Serious/health/ safety hazards The toxic gases are likely to contract communicable diseases from exposure to pathogens present in thesewage. 	Temporary	 During cleaning/ maintenance operation, the sewer line will be adequately vented to ensure that no toxic or hazardous gases are present in theline. Ensure availability of PPE for maintenanceworkers. Follow safety and Emergency Preparedness plan prepared at designstage Monthly reporting of all accidents and immediate reporting to DBO engineer and owner. 	DBO Operator

Part 2: Environmental, Social, Health and Safety Management Implementation Plan (ESHS-MSIP)

The operator shall submit Management Strategies and Implementation Plans (MSIP) to manage the following key Environmental, Social, Health and Safety (ESHS) risks, specific to the detailed design of the contract.

The plan should integrate environmental protection, occupational and community health and safety, gender, equality, child protection, vulnerable people

(including those with disabilities), gender-based violence (GBV), HIV/AIDS awareness and prevention and specific to the activities involved in the execution of the Works. The plan should also include mechanisms for monitoring, continuously improving processes and activities and for reporting on the compliance with the policy.

As a minimum, the plan should, include:

- 1. traffic management plan to ensure safety of local communities from constructiontraffic];
- 2. water resource protection plan to prevent contamination of drinkingwater];
- 3. boundary marking and protection strategy for mobilization and construction to prevent offsite adverseimpacts];
- 4. strategy for obtaining Consents/Permits prior to the start of relevant works such as opening a quarry or borrowpit].
- 5. apply good international industry practiceto protect and conserve the natural environment and to minimize unavoidable impacts;
- 6. provide and maintain a healthy and safe work environment and safe systems ofwork;
- 7. protect the health and safety of local communities and users, with particular concern for those who are disabled, elderly, or otherwise vulnerable;
- 8. ensure that terms of employment and working conditions of all workers engaged in the Works meet the requirements of the ILO labour conventions to which the host country is asignatory;
- 9. be intolerant of, and enforce disciplinary measures for illegal activities. To be intolerant of, and enforce disciplinary measures for GBV, child sacrifice, child defilement, and sexualharassment;
- 10. incorporate a gender perspective and provide an enabling environment where women and men have equal opportunity to participate in, and benefit from, planning and development of the Works;
- 11. work co-operatively, including with end users of the Works, relevant authorities, contractors and localcommunities;
- 12. engage with and listen to affected persons and organizations and be responsive to their concerns, with special regard for vulnerable, disabled, and elderlypeople;
- 13. provide an environment that fosters the exchange of information, views, and ideas that is free of any fear of retaliation;
- 14. minimize the risk of HIV transmission and to mitigate the effects of HIV/AIDS associated with the execution of the Works;

Part 3: Environmental, Social, Health and Safety (ESHS) - Content of Progress Report

Contents for regular reporting:

- a. environmental incidents or non-compliances with contract requirements, including contamination, pollution or damage to ground or water supplies;
- b. health and safety incidents, accidents, injuries and all fatalities that requiretreatment;
- c. interactions with regulators: identify agency, dates, subjects, outcomes (report the negative ifnone);
- d. status of all permits and agreements:
 - i. work permits: number required, number received, actions taken for those notreceived;
 - ii. status of permits and consents:
 - list areas/facilities with permits required (quarries, asphalt & batch plants), dates of application, dates issued (actions to follow up if not issued), dates submitted to resident engineer (or equivalent), status of area (waiting for permits, working, abandoned without reclamation, decommissioning plan being implemented,etc.);
 - list areas with landowner agreements required (borrow and spoil areas, camp sites), dates of agreements, dates submitted to resident engineer (orequivalent);
 - identify major activities undertaken in each area this month and highlights of environmental and social protection(land clearing, boundary marking, topsoil salvage, traffic management, decommissioning planning, decommissioningimplementation);
 - for quarries: status of relocation and compensation (completed, or details of monthly activities and currentstatus).
- e. health and safetysupervision:
 - i. safety officer: number days worked, number of full inspections & partial inspections, reports to construction/projectmanagement;
 - ii. number of workers, work hours, metric of PPE use (percentage of workers with full personal protection equipment (PPE), partial, etc.), workerviolationsobserved(bytypeof violation,PPEorotherwise),warningsgiven,repeatwarningsgiven,follow-upactionstaken(ifany);
- f. worker accommodations:
 - iii. number of expats housed in accommodations, number oflocals;
 - iv. date of last inspection, and highlights of inspection including status of accommodations' compliance with national and local law and good practice, including sanitation, space,etc.;
 - v. actions taken to recommend/require improved conditions, or to improveconditions.

- g. HIV/AIDS: provider of health services, information and/or training, location of clinic, number of non-safety disease or illness treatments and diagnoses (no names to be provided);
- h. gender (for expats and locals separately): number of female workers, percentage of workforce, gender issues raised and dealt with (cross-reference grievances or other sections asneeded);
- i. training:
 - vi. number of new workers, number receiving induction training, dates of inductiontraining;
 - vii. number and dates of toolbox talks, number of workers receiving Occupational Health and Safety (OHS), environmental and social training;
 - viii.number and dates of HIV/AIDS sensitization training, no. workers receiving training (this month and in the past); same questions forgender sensitization, flaglady/flagman training.
- j. environmental and social supervision:
 - ix. environmentalist: days worked, areas inspected and numbers of inspections of each (road section, work camp, accommodations, quarries, borrow areas, spoil areas, swamps, forest crossings, etc.), highlights of activities/findings (including violations of environmental and/or social best practices, actions taken), reports to environmental and/or social specialist/construction/sitemanagement;
 - x. sociologist: days worked, number of partial and full site inspections (by area: road section, work camp, accommodations, quarries, borrow areas, spoil areas, clinic, HIV/AIDS center, community centers, etc.), highlights of activities (including violations of environmental and/or social requirements observed, actions taken), reports to environmental and/or social specialist/construction/site management; and
 - xi. community liaison person(s): days worked (hours community center open), number of people met, highlights of activities (issues raised,etc.), reports to environmental and/or social specialist /construction/sitemanagement.
- k. Grievances: list this month's and unresolved past grievances by date received, complainant, how received, to whom referred to for action, resolutionanddate(ifcompleted),dataresolutionreportedtocomplainant,anyrequiredfollow-up(Cross-referenceother sections as needed):
 - xii. Worker grievances;
 - xiii.Communitygrievances
- 1. Traffic andvehicles/equipment:
 - xiv. traffic accidents involving project vehicles & equipment: provide date, location, damage, cause, follow-up;

- xv. accidents involving non-project vehicles or property (also reported under immediate metrics): provide date, location, damage, cause, follow-up;
- xvi. overall condition of vehicles/equipment (subjective judgment by environmentalist); non-routine repairs and maintenance needed toimprove safety and/or environmental performance (to control smoke,etc.).
- m. Environmental mitigations and issues (what has beendone):
 - xvii. dust: number of working bowsers, number of waterings/day, number of complaints, warnings given by environmentalist, actions taken to resolve; highlights of quarry dust control (covers, sprays, operational status); % of rock/muram/spoil lorries with covers, actions taken for uncovered vehicles;
 - xviii. erosion control: controls implemented by location, status of water crossings, environmentalist inspections and results, actions taken to resolve issues, emergency repairs needed to controlerosion/sedimentation;
 - xix. quarries, borrow areas, spoil areas, asphalt plants, batch plants: identify major activities undertaken this month at each, and highlights of environmental and social protection: land clearing, boundary marking, topsoil salvage, traffic management, decommissioning planning, decommissioning implementation;
 - xx. blasting: number of blasts (and locations), status of implementation of blasting plan (including notices, evacuations, etc.), incidents of off-site damage or complaints (cross-reference other sections asneeded);
 - xxi. spill cleanups, if any: material spilled, location, amount, actions taken, material disposal (report all spills that result in water or soil contamination;
 - xxii. waste management: types and quantities generated and managed, including amount taken offsite (and by whom) or reused/recycled/disposedon-site;
 - xxiii. details of tree plantings and other mitigations required undertaken thismonth;
 - xxiv. details of water and swamp protection mitigations required undertaken thismonth.

n. compliance:

- xxv. compliance status for conditions of all relevant consents/permits, for the Work, including quarries, etc.): statement of complianceor listing of issues and actions taken (or to be taken) to reachcompliance;
- xxvi. compliance status of ESMP/ESIP requirements: statement of compliance or listing of issues and actions taken (or to be taken) to reach compliance

xxvii. other unresolved issues from previous months related to environmental and social: continued violations, continued failure of equipment, continued lack of vehicle covers, spills not dealt with, continued compensation or blasting issues, etc. Cross-reference other sections as needed.

Schedule 3

Operation and Maintenance Services Schedule

For A Contract

TO (i) DESIGN AND BUILD SEWAGE TREATMENT PLANT OF CAPACITY 16 MLD INCLUDING MAIN PUMPING STATION AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; (ii) SURVEY, REVIEW THE DESIGNS, REDESIGN WHERE NECESSARY, AND BUILD REMAINING WORK OF NEW UNDERGROUND SEWERAGE NETWORK OF ABOUT 67 KM LENGTH INCLUDING TRENCHLESS, INCLUDING SURVEY, DESIGN, CONSTRUCTION OF 2 NOS. INTERMEDIATE PUMPING STATIONS AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; AND (iii) OPERATION & MAINTENANCE OF THE COMPLETE WORKS OF SEWAGE TREATMENT PLANT, SEWERAGE NETWORK AND PUMPING STATIONS FOR A PERIOD OF 15 YEARS AT BUXAR TOWN, STATE OF BIHAR, INDIA.

ARTICLE1. Introduction

The Operator shall ensure the Operation and Maintenance of the STP, Sewerage Network, Pumping Stations and other allied works in compliance to the guidelines contained in the Manual on —Sewerage & Sewage Treatment , latest edition aspublished by the Central Public Health Environmental Engineering Organization (CPHEEO), Ministry of Urban Development, Government of India, New Delhi and the prescription laid downhereunder.

ARTICLE2. Scope of Work

ForSTP

2.1. Operate the STP, for a period of 15 years as specified below:

2.1.1. General Scope

- a. The Operator shall operate and maintain the STP under the Contract complete including the road works, landscaping, civil/structural, mechanical components, instrumentation system, Electrical System, all utility and ancillary buildings for the period of five 15 yearsfrom the date of successful completion of "Tests after Completion of theWorks".
- b. The Operator shall make his own arrangements at his own cost for Works operation personnel, lubricants, diesel, spares, tools and tackles, routine maintenance, screenings collection, desilted material collection, transportation and disposal, co-ordination with respective pollution control board, agency supplying power to the STP, and any other activity required for the operation and maintenance of the constructed Works in full compliance with all applicable rules, regulations, laws, codes, effluent quality requirements and any other limitations.
- Carrying out continuous flow measurements and recording of treated & untreated sewage at outlet and inlet of STP, regular calibration, cleaning, maintenance and replacement when required of measuring devices;
- d. Collecting samples of influent and effluent and analyzing & testing them on a daily basis (inhouse) and getting tests done at weekly basis from laboratory of Bihar PCB to determine the quality of sewage and performance of the treatment plant. Minimum 3 composite samples to anyize daily in house or weekly in NABL certified laboratory, representative of different flow conditions (quantum and quality wise) in the day of the treated effluent shall be drawn every week jointly by the Owner and the Operator and the results of the test report shall be binding on both theparties.;

PH Value -

BOD Value.... in mg/L

COD Value... in mg/L

TSS Value... in mg/L

VSS Value....in mg/L

Nitrogen

Phosphorus

Fecal Coliform

e. Take all necessary measures to minimize the power consumption in carrying out itsoperations.

- f. operate electrical equipment during power failures by making appropriate alternative arrangements,
- g. Store or dispose: (i) the Residual Matter obtained after the processing and treatmentoftheSewagesuchassludge,grit,wastescreensetc.;and
 - (ii) the Residual Treated Water obtained from treatment of Sewage in a manner which is compliant to all applicable environmental laws and rules:
- h. The Operator shall submit a weekly report to the Owner detailing the Operation and Maintenance indicating the labour hours expended, Electrical Power Consumed and other Consumables consumed and also problems faced and
- i. The Operator shall submit detailed schedule/manual of all O& M activities with references of equipment manufacturers' maintenance schedules/manuals to the Owner for review andapproval.
- j. The Operator shall submit Guidelines and Instructions manual for the maintenance staff of all levels for all the tools, plants and equipment and Operating STP to maintain the service levels within the standards prescribed within thecontract;
- k. The Operator shall carry out all O&M activities as per the approved Operation and MaintenanceManuals.
- 1. During the Operation and Maintenance period, the Operator shall ensure that the sewage detention time in wet well not exceeds 30 min. and there is no backflow ofsewage.
- m. The Operator's responsibility shall also include the safety and security of the Works during the course of Operation and Maintenance.
- n. Acquire and maintain sufficient stock of consumables such as chemicals, algal nutrients, safety gear, grit screens etc. and procure necessary electrical and mechanical equipment required for operations and maintenance of STP to ensure continuous operations.
- o. Establish a Project office to manage the Project. The Project office can be located at the sewage treatment plant campus or at any other appropriate location where land is made available by the Owner.
- p. All Project sites shall be well secured and kept in a clean and hygienic condition with sufficient measures for safety and security of manpower, built structures, equipment and other system components.
- q. During Operation and Maintenance period, the Operator shall appoint an Operator and Electrical/Mechanical Technician. In addition, the Operator shall appoint suitable number of operators, drivers, cleaners, fitters, electricians, helpers, gardeners, office peons, security guards, labourers as required for the operation and maintenance of complete proposed STP for three shifts and adequate other staff/

supporting personnel during general Shift. Security of man-power, built structures, equipment and other system components

2.1.2. General Scope

- a. To Operate and maintain the sewage treatment plant, all instruments and mechanical, electrical equipment in accordance with the aim and purpose of treatment. The plant &equipment covered under the above contract will be totally attended to, by the Operator includingany—Troubleshooting to ensure smooth and trouble free operation.
- b. The Operator will monitor the performance of the sewage treatment plant; conduct the analysis of the inlet sewage and water quality after treatment. Operator shall initiate and take adequate actions to ensure smooth and satisfactory performance / running of the plants on a 24 hours / round the clockbasis.
- c. The Operator shall prepare and implement an effective plant maintenance programme in consultation with the Owner. It is an absolutely operator's responsibility to look after all sorts of maintenance whether preventive, Minor, Major, orbreak-down
- d. The Operator will determine operating parameters, select settling (Chemical doses etc.) and generally optimize the process, and working of the treatment plant. Excessive chemical dozing i.e. dose more than normal should be avoided otherwise penalty shall be levied and recovered from the Operator.
- e. The Operator should plan & procure all spares, Polyelectrolyte and all consumables including chemicals, grease, lubricating oil, cleaning agents, laboratory reagents etc. Further the Operator will plan about the requirement well in advance (At least 4 months) and procure the material from themarket.
- f. The Operator will be responsible for keeping up-to-date record of documents including History Card for equipment and maintaining every day log book relating to various analysesperformed.
- g. The Operator shall maintain and update logbook, in which details of operational parameters are recorded in every shift and at regular interval say hourly or as decided mutually.
- h. The Operator will prepare and submit a daily report of plant performance and will assist the Owner in preparing the necessary documents for their purpose andrecords.
- i. The Operator will be responsible to carry out day to day periodic maintenance, necessary to ensure to smooth and efficient performance
 / running of all equipment / instruments comprising the sewage treatment plant and maintaining the record of the same.

- j. The Operator shall have to issue identity cards with photographs to all the staff employed for Operation and Maintenance. The list of the same shall be submitted to the Owner mentioning qualification & experience.
- k. The Operator will also be responsible to carry out day to day Maintenance of the rising main inside the STPpremises.
- 1. The Operator will employ minimum staff for operation and maintenance of the Plant as per the list mentioned in the detailed scope ofwork.
- m. The above staff shall be distributed in three shifts as per mutual agreement between Operator and Owner As per agreement the number of staff in each shift should always remain present otherwise penalty towards absence of any staff shall be recovered from the Operator as per Volume-I GCC. The Operator shall make the arrangement of reliever for weekly off/holiday etc. Absence on any ground like weekly off or holiday shall not be considered. The presence of staff in each shift should be marked in muster to be maintained at office of shift in charge at Sewage Treatment Plant that shall be considered as final. The Operator's staff must mark their presence in this muster. The Operator may maintain a separate register for his ownpurpose.
- n. The staff of Operator will always remain in contact with the Junior Engineer, Assistance Engineer/Electrical Supervisor, in charge of the Plant deployed by the Owner and follow their instruction.
- o. Unsatisfactory and inefficient running of the plant and unnecessary and excessive usage of spare, consumable, etc. supported by the reasons which are under control of Operator will be highly objected. In such cases Engineer-in-charge's decision will be final and binding to the Operator.
- p. It is required that at least once in every one month a technical expert other than the Monthly Staff of the Operator will visit the plant and will suggest if required, to improve the efficiency and working of the plant etc. No separate payment will be made for such visits. The visit must be recorded and outcome of the visit/minutes of the meeting should be got signed by Owner authorities without which the visit shall not beconsidered.
- q. Operator will comply with all safety rules and regulations as followed by the Owner.
- r. The Owner will not be responsible for any accident /injury to the staff of the Operator. Further the Owner will not provide any insurance or medical facility to the staff of Operator. The responsibility lies with theOperator.

- s. All Central/State Government / Semi-Government / Local Body's Rules and Regulations pertaining to this contract shall be followed and observed by the Operator without any extra cost to the Owner.
- t. No accommodation / guesthouse / transportation facility will be provided by the to the Operator. Operation & maintenance staff will not be allowed any accommodation facility inside the plantpremises.
- u. The duration of the O&M shall be 180 months from the date of successful commissioning of the STP. The same can be extended for the further period if the Owner so desires. The Operator should employ all the staff within two days of successful commissioning. The Operator will provide the necessary tools and tackles required for day-to-day maintenance.
- v. The scope of work also includes cleaning of complete plant area including floor, toilet block railing, door, windows, light fixtures and ceiling etc. The entire premises of the plant area shall also be cleaned and maintain by the Operatorregularly.
- w. This work is inclusive of but not limited to operation, maintenance, housekeeping, cleaning, removing sludge by its own carrier arrangement & disposes it off as per Owner's instructions. Preparing data recording, correspondence work to Owner and Government Departments, etc. All this work should be done as per standard practices and by following labour, factory, electrical, STATE PCB, and all other latest updated regulations, Indian standards etc. as applied of Local, State and Central Government ofIndia.
- x. The Operator will not employ persons who are, pronounced guilty or charged withindiscipline.
- y. Right is reserved by Owner of suspension, dismiss ion, termination of any officer / staff employed by Operator. He shall have taken prior permission to employ or to terminate hispersonals.
- z. No watch and ward, safety insurance, security, storage, housing accommodation etc. will be provided by Owner. This will be responsibility of Operator.
- aa. Consumable items like rubber bush, graphite packing, rubber sheet, nutbolts, material required for cleaning and housekeeping etc. are to be brought by the Operator.
- bb. Monitoring should be done as per guideline given by Design Build Operations Engineer. Operator has to maintain all the parameter of effluent within stipulated limit or he will be penalized for not maintaining the parameters given by STATE PCB and Owner. All expenditure incurred for the same like, suite fee, court fee, case fee, or the penalty as decided by Engineer of Owner and penalty charged by

- STATE PCB will be charged to Operator and deducted from his bills, S.D etc.
- cc. Operator shall have to test the effluent / influent at his own cost at the plant lab on daily basis. The same be verified by and checked by Owner whenever required. The Operator shall also have to test the effluent / influent at STATE PCB lab for different parameter on weekly basis at his own cost.
- dd. No equipment shall remain ideal or un-attended or damaged for the period of 3days..
- ee. The payment of O & M charges will be made as per the tenderconditions.

 The other terms and condition described in these complete tender documents, wherever applicable shall remain unchanged. In case of any discrepancy the decision of Design Build Operations Engineer will remain final & binding on the Operator.
- ff. During Operation & Maintenance period, Operator has to supply all the spares, at his cost during preventive, major-minor breakdown, replacement and maintenance work. No extra payment will be made for such maintenance on any ground. The payment for the same will be made strictly as per tender document irrespective of the number of break down / minor, major repairs replacements. During the O & M Operator will have to enter annual maintenance agreement with Manufacturers of all major Mechanical Equipments like Centrifuge, Air Blowers, Screens, and Decanters etc.
- gg. Operator will have to maintain required Power Factor as per STATE EB rules and regulations. Incase penalty is levied by STATE EB for not maintaining the Power Factor the same will be recovered from the Operator
- hh. Maintenance of Garden, Lawns, Plants, Bushes, Plantation of new Plants, Lawns etc. and feeding, gardening, cleaning etc. is in the scope of the Operator. No separate payment will be made for the same.
- ii. The Operator during his O&M period will have to follow all the guidelines set by STATE PCB for Operation & Maintenance of STP.
- jj. Operation and maintenance of all General facilities and utility services including all other components of work done under this contract.
- kk. Operation and maintenance of PLC based automation system and all instruments installed in the STP including all repairs, replacements towards the entire instrumentation works during the O & M period shall be in the scope of Operator.
- ll. Any other services required for smooth running of the scheme.

- mm. The Operator shall also disposeoff the sludge, screenings, grit and any other material, as per specifications and to the satisfaction of the Design Build Operations Engineer. It is to be noted that all costs during the O&M period, are to be borne by the Operator. The Operator is to ensure that the following guarantees are maintained during the operation & maintenanceperiod:
 - i. for quality of treatedeffluent
 - ii. for consumption of chemicals
 - iii. forautomation
- nn. The Operator shall provide on job training to the Local body staff as per specifications.
- oo. At the end of every 2(1/2) year of operation & maintenance period, an assessment of the condition of the plant has to be done by the Owner through third party inspection at Owner's cost and based on that assessment the Operator shall, at no extra cost to the Owner, repair and re-condition all the mechanical equipment in the concluding year of the O&M contract to a condition so that they are in running condition with regular preventive and recommended maintenance as per manufacturer's recommendations or as per CPHEEOmanual.
- pp. Variability of through output: If the quantity of treated sewage from the Facility can be increased in the existing system without impacting the annual fixed costs to the Operator, the Operator shall comply with such requirements. For a sustained requirement of higher throughout from the Facility, the Operator may be required to frame and submit a proposal that shall be implemented if mutually acceptable.

2.1.3. Treated SludgeDisposal

The Operator shall operate the Sewage Treatment Plant such that the sludge produced is of a spreadable consistency and the volume of sludge produced after necessary process is minimum. The sludge generated from the STP shall be disposed of through proper approved means of transport to the Compost yard site as designated by theOwner

2.1.4. Chemical Requirements

All chemicals consumed to operate the Sewage Treatment Plant and other facilities under this contract will be borne by the Operator.

2.2. Adverse Operating Condition

During which the raw sewage flow falls 20% of the threshold flowand quality deteriorates beyond the parameters specified below:

S. No.	Parameter	Concentration Range
1	PH value	-5.5-9.0
2	BOD (5 days at 20°C), mg/L	Not more than 10
3	COD, mg/L	Not more than 50
4	Total suspended solids, mg/L	Not more than 20
5	Total Nitrogen (TN)	Not more than 10
<mark>6</mark>	Total Phosphorus (TP)	Not more than 1
7	Fecal Coliform (FC)	Not more than 230

All units in mg/l unless specified;

the following provisions will be applicable

- a. If the raw sewage can still be treated to meet the Output Standards, the Operator shall comply with such specifications.
- b. In the event it is not possible to meet the Output Standards, the Operator shall immediately inform the Owner.
- c. In the event it is possible to meet the Output Standards, but an increase in fixed and variable costs is unavoidable, the Operator shall, as soon as practically possible, inform the Owner and as directed by DBO engineer either treat to the alternate standards at no additional cost for maximum duration of adverse condition specified below or meet the output standards and charge the owner the increased additional fixed and variablecosts.

2.2.1. Alternate Output Standards;

The treated effluent output BOD, shall be maximum 30 mg/l.The maximum period of adverse condition is 30 days. The treated effluent parameters criteria to be maintained is as follows:

(i) PH (6.5-9.0); (ii) BOD in mg/l: Not more than 30; (iii) TSS (mg/l) Not more than 100; (iv) Fecal Coliform (MPN/100ml) less than 230

2.3. Output and OperationalGuarantees

The Operator is fully responsible for treating all the Sewage reaching the Receiving chamber. The performance of the Operator shall be treated as unsatisfactory if he fails to treat the complete sewage or does not maintain the

guarantees listed in this clause excepting in force majeure condition or fails to fulfill other conditions of the contract.

2.4. Treated EffluentQuality

The Operator shall operate the Sewage Treatment Plant in such a way that the treated effluent quality attains the following parameters:-

S. No	Parameters	Parameters Limit (Standards)
1	рН	5.5 – 9.0
2	BOD (mg/l)	Not more than 10
3	COD (mg/l)	Not more than 50
4	TSS (mg/l)	Not more than 20
5	Total Nitrogen	Not more than 10
6	Phosphorous – Total (For discharge into ponds, lakes)	Not more than 1
7	Fecal Coliform (FC) Most probable number per 1000 ml (MPN/100ml)	Not more than 230

2.4.1 Treated SludgeDisposal

The Operator shall operate the Sewage Treatment Plant such that the sludge produced is of a spreadable consistency and the volume of sludge produced after necessary process, is minimum. The sludge generated from the STP shall be disposed off through proper approved means of transport to the place / yard site as Designated by the Owner

2.4.2 Undertaking capacity buildingmeasures:

Conduct a training and handholding assistance programme for six months in aspects of Operation and Maintenance of the Sewage Treatment Plant for maximum fifteen employees of the ULB.

2.5 Tests to be undertaken during the operations period:

The Operator should get analyzed / checked the untreated as well as treated sewage samples every week from respective pollution control authority/ Laboratory specified by Ownerfor parameters mentioned in Section 2.4. The necessary testing charges are to be borne by the Operator.

The parameters shall also be tested daily inhouse by the operator.

2.6. Staff:

The qualification and experience of the personnel required for O & M are specified below. However, the Operator shall mention the personnel proposed for O&M in hisbid.

S. No.	Key Staff	Nos. Required	Minimum Qualifications
1.	Manager	1	Degree in Civil Engineering / Mechanical Engineering with minimum 10 years' experience in Operating & Maintaining a sewage treatment plant
2.	Shift Engineer/ Assistant Engineer	1	B. Tech in Civil / Mechanical Engineeringwith 2 years' experience or Diploma in Civil/Mechanical Engineering with 10 years' experience in managingSTPs
3.	STP Operators/ Junior Engineer	2	Diploma in Civil / Mechanical. Engineeringwith 2 years' experience in OperatingSTPs
4.	Electro – mechanical engineer	1	(Degree in Mechanical /Electrical Engineering with minimum 1 years' experience in Operating /Maintaining STP)
5.	Electrician	1	ITI —Cl certification with minimum 2 years experience in operating/maintaining any STP
6.	Plumbers / fitters	1	Experience in laying / maintaining and operating STP and related electromechanical works for a minimum of 1 year.
7.	Lab Technician	1	Degree in Bsc Chemistry with minimum experience of 1 years in operating and maintaining STP LAB
8.	Helpers	2	-
9.	Security and Housekeepin g	3	-

The work shall be carried out on a 24 hr. basis, without intermission and the staff deployed by the Operator shall be in accordance with this contract.

- a. The Operator shall give or provide all necessary superintendence during the O&M and as long thereafter as the Owner may consider necessary. Such superintendence shall be given by a competent person having adequate knowledge of the operation and Maintenance to be carried out (including the methods and techniques required), the hazards likely to be encountered and methods of preventing accident) as may be required for the satisfactory working of the entireplant.
- b. No labor below the age to 18 years shall be employed on the work. List of staff is to be given by the agency to the Owner and advance intimation to be given before deputing/removing any staff from site during the period of contract. Not more than one of the Operator's key staff shall be absent from the Project site at any given time. In case it is necessary for more than one of the key personnel to be absent at a given time, the Operator shall provide replacement of equivalent or better qualifications. The CVs of such key staff replacements shall be got approved from Owner inadvance.
- c. Owner shall be authorized to direct the contracting agency to remove any or all staff employed on O&M of the STP if in his opinion continued presence of such staff is detrimental to safety or proper O&M of the STP. The Operator shall comply with such directions & post suitable substitute(s) thereof. Whenever the Engineer has to inform the Operator in writing that any person on the work is in his opinion unsatisfactory or/incompetent or unfaithful or dishonest, untruthful or disorderly or to be otherwise unsuitable/such person shall be discharged by the Operator from the work and shall not be employed again onit.

2.7. Reporting and RecordKeeping:

- a. Maintain a periodical reporting system to provide access and retrieval of Sewage Treatment Plant operating data including all such information which is necessary to verify costs and expenses incurred and otherwise to confirm that the Operator is in compliance with its obligations under the terms and conditions of thisContract;
- b. The Operator will prepare daily and monthly reports (in Owner format) of pumping/treatment and project performance and submit to the Design Build Operations Engineerand will assist the department in preparing the necessary documents for their purpose and record as per proforma given from time to time. The reports shall contain, inter-alia, thefollowing:
- c. Raw Sewage quantity and quality and effluent quality as per the on-line monitoring programme and other tests as specified in Clause 3.0 of this section and print outs of online monitoring shall be submitted to Design Build OperationsEngineer.

- d. A description of the maintenance work carried out in the reporting period.
- e. A report on major failures, if any, their causes and remedial actions taken.
- f. Sludge quality and quantity (daily basis) in the reporting period.
- g. Power and chemicals consumed in the reporting period.
- h. An inventory of the chemicals and spare parts available at the end of the reporting period.
- i. O&M staff deployed by the Operator during the reporting period. Any major repair works, ifany.
- a. Operator shall maintain separate register/computerized records at all sites of following information:
 - 1. Pumpingregister
 - 2. Quantity of sewage treatment and performance registerD
 - 3. Working hoursregister
 - 4. Electric break downregister
 - 5. Maintenanceregister
 - 6. Staff attendanceregister
 - 7. Equipment breakdown, repair record and extent of repair
 - 8. Chlorination equipment and chlorine toner operating and using register
- b. The Operator shall maintain a record for the entire Term of the following:
 - 1. status or progress report of the operation and maintenance of each of the Sewage Treatment Plantcomponents;
 - 2. record of all consumables, tools, equipment's manhole covers, etc. used / replaced towards operations and maintenance of the STP;
 - 3. report certifying that the quality and quantity of the Residual Treated Water at the DischargePoint;
 - 4. Report certifying the (quantity and quality) of treatedeffluent.
 - 5. daily readings of the meters at the ReceiptPoint;
 - 6. daily readings of the meters at the DischargePoint;
 - 7. methods of disposal used for Residual Matter; and
 - 8. Nature and scope of any ancillary activities being carried out in accordance with the terms and conditions of this Contract.

- 9. Provide reports on accidents in respect of the Sewage Treatment Plant, ifany
- 10. Daily readings of the meters at the inlet of the STP;
- 11. Nature and scope of any ancillary activities being carried out in accordance with the terms and conditions of this Contract; and
- 12. Provide reports on accidents in respect of the Sewage Treatment Plant, ifany.
- c. The Operator shall provide an accurate, complete and up-to-date record, report or document in relation to any aspect of modernization, expansion, operation, maintenance and management of the Sewage Treatment Plant to Owner as and when a request is made as soon as reasonably practicable and in any event within any time limit prescribed by Owner for the production of such record, report or otherdocument.
- d. Provide a copy to Owner of its annual audited accounts of expenditure by the Operator in the implementation of the Project as at the end of and for that accountingperiod.
- e. Report to Owner regarding any litigation or material claims, disputes or actions, threatened or filed, concerning the Sewage Treatment Plant or the obligations to be performed by the Operator under this Contract;
- f. Report to Owner any refusal or threatened refusal to grant, renew or extend or any action pending or threatened that might affect the granting, renewal or extension of any ApplicableApproval;
- g. Report to Owner any material information concerning new or significant aspects of the operations, maintenance and management of the Sewage Treatment Plant, any material complaint about the Sewage Treatment Plant from any person or any other information received by the Operator which is material to the Operation and Maintenance of the Sewage Treatment Plant

Date/ Time	Head TheNotch / /Meter	Over Weir	Rate Flow	Of	Average OfFlow Hour	In	Rate Past	Flow Quantity

h. Hourly record of Flow as measured / recorded through the Notch / Weir / Flow meter:

2.8. SAFETY/SECURITY

The Operator shall take all safety precautions under various Acts/Rules under central/State Govt. from time to time and he shall be responsible for safety of its staff and the consequences thereof. The Operator shall deploy round the clock security personnel at entrance of plant's premises and in the compound for the safety of the plant and premises for the safety of the plant, equipment and personnel during thisperiod.

2.8.1. Responsibility fordamages

- a. The care of the whole of the permanent works shall remain with the Operator who shall be responsible for all accidents or damages from whatever cause arising and chargeable for anything that may be stolen, removed destroyed or damaged to whomsoever belonging and also for making good all defects and damages to the said works or to any property adjoining or any cause whatever, whether such damage or defects were occasioned by the negligence of the Operator or not or may be or might have been discovered during the progress to be known after the completion whereof or whether payment may wholly or partially have been made or the works approved as supposed to have been properly done and no certificate of approval of any works by any officers or members of the Board shall affect or prejudice the right of the STATE PCB against the Operator or be considered or held as at all conclusive as to the sufficiency of any workmaterials.
- b. Adequate safety precautions against fire, flooding, lightening, electrical shocks, accident due to moving/non-moving heavy/light equipments shall be strictly observed by the Operator at his own cost. Suitable safety measures like gumboots, gloves, safety belts, ladders, safety lamps, gas masks, Oxygen apparatus, insulated tools, alarms etc. shall be provided by the Operator. Necessary medical first aid kit shall be made available all the time. In absence of observance of above safety precautions, the Operator shall be responsible for any unforeseen loss of the equipments or persons dealing with it. Special care shall be taken by the Operator while carrying out the work in sewage gas zone. Any incidence of human life or accident will be totally Operator's responsibility.

- c. The Operator shall ensure that the staff employed takes all necessary precautions while carrying out the work either in shift duties or any general shift as per Indian Electricity Rules/Factory Act/CPHEEO Manual, or manufacturer's special instruction for safety / gas handling. The staff should use Gas masks, Oxygen apparatus, Gum Boots, Safety Belts and Safety Lamps, etc. while carrying out the work in Bar Screens, sumps etc.
- d. The Operator will make arrangement for all necessary safety equipments for persons working at STP as per Factory Act/Safety Rules. In the event of any accident on or off site, in which the Operator or his personnel are involved, in which an injury occurs to any person whether directly concerned with the project or a third party, the Operator shall inform Owner within 24 hrs. of the occurrence of the event. The plant will be open to local/state/central agencies for verification of safety/emission/actscompliance.
- e. During night hours, the main gate should be locked. However, shift duty staff should be alert and open the gate during surprise checking of Owner staff or any other Government Authorities or his nominee without any wait. Only bona-fide persons be allowed in the plant premises being a prohibited area. Smoking and drinking are prohibited in the plant. The staff engaged shall wear common uniform with name plate indicating name and designation during dutyhours.

2.9. Operation and maintenancemanual

- a. The Operator shall prepare a detailed program (referred to as O&M Manual) covering the operation and maintenance of the treatment plants as a whole. This program shall include the work and activities described in this Chapter, as relevant to the specific items andtechnology.
- b. The Operator shall provide 6 copies of draft O&M Manual to the Owner, at the time of the commissioning of the Project and on approval of draft, 10 copies of operation &maintenance manual shall be supplied by the Operator.
- c. The O&M Manual shall include the daily, weekly, monthly, quarterly, half yearly and annual checks and remedies if necessary to be performed for effective operation of the plant, elaborate detail, all operating and maintenance procedures and policies which are required, advisable and / or necessary for the Facility to achieve full compliance with the operational guarantees and to achieve maintenance and repair standard for the Facility which will ensure compliance with the maintenance specifications. The O&M manual shall include interalia full explanation of all plant procedures and processes.

- d. Without limiting the generality of the foregoing the O&M Manual shall include descriptions, procedures and shall comply with the requirements, set forth in the provisions of the BidDocuments.
- e. The draft of the O&M Manual shall be subject to the review and approval of Owner, which shall have the right to make any changes and revisions to the O&M Manual as it may deem appropriate. The Operator shall revise such draft O&M Manual prior to the commencement of the O&Mperiod.
- f. At the end of the construction period, the Operator shall revise the draft O&M Manual to reflect any updates, changes or revisions it deems appropriate, inter-alia based on its experience and as necessary to reflect any modifications or adjustments to the plant. Without limiting the above, the Operator shall annually fully review, revise, update and modify the draft O&M Manual as may be necessary or appropriate. Any revision to the draft O&M Manual shall be subject to the review and approval ofOwner.
- g. Owner shall have the right to require revisions to the draft O&M Manual as it may deem appropriate. The Operator shall prepare and submit to Owner, for its review and approval, 30 days prior to the proposed date of commencement of O&M, a revised draft O&M Manual which reflects all changes, revisions and modifications. The Operator shall prepare the O&M Manual, as approved by the Owner, prior to the start of O&M.
- h. During the term of this Agreement, the Operator shall promptly notify Owner of any revisions, additions or modifications which he, in his professional opinion, believes should be made to the O&M Manual, whether as a result of additional experience in operating and maintaining the Facility, changes in influent quality or volume, changes or modifications to any equipment part, component or structure incorporated in the Facility.
- Such notification shall set forth the reason for the proposed revision. Any
 proposed revision shall be subject to the approval of the Owner.In
 addition, during the term of this Agreement, Owner shall have the right
 to require relevant changes, revisions, or additions to the O&M Manual
 as it, shall deem appropriate to ensure full compliance with the O&M
 Standards.
- j. The Operator shall submit 10 copies of the final O & M manual along with a soft copy in Microsoft WordFormat.

2.10. Technical Audit

a. The Owner has the right to conduct a technical audit of the Facility and to perform any analysis or inspection he deems necessary. The Operator shallathiscostprovideallassistancetheOwnerrequiredtocomplete

- these inspections. Such audits may cover all or any of the obligations of the Operator, including without limitation,
- b. Verification of the system capacity and save for normal wear and tear during the O&MPeriod
- Verification of the performance standards and useful life of the individual assets of the Facility, save for normal wear and tear during the O&MPeriod
- d. Verification of the capacity of the Facility to meet Output Standards during the residual life of the Facility and save for normal deterioration expected during such residuallife
- e. Sampling, testing and verification of the Output Standards for treated sewage, sewagelosses

2.11. FacilityVisits

- a. At any time or at the end of each twelve month period, or at the initiative of the State PCB, a visit shall be organized so that both parties can check the condition of the installations at thefacility.
- b. A report shall be drawn up to record the opinions of the both parties. The State PCB reserves the right to call the equipment manufacturers or specialized technicians for these visits. All expenses are to be borne by the Operator for thepurpose.

2.12. Maintenanceschedules

- a. The Operator shall prepare and follow a Maintenance plan, detailing the maintenance activities scheduled for each of the component of the STP on a periodic approved by Design-Build-Operations Engineer and / or the Owner.
- b. Every part of the works and all the materials to be used therein shall be subjected to such tests from time to time during the execution of the work as the Owner may direct and the whole of such tests shall in all cases be made at the Operator's soleexpense.
- c. The work shall be carried on and completed under the exclusive control direction and supervision and to the satisfaction of the Owner. The Owner shall likewise have full power to reject or condemn any work or material that he may deem unsuitable. In case of any work or material being rejected by the Engineer in-charge, the Operator shall immediately remove and replace the same to the satisfaction of the Owner or the Owner shall have full powers to get the same removed and replaced and deduct the expenditure incurred in the process from any amount due or that may become due to the Operator.
- d. The Operator shall use only the original and genuine spares of the original equipment as per recommendations given in the maintenance bookletofthemanufactures/asperdirectionsoftheOwner.Adequate

- stock of such spares is to be maintained by the Operator. Test certificate of manufacturer is required for bearings along with supplies. Test certificate of all major equipment will be submitted from the manufacturer.
- e. The Operator shall also be responsible to maintain cleanliness in around the plant including machineries, disposal of floating removed from the Bar Screens/reactors, etc. Grit and other unwantedmaterial.
- f. If any material brought to the site of works, be in the judgment of the Engineer, found inferior or improper & not as per described standards, the said materials or workmanship shall where required by the Owner shall be removed or amended by the Operator forthwith or within such period for every breach by the Operator in this clause.
- g. All leakages should be attended promptly to avoid any nuisance etc. Chokages should be removed at once. All the valves/gates which are not used regularly should be operated at least once a week and make sure that they are properly lubricated/greased.
- h. All safety valves should be checked daily and ensure that they are working properly. In case of any fault the same should be attended immediately without any wait. The maintenance of the plant shall be as per maintenance manuals of the manufacturer for all equipment. Operator shall keep all the safety devices in workingorder.
- i. All the steel structures and machines installed in open areas should be painted after every monsoon period after cleaning the surface as per the instructions of the Design Build Operations Engineer. Entire plant including all civil structures, mechanical equipment, HT panel and Transformers etc. shall be repainted after every 2(1/2) years as per original paintingspecifications.
- j. All safety valves should be checked daily and ensure that they are working properly. In case of any fault the same should be attended immediately without any wait. The maintenance of the plant shall be as per maintenance manuals of the manufacturer for all equipment. Operator shall keep all the safety devices in workingorder.
- k. The Operator should make sure that no unwanted material should float/grow in and around different units. In case it is found the same shall be removed /cleaned immediately. He shall also be responsible for cleaning/sweeping the plant buildings inside and outside, roads, foot path etc.
- Launders/Weirs etc. of reactors etc. to be maintained clean round the clock. During preventive/ breakdown maintenance, the Operator has to visit the unit/units as and when needed. The pumping units or other machineries required if any shall have to be arranged by the Operator at hisowncostsforcompletingthework. Incase of battery operated auto

- system panels and also system alarm etc., batteries are required to be maintained and replaced as and when needed by the Operator.
- m. Consumables such as POL (petrol/Diesel Oil & Lubricants) etc. has to be arranged by the Operator as and when needed as per manufactures recommendations for periodical maintenance of entire Network. The Owner shall not provide suchitems.
- n. In case of major repair due to normal wear and tear/break down, the Operator should bring the same to the notice of the Owner immediately and necessary measures for its repair should be taken simultaneously. Breakdown, all repairs of any kind are to be attended by the Operator. Any unit/equipment being irreparable in the opinion of the Owner will be replaced by the Operator at no cost toOwner.
- The Operator shall give his telephone no., contact addresses, etc. to the Owner as well as shift duty shift to contact him during emergency/odd hoursetc.
- p. The Operator will be responsible to carry day to day as well as periodic maintenance, necessary to ensure smooth and efficient performance/running of all equipment instruments installed at the STP. He shall be responsible for maintenance/replacement of street light poles and light etc. also. All the plant, building land, Sewage treated/untreated/sludge, etc. shall remain the property ofOwner.

2.12.1. Oil & GreaseSchedule

a. Routine & preventive maintenance of electrical /Mechanical/ hydraulic/ machines & equipments is to be carried out as per the operation & maintenance manual. Minimum oil & grease requirement for one year Operation & maintenance of the Plant to be procured by the Operator well inadvance

2.13. Routine, Preventive, Minor & Major maintenance of all Civil, Electrical, Mechanical, hydraulic machines & Equipment of theplant

- a. The Operator should prepare schedule of daily maintenance & preventive maintenance of all the equipment & machineries operated & run by him in the premises of the plant. The schedule should be as per the guidelines mentioned in the tender &as per the O& M manual. The scope covers Routine, Preventive, Minor & Major maintenance of all major minor equipment and machines in the Plant like Submersible pumps, Coarse &Fine screens Grit Removal Mechanism, Channel gates, Decanters, Sludge pumps, Centrifuge feed pumps, Centrifuges, All dosing systems including Chlorine Dosing equipment, etc.
- b. The scope also covers Routine, Preventive, Minor & Major maintenance of all the instrumentation system installed like PLC, Actuators, Flow meters level indicators etc. The Operator should also carry out Routine, Preventive, Minor & Major maintenance of all major minor electrical

- equipment like Electrical Panels, Switch Gears, Power Cables, Control cables, Changeover switches DG set etc. so as to ensure uninterrupted round the clock operation of the Plant.
- c. The Operator should maintain all civil structures including Administrative building, Store room, Storm Drains, fencing etc. in a neat manner. He should maintain all civil structures of the plant sturdy to complete the natural/Designedlifetime.
- d. The Operator should carry out the safety audit of the plant & necessary certificate from the competent authorities. This item includes all types of Routine, Preventive, Minor & Major maintenance of all Civil, Electrical, Mechanical, hydraulic machines & equipment of the plant covering supply erection test &trial run of the part/machine to be repaired/ replaced with material &labor expenses, necessary hardware's, sundry materials, lubricant oils, power oils, grease other materials plus machining chargesetc.
- e. The Operator should procure all the spares required for all types of maintenances in advance. The part/equipment/machine to berepaired /replaced should be as per the Owner approved list & as per the O& M manual or as per the existing manufacturer sbrand.
- f. The Operator, after first notifying the State PCB shall be responsible for fulfilling all requirements associated with any release of any substance into the environment (form the facility or the site) as required by Applicable law or by any Legal Entitlement including but not limit to the notification or reporting of releases/
- g. Hazardous substances or Hazardous Waste. The Operator shall prepare a memorandum evidence such notification or reporting and provide copies thereof to the Owner, along with any documents provided to the relevant regulatory agency regarding such release.
- **2.14.** The Operator shall process and obtain the clearance of all such agencies as required for the purpose, including all clearances during O&M period. He shall be fully responsible to comply with all requirements of Laws including hazardous substances, emission standards for air, discharge standards for effluent oil, sub-soil pollution. The contracting agency shall not release any hazardous/toxic materials inside thepremises.

2.15. Site OrderBook

Site order Book shall be kept by the Design Build Operations Engineerat the plant site. Orders entered in this Book by the Design Build Operations Engineeror his authorised representative shall be held to have been formally communicated to the Operator. The Engineer-in-Charge or his authorised representative shall sign each order as it is entered and will hand over the duplicate to the Operator or his agent, who shall sign the original in acknowledgment of having received the order

FOR SEWERAGE NETWORK AND IPS

2.16. Operate the Sewerage System, for a period of 15 yearsfrom the date of commissioning as specifiedbelow:

- 1. The Operator shall operate and maintain the Sewage Pumping Station (IPS), Lift Stations and Sewer networks under the Contract complete including the road works (liability of restored portions of roads is limited to 15 yearsonly, however the operator will not be held responsible for road restoration required on account of damage done by other agencies/ utilities), landscaping, civil/structural, mechanical components, instrumentation system, Electrical System, all utility and ancillary buildings, IPS premises area, lift station, for the period of Five (10) years from the date of successful completion of "Tests after Completion of the Works".
- 2. The Operator shall make his own arrangements at his own cost for staff required for operation and maintenance of networks and other assets, lubricants, diesel, spares, tools and tackles, sewer cleaning vehicles and other equipment maintenance of all types such as routine, breakdown, periodic and repair maintenance, replacement of demaged/ unserviceable sewers, maintenance of house service connections after building lanes, screenings collection; desilted material collection, transportation and disposal; co-ordination with Bihar State Pollution Control Board (BPCB), Bihar Power Corporation Ltd. (BPCL) authorities and any other activity required for the operation and maintenance of the constructed Works in full compliance with all applicable rules, regulations, laws, codes, effluent quality requirements and any other limitations. The operator will also maintain a Customer grievance redressal centre and ensure that O&M services meet the standards of services/ service levels maintained as follows:

Charter of Services

SN	Nature of complaints	Time for rectification	
		(in days)	
		Minimum	Maximum
1	Sewerage overflow on	1	7
	the road		
2	Choking at	1	7

	householdpremises		
3	Replacement of missing	1	7
	manhole cover		

- 3. The operator ensures that there is a steady and uninterrupted flow of waste water/sewage toSTPs.
- 4. Identify and inform the Owner about the illegal connections on the Sewerage Network within seven days of its beingdetected.
- 5. The Operator shall submit a weekly report to the Employer detailing the Operation and Maintenance indicating the labour hours expended, Electrical Power Consumed and other Consumables consumed and also problems faced andrectified.
- 6. The Operator shall submit detailed schedule/manual of all O& M activities with references of equipment manufacturers' maintenance schedules/manuals to the Employer for review andapproval.
- 7. The Operator shall submit Guidelines and Instructions manual for the maintenance staff of all levels for all the tools, plants and equipment and Operating Sewerage Network to maintain the service levels within the standards prescribed within thecontract;
- 8. The Operator shall carry out all O&M activities as per the approved Operation and MaintenanceManuals.
- 9. If any consumer connection needs extension of sewer line during O&M period, from an existing line, the same will be designed and estimated by the operator using prevailing Bihar schedule of rates / Delhi schedule of rates and market rates if in case rates not available in SOR. Such costs will also include 15% towards supervision charges. The owner will collect the same and pays to the Operator for executing the same after the connection is formally approved. However, Owner will retain connection fee/ charges.
- 10. During the Operation and Maintenance period, the Operator shall ensure that the sewage detention time in wet well not exceeds 30 min. and there is no backflow of sewage. The operator is responsible for maintaining back up power arrangements at his cost to ensure that the O&M services are not affected due to failure of power supply from the Public Utility Company.
- 11. The Operator's responsibility shall also include the safety and security of the Works during the course of Operation and Maintenance.
- 12. During Operation and Maintenance period, the Operator shall appoint an Operator and Electrical/Mechanical Technician. In addition, the Operator shall appoint suitable number of operators, drivers, cleaners, fitters, electricians, helpers, gardeners, office peons, security guards, laborers as required for the operation and maintenance of complete proposed sewerage system for three shifts and adequate other staff/ supporting

personnel during general Shift. Security of man-power, built structures, equipment and other system components.

a. Undertaking capacity buildingmeasures:

Conduct a training and handholding assistance programme for six months in aspects of Operation and Maintenance of the Project Facilities for maximum fifteen employees of the ULB.

b. Staff

- 1. The minimum personnel required for O & M is as given below. However, the Operator shall mention the personnel required for O&M in his bid. The work shall be carried out on a 24 hour basis without intermission and the staff deployed by the Operator shall be in accordance with this contract.
- 2. The Operator shall give or provide all necessary superintendence during the O&M and as long thereafter as the Owner may consider necessary. Such superintendence shall be given by a competent person having adequate knowledge of the operation and Maintenance to be carried out (including the methods and techniques required), the hazards likely to be encountered and methods of preventing accident) as may be required for the satisfactory working of the entireplant.
- 3. No labor below the age to 18 years shall be employed on the work. List of staff is to be given by the agency to the Owner and advance intimation to be given before deputing/removing any staff from site during the period of contract. Not more than one of the Operator's key staff shall be absent from the project site at any given time. In case it is necessary for more than one of the key personnel to be absent at a given time, the Operator shall provide replacement of equivalent or better qualifications. The CVs of such key staff replacements shall be got approved from Owner inadvance.
- 4. Owner shall be authorized to direct the contracting agency to remove any or all staff employed on O&M of the sewerage network if in his opinion continued presence of such staff is detrimental to safety or proper O&M of the sewerage network. The Operator shall comply with such directions & post suitable substitute(s) thereof. Whenever the Engineer has to inform the Operator in writing that any person on the work is in his opinion unsatisfactory or/incompetent or unfaithful or dishonest, untruthful or disorderly or to be otherwise unsuitable/such person shall be discharged by the Operator from the work and shall not be employed again onit.

c. Reporting and RecordKeeping:

1. Maintain a periodical reporting system to provide access and retrieval of Project Facilities operating data including all such information which is necessary to verify costs and expenses incurred and otherwise to confirm that the Operator is in compliance with its obligations under the terms and conditions of this Contract;

- 2. The Operator shall maintain a record for the entire Term of the following:
 - **a.** status or progress report of the operation and maintenance of each of the Project Facilities;
 - **b.** record of all consumables, tools, equipment's manhole covers, etc. used / replaced towards operations and maintenance of the SewerageNetwork;
 - **c.** Daily readings of the meters at the Sewage pumping stations;
 - **d.** identification and reporting of illegal connections on the seweragenetwork;
 - Nature and scope of any ancillary activities being carried out in accordance with the terms and conditions of this Contract;
 and
 - **f.** Provide reports on accidents in respect of the Project Facilities, ifany.
- 3. The Operator shall provide an accurate, complete and up-to-date record, report or document in relation to any aspect of modernization, expansion, operation, maintenance and management of the Project Facilities to Owner as and when a request is made as soon as reasonably practicable and in any event within any time limit prescribed by Owner for the production of such record, report or otherdocument.
- 4. Provide a copy to Owner of its annual audited accounts of expenditure by the Operator in the implementation of the Project as at the end of and for that accounting period.
- 5. Report to Owner regarding any litigation or material claims, disputes or actions, threatened or filed, concerning the Project Facilities or the obligations to be performed by the Operator under this Contract;
- 6. Report to Owner any refusal or threatened refusal to grant, renew or extend or any action pending or threatened that might affect the granting, renewal or extension of any Applicable Approval;
- 7. Report to Owner any material information concerning new or significant aspects of the operations, maintenance and management of the Project Facilities, any material complaint about the Project Facilities from any person or any other information received by the Operator which is material to the Operation and Maintenance of the ProjectFacilities

a. Operation and maintenancemanual

- 1. The Operator shall prepare a detailed program (referred to as O&M Manual) covering the operation and maintenance of the Sewerage Network as a whole. This program shall include the work and activities described in this Chapter, as relevant to the specific items and technology.
- 2. The Operator shall provide 6 copies of draft O&M Manual to the Owner, atthetimeofthecommissioningoftheprojectandonapprovalofdraft,

- 10 copies of operation &maintenance manual shall be supplied by the Operator.
- 3. The O&M Manual shall include the daily, weekly, monthly, quarterly, half yearly and annual checks and remedies if necessary to be performed for effective operation of the plant, elaborate detail, all operating and maintenance procedures and policies which are required, advisable and / or necessary for the Facility to achieve full compliance with the operational guarantees and to achieve maintenance and repair standard for the Facility which will ensure compliance with the maintenance specifications. The O&M manual shall include interalia full explanation of all plant procedures and processes.
- 4. Without limiting the generality of the foregoing the O&M Manual shall include descriptions, procedures; schedule of maintenance, and shall comply with the requirements, set forth in the provisions of the Bid Documents.
- 5. The draft of the O&M Manual shall be subject to the review and approval of Owner, which shall have the right to make any changes and revisions to the O&M Manual as it may deem appropriate. The Operator shall revise such draft O&M Manual prior to the commencement of the O&M period.
- 6. At the end of the construction period, the Operator shall revise the draft O&M Manual to reflect any updates, changes or revisions it deems appropriate, inter-alia based on its experience and as necessary to reflect any modifications or adjustments to the plant. Without limiting the above, the Operator shall annually fully review, revise, update and modify the draft O&M Manual as may be necessary or appropriate. Any revision to the draft O&M Manual shall be subject to the review and approval ofOwner.
- 7. Owner shall have the right to require revisions to the draft O&M Manual as it may deem appropriate. The Operator shall prepare and submit to Owner, for its review and approval, 30 days prior to the proposed date of commencement of O&M, a revised draft O&M Manual which reflects all changes, revisions and modifications. The Operator shall prepare the O&M Manual, as approved by the Owner, prior to the start of O&M.
- 8. During the term of this Agreement, the Operator shall promptly notify Owner of any revisions, additions or modifications which he, in his professional opinion, believes should be made to the O&M Manual, whether as a result of additional experience in operating and maintaining the Facility, changes in influent quality or volume, changes or modifications to any equipment part, component or structure incorporated in the Facility.
- 9. Such notification shall set forth the reason for the proposed revision. Any proposed revision shall be subject to the approval of the Owner. In addition, during the term of this Agreement, Owner shall havethe

- right to require relevant changes, revisions, or additions to the O&M Manual as it, shall deem appropriate to ensure full compliance with the O&M Standards.
- 10. The Operator shall submit 10 copies of the final O & M manual along with a soft copy in Microsoft WordFormat.

b. Maintenanceschedules

- 1. The Operator shall prepare and follow a Maintenance plan, detailing the maintenance activities scheduled for each of the component of the Sewerage Network on a periodic approved by Design Build Operations Engineer and / or theOwner.
- 2. Every part of the works and all the materials to be used therein shall be subjected to such tests from time to time during the execution of the work as the Owner may direct and the whole of such tests shall in all cases be made at the Operator's soleexpense.
- 3. The work shall be carried on and completed under the exclusive control direction and supervision and to the satisfaction of the Owner. The Owner shall likewise have full power to reject or condemn any work or material that he may deem unsuitable. In case of any work or material being rejected by the Design Build Operations Engineer, the Operator shall immediately remove and replace the same to the satisfaction of the Owner or the Owner shall have full powers to get the same removed and replaced and deduct the expenditure incurred in the process from any amount due or that may become due to the Operator.
- 4. The Operator shall use only the original and genuine spares of the original equipment as per recommendations given in the maintenance booklet of the manufactures/as per directions of the Owner. Adequate stock of such spares is to be maintained by the Operator. Test certificate of manufacturer is required for bearings along with supplies. Test certificate of all major equipment will be submitted from themanufacturer.
- 5. If any material brought to the site of works, be in the judgment of the Engineer, found inferior or improper & not as per described standards, the said materials or workmanship shall where required by the Owner shall be removed or amended by the Operator forthwith or within such period for every breach by the Operator in this clause.
- 6. All the steel structures and machines, if installed in open areas, should be painted after every monsoon period after cleaning the surface as per the instructions of the Design Build Operations Engineer. Entire plant including all civil structures, mechanical equipment, HT panel and Transformers etc. shall be repainted after every 2(1/2) years as per original paintingspecifications.
- 7. All leakages should be attended and all network blockages shall be removed within three days of them being identified and reported. All the

- valves/gates which are not used regularly should be operated at least once a week and make sure that they are properly lubricated /greased.
- 8. All safety valves should be checked daily and ensure that they are working properly. In case of any fault the same should be attended immediately without any wait. The maintenance of the plant shall be as per maintenance manuals of the manufacturer for all equipment. Operator shall keep all the safety devices in workingorder.
- 9. The Operator should make sure that no unwanted material should float/grow in and around different units. In case it is found the same shall be removed /cleaned immediately. He shall also be responsible for cleaning/sweeping the plant buildings inside and outside, roads, foot path etc.
- 10. Launders/Weirs etc. of reactors etc. to be maintained clean round the clock. During preventive/ breakdown maintenance, the Operator has to visit the unit/units as and when needed. The pumping units or other machineries required if any shall have to be arranged by the Operator at his own costs for completing the work. In case of battery operated auto system panels and also system alarm etc., batteries are required to be maintained and replaced as and when needed by the Operator.
- 11. The Operator shall maintain the Supervision, Control and Data Acquisition System (SCADA) in working condition for the 15 years of O & M period. The Operator shall not remove/ shift any equipment/ machinery even temporarily without written permission of the Owner or authorized representative. Though the Operator has to operate and maintain all the equipment/machineries, lighting (plant area, boundary walls, gate lightening etc.) but the machine of the equipment under warranty should not be dismantled without prior permission of the Owner. The list of such equipment (Under warranty), if any, will be given by the Operator.
- 12. Consumables such as Manhole covers, POL (petrol/Diesel Oil & Lubricants) etc. has to be arranged by the Operator as and when needed as per manufactures recommendations for periodical maintenance of entire Network. The Owner shall not provide suchitems.
- 13. The Operator shall carry out biannual cleaning of network before and after the monsoon season including cleaning of all manhole chambers and collectionnetwork.
- 14. In case of major repair due to normal wear and tear/break down, the Operator should bring the same to the notice of the Owner immediately and necessary measures for its repair should be taken simultaneously. Breakdown, all repairs of any kind are to be attended by the Operator. Any unit/equipment being irreparable in the opinion of the Owner will be replaced by the Operator at no cost to Owner. However, if there is any unexpected population growth / high flows are observed due to urban growth, which warrants replacement of sewer with higher diameters, such

- cases will be brought to the attention of the owner. Upon owner's approval, at owner's cost, the same shall be executed and commissioned by the Operator. In these cases no supervision or design and estimation charges will be paid by the owner.
- 15. The Operator shall give his telephone no., contact addresses, etc. to the Owner as well as shift duty shift to contact him during emergency/odd hoursetc.
- 16. The Operator will be responsible to carry day to day as well as periodic maintenance, necessary ensure and efficient to smooth performance/running of all equipment instruments installed at the Sewage Pumping Stations. He shall be responsible for maintenance/replacement of street light poles and light etc. also. All the plant, building, land, etc. shall remain the property of Owner.

ARTICLE 3.Taking Over

3.1. TRANSITIONPLAN

- (1) At least two years prior to the End Date, the Operator shall develop a plan to hand-over the STP, Sewerage Network and all appurtenant structures and allied workstotheSubsequentOperatorattheendofthetermoftheContract(the —Transition Plan||).
- (2) The Transition Plan shallinclude,
 - (a) plans to transfer the STP and Sewerage Network to the Subsequent Operator;
 - (b) transition plans with respect to the Operator's Personnel including a plan for transition of the Operator's Personnel to a SubsequentOperator;
 - (c) a proposed process for the transfer of all Contract Records to the Owner;
 - (d) plans to transfer operations and maintenance functions to the Subsequent Operator;and
 - (e) a program to train staff of the Owner in all aspects of the operation and maintenance of the NewFacility.

3.2. TAKINGOVER

- (a) The STP, Sewerage Network and all appurtenant structures and allied works will be taken over by Owner on satisfactory completion of the Operation & Maintenance of the plant providedthat
 - i. The plant /equipment are in good, smooth runningcondition.
 - ii. The result of the treated wastewater quality for last three months of operation of the plant is within the limits specified.
 - iii. In case of major repairs /replacement of equipment, the performance guarantee is extended by six months from the date of putting back into satisfactory operation of such

- unit/equipment, in case such putting back is at the end of completion of operation & maintenance period.
- iv. All records of operation & maintenance are handed over to Owner in propercondition.
- v. The Third Party Inspection of the STP, Sewerage Network and all appurtenant structures and allied works viz: Civil units, Mechanical units/equipment, Electrical units/equipment, instruments, & all other Major & minor units/machines has to be carried out & the defects unsatisfactory working performances of the equipment/ machines are to be corrected by the Operator at his own cost. The necessary Third Party inspection Charges shall be borne by theOwner.
- vi. The Operator should repaint the STP, IPS and all appurtenant structures and allied works including all civil structures, mechanical, electrical equipment/ units /structures as per the tenderspecifications
- (b) In case taking over is delayed on account of Operator's failure to meet the requirement specified in sub clause (a) above, the operation & maintenance period will be extended further till it meets the requirement without any additional cost toOwner.

Schedule 4

SITE AND SITE AREA

For A Contract

TO (i) DESIGN AND BUILD SEWAGE TREATMENT PLANT OF CAPACITY 16 MLD INCLUDING MAIN PUMPING STATION AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; (ii) SURVEY, REVIEW THE DESIGNS, REDESIGN WHERE NECESSARY, AND BUILD REMAINING WORK OF NEW UNDERGROUND SEWERAGE NETWORK OF ABOUT 67 KM LENGTH INCLUDING TRENCHLESS, INCLUDING SURVEY, DESIGN, CONSTRUCTION OF 2 NOS. INTERMEDIATE PUMPING STATIONS AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; AND (iii) OPERATION & MAINTENANCE OF THE COMPLETE WORKS OF SEWAGE TREATMENT PLANT, SEWERAGE NETWORK AND PUMPING STATIONS FOR A PERIOD OF 15 YEARS AT BUXER TOWN, STATE OF BIHAR, INDIA.

Schedule 4- Site and Site Area

1. General ProjectBackground:

Bihar Urban Development Agency (BUDA), working under UD&HD, isengaged in systematic planning, infrastructure development, andcreation of civic amenities in urban and semi-urban areas in the State of

Bihar. BUDA has also been designated as the State Level Nodal Agency(SLNA) for implementation of JNNURM & UIDSSMT programmes to work as a facilitator in effective implementation of the projects in the identifiedULBs. These programmes are to be implemented through ULBs. Govt of Bihar has decided Bihar Urban Infrastructure DevelopmentCorporation Ltd. (BUIDCo) to act as Execution Agency for all Projects

sanctioned under NGRBA., BUIDCo is a Govt. of Bihar Undertaking registered under the Company's Act 1956 (Act 1 of 1956) on 16th June, 2009; established with a view toaccelerate infrastructure development activities across all ULBs and assist the ULBs in developing, augmenting, financing and maintaining municipal

services. There shall be tripartite contract agreements between BUIDCo, ULB and Contractor for capital works and for O&M of assets created. Aftersuccessful testing and commissioning of all components, the assets will be

transferred to ULB for taking care of O&M responsibilities.

2. History of Buxar Town.

Mir Kasim (reign:1760 to 1763), made an attempt to recover Bengal fromthe hands of British. In 1764, he enlisted the help of Mughal Emperor ShahAlam II and Nawab ShujaUdDaulah of Oudh (Awadh). On October 23,1764, Mir Kasim with his army was defeated by the British Major HectorMonro who led a contingent of 857 European soldiers and 6213 sepoys atBuxar. This victory paved the way for British Empire in India.

It was a significant battle fought between the forces under the commandof the British East India Company on the one side, and the combinedarmies of Mir Kasim, the Nawab of Bengal; Nawab of Awadh; and ShahAlam II, the Mughal Emperor. The battle fought at Buxar, located on the

bank of the Ganges river, was a decisive battle won by the forces of the East India Company.

The battle resulted into securing of Diwani rights to administer the collection and management of revenues of large areas which currently form parts of Indian states of West Bengal, Bihar, Jharkhand, and UttarPradesh, as well as of Bangladesh. The Battle of Buxar heralded the establishment of the rule of the East India Company in the eastern part of the Indian subcontinent.

3. Topography

The town Buxar is located on the bank of river Ganges (Ganga). The location of town is provided by 25.35 N - 83.59 E. A road bridge over Ganges connects Buxar with Ballia district of neighboring state Uttar Pradesh. The town is connected to the state capital Patna by rail and road routes. Substantial proportion of trade activities are with wellconnected towns and cities in Uttar Pradesh such as Varanasi, Ballia and

Ghazipur. The town is 65.00 meters above Mean Sea Level.

4. Climate

The maximum temperature in the town during summers is 42C. Theminimum temperature in town during winter is 7C .the annual average rainfall of town is 792 mm.

Rainfall- The mean annual rainfall is 1150 mm mostly confined to monsoon season. The maximum temperature during summer season is 450C and minimum temperature during winter season is 3.50C. As per 2011 census, the
project town had a population of 102861.

- The NGRBA will plan and monitoring programmes for clanging of Ganga and its tributaries. To begin with, it will concentrate on Ganga mainstem.
- The NGRBA would draw upon professional expertise within and outside the Government for advice on techno-economic issues. The technical and administrative support to NGRBA shall be provided by the Ministry of Environment &Forests.

5. State LevelAuthority

The Government of Bihar (GOB) through its Urban Development and Housing Department (UD & HD) has been implementing both these program in the state. In Bihar State, Patna & Bodh-Gaya cities had been identified as mission cities under JNNURM. Apart from these two mission cities, other Urban Local Bodies (ULBs) in Bihar had been selected for providing Infrastructure facilities under UIDSSMTProgramme.

6. Bihar Urban Infrastructure Development CorporationLtd.

BUIDCo is a Flagship company to implement and accelerate urban infrastructure projects in the State of Bihar. These projects include basic infrastructure amenities such as Solid Waste Management, Water Supply, Drainage Network and Sewerage & Sewage Treatment. Also, projects of urban beautification like River Front Development, Amusement Parks, Commercial works, Hotels etc. are also being developed by the BUIDCo.

Schedule 5 OPERATOR"S PRICE SCHEDULE

FOR A CONTRACT

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TO (i) DESIGN AND BUILD SEWAGE TREATMENT PLANT OF CAPACITY 16 MLD INCLUDING MAIN PUMPING STATION AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; (ii) SURVEY, REVIEW THE DESIGNS, REDESIGN WHERE NECESSARY, AND BUILD REMAINING WORK OF NEW UNDERGROUND SEWERAGE NETWORK OF ABOUT 67 KM LENGTH INCLUDING TRENCHLESS, INCLUDING SURVEY, DESIGN, CONSTRUCTION OF 2 NOS. INTERMEDIATE PUMPING STATIONS AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; AND (iii) OPERATION & MAINTENANCE OF THE COMPLETE WORKS OF SEWAGE TREATMENT PLANT, SEWERAGE NETWORK AND PUMPING STATIONS FOR A PERIOD OF 15 YEARS AT BUXAR TOWN, STATE OF BIHAR, INDIA.

Schedule 6

TERMS AND PROCEDURE OF PAYMENT

FOR A CONTRACT

TO (i) DESIGN AND BUILD SEWAGE TREATMENT PLANT OF CAPACITY 16 MLD INCLUDING MAIN PUMPING STATION AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; (ii) SURVEY, REVIEW THE DESIGNS, REDESIGN WHERE NECESSARY, AND BUILD REMAINING WORK OF NEW UNDERGROUND SEWERAGE NETWORK OF ABOUT 67 KM LENGTH INCLUDING TRENCHLESS, INCLUDING SURVEY, DESIGN, CONSTRUCTION OF 2 NOS. INTERMEDIATE PUMPING STATIONS AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; AND (iii) OPERATION & MAINTENANCE OF THE COMPLETE WORKS OF SEWAGE TREATMENT PLANT, SEWERAGE NETWORK AND PUMPING STATIONS FOR A PERIOD OF 15 YEARS AT BUXAR TOWN, STATE OF BIHAR, INDIA.

ARTICLE1. Terms and Procedure of Payment

1. 1 Mobilisation Advance:

Advance payment as an interest free loan for mobilisation and cash flow support for an amount equal to 10 % of the Design-Build Price as stipulated in the contract shall be paid to the Operator against 'Bank Guarantee for Advance Payment' for the same amount in two instalments as under subject to the provisions of this Contract.

- (i) 5% within 30 days of effective date of contract; and
- (ii) 5% on mobilization at the site including setting up of the Operator's office, deployment of manpower and machinery & equipments for construction.

Repayment of Mobilisation advance:

The Mobilization Advance paid to the Operator by the Owner shall be recovered commencing from the date on which the payment to the Operator has reached 20 % of the Value of Design, Build and Commissioning Services and shall be recovered at the rate of 15 % from each bill submitted by the Operator for payment. The entire amount of mobilization advance shall be recovered latest by the time payments up to 90 % of the Value of Design, Build and Commissioning Services have been claimed by the Operator.

1.2 Secured Advance:

Secured Advance for the following non-perishable materials brought to site:

- a. **Network** pipes, transformers, motor, starters, and DGSet;
- b. **STP** DG Set, pumps, motors, and transformers subject to acceptance of the rate by the Design, Build Operations Engineer; and
- c. **IPS** DG Set, pumps, and motors subject to acceptance of the rate by the Design, Build OperationsEngineer.

Secured advance will be limited to 75% of invoice value or market value whichever is lower and will be subject to following conditions:

- a. The quantities of materials are not excessive and shall be used within a reasonable time (not exceeding 3 months) as determined by the Owner.
- b. The materials are in accordance with thespecifications.
- c. The materials have been delivered to site and are properly stored and protected against damage or deterioration to the satisfaction of theOwner.
- d. The Operator's records of the requirement, orders, receipt and use of materials are kept in a form approved by the Owner and such records shall be available for inspection by the

Owner.

e. The Operator has submitted with his monthly statement, the estimated value of the materialsonsitetogetherwithsuchdocumentsasmayberequiredbytheOwner,forthe

purpose of valuation of materials and providing evidence of ownership and payment thereof.

f. Ownership of such materials shall be deemed to vest in the Owner for which the Operator has submitted an indemnity bond in an acceptable format.

Repayment of Secured advance:

The secured advance shall be repaid from each succeeding monthly payments to the extent the materials (for which advance was previously paid) have been incorporated into the works.

2. Payment of Design-BuildPrice(STP)

Subject to the provisions of this Contract Agreement and in consideration of the Operator undertaking the implementation of the Project, the Operator shall be paid as per the terms of payment contained hereunder:

Design-Build Price shall be paid in monthly amounts equal to the percentage of the Design-Build Services that the **Design-Build-Operations Engineer** indicates in the Design-Build Engineer's Statement were completed or supplied, as applicable, in the preceding month. The amount of payments for completion of each stage of works shall not exceed the amounts indicated below.

1.0	Mobilization Advance	10% as per Para 1 above
1A	Civil works	
	(a) Completion of Design and	5% of Contract Price as per SN 1A of Price Schedule
	detailedengineering	Part A
	(b) After Completion of various stage	es of civil structures
	Stage 1	20% of cost of itemised Contract Price as per SN 1A
	Stage 1	of Price Schedule Part A
	Stage 2	30% of cost of itemised Contract Price as per SN 1A
	Stage 2	of Price Schedule Part A
	Stage 3	20% of cost of itemised Contract Price as per SN 1A
		of Price Schedule Part A
	Stage 4	10% of cost of itemised Contract Price as per SN 1A
		of Price Schedule Part A
	(c) Finishing testing	15% of Contract Price as per SN 1A of Price Schedule
	&commissioning,	Part A
1B	Installation, testing and commissioning of Electro – mechanical and Instrumentation	
	equipment and accessories. Power co	nnection of 1500 KVA including construction of
	electrical substation. Supply & Install	ation of as per required capacity Diesel Generating set
	Completion of Design and detailed	5% of Contract Price as per SN 1B of Price Schedule

	engineering	Part A
	Supply & Installation of equipment including Completion of allied works for mechanical/electrical /instrumentation works	80% of cost of itemised Contract Price as per SN 1B of Price Schedule PartA
	Testing at site	5% of cost of itemised Contract Price as per SN 1B of Price Schedule Part A
	Commissioning & Trial run	10% of cost of itemised Contract Price as per SN 1B of Price Schedule PartA
1C	Ancillary works like approach roads, bridges, compound wall with gates, internal roads, area grading etc.	
	After Completion of each activity	90%
	After commissioning & trial run	10%

2a. Description of various stages of construction of civil structures

Sl. No.	Stages of works	Completion stage	Type of Civil Structures
1	Stage- 1	Completion of Excavation & construction of Foundation including bottom raft/ pile foundation with pile cap, columns etc.	All type of water storage tanks including all type of settling tanks/ basins, chlorination & de-chlorination tanks, sumps of sludge/ filtrate/ effluent pumping stations, open channels etc.
		Completion up to Foundation & Columns/ beams/walls up to plinth level	Pumping stations, sludge pumping stations, filtrate pumping stations disinfection/chlorination building, control rooms, Panel roomsetc.
2	Stage 2	Completion of side walls up to 60% height	All type of water storage tanks including chlorination & de-chlorination tanks, sumps of sludge/ filtrate/ effluent pumping stations, open channels etc.
		Completion of super structures including columns, beams, walls, lintels, roof slabetc.	Pumping stations, sludge pumping stations, filtrate pumping stations disinfection/chlorination building, control rooms, Panel

			roomsetc.
3	Stage 3	Completion of side walls up to 100% height	All type of water storage tanks including chlorination & de-chlorination tanks, sumps of sludge/ filtrate/ effluent pumping stations, open channels etc.
		After completion of all required fittings, e.g. internal electrification, shutters, doors & windows & plasteringetc.	Pumping stations, sludge pumping stations, filtrate pumping stations disinfection/chlorination building, control rooms, Panel roomsetc.
4	Stage 4	Completion of all type of ancillary structures including required interconnection with other units & any other required for completion of the structures.	All type of water storage tanks including chlorination & de-chlorination tanks, sumps of sludge/ filtrate/ effluent pumping stations, open channels etc.
		Completion of ancillary structures roof treatment, plastering, flooring, cable trench, painting, varnishing, apron, drainage etc and any other work required for proper completion of thestructure.	Pumping stations, sludge pumping stations, filtrate pumping stations disinfection/chlorination building, control rooms, Panel roomsetc.

2.1 The Operator shall submit his claim for the price adjustment, if applicable to this contract as per SCC 5.1(3), along with his claim for payment for the work done during the month, and price adjustment will be paid as per formulae stipulated in Schedule 8 – Price Adjustment attached to the Contract.

3. Payment of Design-Build Price(Network)

a. The Operator shall submit to the Design Build Operations Engineer monthly statements of the value of the work completed less the cumulative amount certified previously along with details of measurement of the quantity of works executed in a tabulated form as approved by the Design Build Operations Engineer. The Design Build Engineer will follow respective State's Public Works Department procedures such as measurement, check measurements, approving deviations etc and certify such invoices for payment. Further, a third party QA Consultants will also review invoices, photographic evidence for all the works, more importantly for shuttering, bedding, manholes, depth of cutting etc. that are not visible for future verification; conduct tests where required and certify theinvoices.

- The Operator shall include in the Monthly Statements only such items of works which are described in the _Payment Break-up Schedule' appended at the end of this Schedule 6, provided such items have been completed during the month.
- b. The DesignBuild Operations Engineer shall check the details given in the Operator's monthly statement and within 14 days certify the amounts to be paid to the Operator aftertaking into account any credit or debit for the month in question in respect of materials for the works in the relevant amount and under conditions set forth in para 1.2 above, deductions for advance payments, secured advance, other recoveries, adjustment on account of Liquidated Damages Operations, and other adjustments in terms of the contract and deduction of taxes at source, asapplicable under thelaw.
- c. The value of work executed shall be determined by the Design Build Operations Engineer after due check measurement of the quantities claimed as executed by the Operator, and only such items of works included in the Monthly Statement will qualify for verification/payment if these have been identified as such in the _Payment Break-up Schedule' appended at the end of this Schedule 6. For items of works not covered in the said _Break-up Schedule', payment as per rate quoted and quantity executed shall be verified forpayment.
- d. The value of work executed shall comprise the value of the quantities of the items in the Bill ofOuantitiescompleted.
- e. The value of work executed shall include the valuation of Variations.
- f. The Design Build Operations Engineer may exclude any item certified in a previous certificate or reduce the proportion of any item previously certified in any certificate in the light of later information.
- g. The Operator shall submit his claim for the price adjustment, if applicable to this contract as per SCC 5.1(3)along with his claim for payment for the work done during the month, and price adjustment will be allowed as per formulae stipulated in Schedule8.

4. Payment of Annual Operations and Maintenance Price for treatment of sewage up to the Threshold Sewage Flow (Part B of price schedule) (ForSTP):

- a. Subject to deduction of Liquidated damages for Operation determined in accordance with SCC 5.4, and other provisions of this Contract Agreement and in consideration of the Operator undertaking the implementation of the Project, Owner shall pay, from the Operations Starting Date to the Operator, Annual O&M Price in equal monthly instalments, as determined in accordance with the provisions of this Clause and other relevant provisions of this Contract Agreement. The O&M Prices in respect of Operation and Maintenance services shall be paid for a period of 15 yearsas equated monthly amounts. The monthly payments shall be taken as one twelfth of the Annual Operations and Maintenance Price payable by the Owner to the Operator.
- b. In the event that the occurrence of the Operations Starting Date is delayed due to Owner or Force Majeure events, the Annual O&M Price shall be paid from the date of delayed Operations Start Date till the end of the Term (which shall be extended by the numbers of days of delay) so as to achieve total O&M period of 15years.

5. Payment of Additional Operations and Maintenance Price per MLD (for STP):

- a. Additional Operation and Maintenance Prices shall be paid only in the event the amount of sewage treated by the STP exceeds the specified Threshold Sewage Flow as per the provisions of thisContract.
- b. Subject to the provisions of this Contract Agreement and in the event of the Operator treating sewage in excess of the Threshold Sewage Flow, Owner shall pay on a monthly basis, Additional O&M Prices for each MLD of sewage above the Threshold Sewage Flow level treated and disposed in an environmentally compliant manner, as determined in accordance with the provisions of this Clause and other relevant provisions of this Contract Agreement. The Additional Operation and Maintenance Price stipulated in the contract for the relevant year shall be multiplied with the additional quantity of the Sewage treated and measured at the outfall point for that particularmonth.

6. Payment of O&M Prices for Operations and Maintenance of SewerageNetwork

- a. Owner shall pay O&M prices on a Monthly basis, from the Operations Starting Date to the Operator, as determined in accordance with the provisions of this Clause and other relevant provisions of this Contract Agreement. The Monthly prices in respect of Operations and Maintenance services shall be paid for a period of 15 years one twelfth of the quoted annual O&M prices for the relevant year of operation.
- b. If the scope of O&M services is varied by the Owner owing to variation in the lengths of sewerage lines and number of pumping stations to be operated and maintained by the Operator during any part of the contract period, the Monthly O&M charges payable to the Operator shall be subject to adjustment on the basis of unit O&M prices provided in the Operator's Price Schedule incorporated in Schedule 5 of the Contract.
- c. In the event that the occurrence of the Operations Starting Date is delayed for any reasons, O&M prices shall be paid from the date of commencement of the Operations till the end of the O&M period of 15 years.
- d. O & M price for operation of the IPSs quoted in the Operator's Price Schedule comprises fixed and variable components. The said variable component shall be adjusted on the basis of actual quantity of sewage handled by the respective IPS. The adjusted variable component will be computed by multiplying the quoted Cost of Energy per MLD of sewage pumped (Variable Price) with the actual quantity of sewagehandled.

7. Payment of Electricity Dues

- a. Owner shall assist the Operator on best effort basis in obtaining such electricity required for the implementation of the Project (including Construction Period and Operation Period) and such assistance shall be subject to the terms and conditions as provided in this Clause.
- b. The Parties hereby agree that the Bill for electricity usage by the Sewage Treatment Plant and IPSs (if applicable) during the Operations Period (the —Electricity Dues®), shall be paid by the Operator to the relevantutility.

The Operator shall note that Paragraphs 8, 8.1, 8.2, & 8.3of this Schedule shall be applicable in respect of payment of O&M prices for Sewerage Network only if operation of an IPS is included in the scope of work.

8. Price adjustment for EnergyConsumption

Owner shall pay O&M prices to the Operator subject to adjustments as per following sub-paragraphs. Adjustment shall not be made for variation in Electricity Tariff or cost of Diesel used in DG set for power consumption in excess of the Guaranteed Energy Consumption applicable for the treated level of effluent for STP and as applicable for respective IPSs.

8.1 Adjustment for Variation in ElectricityTariff

O&M prices shall be subject to adjustment on account of variation in the Electricity Tariff during the O&Mperiodwithreferenceto_BaseRateofElectricityTariff*specifiedatthetimeofinvitationofbids, namely INR6.50 per KWh. The said adjustment shall be determined on the basis of the actual electricity consumption and the Tariff evidenced by the Electricity bills paid by the Operator to the Electricity Utility Company, subject to the followingprovisions:

- (a) Variation shall be limited to the Guaranteed Energy Consumption applicable for the level of effluent treated by STP, and for the level of effluent pumped by the respective IPSs during thequarter.
- (b) Guaranteed Energy Consumption for the actual level of effluent handled by the STP and by the IPS(s) if any will be calculated based on the energy consumption/MLD for the relevant year of the O&M period as quoted in the Operator's Price Schedule incorporated in Schedule 5 of theContract.

The variation applicable as per this sub-paragraph 8.1 shall be claimed by the Operator on Quarterly basis.

8.2 Determination of cost of Diesel used in DGset

The Operator shall use back-up power supply from the DG set referred to in the preceding sub-paragraph during the period power supply from the Electricity Utility Company is not available. The DG set which shall be equipped with standard accessories will inter alia record (i) energy supplied/generated by it and (ii) total duration for which it was operated in a month/quarter. Cost of Diesel incurred by the Operator on account of energy obtained from the back-up power supply unit shall be determined asunder:

- a. Operator's representative and the Design Build Operations Engineer shall jointly take the readings from the meters and gauges (sealed jointly by them at the commencement of the O&M period) of DG set every month to arrive at the total number of energy units (KWh) obtained from the back-up power supplyunit.
- b. Number of energy units (KWh) obtained from the back-up power supply unit during the month determined as per (a) above shall, however, be adjusted so that the "adjusted units of back-up energy supply" shall not exceed the Guaranteed Energy Consumption applicable for the level of effluent treated by STP, and for the level of effluent pumped by the respective IPSs during the month minus units of energy (KWh) obtained during the month from the Electricity Utility Company as evidenced by the Bill of the Utility Company for the correspondingmonth.

- c. Rated specific fuel consumption of the DG set specified by the Manufacturer in its Specifications will be adopted for determining the estimated diesel consumption during the month for producing the adjusted units of back-up energysupply.
- d. Cost of estimated Diesel consumption in a month for producing the _adjusted units of back-up energy supply' shall be based on the price of diesel prevailing at mid-point of the month in IOC or HPCL's retail outlets in the cities where STP and each IPS is installed. Cost figures of three months shall be added to arrive at the Cost of Diesel consumption in aquarter.

8.3 Adjustment in O&M Price for energy taken from the back-up power supplyunit

O&M prices quoted in the Operator's Price Schedule incorporated in Schedule 5 take into account energy requirements of the STP and each IPS being met fully from power supplied by the Electricity Utility Company. Compensation payable to the Operator for Energy supply taken from an alternate source, namely the back-up power supply Unit shall be corrected asunder:

Adjustment in quarterly O&M price = Cost of Diesel consumption in a quarter determined in accordance with sub-paragraph 8.2 (d) above **minus** _adjusted units of back-up energy supply determined determined as persub-paragraph 8.2 (b) as applicable for the quarter multiplied by the _BaseRate of Electricity Tariff.

The variation in O&M price applicable as per sub-paragraphs 8.2 and 8.3 shall be claimed by the Operator onQuarterlybasis.

9. Right towithhold:

The Design-Build-Operations Engineer / Owner may refuse to approve any such payment, because of subsequently discovered evidence as a result of subsequent inspections or tests, nullify any such payment previously approved and pay to such extent as may be necessary in the opinion of the Design Build Engineer because (a) the work is defective (b) third party claims have been filed or there is reasonable evidence indicating probability of such claims (c) of the Operator's failure to make payment properly to sub-contractors or for labor, materials or equipment (d) of damage to another Operator or to the property of others caused by the Operator (e) of the Operator's neglect or unsatisfactory proceeding of the work (f) Operator owes a liability or a sum to Owner.

When the grounds for withholding payments are removed, payments shall be made for amounts withheld to the extent the Operator is entitled to payment.

FOR NETWORK

PAYMENT BREAK UP SCHEDULE OF CIVIL WORKS (EXECUTION) NOTE: THE FOLLOWING IS A TENTATIVE BREAKUP AND SHOULD BE FINALISED BY AS PER REQUIREMENT

PART – I, GRAVITY SEWERS LAYING OPEN CUT METHOD

Sl. No.	Description	Component wise Percentage payment per linear meter
(A)	PROVIDING SEWER BY OPEN EXCAVATION	
1	Approval of Design & Drawing	2%
2	Dewatering where required, barricading, traffic diversion, Excavation, (excluding back filling), Timbering/Sheet piling, Bedding of pipes, Supply, laying & jointing of pipes	60%
3	Manholes	10%
4	Interconnecting of newly laid sewer with existing sewerage network if required, otherwise that percentage will be givenafter reinstatement of road.	3%
5	Back filling, disposal of surplus earth and Temporary reinstatement of roads	5%
6	Temporary shifting and restoration of water mains/ sewer lines & Telephone lines/ cables and other utilities	5%
	Sub-Total(A)	85%
(B)	TESTING & COMMISSIONING	
1	Sectional Testing	5%
2	Final Testing & Commissioning sewer	10%
	Sub: Total (B)	15%
_	Grand Total A+B	100%

PARTII SUPPLY &LAYING OF RISING MAIN BY OPEN CUTMETHOD

Sl.	Description	Component wise
No.		Percentage payment per linearmeter
(A)	SUPPLY & LAYING OF RISING MAIN BY OPEN CUT METHOD	
1	Approval of Design & Drawing	2%
2	Supply & Laying of rising main including excavation laying jointing etc. all complete.	70%
3	Supply & Fixing of sluice valve and air valves	10%
4	Refilling of trenches with full compaction	3%
5	Disposal of surplus earth including side cleaning including temporary restoration of roads etc.	5%
	Sub-Total(A)	90%
(B)	TESTING & COMMISSIONING	
1	Final Testing & Commissioning sewer	10%

	Sub: Total (B)	10%
	Grand Total A+B	100%

PARTIII SEWAGE PUMPINGSTATION

I. CONSTRUCTION OF WET WELL BY WELL SINKINGMETHOD

i	Approval of design & drawing	3%
ii	Initial open excavation	1%
iii	Erection & fixing of cutting shoe	5%
iv	Construction of well staining and its sinking up to 50% depth BGL	25%
-	Construction of well staining & sinking up to 30% depth BGL Construction of well staining & sinking up to 100% depth BGL	26%
vi	Plugging of well, boulder filing etc.	5%
VI	R.C.C. work in bottom of well including bottom finishing with required	5%
vii	slopes with cement concrete.	3%
viii	Walkway and plate form	5%
ix	Beam, column including fixing of gantry girder	7%
X	Stair case, M.S. ladder, grill & other miscellaneous work	3%
xi	water tightness test	5%
xii	After commissioning & trial rum	10%
	Total	100%
II.	SCREENCHANNELS	
i	Approval of design & drawing	2%
ii	Construction of supporting columns	5%
iii	Constructions of base slab	18%
iv	Construction of side walls including partition wall	25%
v	Interconnection with incoming gravity sewer	5%
vi	Construction of Walkway, plate form and RCC stair case for accessibility	30%
vii	water tightness test	5%
viii	After commissioning & trial rum	10%
VIII	Total	100%
iii.	VALVECHAMBER	100 / 0
i	Approval of design & drawing	3%
ii	Initial open excavation	2%
iii	M-15 grade concrete	5%
iv	Construction of RCC Raft	20%
v	Construction of RCC side walls	35%
vi	Construction of cover blocks.	10%
vii	Supply and fixing of M.S. plate form for operation of sluice valve & other miscellaneous work	10%
viii	water tightness test	5%
ix	After commissioning & trial rum	10%
IX	Total	10%
iv.	INLETCHAMBER	100 %
17.	I LLL I CALIFICATION	
i.	Approval of designs and drawings	3%
ii.	Excavation	2%
iii.	M15 grade concrete	5%
a	Construction of Raft footing/ pile foundation	20%
b	Construction of RCC side walls	35%
c	Interconnection with incoming sewer	5%
-		

	Construction of walkway, plateform. MS ladder/Stair case for	15%
d	accessibility	
e	water tightness test	5%
f	After commissioning & trial rum	15%
	Total	100%
v.	DISTRIBUTIONCHAMBER	
i	Approval of design & drawing	3%
ii	Initial open excavation	2%
iii	M-15 grade concrete	10%
iv	Construction of RCC foundation f	25%
V	Construction of RCC side wall	35%
vi	water tightness test.	10%
vii	After commissioning & trial rum	15%
	Total	100%
vi.	MISC.BUILDINGS	
i.	Approval of designs and drawings	2%
ii.	Excavation	2%
iii.	Sub Structure & Super structure	
a	Raft footing/ pile foundation/footing	7%
b	Wall up to plinth level including plinth beam	3%
С	Wall up to lintel level including lintel beam	10%
d	Wall up to slab level	5%
<u>e</u>	Roof slab	10%
iv.	Doors / Windows/Ventilators/Rolling shutter	20/
a	Supply at site	3%
b	Fixing in position	2% 5%
V	Flooring/ cable trunk	5%
vi viii	Plastering Painting/ varnishing	<u>5</u> %
ix	Water supply & Sanitary fittings.	12.50%
X	Stair case	6%
xii	Internal electrification.	12.50%
xiii	Commissioning including site clearance & Misc. finishing items	10%
	Total	100%
ART-	IV ROAD REINSTATEMENT	
	Bituminous Roads	
	1. Up to WBM /WMMlevel	55%
	2. WBM to load bearing crustlevel	35%
	3. Testing of road after two yearsmaintenance	10%
R	Cement Concrete Roads	2 3 7 3
D.		
	1. Up to BOElevel	15%
	2. Up to M 10 grade BaseConcrete	30%
	3. Up to finished level with M20 grade cementconcrete	45%
	4. Testing of road after two yearsmaintenance	10%
~		1070
C.	Interlocking tiles of Cement concrete blocks	

1. 90% Payment will be released only against completed part of BOE roads on squaremeter basis & rest 10% after two yearsmaintenance.

D. Brick on edge (BOE)Roads

1. 90% Payment will be released only against completed part of BOE roads on squaremeter basis & rest 10% after testing of roads after two yearsmaintenance.

BREAK UP OF PAYMENT FOR ELECTRO MECHANICAL WORKS

	Total	100%
iii.	Amount to be paid after commissioning and three months of trial run	10%
ii.	Payment to be made after testing at Site	5%
i.	Payment to be made against supply & installation	85%

Signature of OperatorSignature of Engineer:Name of OperatorName of EngineerRubber stamp with DesignationDesignationDateDatePlace :Place :

Schedule 7 LIQUIDATED DAMAGES - OPERATIONS

FOR A CONTRACT

TO (i) DESIGN AND BUILD SEWAGE TREATMENT PLANT OF CAPACITY 16 MLD INCLUDING MAIN PUMPING STATION AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; (ii) SURVEY, REVIEW THE DESIGNS, REDESIGN WHERE NECESSARY, AND BUILD REMAINING WORK OF NEW UNDERGROUND SEWERAGE NETWORK OF ABOUT 67 KM LENGTH INCLUDING TRENCHLESS, INCLUDING SURVEY, DESIGN, CONSTRUCTION OF 2 NOS. INTERMEDIATE PUMPING STATIONS AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; AND (iii) OPERATION & MAINTENANCE OF THE COMPLETE WORKS OF SEWAGE TREATMENT PLANT, SEWERAGE NETWORK AND PUMPING STATIONS FOR A PERIOD OF 15 YEARS AT BUXAR TOWN, STATE OF BIHAR, INDIA.

ARTICLE1. Liquidated Damages (Operations) for STP

Liquidated Damages (GC Section 5.4)

- In case the Operator fails to meet the technical standards more specifically towards the quality of the treated sewage, the Operator shall pay to the owner Liquidated Damages amounting to INR.60,000/-per day of occurrence subjected to a maximum limit of Performance Security amount available with the owner at the time of occurrence.
- Applicability of the Liquidated Damages shall be determined based on the weekly monitoring report of the quality of the treated effluent, submitted by the nominated Laboratory, namely.Bihar State Pollution Control Board, Patna. The said Laboratory will test the samples [minimum 3 grab samples representative of different flow conditions (quantum and quality wise) in the day] of the treated effluent drawn every week jointly by the Owner and the Operator and the results of the test reports shall be binding on both theparties.
- 3) If any of the grab samples of the effluent so tested fails to meet with the CPCB /State PCB standards stipulated in the Contract, Liquidated Damages as stated herein above shall be deducted from the O & M payments due to the Operator for all the seven days of theweek.
- The Operator shall maintain the STP for treating the sewage without any interruption by ensuring timely measures for preventive maintenance. However, if the STP is unavailable for treating the sewage for a period exceeding 24. Hours for reasons attributable to the Operator, Liquidated Damages shall be levied by the Owner at the rate of INR 30,000/per day or part of the day for the period the STP is not available beyond the allowed time of 24Hours as referred to above for repair/rectification. The Liquidate Damages shall apply over and above the costs and compensation which shall be reimbursed by the Operator in case such costs/compensations are required to be paid by the Owner to the affected people and parties in the effluent discharge area.

ARTICLE2. Liquidated Damages (Operations) forNetwork

1 Liquidated Damage (GC Section 5.4)

In case the Operator fails to meet the Performance Standards listed in the Table below, payments due to the Operator shall be subject to deduction on account of liquidated damages for defaults exceeding the Acceptable Limits. Such deductions shall be over and above the costs and compensation that might be required by the Owner to pay to the affected people and parties in the area where O&M of the sewerage network and Pumping Stations has been entrusted to the Operator.

—Acceptable Limit is the permissible number of instances of defaults or non-adherence to a particular Set of Performance Standardsduring the Quarter for which payment has been claimed by the Operator.

The Operator shall be required to meet all of the Performance Standards as specified herein below. He shall ensure that defaults from compliance with the said Standards shall not exceed the Acceptable Limit; otherwise Liquidated damages as specified herein shall be applicable.

Performance set	Description of performance set	Acceptable limit	Reduction in payment as% of quarterly O&M Charges	Performance Standard
Set A	Sewerage Network Pipeline Breakages	1 per month / 50 km	1% of the quarterly payments for each default exceeding the Acceptable Limit	Sewer Network pipeline breakages that are not repaired within 24 hours (for sewers up 800 mm dia) and 48 hours (for all higher dia) of their being reported, will be considered asBreakages'.
Set B	Chokes, Blockages and	1 per month / 10 km length	Do	Rectify Chokes / blockages within 24 hours of reporting / complaint / identification.
Set C	Pumping Stations	1 per month	Do	Instances of failure to maintain optimum wet well levels of pumping stations and or delay in recording wet well levels.
Set D	Pumping efficiency	2 per month	Do	Decrease in pumping efficiency by more than 10 % from the level as determined by Design Build Operations Engineer

Performance set	Description of performance set	Acceptable limit	Reduction in payment as% of quarterly O&M Charges	Performance Standard
Set E	Overflow from Pumping Station	1 per month	Do	No overflow shall be allowed from the pumping station.
Set F	Replacement of Manhole Covers	1 per month / 10 km	Rs 500 per number of covers not replaced in 48 hours	Replace damaged or stolen manhole covers immediately. Max 24 hours.

Schedule 8

Price Adjustment

For A Contract

TO (i) DESIGN AND BUILD SEWAGE TREATMENT PLANT OF CAPACITY 16 MLD INCLUDING MAIN PUMPING STATION AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; (ii) SURVEY, REVIEW THE DESIGNS, REDESIGN WHERE NECESSARY, AND BUILD REMAINING WORK OF NEW UNDERGROUND SEWERAGE NETWORK OF ABOUT 67 KM LENGTH INCLUDING TRENCHLESS, INCLUDING SURVEY, DESIGN, CONSTRUCTION OF 2 NOS. INTERMEDIATE PUMPING STATIONS AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; AND (iii) OPERATION & MAINTENANCE OF THE COMPLETE WORKS OF SEWAGE TREATMENT PLANT, SEWERAGE NETWORK AND PUMPING STATIONS FOR A PERIOD OF 15 YEARS AT BUXAR TOWN, STATE OF BIHAR, INDIA.

PRICE ADJUSTMENT FOR DESIGN BUILD PRICE

1.1 For the purpose of Price Adjustment the following definition/terms shall be applicable.

Base Date: For the purpose of Price Adjustment Clause, _Base Date' shall be the date 28 days prior to the deadline for submission of bids for the contract.

R = Total value of work done during the month. It would include the amount of secured advance for materials paid for (if any) during the quarter, less the amount of the secured advance recovered, during the quarter. It will exclude value for works executed under variations for which price adjustment will be worked separately based on the terms mutually agreed.

Weightages for labor and various materials to be used in the Price Adjustment formulas laid down in this Schedule 8 shall be based on the figures quoted by the Operatoras a part of its bid under the Schedule of Adjustment Data (in the Appendix to Bid), and as accepted by the Owner.

12 For Sewage TreatmentPlant

The amounts payable to the Operator towards Part A (STP) of the price schedule shall be adjusted for rises or falls in the cost of labour, goods and other inputs to the Design Build Services, by the addition or deduction of the amounts determined by the formulae prescribed in this Sub-Clause. To the extent that full compensation for any rise or fall in costs is not covered by the provisions of this or other Clauses, the Accepted Contract Amount shall be deemed to have included amounts to cover the contingency of other rises and falls incosts.

1.2.1 Local currency (INR)

Adjustment of Price for Labour component

(i) Price adjustment for increase or decrease in the cost due to labour shall be paid in accordance with the following formula:

$$V_L = 0.85 \times W_L \times R \times (L_i - L_o)/L_o$$

- V_L = increase or decrease in the cost of work during the month under consideration due to changes in rates for local labour.
- L_o = the consumer price index for industrial workers, Biharentre as on the Base Date as published by LabourBureau, Ministry of Labour& Employment, Government of India.
- L_i = The average consumer price index for industrial workers, Bihar centre for the month under consideration as published by Labour Bureau, Ministry of Labour& Employment, Government ofIndia.
- W_L = Weightage for Labour Component

¹ Index numbers are available in the website http://labourbureau.nic.in/indnum.htm

Adjustment of Price for Local materials

(ii) Price adjustment for increase or decrease in cost of local materials other procured by the Operator shall be paid in accordance with the following formula:

$$V_m = 0.85 x W_M x R x (M_i - M_o)/M_o$$

- V_m = Increase or decrease in the cost of work during the month under consideration due to changes in rates for local materials.
- $M_{\rm o}$ = The all India average wholesale price index (all commodities) for the base date, as published Economic Advisor to the Government of India, Ministry of Commerce and Industry..
- M_i = The all India average wholesale price index (all commodities) for the month under consideration as published by Economic Advisor to the Government of India, Ministry of Commerce and Industry.
- W_M= Weightage for Local Materials

13 For SewerageNetwork

The amounts payable to the Operator towards Part D (Network) of the price schedule shall be adjusted for rises or falls in the cost of labour, goods and other inputs to the Design Build Services, by the addition or deduction of the amounts determined by the formulae prescribed in this Sub-Clause. To the extent that full compensation for any rise or fall in Costs is not covered by the provisions of this or other Clauses, the Accepted Contract Amount shall be deemed to have included amounts to cover the contingency of other rises and falls incosts.

1.3.1 Local currency(INR)

Adjustment of Price for Labour component

(i) Price adjustment for increase or decrease in the cost due to labour shall be paid in accordance with the following formula:

$$V_L = 0.85 \times P_1/100 \times R \times (L_i - L_0)/L_0$$

- V_L = increase or decrease in the cost of work during the month under consideration due to changes in rates for local labour.
- L_o = the consumer price index for industrial workers, Biharcentre as on the Base Date as published by Labour Bureau, Ministry of Labour& Employment, Government of India.
- L_i = The average consumer price index for industrial workers, Biharcentre for the month under consideration as published by Labour Bureau, Ministry of Labour& Employment, Government of India.
- P_1 = Percentage of labour component of the work.

Adjustment of Price for Cement component

¹ Index numbers are available in the website http://labourbureau.nic.in/indnum.htm

(ii) Price adjustment for increase or decrease in the cost of grey cement procured by the contractor shall be paid in accordance with the following formula.

$$V_c = 0.85 \text{ x P}_c/100 \text{ x R x } (C_i - C_o)/C_o$$

- V_c = Increase or decrease in the cost of work during the month under consideration due to changes in the rates for cement
- C_o = The all India wholesale price index 2 for grey cement for the Base date as published by the Office of the Economic Advisor to the Govt. of India, Ministry of Commerce and Industry
- C_i = The all India average wholesale price index for grey cement for the month under consideration as published by the Office of the Economic Advisor to the Govt. of India, Ministry of Commerce and Industry
- P_c = Percentage of cement component of the work

Adjustment of Price for Steel component

(iii) Price adjustment for increase or decrease in the cost of steel procured by the Contractor shall be paid in accordance with the following formula:

$$V_s = 0.85 \times P_s/100 \times R \times (S_i - S_o)/S_o$$

- V_s = Increase or decrease in the cost of work during the month under consideration due to changes in the rates for steel
- $S_{\rm o}$ = The all India average wholesale price index for steel rebars for the Base Date as published by the Office of the Economic Advisor to the Govt. of India, Ministry of Commerce and Industry
- S_i = The all India average wholesale price index for steel rebars for the month under consideration the Office of the Economic Advisor to the Govt. of India, Ministry of Commerce and Industry
- P_s = Percentage of steel component of the work

Note: For the application of this clause, index of rebars has been chosen to represent steel group.

Adjustment of Price for Bitumen component

(iv) Price adjustment for increase or decrease in the cost of bitumen shall be paid in accordance with the following formula:

$$V_b = 0.85 \text{ x } P_b/100 \text{ x } R \text{ x } (B_i - B_o)/B_o$$

- V_b = Increase or decrease in the cost of work during the month under consideration due to changes in the rate for bitumen.
- B_{o} = The average official retail price of bitumen at the IOC depot at Patna, Biharon the Base date

- B_i = The average official retail price of bitumen at IOC depot at Patna, Biharfor the month under consideration.
- P_b = Percentage of bitumen component of the work.

Adjustment of Price for POL (fuel and lubricant) component

(v) Price adjustment for increase or decrease in cost POL (fuel and lubricant) shall be paid in accordance with the following formula:

$$V_f = 0.85 \text{ x } P_f / 100 \text{ x } R \text{ x } (F_i - F_o) / F_o$$

- V_f = Increase or decrease in the cost of work during the month under consideration due to changes in rates for fuel and lubricants.
- F_o = The average official retail price of High Speed Diesel (HSD) at the existing consumer pumps of IOC at Patna, Bihar on the Base Date
- F_i= The average official retail price of HSD at the existing consumer pumps of IOC at Patna, Biharfor the month underconsideration.
- P_f = Percentage of fuel and lubricants component of the work.

Note: For the application of this clause, the price of High Speed Diesel oil has been chosen to represent fuel and lubricants group.

Adjustment of Price for Plant and Machinery Spares component

(vi) Price adjustment for increase or decrease in the cost of plant and machinery spares procured by the Contractor shall be paid in accordance with the following formula:

$$V_p = 0.85 \text{ x } P_p/100 \text{ x } R \text{ x } (P_i - P_o)/P_o$$

- V_p = Increase or decrease in the cost of work during the month under consideration due to changes in the rates for plant and machinery spares
- P_o = The all India average wholesale price index for Construction machinery for the Base date as published by the Office of the Economic Advisor to the Govt. of India, Ministry of Commerce and Industry
- P_i = The all India average wholesale price index for Construction machinery for the month under consideration as published by the Office of the Economic Advisor to the Govt. of India, Ministry of Commerce and Industry
- P_p = Percentage of plant and machinery spares component of the work

Note: For the application of this clause, index of Heavy Machinery and Parts has been chosen to represent the Plant and Machinery Spares group.

Adjustment of Price for Other materials

(vii) Price adjustment for increase or decrease in cost of local materials other than cement, steel, bitumen and POL procured by the contractor shall be paid in accordance with the followingformula:

$$V_m = 0.85 \text{ x P}_m/100 \text{ x R x } (M_i - M_o)/M_o$$

- $V_{\rm m}$ = Increase or decrease in the cost of work during the month under consideration due to changes in rates for local materials other than cement, steel, bitumen and POL.
- M_o = The all India average wholesale price index (all commodities) for the base date, as published by the Office of the Economic Advisor to the Govt. of India, Ministry of Commerce and Industry, New Delhi.
- M_i = The all India average wholesale price index (all commodities) for the month under consideration as published by the Office of the Economic Advisor to the Govt. of India, Ministry of Commerce and Industry, New Delhi.
- P_m = Percentage of local material component (other than cement, steel, bitumen and POL) of the work.

Schedule 9

SCHEDULE OF PERFORMANCE GUARANTEE

For A Contract

TO (i) DESIGN AND BUILD SEWAGE TREATMENT PLANT OF CAPACITY 16 MLD INCLUDING MAIN PUMPING STATION AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; (ii) SURVEY, REVIEW THE DESIGNS, REDESIGN WHERE NECESSARY, AND BUILD REMAINING WORK OF NEW UNDERGROUND SEWERAGE NETWORK OF ABOUT 67 KM LENGTH INCLUDING TRENCHLESS, **INCLUDING** SURVEY. DESIGN. CONSTRUCTION OF NOs. INTERMEDIATEPUMPING STATIONS AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; AND (iii) OPERATION & MAINTENANCE OF THE COMPLETE WORKS OF SEWAGE TREATMENT PLANT, SEWERAGE NETWORK AND PUMPING STATIONS FOR A PERIOD OF 15 YEARS AT BUXAR TOWN, STATE OF BIHAR, INDIA.

FORM OF PERFORMANCE GUARANTEE

	[Bank's Name, and Address of Issuing Branch orOffice	
Beneficiary: [Name and Address of Owner]		
Date:		
PERFORM	ANCE GUARANTEENO.:	
entered into	eninformedthat[name of Bidder] (hereinafter called —the Bidder) h ContractNo[reference number of thecontract]datedwi ning a contract to design, build, refurbish and operate a Sewerage Treatment Plant and etworkin[Name ofLocation](hereinafter called -the Contract).	
Furthermore guarantee is	, we understand that, according to the conditions of the Contract, a performance required.	
payyouanyst ()[an written state	inftheOperator,we	
This guarant	ee shall expire no later than the earlier of:	
(a)	six months after the End Date, as defined in the Contract;or	
(b)	six months after the date of termination of the Contract pursuant to itsterms.	
Consequentlon or before	y, any demand for payment under this guarantee must be received by us at this office that date.	
-	ee is subject to the Uniform Rules for Demand Guarantees, (URDG) 2010 Revision No. 758 except that the supporting statement under Article 15(a) is herely	
Yours truly,		
[Name of Bo	nk]	
Authorised S	 Signature	

FORM OF BANK GUARANTEE - ADVANCE PAYMENT

[Name of Contract]

To: [Name and address of Owner]

Dear Ladies and/or Gentlemen,

We refer to the Contract Agreement (—the Contract|) signed on [date] between you and [name of Operator] (—the Operator|) concerning the Services set out in the Contract to Design, Build, Refurbish and Operate a Sewage Treatment Plant and a Sewerage Network.

Whereas, in accordance with the terms of the Contract, the Owner agreed to pay or cause to be paid to the Operator an advance payment in the amount of [number] percent (%) of the Contract Price for the Design-Build, Refurbish, Commission, Operate and Maintaining STP and Sewerage Network for 15 years, namely a payment of: [amount of foreign currency in words], [amount in figures], and [amount of local currency in words], [amount infigures].

By this letter we, the undersigned, [name of Bank], a Bank (or company) organised under the laws of [country of Bank] and having its registered/principal office at [address of Bank], do hereby jointly and severally with the bidder irrevocably guarantee repayment of the amounts upon the first demand of the Owner without cavil or argument in the event that the bidder fails to commence or fulfil its obligations under the terms of the Contract, and in the event of such failure, refuses to repay all or part (as the case may be) of the advance payment to the Owner.

Provided always that the Bank's obligation shall be limited to an amount equal to the outstanding balance of the advance payment, taking into account such amounts that have been repaid by the Bidder from time to time in accordance with the terms of payment of the Contract as evidenced by appropriate shipping documents or paymentscertificates.

This Guarantee shall remain in full force from the date upon which the advance payment is received by the bidder until the date upon which the bidder has fully repaid the amount is advanced to the Owner in accordance with the terms of the Contract. At the time at which the outstanding amount isnil, this Guarantee shall become null and void, whether the original is returned to us or not.

Any claims to be made under this Guarantee must be received by the Bank during its period of validity.

This guarantee is subject to the Uniform Rules for Demand Guarantees (URDG) 2010 Revision, ICC Publication No. 758, except that the supporting statement under Article 15(a) is hereby excluded.

Yours truly,

[Name of the Bank] & Authorized Signature

Schedule10

TECHNICAL SPECIFICATIONS FOR CONSTRUCTION AND OPERATION AND MAINTENANCE PHASE^{xvii}

For A Contract

TO (i) DESIGN AND BUILD SEWAGE TREATMENT PLANT OF CAPACITY 16 MLD INCLUDING MAIN PUMPING STATION AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; (ii) SURVEY, REVIEW THE DESIGNS, REDESIGN WHERE NECESSARY, AND BUILD REMAINING WORK OF NEW UNDERGROUND SEWERAGE NETWORK OF ABOUT 67 KM LENGTH INCLUDING TRENCHLESS, **INCLUDING** SURVEY, DESIGN, CONSTRUCTION OF 2 NOs. INTERMEDIATEPUMPING STATIONS AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; AND (iii) OPERATION & MAINTENANCE OF THE COMPLETE WORKS OF SEWAGE TREATMENT PLANT, SEWERAGE NETWORK AND PUMPING STATIONS FOR A PERIOD OF 15 YEARS AT BUXAR TOWN, STATE OF BIHAR, INDIA.

FOR STP

GENERAL

The 16 MLD capacity sewage treatment plant to be Designed, Build, Tested and Commissioned by the Operator / Operator shall comply with the guidelines contained in —ManualonSewerageandSewageTreatment||LatestEditionpublishedbytheCentralPublic |
Health & Environmental Engineering Organization (CPHEEO), Ministry of Urban Development, Government of India. The Technical Standards and Specifications contained in this contract shall be read along with the following standard specifications (latest versions) published by the Bureau of Indian Standard listed below:The list is not exclusive and the operator shall be responsible to follow the appropriatestandards:

- i) IS 6280 1971 SewageScreens
- ii) IS 8413 1982 Biological Treatment Equipment Part II and itsmodifications
- iii) IS 10037 Part I 1981 & Part II & III 1983 Sludge dewateringequipments
- iv) IS 10261 Requirements for settling tank for wastewater
- v) IS 105533 Part I, II, III ChlorinationPlants
- vi) IS 5600 1970 Sewage and DrainagePumps
- vii) IS 6279 1971 Grit Removaldevices

Documents Comprising the Technical Standards Appendix

The Technical Standards Appendixconsists of Technical Specification to be followed for during Construction of Sewage treatment Plant, and other ancillary/allied works for all Civil, Mechanical, Electrical, Instrumentation required to be executed under this Contract. Notwithstanding to the said specification, the bidder is instructed the adopt and follow necessary standard and approved Codes/specification wherever required for fulfillment of all the works under this contract.

Supplementing the General Conditions and Design-Build or Operating Services Appendix

The Technical Standards specified in Schedule 10 shall be read along with the GCC / SCC and Design-Build and Operations Services Appendices for the purpose of providing greater specificity of the technical standards which the Bidder is required to meet.

Design-Build or Operations Services Appendix Description

The descriptions contained in the Technical Standards Appendix Chart entitled, -Description of Service are for the convenience of the Bidder and do not supersede the actual wording of the Design-Build and Operations Services Appendices.

General Quality Standards

The term —General Quality Standard means a standard of performance which,

- (a) is competent, efficient, economical and in accordance with internationally accepted techniques used in the sewer disposal and civil works construction industries;
- is in accordance with professional engineering, accounting and consulting standards, as applicable, recognized by national or international professional bodies;
- (c) is in accordance with sound management, commercial, technical, design and engineering practices;
- (d) employs appropriate technology and safe and effective equipment, machinery and methods;
- (e) is in accordance with national and local standards and codes in the Owner's Country;
- (f) protects the interests of the Authorities;
- (g) is in accordance with the ApplicableLaw;
- (h) is in accordance with the technical specifications and design standards of the Owner as provided to the Bidder;
- (i) is in accordance with the applicable Environmental Assessment and Environmental Management and Mitigation Plan; and
- (j) is in accordance with the Design-Build Documents as approved by the Owner.

In the event of any conflict or inconsistency between any standards that comprise the General Quality Standard, local and national standards in the Owner's Country shall prevail over international standards.

The Operator shall, at all times, carry out the Services in accordance with the Technical Standards as specified and, where a specific technical standard of quality of performance has not been specified, the Bidder shall perform the Services to the standard of —General Quality Standardsl.

If the Owner is subjected to fines or penalties as a result of the operator's breach of these Technical Standards, such fines or penalties shall be paid by the Bidder

Design-Build Services

In respect of the Design-Build Services, the operator shall ensure that the design of the STP is prepared by qualified designers who are professionally recognized to design the Sewage Treatment Plant and alliedservices.

The Operator warrants that the operator and its designers have the experience and capability necessary for the design.

The offers shall be based on the operator's own design and operating philosophy which is to be based on the selected modern treatment technologies and should be within the overall framework and guidelines specified in the bid document and its specifications. The bidder's design for the entire facility shall be such that the project shall

- Require minimum landspace
- Require minimum energy for treatment of sewage
- Generates treated effluent that can be recycled

Planning of the entire system should be done in such a manner so as to optimize capital and operational costs of treatment of sewage and maintenance of the Plant on whole on sustainable basis.

The design submitted by the operator shall be proof checked by qualified Engineering Institute (Approved by the DBO Engineer), for which the charges shall be borne by the operator. The delay in checking designs by the third party as above shall be treated as the delay on the part of the operator for operation of the tender clause.

CIVIL WORKS

1 Specific Civil/Structural WorkRequirement

1.1 DesignSubmissions:

Complete detailed design /hydraulic calculations & drawings of foundations and superstructure together with general arrangement drawings and explanatory sketches shall be submitted to the Owner. Separate calculations for foundations or superstructures submitted independent of each other shall be deemed to be incomplete and will not be accepted. Though no GA drawings of all units are required along with the bid, a schematic layout /GAD shall be submitted along with the bid. The design considerations described herewith establish the minimum basic requirements of plain and reinforcement concrete structures, masonry structures and structural steel works. However, any particular structure shall be designed for the satisfactory performance of the functions for which the same is being constructed. The Operator shall also take care to check the stability ofpartly.

1.2 DesignStandards

All designs shall be based on the latest International or Indian Standard (IS) Specifications or Codes of Practice. The design standards adopted shall follow the best modern engineering practice in the field based on any other international standard or specialist literature subject to such standard reference or extract of such literature in the English language being supplied to and approved by the Owner or Owner's Representative. In case of any variation or contradiction between the provision of the IS Standards or Code and the specifications given with the submitted bid document, the provision given in the Specification shall be followed.

1.3 DesignLoadings

All buildings and structures / underground structures shall be designed to resist the worst combination of the following loads/stresses under test and working conditions these include dead load, live load, wind load, seismic load, stresses due to temperature changes, shrinkage and creep in materials, dynamic loads and uplift pressure.

i. Dead Load: This shall comprise all permanent construction including walls, floors, roofs, partitions, stairways, fixed service equipment and other items of machinery. In estimating the loads of process equipment all fixtures and attached piping shall be included, but excluding contents shall be considered. The following minimum loads shall be considered in design of structures:

S.No	Parameter	Load
1	Weight of water	10.0 KN /m3
2	Weight of soil (irrespective of strata available at site and type of soil used for filling etc) However, for checking stability against uplift, actual weight of soil as determined by field test shall beconsidered	20.0 KN/m3
3	Weight of plain concrete	24.0 KN/m3
4	Weight of reinforced concrete	25.0 KN/m3
5	Weight of brickwork (exclusive of plaster)	22.0 KN/m3
6	Weight of plaster to masonry surface	18.0 KN/m3
7	Weight of granolithic terrazzo finish or rendering screed, etc	24.0 KN/m3
8	Weight of sand (filter media)	25.0 KN/m3
9	Roof Treatment	25.0 KN/m3
10	Brick bat coba for toilet filling	20.0 KN/m3

ii. **Live Load:** Live loads shall be in general as per IS 875. However, the following minimum loads shall be considered in the design of structures.

S.No	Location	Live Load

1	Floor supporting Pumping Machinery	1000 kg/sq.m
2	Storage, Maintenance Bay, Air Blower	750 kg/sq.m
3	Platform, Staircase, Corridors, Walkways	500 kg/sq.m
4	Toilet	200 kg/sq.m
5	Roof Slab	150 kg/sq.m

In the absence of any suitable provisions for live loads in IS Codes or as given above for any particular type of floor or structure, assumptions made must receive the approval of the Owner's Representative prior to starting the design work. Apart from the specified live loads or any other loads due to material stored any other equipment load or possible overloading during maintenance or erection/construction shall be considered and shall be partial or full whichever causes the most critical condition.

- iii. Wind Load: Wind loads shall be as per IS: 875- 2002Part-III.
- iv. **Dynamic Load:** Dynamic loads due to working of plant items such as pumps, blowers, compressors, switchgears, traveling cranes, etc shall be considered in the design of structures.
- v. **Other Loads:** In addition to earth pressure and water pressure etc., the surcharge of 1 Ton/sq.m shall be taken into account in the design for channels, tanks, pitetc.
- vi. Earthquake Load: This shall be computed as per IS: 1893 –2000.

1.4 Joints

Movement joints such as expansion joints, complete contraction joints, partial contraction joints and sliding joints shall be designed to suit the structure as per relevant IS code provisions. Expansion joints of suitable gap at intervals not more than 30 m shall be provided in walls, floors and roof slabs of water retaining structures.

Construction joints shall be provided at right angles to the general direction of the member. The locations of construction joints shall be decided on convenience of construction. To avoid segregation of concrete in walls, horizontal construction joints are normally to be provided at every 2 m height, GI 18 guage/PVC water stops of suitable type and minimum 230 mm width, 6 mm thick shall be used for walls and base slabs

1.5 Water RetainingStructures

Liquid retaining/conveying structures including the members covering the same (such as roof of a chamber, channel etc.) shall be designed by design as per BIS: 3370 and 6494. Minimum temperature and shrinkage reinforcement shall be 0.3% in each direction

All underground or partly underground liquid containing structures shall be designed for the following conditions:

- •Liquid depth up to full height of wall: no relief due to soil pressure from outside to be considered.
- •Structure empty (i.e. empty of liquid, any material, etc) full earth pressure including saturated condition and surcharge pressure wherever applicable to be considered.
- •Structures shall be designed for uplift in empty conditions as per water table indicated in the geotechnical report or high flood level, whichever is maximum. No reduction factor for the uplift force shall be considered.
- •The dead weight of the empty structures should provide a safety factor of not less than 1.2 against uplift pressures during construction and in service.
- Wall shall be designed under operating conditions to resist earthquake forces from earth pressure mobilization and dynamic water loads;
- •Underground or partially underground structures shall be checked against stresses developed due to any combination of full and empty compartments with appropriate ground/uplift pressures from below to base slab
- •The walls and base slabs shall be designed for saturated earth/water pressure corresponding to high flood level or finished plot level whichever is higher

1.6 Foundation

- The minimum depth of foundations for all structures, equipment's buildings and frame foundations and load bearing walls shall be as per IS:1094.
- The earth fill above virgin ground level till formation level shall be taken as a surcharge load and shall be added in the loads coming on foundationsappropriately
- Care shall be taken to avoid the foundations of adjacent buildings or structure foundations, either existing or not within the scope of this Contract Suitable adjustments in depth, location and sizes may have to be made depending on site conditions. No extra claims for such adjustments shall be accepted by theOwner.
- Special attention is drawn to danger of uplift being caused by the ground watertable
- Plinth level of all structures/top of tanks shall be at least (1000) mm above high flood level.

1.7 DesignRequirements

The following are the design requirements for all reinforced or plain concrete structures:

- All blinding and leveling concrete shall be minimum 100 mm thick in concrete grade M10 for Building & 150 mm thick in concrete grade M15 for Water Retaining Structures as per IS -3370 (Part- 1)-2009 latestversion..
- All structural reinforced concrete shall be with a maximum 25 mm aggregate size for footings and base slabs and with a maximum 20 mm aggregate size for all the Water Retaining Structures & other structuralmembers.
- All liquid retaining structures shall be designed as per IS: 3370. The minimum grade of concrete shall be M30 using Sulphate resistantCement.
- All Buildings, Pipe Pedestals, Thrust Block, Pump Foundation & other structures shall be designed as per IS-456. The minimum grade of concrete shall beM20.OPC grade 53 can be used for structures other than Liquid retaining structures.
- The maximum free water cement ratio shall not exceed 0.5 for all liquid retaining structures.
- The amount of reinforcement in each of the two directions at right angles within each surface zone should not be less than the minimum specified as IS:3370 or IS:456 which ever is applicable for the type of structure.
- Use of pressure relief valves to reduce uplift pressure due to ground water table shall not be allowed.
- All buildings shall have a minimum 1.0 m wide, 100mm thick plinth protection paving in M15 grade concrete or stone slabs/tiles. All plinth protection shall be supported on well-compactedstrata.

The following minimum thickness shall be used for different reinforced concrete members irrespective of design thickness.

S.No	Civil Member	Width(mm)
1	Walls for liquid retaining structures	200
2	Base Slab of liquid retaining structures	350
3	Wall foundation (At Junction of Base Slab & Wall) of liquid retaining structures	400
4	Roof Slab of liquid retaining structures	150
5	Walls of Launders	150
6	Base slab of Launders	125
7	Floor slabs including roof slabs, walkways canopy slabs	100
8	Walls of cables/pipe trenches, underground pits, etc	125
9	Footing – Edge Thickness	250
10	Footing – At the Face of Column	450
11	Column	300(width)300(dep th)
12	Parapets, chajja	100
13	Precast trench cover	75
14	Beam	300(width) 300(depth)

1.8 MINIMUM COVER TOREINFORCEMENT

1.0 MINIMUM COVER TOREMY ORCEMENT				
S.No.	Member	Details	Cover (mm)	
1	Slab	Free Face	20	
		Face in contact with earth	30	
2	Beam	Top /Bottom	40	
		Side	30	
		Face in contact with earth	40	
3	Column and pedestal	Super Structure	40	
		Face in contact with earth	40	
4	Retaining wall, Basement and Pit wall	Free side	30	
		Face in contact with earth	30	
5	Liquid Retaining Structure	Face in contact with liquid	40	
		Face in contact with earth	40	
		Free face	40	
6	Foundation	Bottom	60	
		Тор	60	

1.9 Minimum BarDiameter

S.No	Member	Diameter (mm)
1	Major Foundation	10
2	Block Foundation Main Bars	8
3	Block Foundation – Tie Bars	8
4	Minor Foundation (Local Foundation etc.)	8
5	Column, Pedestal – Main Bars	12
6	Column, Pedestal – Ties	8

S.No	Member	Diameter (mm)
7	Beam – Main Bars	12
8	Beam – Anchor Bars	10
9	Beam – Stirrups	8
10	Slab – Main Bars	8
11	Slab – Distribution Bars	8
12	Wall – Main Bars	10
13	Wall – Distribution Bars	8
14	Minor elements such as chajjas, Lintel Beams etc	8

1.10 Bar Spacing

 zur spreme			
S.No	Member	Minimum (mm)	Maximum (mm)
1	Foundations	125	200
2	Slabs	100	300
3	Stirrups for Beams	100	300
4	Ties for Columns, Pedestals	100	300
5	Walls	100	300

[•] Bar spacing shall be provided in multiple of 25mm.

The design submitted by the operator shall be proof checked from the nearest IIT / Engineering college (Approved by the competent authority), for which the scrutiny charges shall be borne by the operator. The delay in checking designs by the third party as above shall be treated as the delay on the part of the operator for operation of the tender clause.

2 MATERIALS INGENERAL

The term -materials || shall mean all materials, goods and articles of every kind whether raw, processed or manufactured and equipment and plant of every kind to be supplied by the Bidder for incorporation in the Works.

Expect as may be otherwise specified for particular parts of the works the provision of clausesin–MaterialsandWorkmanship||shallapplytomaterialsandworkmanshipforany part of the works. All materials shall be new and of the kinds and qualities described in the Contract and shall be at least equal to approvedsamples.

As soon as practicable after receiving the order to commence the works, the Bidder shall inform the Owner's Representative of the names of the suppliers from whom he proposes to obtain any materials but he shall not place any order without the approval of the Owner's

Representative which may be withheld until samples have been submitted and satisfactorily tested. The Bidder shall thereafter keep the Owner's Representative informed of orders for and delivery dates of all materials.

Materials shall be transported handled and stored in such a manner as to prevent deterioration damage or contamination failing which such damaged materials will be rejected and shall not be used on any part of the Works under this contract.

2.1 Cement

The Cement shall be Sulphate Resistant Cement grade - 43 in all water retaining structures and SRC 43 grade cement for other structures, confirming to the relevant B.I.S. codes and approved by the Owner's Representative. Manufacturers Test Certificate shall have to be furnished. Minimum cement consumption for RCC M20 shall be considered as 350 kg/cum and for RCC M25 shall be 380 kg/cum. mixing of fly ash in the concrete shall not be considered. Approved Manufacturers of Cement of reputed firm with ISO certification shall be used

2.2 ReinforcementSteel

Reinforcement Steel shall confirm to BIS Specification 432-1966 (with up to date revision) and B.I.S. Specification 1786-1985 (with up to date revision). All Reinforcement Steel will be TMT Grade approved by the Owner.

2.3 Minimum CementContent

The minimum cement content for each grade of concrete shall be as per table below.

S.No.	Grade of Concrete	Minimum Cement Content in Concrete (Kg/m3 of finished concrete)
1	M15	240
2	M20	300
3	M25	300
4	M30	320

Please refer clause no. 8.2.4 Table no: 5 for reinforced concrete of IS code 456 – 2000 (latest version)

3 SAMPLES AND TESTS OFMATERIALS

The operator shall submit samples of such materials as may be required by the Owner and shall carry out the specified tests directed at the site or at the supplier's premises or at the laboratory approved by the Owner or the Owner's Representative. Samples shall be submitted and tests carried out sufficiently early to enable further samples to be submitted and tested if required by theOwner.

The operator shall give the Owner seven days' notice in writing of the date on which any of the materials will be ready for testing or inspection at the supplier's premises or at a laboratory approved by the Owner. Owner or the Owner's Representative shall attend the test at the appointed place within seven days of the said date on which the materials are expected to be ready for testing or inspection according to the Bidder, failing which the test may proceed in his absence unless instructed by the Owner's Representative to carry out such a test on a mutually agreed date in hispresence.

The operatorshall in any case submit to Owner within seven days of every test such number of certified copies (3) of the test results as the Owner's Representative mayrequire.

Approval by the Owner's Representative as to the placing of orders for materials or as to samples or tests shall not prejudice any of the Owner's Representative powers under the Contract. The provisions of this clause shall also apply to materials supplied under any nominated sub-contract.

4 ORIENTATION

The works shall be laid out within the confines of the site in order to be compatible with the existing infrastructural facilities, inlet and outlet pipe work/channels and nearby water bodies. Underground services requiring to be relocated in order to accommodate the proposed site layout shall be relocated by the operator alignments approved by the Owners Representative.

4.1 Buildings and Structures

All the building and structure works shall generally comply with the following Owner's Requirements unless otherwise specifiedelsewhere:

All building works shall be of reinforced concrete framework.

All external walls shall be in 230 mm thick brick masonry built in cement mortar (1:5). Transoms and mullions of 115 mm x 230 mm size with four numbers 6 mm bars and 6 mm links at 150 mm c/c shall be provided to form panels not exceeding 3,500 mm x 3,500 mm in size. All internal partition walls except for toilets shall be in 230 mm thick brick masonry built in cement mortar 1:5 with transoms and mullions as in (b) above. Toilet partition walls shall be in 115 mm thick brick masonry built in cement mortar 1:4 and shall have transoms and mullions as in (b) above and shall form panels not exceeding 1,200 mm x 1,200 mm in size.

Finishes to concrete liquid retaining structures shall be:

- a. F1 External surfaces, buried
- b. F2 External surfaces exposed and up to 300 mm below groundlevel
- c. F2 Internal surfaces

Finishes to other concrete structures shall be:

- a. F1 Buried
- b. F1 Exposed, where plastering isspecified

c. F2 – Exposed

Class	Acceptance Criteria
F1	Abrupt and gradual irregularities less than 25 mm AS 3610 – Class 3 finish. Blowholes to Appendix B, Figures B3 (a) and (b) Blowhole depth less than 10 mm
F2	Abrupt irregularities less than 6 mm Gradual irregularities less than 12 mm AS 3610 – Class 2 finish. Blowholes to Appendix B, Figures B2 (a) and (b) Blowhole depth less than 10 mm
F3	Abrupt irregularities not accepted Gradual irregularities less than 6 mm AS 3610 – Class 1 finish. Blowholes to Appendix B, Figures B1 (a) and (b) Blowhole depth less than 6 mm

All internal masonry surfaces finish shall have 12 mm thick plain faced cement plaster in cement mortar (1:4) with neat cement finish on top. Over this, one coat of primer and two coats of plastic emulsion paint of approved quality and shade shall be provided.

All external masonry and concrete with rough board finish shall have 20 mm thick sand faced cement plaster in two coats, base coat 12 mm thick in cement mortar 1:4 and finishing coat 8 mm thick in cement mortar 1:4. Waterproofing compound of approved make and quality shall be added to the cement mortar in proportions as specified by themanufacturer.

All external surfaces above ground level shall have one coat of primer and two coats of waterproof cement based paint of approved quality and shade. A coat of silicone water repellent paint shall also be applied thereon.

Toilet areas, walls and ceilings, shall have one coat of primer and two coats of plastic emulsion paint. Toilet floor slab shall be filled with brick bat coba (broken bricks in lime) and provided with waterproofing as per the specifications of an approved specialist waterproofing company. The finished floor level in toilet areas shall be 25 mm below general finished floor level elsewhere in thebuilding.

The flooring in all areas except toilets and staircases, pumping stations, chlorination building, centrifuge building, workshop, store room D.G. room shall be in 250 mm x 250 mm x 20 mm thick marble mosaic tiles of approved make unless otherwise specified, shade and pattern and placed in cement mortar 1:4 to give overall thickness of 50 mm. Half tile skirting shall also be provided in these areas.

The flooring in the pumping stations, chlorination building, centrifuge building, workshop, D.G.room shall be 60mm thick cement flooring with metallic concrete hardener topping, under layer of 42mm thick cement concrete 1:2:4 (1 cement : 2 coarse : 4 graded stone aggregate 16mm thick nominal size) and top layer of 18mm thick metallic concrete hardener

consisting of mix 1:2 (1 cement : 2 stone aggregate 6mm nominal size) by volume & mixed with metallic hardening compound of approved quality @ 3 kg/m2 including cement slurry and rounding offedges.

The flooring in Operator's room, loading/unloading bay, MCC cum Panel room shall be in 25mm thick Kota stone slab of approved shade and pattern and placed over 20 mm thick base of cement mortar 1:4 to give overall thickness of 45 mm. Half tile skirting shall also be provided in these areas.

Toilet areas shall have 450 mm x 450 mm x 25 mm thick polished Kota stone tiles placed in cement mortar 1:4 to give an overall thickness of 50 mm. 2100 mm high dado, in 150 mm x 150 mm x 6 mm thick glazed tiles (approved make, shade and pattern) placed in cement mortar 1:3 shall also be provided in these areas.

The flooring along with skirting in administration cum laboratory building shall be 20 mm thick mirror polished, machine cut granite slab of approved shade and pattern placed in

cement mortar (1:4). 150mm high skirting shall be provided in these areas. Granite stone shall be provided for laboratory platforms fixed over double sandwiched cuddappa support as directed and the edges of granite is to be embedded into thewall.

The toilet facilities shall include at least:

- a. 3 Nos. Water closets with white porcelain Orissa pan minimum 580 mm long with low level flushing cistern of 10 litrescapacity.
- b. 4 Nos. urinals of sizes 600 mm x 400 mm x 300 mm flat back type in white porcelain separated by a marble partition of size 680 mm x 300mm.
- c. 3 Nos. wash basins of size 510 mm x 400 mm in white porcelain with inlet, outlet and overflowarrangements.
- d. 3 Nos. mirror of size 400 mm x 600 mm wall mounted type fitted over washbasins.
- e. 2 Nos. plastic liquid soapbottles
- f. 2 Nos. chromium plated brass towel rails minimum 750 mmlong.
- g. All stopcocks, valves and pillar cocks shall be heavy duty chromium platedbrass.
- h. All fittings such as 'P' or 'S' traps, floor traps, pipes, down take pipesetc.

The sewage from toilet blocks shall be led to the wet well of terminal sewage pumping station if present or included under this contract or to the closest gravitysewer.

All staircases shall have 25 mm thick chequered mosaic tiles for treads and 25 mm thick plain mosaic tiles for risers of approved make and shade and half tile skirting set in cement mortar in 1:4 to give an overall thickness of 50mm.

All concrete stairs shall have aluminum nosing over 2 mm thick rubber strip of width same as nosing for the full length of the tread. Nosing shall be fixed with countersunk screws. Stairways shall be provided to permit access between different levels within buildings. Staircase shall be minimum 1000mm wide unless specified otherwise. Staircases in general shall not be steeper than 40°. Staircases having space constraints may be steeper than 400. The maximum vertical run for a single flight of stairs shall be 3.0 M.

All roof tops and overhead tanks shall be made accessible with ladder provision. Vertical step ladders fitted with landing point extensions will be permitted where considered appropriate by the Engineer to access areas not frequently visited.

Steel staircases shall be constructed of standard channel stringers with M.S. grating treads 25mm thick with non skid nosing. Steel Ladders shall be minimum 600mm wide and shall not exceed 6m of straight run. The ladders shall be painted with epoxypaint.

All hand railing shall be provided with G.I —CI Class Pipe confirming to latest Indian standards. The minimum height of hand railing shall be 1m.

The reinforced concrete roofs shall be made waterproof by application of an approved roof polythene / bitumen membrane / brick bat coba. The finished roof surface shall have adequate slope to drain quickly the rain water to R.W down take inletpoints.

All roof floors shall have minimum 750 mm height solid concrete block parapet wall where accessible is provided and shall have minimum 300 mm height solid concrete block parapet wall where accessible is not provided.

For roofing drainage, cast iron or uPVC rainwater down takes with C.I. bell mouth or u PVC bend and C.I. or uPVC grating at top shall be provided. For roof areas up to 40 sq m minimum two nos. 100 mm diameter down take pipes shall be provided. For every additional area of 40 sq m or part thereof, at least one no. 100 mm dia. down take pipe shall be provided.

Top surfaces of chajjas and canopies shall be made waterproof by providing a screed layer of adequate slope or application of an approved roof membrane and sloped to drain the rain water.

Building plinth shall be minimum 450 mm above average finished ground level around building or high flood level whichever is more.

All doors, windows, rolling shutters shall have lintels above. Chajja protection to lintels on external walls shall be such as to prevent the rain water splashing into the building. Chajja projection of minimum 750 mm for rolling shutters, 600 mm for doors and 450 mm for windows shall be provided to prevent the rain water splashing into the building. Chajja shall be projected 150 mm on either side from size of doors/windows/rolling shutters. All windows and ventilators shall have 25 mm thick Kota stone sills bedded in cement mortar (1:3).

All doors and windows shall be painted with two coats of synthetic enamel paint over a priming coat (ready mixed Zinc Chromate Yellow primer of approved brand and manufacturer confirming to I.S.: 127-106, 341 and 340).

All doors, windows and ventilators shall be made of aluminium confirming to latest version of IS: 1948. All fixtures for doors, windows and ventilators shall also be of aluminium. Aluminium grills shall be provided in all the windows. Doors shall be in two panel and both panels shall be glazed/unglazed. Minimum weight of aluminum doors & windows shall be as follows

1. Single Glazed Window: (Weights indicated shall bealuminum)

Open able Outer Frame: Weight 0.70kg/Rmt

Shutter Frame: Weight 0.97kg/Rmt

- INTERMEDIATE Mullion: Weight 0.97kg/RMt.
- Beading: Weight 0.31kg/Rmt
- Fixing Louverswindows/ventilators
- Outer Frame: Weight 0.46kg/Rmt
- 2. Double GlazedWindow
 - Outer Frame: Weight 0.72kg/Rmt
 - Shutter Frame: Weight 0.97 kg/ Rmt
 - INTERMEDIATE Mullion: Weight 0.98 kg/Rmt
 - Beading: Weight 0.31 kg/Rmt
- 3. SlidingWindows
 - Bottom & Top Frame: Weight 0.70kg/m
 - Shutter Frame: Weight 0.42kg/m
 - Interlocking Section: Weight 0.47kg/m
- 4. AluminumDoor
 - Outer Frame: Weight 2.508kg/Rmt
 - Shutter Frame: Weight 2.508kg/Rmt
 - Bottom Stile: Weight 2.508kg/Rmt
 - Glazing shall be 5.5 mm thickglass.
- a) Openings of the windows & ventilators shall be minimum 25% of the external wallarea.
- b) Ventilator shall be provided where height of floor is more than3m.
- c) All windows and ventilators shall have wire mesh. Frame of doors, windows and ventilators shall be of aluminum of standard rolled section. Doors, Windows and Ventilators shall be of size as per schedule to be submitted by the Operator for approval of Engineer. The minimum size shall be as perbelow:
 - a. Door of opening size 1.2m x2.1m
 - b. Door of opening size 0.75m x 2.1m fortoilets
 - c. Glazed widows of minimum size 1.2m x1.2m
 - d. Ventilators of minimum size 0.6m x0.6m
- d) Rolling shutters shall be made of 80 x 1.25 mm MS laths. Rolling shutter shall be of minimum size 3m wide x 3.0m high. Rolling shutter shall be provided in MCC cum panel room, chlorine toner shed, at entry and exit of the pump house for access to pumps, motors, valves, panels and as whereverrequired.
- e) All concrete channels and ducts used for conveying liquid shall have inside finish of type F2. The width of concrete channels shall not be less than 500 mm. All open channels shall be provided with GI pipe hand rail of 1.0 m height from the access surface elevation. All concrete surfaces of structures conveying raw sewage or primary effluent shall be protected with Epoxy Coating as specified in Clause10.21.
- f) Kerbs to be provided below the hand railing on the catwalks/pathways should be as per relevant sections of Factory Act. It shall not be less than 150mm.
- g) All exposed surfaces of inserts embedded in concrete shall be painted with two coats of enamel paint over one coat of red oxide zinc chrome primer. Surfaces in contact with concrete shall not bepainted.
- h) All structural steel members shall be painted with two coats of enamel paint over one shop and one field coat of red oxide zinc chromeprimer.
- i) All rooms in the treatment plant buildings shall be provided with appropriate sign boards indicating the function of the rooms involved written in Marathi and EnglishLanguages.

- j) The design of buildings shall reflect the climatic conditions existing on site. Process buildings shall as far as is possible permit the entry of natural light, and the use of glazed panelling shall be kept to a minimum and preference given to wall openings protected by weathercanopies.
- k) Emergency exit doorways shall be provided from all buildings in order to comply with local and international regulations. Stairways and paved areas shall be provided at the exit points.
- 1) Toilet blocks in process buildings and control blocks shall be provided with a sink with two drinking water taps of 20 mm size with adequate inlet and outletconnections.
- m) All the walkways in shall have minimum 1 m width and shall be covered with mosaic tiles.
- n) Hand railings shall be made up of G.I —CI Class Pipe confirming to latest Indian standards.
- o) For structures containing water or process liquid, the top of the wall shall be at least 0.5m higher than the maximum water surface level calculated at high flood level and peak plant flow. The top level of internal plant roads and approaches shall be at least 0.5m above the site High FloodLevel.
- p) If the High flood level is more then Ground Level then road shall be constructed on the earthen embankment. Earthen embankment shall be constructed with side slope ofatleast 2 horizontal to 1 vertical. Stone pitching shall be provided at both sides of the embankment as per IS: 8237. Top width of embankment shall be taken as 6.0m. Top level of embankment shall be 0.5m above high flood level. Excavated earth from the plant can be used for embankment construction and if required, extra earth can be borrowed from the borrow pit as approved by Design Build OperationsEngineer.

4.2 Roadways, Pathways & Hardstandings

- a. Internal roads shall be provided around the treatment plant to link in with the existing units and the approach road and permit access to the plant for necessary maintenance, delivery of consumables and personnel access. All roads shall be of asphalt macadam and minimum 3.75 meters wide. Vehicular access shall be provided for all Plant structures and buildings. All roads shall be provided with drainage and shall be constructed to prevent standingwater.
- b. Hard standing areas with shading facility shall be provided to permit the parking of vehicles involved in the delivery of consumables from blocking site roadways during unloading orloading..

5 Site Drainage

The operatorshall provide a site drainage system. The system shall comprise of the following:

- Storm WaterDrainage
- Foul Drainage (ifany)

5.1 Storm WaterDrainage

(a) Storm water drains adjacent to the existing and proposed roads (under this Contract) shall be sized for a rainfall intensity of 50 mm/hr, allowing for 100% runoff. Drains adjacent to roads shall be in brick masonry in CM (1:4) of appropriate thickness, topped with 75 mm thick M10 concrete and internally

flush pointed in cement mortar (1:4), 20 mm thick. The minimum width of drain shall be 450mm.

(b) The storm water drainage system shall also be designed to cater the run-off from the existing plot areas and structures, if necessary depending upon the site topography.

5.2 Foul Drainage

(a) The foul drainage system shall accept discharge from toilets, washrooms, offices and the laboratory. The foul drainage system shall be conveyed to the nearest public sewer wherever exist or to a pumping station or a new soak pit followed by septic tank shall beconstructed.

6 Cable and Pipe workTrenches

- (a) Cable and pipe work trenches shall generally be constructed in reinforced concrete. However, 500 mm x 500 mm size or smaller trenches, not on fill may be constructed in 200 mm thick solid cement concrete blocks over 150mm thick M 15 PCC base. The trenches will be 20mm thick plastered internally with cement mortar (1:4) and externally in cement mortar(1:3).
- (b) All floor cut-outs and cable ducts, etc. shall be covered with M20 precast concrete covers (Heavy Duty) or MS grating as per direction of Design Build Operations Engineer in outdoor areas and M.S. chequered plates, suitably painted of adequate thickness in indoor areas. All uncovered openings shall be protected with hand railing. The pipe, cable trenches shall be suitably sloped to drain off rainwater to a suitablelocation.
- (c) Layout of trenches outside the buildings shall allow space for construction of future trenches where necessary with due consideration for planning for future developments. This aspect shall be brought to the notice of the Design Build Operations Engineer while planning theworks.

7 Pipes and Ducts

- (a) R.C.C ducts for drainage shall have minimum 1 metre pre-cast cover (M20 concrete, Heavy duty) while laid under roads. Access shafts of size not less than 600 mm x 1000 mm shall be provided.
- (b) All drains (except storm water drains adjacent to roads) shall be covered and designed structurally for appropriateloads.

8 Main Gate

(a) Proposed treatment plant shall have minimum one main gate to access the plant irrespective of existing gate at the premises of existing plant site. Minimum width of main gate shall be 6m. Main gate shall have 1.5m wide wicket gate. Main gate shall have as external framework of GI pipes and internal framework of MS flats. Gate shall be fixed on RCC columns. The design and pattern of gate with drawing shall be

submitted for approval of the Design Build Operations Engineer. The gate shall have all necessary hinges, locking arrangement, rolling arrangement and painting complete, as approved by the Design Build OperationsEngineer.

9 Landscaping

- (a) The site shall be landscaped once the works are substantially complete. Landscaping area shall be marked in the layout plan of STP.
- (b) Landscaping shall include planting of suitable trees and development of lawn/grassed areas. Landscaping in general shall meet ecological and environmental conditions of the site. Road widths shall determine the size of the tree height and spread to be selected for planting. Trees suitable for local conditions shall be selected as approved by the Design Build Operations Engineer. Medicinal and fruit trees shall be avoided. Landscaping shall be maintained in good condition till the completion of the contract.

10 TreePlanting

(a) Pits dug a few days in advance of actual planting shall be allowed to weather and be filled with top soil mixed with manure. Size of the pit shall be as per standard requirement. Only one tree shall be planted in each pit. A guard made of bamboo with wire mesh or bricks or M.S. ring as approved by Design Build Operations Engineer, shall be provided.

11 EARTH WORK AND EXCAVATION

11.1 General

Applicable provisions of Conditions of contract shall govern work under this section. The Bidder shall report any water conditions encountered and will be given directions as to the type of procedure to be adopted in such cases. The Indian Standards wherever referred to herein shall be the latest edition of such Standards.

11.2 Excavation for Foundation, Trenches, Pits, etc.

All foundation trenches shall be excavated to the full-widths and depths shown on the drawings or to such greater or smaller depths as may be found necessary or so ordered to him.

Should any excavation be taken down below the specified levels, the operatorshall fill in such excavation at his own cost with concrete as specified for foundations, well rammed in position until it is brought up to the level. The operatorshall notify to the Owner when the excavation is completed and no concrete or masonry shall be laid until the Owner has approved of the soil for each individual footing, rafts, etc.

The operatorshall keep the site clear of water at all times. To this end he shall provide arrangements for building or pumping of water as required. All foundation pits shall be refilled to the original surface of the ground with approved material, which shall be suitably

consolidated. No extra will be paid for bailing out water collected in excavation due to rains, ordinarysprings etc.

11.3 EarthFilling

The space around the foundations in the trenches or sites shall be cleared of all trash and loose debris and filled with approved excavated earth, all clods being broken. Filling shall be done in 200 mm layers; each layer to be moistened and well rammed. This shall be done in step with the foundation masonry or foundation concrete work the difference between the tops of masonry and filling not exceeding a day's work. The top of filling shall be finished off 150 mm above ground level to allow for settlement only pit or depressions occurring within twelve months of completion shall be filled up and rammed by the Bidder or his own expense.

11.4 Shoring, Planking & Shuttering

Shoring shall be done when sides of excavation do not stand up by themselves and sloping or stepping is not feasible or economical.

The shoring shall consist of vertical planks 38 mm to 50 mm thick and of Available width and required length. The planks shall be held by walling, vertical places and struts, and this to form a frame. The struts shall be not more than 1.5 m. apart, and the timber shall be sufficiently strong not to wrap. The planks shall be held tight by means of wedges between them and walling. The planks shall be driven in by cutting the earth beneath their toes or driving each plank separately after removing the wedges. The planks shall be driven in vertically and shall be set touching oneanother.

The shoring shall be adequate to prevent caving in of the trench walls of subsidence of areas adjacent to the trench. In narrow trenches of limited depth, a simple form of shoring shall consist of a pair of 40 to 50 mm thick and 30 cm wide planks set vertically at intervals and firmly strutted. For wider and deeper trenches a system of wall plates (Wales) and struts of heavy timber section is commonly used. Continuous sheeting shall be provided outside the wall plates to maintain the stability of the trench walls. The number and the size of the wall plates shall be fixed considering the depth of trench and type of soil. The cross struts shall be fixed in a manner to maintain pressure against the wall plates which in turn shall be kept pressed against the timber sheeting by means of timber wedges or dog spikes.

11.5 WetFoundation:

As soon as water is encountered in foundations, a sump shall be dug for removing the water. The bottom level of this sump shall be kept 500 mm or more below the lowest level of the excavation. The difference between the levels of the bottom of the excavation and of the sump shall be kept constant as excavation depth is increased. If the excavation is to be taken to a substantial depth and a large quantity of water is encountered, two sumps shallbe

excavated and deepened alternatively so that the pump does not require to be stopped whilst the sump is deepened.

11.6 Earthwork in SiteLevelling

All materials required for the purpose of filling shall be taken from high areas and stockpile, which are to be levelled to specified reduced level as required. Roots, sods, wood or other organic matter shall not be placed in the fill. Before a new layer is laid the existing ruts or other unevenness in the surface of the layer shall be removed and the surface of the layer shall be scarified and roughened by borrowing and ploughing to obtain bond with the material to be placed. The materials shall be placed continuous horizontal layers not greater than 200 mm thickness. The earth fill shall be kept slightly sloping from center to the edges to avoid formation of pools during therain.

Section 3. CONCRETE

12 Concrete

12.1 General

Applicable provisions of Conditions of Contract shall govern work under this section.

All concrete work, plain or reinforced shall be carried out in strict accordance with this specification and any working drawing or instructions given from time to time to the operator. The operator's rates shall allow for wastage in all materials as well as for all tests of materials and for concrete. No concrete shall be cast in the absence of the Owner's representative or any other person duly authorized by him. The operator's Engineer shall personally check that both the formwork and reinforcement have been correctly placed and fixed, and shall satisfy himself that all work preparatory to the casting is completely ready, before calling the Owner's representative for final inspection and approval and for which purpose at least 24 hours' notice shall be given by the operator. The Indian Standards wherever referred to herein shall be the latest edition of suchStandards.

12.2 Cement

Cement shall be ordinary Portland cement as per I.S. 269 or Sulphate Resistance Cement as per IS 12330. Cement tests shall have to be carried out at operator's expense as and when directed.

12.3 Aggregate

The fine and coarse aggregate shall conform to IS: 383 & IS: 456. The necessary test indicated in IS -383 and IS -456 shall have to be carried out to ensure the acceptability and shall meet prior approval of the Owner.

12.4 Reinforcement

Reinforcement Steel shall confirm to BIS Specification 432-1966 (with up to date revision) and B.I.S. Specification 1786-1985 (with up to date revision). All Reinforcement Steel will be TMT Grade approved by the Owner. It shall also comply with relevant part of IS. 456. All epoxycoatedreinforcementshallbecleanandfreefromdirt,oil,paint,grease,millscaleor

loose or thick rust at the time of placing. The reinforcement shall be bent to the shapes shown on the drawings prior to placing and all bars must be bent cold. The Steel shall be placed in such a way that it is rigidly held in position while concrete is being cast. The correct clearance from the form shall be maintained by either precast mortar blocks or by metal supporting chairs to be supplied by the operator free of charge. The intersections of rods crossing one another shall bound together with soft pliable wire No. 16 S.W.G. at frequent intervals so that reinforcement will not be displaced during the process of depositing concrete. The loops of binding wire should be tightened bypliers.

12.5 Water

Water shall conform to IS: 456, clean and free from alkali, oil or injurious amounts of deleterious material. As far as possible, the water should be of such quality that is potable. If any chemical analysis of the water is necessary and ordered the same shall be got done at approval laboratory at the operator's expense.

12.6 ConcreteProportioning

The concrete proportion shall be as indicated on the approved drawings and shall conform to IS: 456. The minimum cover to main reinforcement shall be 25 mm or the diameter of the bar whichever is greater. In the case of surfaces exposed to corrosive action as in sumps, the cover shall be increased up to 50 mm asdirected.

Type of joints, spacing of joints, use of all jointing materials and other features pertaining to the provision of movement joints in liquid retaining structures shall be got approved prior to commencement of construction. All reinforced concrete work shall be thoroughly and efficiently vibrated during laying by use of vibrators.

For liquid retaining structures M:30 grade (SRC) shall be used, the same shall be deemed to be satisfactorily watertight if the external faces show no signs of leakage and remain apparently dry over the period of observation of 7 days after allowing a period of 7 days for absorption after filling. Covered tank, where all faces are not accessible for inspection, shall be kept filled with water for 7 days and thereafter the drop of water over the next 7 days shall not exceed totally a depth of 12.5 mm per day. Approved corrective measures, if necessary, shall be undertaken by the Bidder at his own expense. The operatorshall use appropriate water proofing compound during the process of pouring of concrete in requiredproportion.

12.7 Workmanship

All concreting work shall be carried out according to the IS: 456 Indian Standard Code of Practice for Plain and Reinforced Concrete for general Building Construction'. It should, however, be note that for Over 60 m3 of concrete placed or for every one day's work a minimum of 6 (six) cubes shall be cast for test purposes and tested at the operator's expense in an approvedlaboratory.

12.8 Formwork

The formwork shall conform to IS: 456. Centering; Only steel / plywood centering shall be used

12.9 Curing

The concrete shall be cured according to IS: 456 or as directed.

12.10 ConcreteFinish:

The concrete surface on removal of form work shall be such that no finishing is necessary. If however the surface is not satisfactory, the operator shall, if so instructed, remove unwanted projecting parts by chipping and smoothening the surface with cement at his own expense and coated with corrosion resistance epoxypaint.

12.11 Construction Joints / WaterStops

These shall be in accordance with IS: 456 or as shown on the approved drawings.

The centering for forming, the construction joint shall be firmly fixed and adequately slotted for reinforcement extending beyond the joint. If any concrete has set, care shall be taken not to disturb the reinforcing steel in casting the second half of a member with a construction joint and thereby crack the concrete previously placed. The PVC joints shall be ofthe _rebated'or_keyed'typeandshallhaveaminimumwidthof300mminclined_feather'or _straight joints' shall not be permitted. The Joints/Water stops shall be got approved by the Design Build Operations Engineer before their placement into the structure.

12.12 Expansion Joints

Expansion joints shall be provided at positions shown on the approved drawing or as directed and shall comply strictly with the details shown on construction drawings. Reinforcement shall not extend across any expansion joint and the break between the two sections MUST be complete. Unless otherwise specified, the gap shall be filled with an elastic joint filler consisting of the following ingredients (by weight), preheated to a temperature of 190 (375 F).

- a) Very find sand60%
- b) Hot bitumen emulsion 33%
- c) Cement 5%
- d) Fine chopped hemp2%

12.13 Operator"sSupervision

The operatorshall provide constant and strict supervision of all the item of construction during progress of work, including the proportioning and mixing of the concrete and bending and placing of reinforcement. Before any important operation such as concreting or stripping of formwork is begun, adequate notice shall begiven.

12.14 Laying Cement Concrete in Foundations & UnderFloors

Before laying the concrete, the bottom and sides of the trench up to the proposed height of the concrete shall be moistened. The concrete shall be tamped immediately afterlaying.

12.15 Protective Epoxy PaintTreatment:

Epoxy Paint of standard specifications manufactured/purchased from a reputed firm approved by IS shall be applied to the outside Concrete surface of R.C.C. Underground sump and all mild steel works within and near the sump. The coverage capacity of layers shall be at 125 Microns D.F.T. 7.60 sq. mt. /Litre.(Exposed steel inserts, embedded in concrete and ladders, submerged in water shall be provided with epoxy paint 360 microns)

12.16 Chases, Holes, Recesses and Inserts:

All chases, holes and recesses for foundation bolts, various services and other requirements must be formed as shown on the drawings or as directed by the Owner's Design Build Operations Engineer during the execution of the work, without extra charge. The operatorshall fix all necessary inserts in the concrete for support of hangers for pipes and cables, ceiling clamps for lights and fans or for duct etc. If any of the inserts are to be supplied by other agencies not extra payment will be made to the Bidder for placing the insertsposition.

12.17 Load Testing of Structures

Load tests shall be carried out in accordance with IS: 456, if required by the Design Build Operations Engineer.

12.18 TESTING AND COMMISSIONING

Testing at site

All water retaining structures shall be tested before commissioning and trial run as per the specifications in CPHEEO Manual on Sewerage and Sewage treatment (latest edition) and as per relevant IS Code. All the structures are to be checked for water tightness and the sole responsibility of arranging the necessary equipments and apparatus lies with the Operator at his own cost. Any damage during testing shall be Operator's responsibility and shall be rectified by him free of cost. Water for testing shall be arranged by the Operator at his own cost.

Section 4. BRICK WORK

13 BrickWork

13.1 General

Applicable provisions of Conditions of Contract shall govern the work under this section. The operatorshall build the whole of brickwork shown on the drawings with first-class bricks in cement mortar. The Indian Standard wherever referred to herein shall be the latest edition of such Standards.

13.2 Materials

Bricks	The bricks used shall generally conform to IS: 1077	
Cement	The cement used shall conform to IS: 269	
Sand	The sand used shall conform to IS: 1344	

Water	The water used shall be clean and free from		
	injurious amounts of deleterious materials. As far		
	as possible, the water should be of such quality that		
	it ispotable		
	•		

13.3 MortarProportion

Unless otherwise specified, the proportions of cement-sand-mortar by volume for various classes of work shall be as under:

Type of work	Cement	Sand
Ordinary brickwork for building	1	5
Brickwork in pillars	1	4
Half-brick thick or brick-on edge partition wall	1	4

13.4 Workmanship

The cement and sand shall be thoroughly mixed dry in specified proportions. Water shall then be added by a sprinkler just sufficient to make a stiff and workable paste. The mortar shall be used within half an hour of mixing. The mortar, which is unused within half an hour of mixing, shall be removed from thesite.

13.5 Brick-work

All the bricks shall be kept in water till they are completely soaked & only thoroughly soaked bricks shall be used in the work. The operatorshall set out & build all brickwork to the respective dimensions, thickness and height, as shown on the drawings.

The operatorshall build all brickwork uniformly, no one portion being raised more than 1 meter above another at one time. The operatorshall keep wet all brickwork for at least 10 days after laying. The surface of unfinished work shall be cleaned and thoroughly wetted before joining new work toit.

In curved brickwork, the bricks shall be dressed to shape obtain joints redial to the curve. The joints shall not exceed 12 mm in thickness and should extend the full thickness of the curved brickwork.

13.6 Damp-proofCourse

Damp-proof course shall be provided at positions where ever necessary. In masonry walls of buildings, it shall normally be placed above the external ground level. It shall be laid for the full width of solid walls and shall be prepared as specified.

A layer of cement concrete 1:2:4 (cement: sand: coarse aggregate) mix, and of specified thickness shall be provided. If a damp-proof course requiring the use of bitumen felt is

specified, bitumen used shall conform to IS: 1322 and workmanship shall conform to IS: 1609. All exposed surface of the damp-proof course shall be finished fair and smooth. The external edge shall be chamfered if specified, and shall be finished flush with masonry surface.

Section 5. FLOORS AND PAVEMENTS

14 General

Applicable provisions of Conditions of Contract shall govern work under this section. The Indian Standards wherever referred to herein shall be the latest edition of such standards.

14.1 Types of Floors and Pavements

The principal types of floors and pavements considered in this specification are as under:

- a) Cast-in-situ artificial stone flooring(plain)
- b) Natural stone slabflooring
- c) Pre-cast artificial stone flooring(Plain/Textured)

14.2 Materials

1. Cement

Ordinary Portland cement and white and colored cement shall conform to IS: 269.

2. Lime

Where lime is required to be used, it shall conform to IS: 712 and slaking of lime shall be done according to IS: 1635.

Aggregates

The aggregates shall conform to IS: 383. Fine aggregates shall range in size from 1.5 mm to 6 mm. unless specified otherwise. Not more than 5 percent of grains shall pass IS sieve 15 (0.151 mm mesh) and not more than 10 per cent shall pass IS sieve 30 (0.296 mm mesh). Coarse aggregate shall all pass through 19 mm mesh, unless specified otherwise and shall be graded as directed. The coarse aggregate for concrete pavements for approaches and driveways shall all pass through 25 mm ring and shall be formed by mixing 80% of 25 mm to 12 mm size and 20% of 12 mm to 6 mm size. The above proportion shall be altered to suit workability if soapproved.

Natural StoneSlabs

The stone slabs if used shall be best quality obtainable from Neemuch, Kotah, Shahabad, Tandur or other places as specified and shall be hard, even durable, uniform in color and free from cracks, flakes and other defects. No stone shall be thinner at its thinnest part than 25 mm. unless otherwise specified; the stones shall be 300 mm x 300 mm in size dressed square and with straight edges. The top surface of stones shall be smooth or polished as specified and edges dressed to a true fir or chisel dressed asdirected.

Water

Water shall be clean and free from injurious amounts of deleterious materials. As far as possible, water shall be of potable quality.

14.3 Cast in situ Artificial StoneFlooring

Grey and colored artificial stone is to be composed of 4 parts of fine stone chips 12 mm and below 2 parts of sand and properly screened to one part of cement. The topping in all cases and to consist of clean and fine sand and cement (2:1) and sufficient skin thickness to be kept and finally trowelled with neat cement finish perfectly smooth to satisfaction. In the case of dados and skirting the total thickness is to be 19 mm of which the bottom layer is to be 12 mm and the toping 6 mm thick in all cases both the layers are to be laid simultaneously without hiatus so that it will in effect be one complete layer; the mixing be made in two different lots.

14.4 Natural stone slabflooring

The stone slabs shall be evenly and firmly bedded to the required level and slopes as directed. Unless otherwise specified, the thickness of joints shall not exceed 6 mm for unpolished stone slabs and 1 mm for polished stones. The joints shall be raked out to an adequate depth and pointed flush or slightly sunk, as directed, with cement-sand mortar of 1:2 proportions. The stone slabs shall be laid to pattern which shall be approved prior to ordering the stones. The flooring shall be kept wet with wet sand or water for at least seven days. The flooring shall be well washed and shall be perfectly clean and free from all mortar stains etc. whencompleted

Section 6. PLASTERING AND POINTING

15 General

Applicable provisions of Conditions of Contract shall govern work under this section. The Indian Standards wherever referred to herein shall be the latest edition of such Standards.

15.1 Cement PlasterMaterials

Cement shall confirm to IS: 269 and Sand shall confirm to IS: 1542. Other materials, tools and Accessories, they shall confirm to relevant IS codes listed above and to the requirements specified in IS: 1661.

15.2 Proportioning and thickness of CementPlasters:

The proportions of materials, number of coats and thickness of each coat shall be as a specified or as directed.

15.3 Workmanship

Unless otherwise specified, all plasterwork shall be carried out as per IS: 1661 –Code of Practice for Cement and Cement-Lime Plaster Finished on Walls and Ceilings. Special finishing textures to the plaster shall be executed according to Clause 16 of IS: 1661 and/or as directed.

15.4 Curing

After the completion of the work, the pointed face shall be kept well wetted for at least for 10 days in the case of Cement Pointing.

Section 7. PAINTING AND GLAZING

16 General

Applicable provisions of Conditions of Contract shall govern work under this section. The Indian Standards wherever referred to herein shall be the latest edition of such standards.

16.1 Painting of Iron and SteelWork

Painting of iron and steel work shall generally be carried out as per IS: 1447 (Part I).

16.2 Preparation of Surfaces:

The surface to be painted shall be cleaned free of dirt, oil rust, mill scale and be thoroughly dry before painting. Cleaning, degreasing, and descaling wherever necessary shall be carried out as specified in IS: 1477 (Part I) and the method adopted for surface preparation shall have prior approval.

16.3 PrimerCoat:

Unless otherwise specified, the primer coat for steel and iron work shall be of Red Lead paint, conforming to IS: 102. The Red Lead primer shall be applied by means of approved brushes. The Red Lead paint shall be allowed to dry sufficiently hard before the application of the succeeding coat A red lead painted surface shall not however be left exposed permanently, as it is liable to heavy chalking. The primer coat shall be applied as specified in IS: 1477 (Part-I) and the number of coats shall be as necessary for asdirected.

16.4 Finish Coat

The type of Intermediate and finish coat and the number of coats to be applied shall be as necessary or as directed. Intermediate and finish coats may be oil bound bituminous, aluminum or other types of paints. Aluminum conforms to IS: 165. The Intermediate and finish coats for structural steel work, sheet metal work and cast iron work shall be applied as specified in IS: 1477 (Part-I).

Section 8. GlazingMaterials

17 Glass

All glass used in the work shall be best quality glass free from specks, bubbles, smokes, wanes, air holes and other defects, Unless other-wise specified, sheet glass shall be transparent and of the following weights. For panes up to 600 mm x 600 mm in size, glass weighing not less than 7.97 kg/sq.m. shall be used for panes 750 mm x 750 mm to 900 mm x 900 mm size, the weight of glass shall be 9.76 kg/sq.m. Unless other-wise specified, for sizes of glass above 900 mm x 900, plate glass shall be used.

17.1 Putty

Putty for use on wooden frames shall conform to IS: 419 and on metal frames to IS: 420.

17.2 Workmanship

All glass be cut according to the sizes required as per drawings. Glazing of metal doors, windows and ventilators shall conform to IS: 1081 and glazing of timber doors, windows, and ventilators shall conform to IS: 1003, unless specified otherwise. For glazing wooden doors and windows, the wooden frame, particularly the rebate, shall be well oiled to prevent oil from putty being sucked in by wood. The Bidder shall thoroughly clean all glass and replace all putty or glass damaged during thework.

Section 9. MISCELLANEOUS STEEL AND IRON WORK

18 General

Applicable provisions of Conditions of Contract shall govern work under this section.

The Indian Standards wherever referred to herein shall be the latest edition of such Standard.

18.1 IronGrills

The grills for Windows, verandahs, balconies, etc. shall be of mild steel or wrought iron as specified for the work. The design of grills and shapes and sizes of various components shall be as approved. The edges, angles and corners shall be clean and true to shape. The joints shall be mechanically inter-locked and overlapping areas spot welded in such a way that the grill is rigid.

Where moulded grills are specified, the moulded work shall be as approved, and shall have clean, straight and sharply defined profiles. The operatorshall do the necessary cutting, fitting, drilling, tapping, scribing etc. required to fix grills to adjacent surfaces. The grills shall be fixed plumb, in line and level. Unless otherwise specified, grills shall be painted with two coats of red lead paint conforming to IS: 102 before they are fixed.

18.2 RollingShutters

Rolling shutters, where specified shall be of the size to suit the openings and shall be positioned as shown on the drawings and/or as directed.

The rolling shutter shall be fabricated from 18 B.G. Steel and machine rolled with 75 mm rolling contras with effective bridge depth of 12 mm lath sections, interlocked with each other and ends locked with malleable cast iron. The guides shall be either rolled or pressed deep channel sections 75 mm deep and 25 mm wide fitted with necessary fittings and fixtures.

The suspension shaft shall be formed from solid drawn seamless tubes 60 mm O.D. of wall thickness of 25 mm in 3 segments coupled 2 with 2 pairs C.I. dog-tailed flange coupling forming one complete unit eliminating deflection in the center to a minimum.

The springs shall be imported high tensile English flat springs 50/60 mm breadth and 1.6/1.8 mm thickness hardened and tempered. These shall be fitted inside the fabricated housing on either ends, which counterbalance the shutter curtain. The ball bearings shall be double row

self aligning ball bearing fitted inside C.I. housing fixed on side brackets holding the suspension shaft at either end. The suspension of the curtain shall be belted in specially fabricated cages formed from MS flats, and plates all are welded. The hood cover shall be made of 20 gauge G.P. sheets with necessary stiffeners and framework to prevent sag, the bottom lock plate shall be made of 3 mm thick M.S. plate and 95 mm wide reinforced with angle/T iron of suitable section with 6 mm dia. M.S. rivets interlocked with last stride of curtain.

The locking arrangement shall consist of hasp and staple on the bottom plate, lockable from both sides. Unless otherwise specified, for overall area of rolling shutters up to 9 sq. m. pull and push type hand-operated shutters shall be used, for area between 9 and 12 sq. m. Pull and Push type shutters shall be provided with ball bearings; for area larger than 12 sq. m, Mechanical Gear type shutters shall besupplied.

18.3 CollapsibleGates

Collapsible gates shall be of the size and type as specified by the Owner's Design Build Operations Engineer. The gates shall be manufactured out of M.S. channel pickets of size 20 mm x 10 mm and flats 20 mm x 6 mm. The top runner flat shall be at least 50 mm x 12 mm in section. The bottom guide shall consist of a channel or two angles of specified size laid in the flooring to guide the free movement of the gate. The gate shall move in the guide channel on rollers of adequate size fixed at the top and bottom of the gate as specified. The gate shall be painted with one coat of red lead paint conforming to IS: 102 before fixing inposition.

Section 10. WOODWORK AND JOINARY

19 Wood:

All wood required to be used, shall be dry, well-seasoned, Bulsar teak wood and shall be free from knots, cracks or any other kind of defects frames for doors and windows.

19.1 JointingMaterials:

All nails, screws, fixtures shall be of standard quality as approved by the Owner.

19.2 Cutting Edges:

Cutting edge for well to be fabricated as per the drawing approved by Owner's Design Build Operations Engineer The structural steel to be used, should confirm to IS: 226-1961 and IS: 2062-1962. The steel shall be free from defects as mentioned in IS: 226-1962 and shall have a smooth uniform finish. Material shall be free from loose mile scale, rusting or other defects affecting its strength and durability. The test certificates shall have to be submitted for the structural steel used in cuttingedge.

21 ILLUMINATION:

All internal and external areas shall be provided with lighting. The illumination levels to be achieved shall be as follows:

AREA	LUX
Office and labs	300 Lux
Switchgear Room	200 Lux
Control Room	300 Lux
Pump House	200 Lux
DG set room	200 Lux
Chemical and general store	150 Lux
Chemical Plant room	200 Lux
Other indoor areas	100 Lux
Outdoor plant from and	50 Lux
Building entrance	100 Lux
Indoor Plant Area	200 Lux
Outdoor Plant Area	50 Lux
Transformer Area	100 Lux
Roads	10 Lux

Fluorescent luminaries shall be used primarily for internal lighting. High pressure vapour or metal halide type luminaries shall be used in indoor application where their use is appropriate. If mercury or metal halide is used in indoor then they should be supplemented with fluorescent luminaries to assure that minimum illumination levels are maintained following momentary power dips. All other internal areas shall be lit with fluorescent luminaries. Where specific recommendations of lux level are not covered above, illumination level in such areas shall be finalized in consultation withOwner.

Owner shall be required to measure levels of illumination after completion of lighting installation work and short fall in illumination level shall be made good by the Bidder. Complete set of calculations showing, room, index, copy MF shall be given during detailed engineering.

21.6.1 Switches / sockets of piano type shall be used in general and in offices of staff, control room, MMI room, decorative modular switches shall be used. Suitable fans shallbeprovidedinrooms/plantareasasperstandards.Forexhaustfansitmustbe

provided in panel rooms, pump rooms, chemical rooms, stores, toilets and at least 20 air changes per hour must be maintained.

- 21.6.2 The following type of lighting fixtures shall be proposed:
 - a) Decorative type 2x36W fixtures for fluorescent luminaries inside office/administrative buildings and controlrooms.
 - b) Corrosion resistant fixture with canopy made of FRP for fluorescent luminaries for corrosive areas like chlorine handling or chemical store or area with corrosive smell/gasesetc.
 - c) Industrial type vitreous enameled fixture for fluorescent luminaries inside 415V switchgear, MCC room and pumphouse.
 - d) In outdoor process areas, lighting fixtures shall be sodium vapour type subjected to minimum of IP protection class.
 - e) All outside lights as plant field lights, building outside lights, flood lights etc. which are to be switched on only during night hours should be controlled through photo cell/ clock switch installed at a central place. All lights shall have minimum IP65 protectionclass.
 - f) Street lighting wiring shall be through buriedunderground.
 - g) All bulb fittings (except fluorescent lamps) will have screw typecaps.
 - h) For outdoor lighting, the lighting feeder shall be operated through a contactor, controlled by photocell/ clock switch and shall also have a manual by pass switch.
- 21.6.3 Luminaries shall be installed to permit ease of maintenance i.e. it shall not be necessary to shut down plant in order to carryout maintenance or to access luminaries located over areas of water etc. The Operator shall provide all equipment necessary to carryout maintenance on the lighting installation and demonstrate its operation to the satisfaction of Owner
- 21.6.4 Indoor lighting circuit will be arranged in such a way that 50% lighting can be put off in each room through switches. All lighting circuits will be wired with 2.5sq.mm. Stranded copper wire or through 2.5 sq.mm. armoured cable laid in cable trays. Sub circuit from switch to fixture could be wired with1.5 sq.mm. stranded copper wire in MS conduits or armoured copper cable of similar size provided total voltage drop in any lighting distribution board to last lighting point shall not exceed 2%. All lighting circuits will have separate neutral, separate earth from Lighting Distribution Board. For illumination of roads, outdoors areas where operation of equipment or units required and sub station area, lighting fixtures of appropriate type (such as street lighting type, flood lighting type, post top lanterns etc.) incorporating high pressure sodium vapour lamps shall be proposed. Street light poles shall not have less than 7500mmheightabovethefinishedroadlevelandthearmshallnotprojectmore

than 1200 mm along the road width. Poles of bigger heights may also be used if some outdoor areas are to be illuminated. Poles of 4 / 4.5 Mtrs using post top lantern may be used in gate office walk way or in front of office area. Complete area, streets, lanes, boundary shall be covered with streetlighting.

21.6.5 Receptacles (Lighting & Small Power):

- a) Decorative and industrial type units of above shall be proposed in all plant areas, offices, stores, workshop, plant room and they shall be located at least two numbers in each room. Distance between two receptacles shall not be more than 8 10 mtr. All small 5 amps 5 pin lighting & small power sockets shall be wired by multi stranded copper wire of 2.5 sq. mm laid in rigid MS conduits along with earth wire of 1.5 sq.mm flexible copper wire or equivalent size armoured cables. All wiring shall be coded with Red, Yellow, Blue & Black as per the phase used. If required, wiring can be done alternatively through armoured copper cables of similar size laid in MS perforated trays of minimum 2.0 mmthick.
 - b) Three phase power receptacles (convenience outlets) suitable for operation of 415V,3 Phase 4 wire, 50 Hz power supply shall be proposed. In indoor areas one such unit shall be provided to cover areas of 20 meter radius (or at least one in each room housing plant items) and in outdoors areas on such unit shall be provided at 50 meter interval. Actual requirement of such units shall be finalized by MMC during detailed engineering. One three phase receptacle shall be provided near entrance of each building for utilities like welding.
 - c) Single phase 15 Amp 5 Pin / 6 Pin receptacles will be provided in each room and in halls they will be provided in such a way that with 15 meter cord we should reach every place in building. These shall be wired with 4 sq. mm copper earth wire in MS rigid conduits along with 2.5 sq. mm earth wire. Not more than two sockets shall be looped in one circuit. Alternatively they can also be connected through armoured cable of 4 sq. mm running in appropriate cabletrays.
- 21.6.6 Separate lighting panels and lighting distribution boards shall be installed and they shall not take tapping for power from motor control centers or power distribution boards.

21.6.721.6.7

Section 11. WOODWORK AND JOINARY

20 Wood:

All wood required to be used, shall be dry, well-seasoned, Bulsar teak wood and shall be free from knots, cracks or any other kind of defects frames for doors and windows.

20.1 JointingMaterials:

All nails, screws, fixtures shall be of standard

Section 12. PIPINGWORK

21 Cast Iron Pipes &Fittings

21.1 All protection and bedding of sewers work shall be carried out in strict accordance with the specification and methods laid out in the CPHEEOmanual.

21.2 ApplicableCodes

The manufacturing, testing, supplying, jointing and testing at work sites of cast iron pipes and fittings shall comply with all currently applicable statutes, regulations, standards and codes. In particular, the following standards, unless otherwise specified herein, shall be referred. In all cases, the latest revision of the codes shall be referred to. If requirements of this specification conflict with the requirements of the code of standards, this specification shall govern.

- IS:210 -Specification for grey ironcasting
- IS: 290 Specification for coal tar blackpaint.
- IS:638 Specification for sheet rubber jointing and rubber insertion jointing.
- IS:782 Specification for caulkinglead
- IS:1387 General requirements for the supply of Metallurgicalmaterial
- IS: 1537 Specification for vertically cast iron pressure pipes for water, gas and sewage.
- IS:1536 Specification for centrifugally cast (spun) iron pressure pipes for water, gas andsewage
- IS: 1538 Specification for cast iron fittings for pressure pipes for Water, gas andsewage.
- IS: 1500 Method for Brinell hardness test for grey castiron.
- IS: 2078 Method for tensile testing of grey castiron.
- IS:5382 Specification for rubber sealing rings for gas mains, water mains, and sewers
- IS: 6587 Specification for spun hempyarn.
- IS: 3114 Code of practice for laying of cast ironpipes.

22 Mild Steel ERWPipe

The manufacturing, testing, supplying, jointing and testing at work sites of mild steel pipes and fittings shall comply with all currently applicable status, regulations, standards and codes. In particular, the following standards, unless otherwise specified herein, shall be referred. In all cases, the latest revision of the codes shall be referred to. If requirements of this specification conflict with the requirements of the code standards, Design Build Operations Engineerdecision shall be final.

Materials

- a. IS:226: Specification for structural steel (standardquality).
- b. IS: 2062 : Specification for structural steel (fusion welding quality).
- c. IS: 6631 : Specification for steel pipes for hydraulic purposes.
- d. IS:3589: Specification for electrically welded steel pipes for water, gas and sewage (150 mm to 2000 mm nominaldia).
- e. IS:6392: Specification for steel pipeflanges

f. IS:814: Specifications for electrodes for metal arc welding of structural steels: Part 2 weldingsheets.

Code of Practice

- a. IS:5822 : Code of practice for laying of electric welded steelpipes.
- b. IS:11906: Recommendations for cement mortar lining for mild steel pipes and fittings for transportation ofwater.
- c. IS:10221: Code of practice for coating and wrapping of underground mild steel pipelines.
- d. IS: 816: Code of practice for use of metal arc welding for general construction in mild steel.

23 HDPEPipes

These pipes have been used for carrying the effluent from distribution boxes to Feeding boxes of the Reactors. These pipes shall meet specifications as per IS:4984.

23.1 Jointing

HDPE pipe shall be jointed properly with HDPE socketted specials to get smooth inner side surface without any extrusion to avoid any obstruction to the flow of wastewater. If in any particular case butt welding has to be done, smooth inner surface of pipe without intrusion inside shall be ensured.

24 Glazed Stone WaresPipes

The drain pipes and filtrate pipes are to be made up of GSW. The GSW pipes to be provided should be of IS Specifications. They should be properly laid to proper gradient and as per drawings and approved by Design Build Operations Engineer.

25 VALVES

25.1 Gate (Sluice) Valves

Gate Valves shall be either solid wedge or knife gate unless specifically defined on the drawings.

The materials used for the manufacture of each component shall be the best available for the specific purpose and shall not, in any case be inferior to the following:

Cast Iron - IS. 210 Grade 20

StainlessSteel - IS. 1570 Grade, B.S. 970 Type EN, ASTM A 473.

GunMetal - BS.1400-LG 2 -C or the equivalent IndianStandard.

Cast Steel - Plain Carbon Steel complying with IS. 1570 Grade, or BS: 970 Grade 431 S 29.

Valve Bodies shall be in cast steel for sewage treatment plants, Spindle shall conform to Stainless Steel and Valve Gates shall conform to Stainless Steel

26 SpecificationsReferred

The specifications contained herein are not exhaustive and for such items of works which may arise and which are not covered by this specification, or by the relevant Indian Standards, the provisions in the P.W.D. Handbook Vol. I and II (latest edition) shall apply. A list of few important Indian Standards is given below: Wherever reference to the Indian

Standards mentioned below or otherwise appears in this specification, it shall be taken as a reference to the latest version of the standard.

IS No.		Description	
General			
IS: 456		Code of Practice for Plain and Reinforced Concrete for	
¥0.05.4		General Building Construction	
IS 3764		Safety code for excavation	
IS: 1200		Method of measurement of building and engineering (Part 1 to works	
IS: 3385		Code of practice for measurement of Civil Engineering works.	
IS: 1642		Fire safety of buildings (General): Details of Construction Code Practice.	
IS: 4082		Recommendations on stacking and storing of construction materials at site.	
Sand			
IS: 2116 Sand		Sand for Masonry, Mortar	
IS: 1542		Sand for Plaster	
Aggregates			
		Aggregates, Coarse and fine from National Sources for Concre	
IS: 515		Aggregates for use in Mass Concrete Natural and Manufacture	
Cement			
IS: 12330		Specification for sulphate Resisting Portland cement.	
IS: 1489 Specification for Portland pozzolana		Specification for Portland pozzolana cement	
IS: 12269 Spec		Specification for 53 grade ordinary Portland cement.	
Concrete Pla	in&		
Reinforced			
IS: 457		Code of practice for general construction of plain and reinforce concrete for dams and other massive structures.	
IS: 3370		Concrete Structures for the Storage of liquids (Part I & Part II, & IV)	
IS: 432		Specification for mild steel and medium tensile steel	
		(Part 1 and 2) bars and hard drawn steel wires for concrete reinforcement	
IS: 1786		Specification for high strength deformed steel bars and wires for concrete reinforcement.	
IS: 4326		Code of practice for earthquake resistant design and construction of building.	
IS: 10262		Recommended guidelines for concrete mix design.	
Code	for		
Construction			
safety			
IS: 3696		Safety code for scaffolds and ladders. (Parts I and III)	
IS: 7969		Safety code for handling and storage of building materials.	
IS: 8989		Safety code for erection of concrete framed structures.	

Brickwork IS: 1077 Common Burnt Clay Building Bricks. Paving and Floor Finishes IS: 1237 Flooring Tiles, Cement Concrete IS: 1443 Cement Concrete Flooring Tiles, Laying and Finishing of Plastering & Pointing IS: 1661 Cement and Lime, Plaster Finishes on Walls and Ceilings Roof Coverings	IS No.	Description	
Paving and Floor Finishes IS: 1237 Flooring Tiles, Cement Concrete IS: 1443 Cement Concrete Flooring Tiles, Laying and Finishing of Plastering & Pointing IS: 1661 Cement and Lime, Plaster Finishes on Walls and Ceilings	Brickwork		
Finishes IS: 1237 Flooring Tiles, Cement Concrete IS: 1443 Cement Concrete Flooring Tiles, Laying and Finishing of Plastering Pointing IS: 1661 Cement and Lime, Plaster Finishes on Walls and Ceilings	IS: 1077	Common Burnt Clay Building Bricks.	
IS: 1237 IS: 1443 Pointing IS: 1661 Flooring Tiles, Cement Concrete Cement Concrete Flooring Tiles, Laying and Finishing of Replacement Cement Concrete Flooring Tiles, Laying and Finishing of Replacement Cement and Lime, Plaster Finishes on Walls and Ceilings	Paving and Floor		
IS: 1443 Cement Concrete Flooring Tiles, Laying and Finishing of Plastering & Pointing IS: 1661 Cement and Lime, Plaster Finishes on Walls and Ceilings	Finishes		
Plastering & Pointing IS: 1661 Cement and Lime, Plaster Finishes on Walls and Ceilings	IS: 1237	Flooring Tiles, Cement Concrete	
Pointing IS: 1661 Cement and Lime, Plaster Finishes on Walls and Ceilings	IS: 1443	Cement Concrete Flooring Tiles, Laying and Finishing of	
IS: 1661 Cement and Lime, Plaster Finishes on Walls and Ceilings	Plastering 8	k	
,	Pointing		
Roof Coverings	IS: 1661	Cement and Lime, Plaster Finishes on Walls and Ceilings	
and the same of th	Roof Coverings		
IS: 459 Asbestos Cement Sheets, Unreinforced Corrugated Sheets	IS: 459	Asbestos Cement Sheets, Unreinforced Corrugated Sheets	
IS: 730 Fixing Accessories for Corrugated Sheet Roofing	IS: 730	Fixing Accessories for Corrugated Sheet Roofing	
Steel & Iron Work	Steel & Iron Work	C	
IS: 226 Structural Steel (Revised)	IS: 226	Structural Steel (Revised)	
IS: 800 Use of Structural Steel in General Building Construction, code of	IS: 800	Use of Structural Steel in General Building Construction, code of	
Practice for Pipes & Fittings Pipes		Practice for Pipes & Fittings Pipes	
IS: 3486 Cast Iron Spigot & Socket Drain Pipes	IS: 3486	Cast Iron Spigot & Socket Drain Pipes	
IS: 1538 Cast Iron fittings for Pressure pipes for water, Gas & Sewage	IS: 1538	Cast Iron fittings for Pressure pipes for water, Gas & Sewage	
IS: 1536 Centrifugally Cast Iron Pressure Pipes for water, Gas & Sewage.	IS: 1536	Centrifugally Cast Iron Pressure Pipes for water, Gas & Sewage.	
IS: 458 Concrete pipes with or without reinforcement	IS: 458	Concrete pipes with or without reinforcement	
IS: 783 Code of practice for laying Concrete pipes.	IS: 783	Code of practice for laying Concrete pipes.	
IS: 3114 Code of practice for laying of C.I. Pipes	IS: 3114	Code of practice for laying of C.I. Pipes	
IS: 1726 C.I. Manhole covers and frames intended for use in drainage	IS: 1726	C.I. Manhole covers and frames intended for use in drainage	
works.		works.	

This list does not necessarily cover all the Standards referred to.

Section 13. Technical Specifications FOR ELECTRO-MECHANICAL WORKS OF SEWAGE TREATMENTPLANT

All works shall be carried out in accordance with the requirements of:

- i. IERules
- ii. State ElectricityBoard
- iii. Rules and regulations of Local authorities, and
- iv. The standards in this specification

The Operator is responsible for applying and obtaining necessary statutory approvals and shall ensure workmanship of good quality and shall assign qualified supervisor / engineers and competent labour who are skilled, careful and experienced in carrying out similar works.

1. General engineering specifications and practice for Electro-mechanicalWorks.

The following General engineering specifications and practice shall be adopted/adhered to for the Sewage Pumping Station and Sewage treatment plant:

- a) Supply, Installation, Testing of the mechanical and electrical equipments, pipes, fittings & otheraccessories.
- b) Adequate measure shall be taken to prevent dry running of the pump. Low level to trip the pump shall be above the top of pump casing. The sump floor shall have slope towards suction pit / channel. Care shall be taken especially for underground sludge sumps to provide suction pit of adequate size for emptying the sump for ease ofmaintenance.
- c) Effective liquid depth of units shall be considered between levels corresponding to lowest level switch and highest level switch. Flooded suction requires that lowest level switch shall not be lower than the elevation of discharge flange ofpump.
- d) Monorail and chain pulley block (manually operated) shall be provided for all pump houses (both underground and above ground), Blower room, etc. as required of adequate capacity (minimum 1.5 times the weight of the heaviest equipment). Monorail shall be extended outside pumphouse / building to facilitate loading / unloading of equipment directly on vehicle, for which ramp approach shall begiven.
- e) All pump areas / pedestals shall be provided with kerb walls and suitable arrangement for collection of leakage and connection to the nearest piping/unit, keeping in mind the process requirement, shall be provided. In dry wells necessary drain collection pit and dewatering pump of sufficient capacity and head requirement having auto operation with low and high level switches shall be provided in all pump houses, especially underground pump house for thispurpose.
- f) All motors shall have running indication.
- g) Motors of all pumps and blowers shall be covered withcanopy.
- h) Mixers in chemical solution tanks (without baffle) shall be located off-centre to avoid vortex.
- i) All chemical dosing pumps shall be provided with pulsation dampeners. Metering pumps shall have bypass with valves and external pressure safetyvalves.
- j) Common delivery header and suction header of pumps (and blowers) shall be provided with a blind flange on oneend.
- k) Aeration blowers shall be located inside the blower room with necessary acoustic hoods complying with statutory and safetynorms.
- Flow measurement shall be provided at all chemical dosing lines as well as Air Blower dischargelines.
- m) Knife Gate valves shall be provided for sludgeapplication.
- n) Flushing connections shall be provided for all sludge handling units and sludgelines.
- o) The clear distance between adjacent pump / blower pedestal shall be minimum 1000mm. The clear distance from pedestal to internal face of walls shall not be less than 1500mm. The clear distance from pedestal to internal face of walls on motor side of the pumps shall not be less than 2000mm.

- p) Minimum clearance of 500mm shall be provided around pumps, blowers, equipment pedestal for pavingetc.
- q) Safety shower and eye wash facility, service water connection shall be provided near chemical handling areas, especially chlorination and polyelectrolytearea.
- r) All instrument indication facility shall be readable fromgrade.
- s) All below grade valves (including sludge outlets of clarifiers and thickeners) shall be operable from grade by providing extended spindle and handwheelarrangement.
- t) Epoxy lining in polyelectrolyte tanks and other units as required shall be provided. Complete wetted surface including free board and top of walls shall belined.
- u) Large tanks shall be able to be segregated for manual desludging, whenever required along with drainpiping.
- v) Operating platforms shall be provided for operation of any equipment or valve causing inconvenience to operate from ground/floor level. For operating height above 1.5m operating platform shall be provided. Platform shall have minimum width of 900mm with galvanized grating / chequeredplate.
- w) Main control room housing PLC/SCADA shall be located in the first floor such that entire STP is preferably visible to the operator through glazed windows. The control room layout shall be planned after taking into consideration the space requirement of various PLC/SCADA panels, HMI, etc. It shall be housed in administration/office building. It shall be properly air conditioned and shall be provided with false ceiling. Control room shall be aestheticallyappealing.
- x) All the sludge withdrawal valves of Primary Clarifier, Thickener and Digester shall be electrical actuator operated with auxiliary open/close limit switches and position transmitter for open/close positionfeedback.
- y) H.T. & L.T. Room for electric Sub-station to serve the proposed Sewage pumping station and Sewage treatment plant.
- z) Laboratory, Main Control Room housing PLC/SCDA system alongwith necessary office furniture.
- aa) Water distribution network for drinking purpose/service water within the plant premises and sewage disposal
- bb) All interconnecting pipes, channels, valves, fixtures, appurtenances.
- cc) Setting up of the testing arrangement as per requirement.Getting of successful test results & obtaining approval from authorized Lab / Agency of the Pollution Control Board and relevant Authorities.
- dd) Operation Maintenance of the entire system including consumables for the specified period. Supply, erection, testing, commissioning of various mechanical, electrical & instrumentation equipment required for the smooth working of the Sewage pumping station and Sewage treatment plant, including the 15 yearsO& M during guarantee period.

1.1 General Mechanical Equipments

Design, supply, erection, commissioning and testing of all mechanical equipments based on chosen technology of Sewage treatment process, shall generally comprise of:

a) Bar Screen with frame andscrapper

- b) CI SluiceGate
- c) Air blowers with motor and relatedaccessories.
- d) Air distribution assembly.
- e) Mech. arrangements for clarifier. ifrequired
- f) Sludge return pumps with motor and relatedaccessories.
- g) Sludge Loading pumps with motor and relatedaccessories.
- h) Agitator for equalization tank, ifrequired.
- i) Sludge dewatering System-Filterpress/Centrifuge
- j) Drainage sumppumps
- k) Loading/Unloading System for PumpHouse
- l) Flow measuringSystem
- m) Level measuring System for well and Tank.
- n) All Pipe-works and valves
- o) Chlorine dosing pump/UV DisinfactionSystem.
- p) DG Set for Powerback-up.
- q) Fire fightingsystem.
- r) Ventilation inside the Pump & Control room, as perrequirement.
- s) Any other equipmentrequired.

1.2 General Electrical Equipments

Design, supply, erection, commissioning and testing of all Electrical equipments based on chosen technology of Sewage treatment process, shall generally comprise of:

- a) HT/LTTransformer
- b) Electric motors for all equipments asrequired.
- c) Motor control center completes with all internal wiring and accessories.
- d) Electrical cables from M.C.C panel to all electric motors andunits.
- e) Electric earthing stations as per I.E.E.rules.
- f) Cable Trench, Cable Tray as per I.E.E.rules.
- g) Gland and Lugs as per I.E.E. rules.
- h) All internal lighting & exhaust system etc. for the Pump & ControlRoom.

1.3 <u>Technical specifications of Mechanical Works for the proposed Sewage treatmentplant:</u>

1.3.1 ScreeningSystem.

- All Sewage Pumping Stations shall be provided with Mechanical screens as working and Manual Screen as Standby with conveyorsystem.
- The screens shall be made with welded stainless steel (AISI410)frame.
- Bye bass arrangement shall be provided on the upstream side, to avoid overflow of the screen channel in case of sudden powerfailure.
- Drainage facility shall also be provided in the individual screen channels to empty these channels for maintenance purposes.
- Individual screen channel should be designed to provide a velocity of min. 0.6 m/sec at average designflow.
- The effective area of opening of the screen should be such as to produce a velocity through the screen opening not exceeding 0.9 m/sec. at maximum expectedflow.
- The top of the screen shall be at least 500 mm above the expected highest flowlevel.

1.3.2 SluiceGate

- The gates shall be as per IS:13349/AWWA C 501 or relevant BS/DIN/ISO at their Latest revision.
- The gates shall be CI with rising typespindles.
- The unbalanced head shall never be more than 15m.
- The gates shall be electrically operated.
- The gates shall be installed primarily in the screen chambers for isolation of flow for maintenance purposes.

1.3.3 Submersible Motor SewagePump

1. General

The pump shall be vertical, submersible, non-clog, single stage, bottom suction, monoblock type driven by single speed submersible motor suitable for pumping all kinds of sewage / sludge / storm water containing plastics and fibrous materials. The pumps must have fitted with in-built cutting and tearing system for foreign matters. The speed of the pump should not be more than 1450 r.p.m. The motor output power must have at least 15% margin over pump input power at duty point and the motor will never be overloaded throughout the entire pump operating range as shown in the performance curve. The pump performance must be stable from zero discharge to run out condition.

The design, manufacture and performance of the submersible pump-motor sets shall comply with the latest applicable Indian / International Standards. In particular, the equipment must conform to the latest revision of applicable specification. The pump shall be capable of developing the required total dynamic head at rated capacity and will be suitable for parallel and continuous operation. The head-capacity curve of the pump shall be continuously rising towards the shut-off with highest head at shut-off. The impeller of the pump shall preferably be of non-overloading type. The pump shall be designed to be protected against reverse direction of rotation due to thesewerage

returning through the pump. The set rotor assembly weight and unbalanced hydraulic thrust of the impeller shall be carried out by the thrust bearings provided in pump assembly. The pump shall operate trouble free, smooth and without any undue noise and vibrations. The magnitude of peak-to-peak vibration at shop and at site installation will be limited to 75 microns and 50 microns respectively at the bearinghousing.

The pump installation design should be such as to facilitate automatic installation and removal of pumps without having entry into the sewage pit. Profile gasket should be provided in automatic coupling system so as to avoid metal-to-metal contact between pump and delivery pipe bend to ensure leak proof joint.

2. Constructional Features

Casing

The pump casing, made of cast iron shall be hydrostatically tested at 1.5 times the shut-off head with maximum impeller size. The pump casing shall be of robust construction and the liquid passage in the casing shall be finished smooth.

Impeller

The non-clog, semi open / vortex type impeller will be both statically and dynamically balanced and will be keyed and positively held on the motor shaft. The impeller will also be secured against damages, if the direction of rotation should reverse due to liquid flowing backward through the pump. The impeller shall be capable of handling soft solids of minimum diameter 100 mm. The leading edge of the vanes shall be rounded and cut back to prevent rags, stringy materials etc. from impinging on the impeller vanes.

Shaft

The shaft, made of stainless steel shall be finished to close tolerance at the impeller and bearing diameters. The impeller shall firmly be secured to the shaft by key and / or nuts. The size of the shaft shall be calculated on the basis of maximum combined stresses. While designing the shaft the critical speed of the shaft must be taken into account which shall be at least 20% above / below the operating speed. The rotor shall be dynamically balanced to avoid any vibration during operation.

Seal

The pump shall have two mechanical seals in tandem arrangement. The lower mechanical seal shall have SiC / SiC face combination. Upper mechanical seal shall have with Carbon / TC face combination.

Bearing

Maintenance free antifriction deep grooved, permanently grease filled ball / roller bearings should be provided and this should take care of axial and radial thrust at any point of operation.

Motor

The motor should be dry, squirrel cage type, suitable for 3 ph, $415 \pm 10\%$ volt, 50 Hz supply, designed, manufactured and tested conforming to IS: 325. The motor should be rated for continuous duty with IP68 protection and class _F' insulation or better. However, the motor frame size shall be liberally designed to restrict the temperature rise as per class _B'insulation.

All squirrel cage induction motors shall be provided with electrolytic grade copper winding for stator and the rotor of the motor shall be of copper bars only.

3. Internal Protection Features for Pump sets (above 15 KWmotor)

The pump sets shall at the minimum be provided with the following internal protections. The leads of all the protecting sensors shall be brought out from the motor with separate control cables.

Winding Temperature

The motors shall be provided with 3 sets of PT 100 type thermostats embedded in the winding to protect it from getting overheated.

Bearing Temperature

For detection of mechanical faults, both bearings, at drive end and non-drive end shall be provided with PT 100 type temperature sensors for monitoring the bearing temperature, protection and annunciation.

Moisture Sensors

The motors shall be provided with a resistance type sensor to sense entry of any moisture in the motor chamber. It shall operate on 230 V AC supply.

Monitoring Seal Leakage Chamber

The pump set shall be provided with a float switch type sensor assembled in the seal leakage collection chamber. In the event of any leakage this sensor will give the tripping signal. The contacts of the float switch shall be rated for operation on 230 V 6A AC.

4. Material of Construction

Casing : Cast Iron, IS: 210, FG260

Impeller : 2.5% Ni-Cast Iron, IS : 210, FG260

Shaft : Stainless Steel, AI SI :410 Motor housing : Cast Iron, IS : 210, FG260

Stator/Rotorcore : CRGOSteel

Stator/Rotorwinding : Electrolytic grade copperwire/bar

Fastners : Stainless Steel, AISI :316

Autocouplingsystem : Cast Iron, IS : 210, FG 260

Lifting chain, Guide pipe : Stainless Steel, AISI:410

5. Scope of Supply

The scope of supply will include Submersible Pump set along with Automatic coupling, Delivery bend and Cable, Guide pipe & chain of requiredlength.

6. Painting

The pump set shall be painted with zinc rich epoxy primer plus two coats of epoxy paint. The paint shall be spray applied and dried in a painting booth to avoid ingress of foreign particles especially when the painted surface is not completely dry.

7. Inspection & Testing at Manufacturer's Works

The manufacturer will submit their QAP for Design Build Operations Engineer's approval including the following inspections and testings which will be carried out at the manufacturer's works.

8. HydrostaticTest

The pump casing will be hydrostatically tested for any leakage, with water at a pressure 1.5 times of closed valve pressure with maximum impeller size or 2.0 times of pump duty point pressure whichever is higher. Unless otherwise stated the minimum duration of testing will be 30 minutes.

9. StaticalBalancing

All major rotating components must be statically balanced individually.

10. DynamicBalancing

In addition to static balancing of individual component the whole rotor assembly of pump must be dynamically balanced at rated operational speed.

11. PerformanceTest

Each assembled pump shall be shop tested by the manufacturer to determine the following characteristics as furnished in the characteristics curve.

- i) Capacity Vs. Total Dynamic HeadCurve
- ii) Capacity Vs. Brake Horse Power (KW)curve
- iii) Capacity Vs. Efficiency (%) curve
- iv) Capacity Vs. NPSHR curve

And also recordingof

- v) Vibrationlevel
- vi) BearingTemperature

The above tests for each pump for its full operating range at rated speed shall be conducted in accordance with the latest revision of IS/BS/DIN/ISO specifications and/or Hydraulic Institute Standards USA.

During pump testing, reading to the extent possible, shall be taken correspond to its full working range from its closed valve condition to 30% increase of the rated output or corresponding to the output at its minimum head specified, whichever ishigher.

Each pump performance shall be documented by obtaining concurrent readings showing motor voltage and amperage, pump suction head, pump discharge head, pump discharge etc. Such readings shall be documented for at least seven pumping conditions including one at the shut-off head and each power load shall be checked for proper currentbalance.

The curves produced from the above readings shall be used to determine the capability of pump sets to meet the guaranteed performance at site.

Bearing temperatures shall be determined by PT 100 or equivalent type temperature detector. A running time of at least 30 minutes shall be maintained for this test at shut off head if sufficient water is not available for a complete test.

After the test runs have been performed to the satisfaction of the Client or his representative that the pumping equipment complies with the stipulated specifications the Client shall be provided with the Manufacturer's Test Certificates.

All instruments and equipment required for such test shall be provided by the manufacturer and the instruments shall be calibrated and certified by an approved independent testing authority not more than 15 days prior to the test in which they will be used.

In the event of any pump failing to meet the specified test requirements, it shall be modified and retested until the requirements are attained.

12. Non-DestructiveTests

Physical and Chemical tests of the major components of each pump must be done. These tests shall be conducted in accordance with relevant IS/BS/DIN/ISO standard. Prior to testing the tests and major components' identifications along with the actual standard to be followed, shall be submitted for Client's approval and only those, which will pass the tests successfully, shall be used for the manufacture of end product. All material test certificates to be submitted before machining operation to the Client for his approval and finally these _Approved' test certificates will be produced during pump performance testing.

13. VisualInspection

Pumps shall be offered for visual inspection to the Client before despatch. The pump assembly/ any component shall not be painted before inspection.

Testing At Site

All pump sets shall be tested at site in the presence of manufacturer's expert. The QH parameters can be measured, if spacepermits.

1.3.4 Monorail Crane With Chain PulleyBlock

- Monorail Crane shall be used for lifting of Submersible motor pumps as and when required formaintenance.
- Monorail mounted hand operated chain pulley block shall be as per the requirement of BS:3243/ Equivalent.
- It shall be of required capacity having adequate chainlength.
- The load chain shall conform toBS:2902/Equivalent.
- Guide shall be provided for effective guidance to the load chain and a stripper for effective disengagement of chain fromwheel.

1.3.5 PipeWorks.

- Pipes carrying sewage shall be of ductile iron with flange or spigot and socket joints according to individual circumstances.
- Pump delivery line flow velocity shall be set at < 2.1 m/sec and individual delivery pipe & common header diameters shall be selected accordingly.
- All pipe work and fittings etc. shall conform to the appropriate Indian Standards and shall be to a class in excess of the maximum pressure they shall attain in service including any surge pressure and shall be supplied by an approved manufacturer. All pipelines shall be tested at 1.5 times the design workingpressure.
- The pipe works shall include all pipes and fittings for connection to the rising main upto the stipulated length outside the pump house building. The pipes and fittings shallbeasperlatestrevisionofIS:1536/IS:1537/IS:1538/BS:4622/IS8329/IS9523 / Equivalent and must be suitable to withstand the pressure tested to at least double the close valvepressure.
- The diameter and length of the pipes shall be determined from the specified velocity of the sewage water and size of the pump house. The delivery pipe of the pump shall be connected with the pump through enlarger immediately after the pump so as to restrict the velocity of sewage water in the pipe line at deliveryside.
- Each delivery pipe line shall include one puddle collar at the exit of the wetwell.
- All the pipe lines shall be protected with anticorrosive paints of required quality to suit the site climatic condition.
- Necessary rubber insertion of suitable thickness shall be provided at all the flanged joints complete with supply and erection of necessary number of bolts, nuts, washers of suitablesizes.

1.3.6 Valves

- Each Sewage pump shall be fitted with a reflux valve and a sluice valve on the delivery side of thepump.
- All the sluice valves shall be as per IS:14846/BS 5150/DIN 3352 at their latest revision and rising spindle type, flat face, bolted bonnet with solid wedgedisc.

- The valves above and including 400 DN shall be provided with spur/bevel gear arrangement for operation and be fitted with by-passarrangement.
- The pressure rating of the valve shall be as per the Design working pressure. Wherever specifically mentioned the valve shall be fitted with extended spindle, head stock along with hand wheel for easy operation from the operating platform.
- The reflux valve ensures that backflow, from the rising main through the pump, does not occur when the pump is not operating. The Reflux valves shall be of Double flanged with hinged single/multi swinging disc complete with bypass arrangements. The reflux valve shall be of flat face bolted cover and shall be fitted with renewable body and disc seat. The reflux valve shall be as per IS:5312/BS:5153/ISO 2531 at their latest revision. The pressure rating of the valve shall be as per Design workingpressure.
- The valves on the discharge pipe work are to be mounted in a separate Valve Chamber. This allows the operator in operation and maintenance of valves easier to carry out. The separate valve pit also allows a suitable accessible point for the attachment of pressure gauges to check the performance of thepumps.
- The Air Release Valve shall be Single air valve (Large Orifice) confirming to IS-14845/2000 for automatically releasing/admitting air that may accumulate under pressure in a section of pipe line at the time of initial charging or draining of main.
- The pressure rating of the valve shall be as per Design working pressure and end connections shall be flanged as per IS specifications. The Air release valve shall be fitted with isolating sluice valve of samesize.

1.3.7 AirBlower

Air blowers shall be either of positive displacement or centrifugal with pressure vessel type complete with motor, baseplate, inlet filter, intake silencer and off-load starting system outlet silencer, anti-vibration damper, flexible coupling, filter restriction indicator, non-return valve, pressure relief valve, V-belt system or direct drive coupling. The casing rotor shall be of cast iron construction. Bearings and gears shall be grease lubricated. Motor speed shall be 1500rpm.

The capacity of the air blower shall be of required airflow rate and pressureto maintain required level of dissolved oxygen in the aeration tanks in operation.

1.3.8 Chemical Dosing

Chemical dosing pumps shall be complete with plastic suction and delivery piping, solution tank, mixing tank and feed arrangement. Pumps shall be complete with motor control center, cabling and connection.

1.3.9 Diesel generatingset

The Diesel Generating set shall be of A.C type with totally enclosed air cooled multi cylinder, AMF Panel, alternator, 3 Phase, 415V, 50 Hz 0.8 p. f. for developing suitable BHP at 1500 rpm. The DG shall be designed with 10% overload with standardaccessories, self excitedself regulated, screen protected alternator with static excitation system running at 1500 RPM as per IS 4722- 1968 with voltage regulation +/- 5%.

Both the engine and alternator shall be directly coupled on a common fabricated steel base plate with anti vibrating pad with control panel comprising of standard meters, switchgears, indicators connected with suitable wires/cables. The complete set shall be enclosed in acoustic enclosure made of 18 SWG CRCA Sheet, sound absorbing material, Rockwool covered from inside with ¾ mm holes perforated sheet to restrict sound level upto 75 dB at 1.0m

The engine shall be supplied with first filling of oil, diesel etc. obtaining necessary approval from Electrical Inspector as per specification.

1.3.10 WheelBarrow

Wheel barrows of Polyethylene moulded construction shall be supplied for carting up screenings. The wheel barrows shall have rubber tyred wheels. The moulded units shall be bought out items from ISO: 9000 certified manufactures.

1.3.11 ScreeningsContainer

Portable galvanized steel container shall be provided to store the screenings until the time of pick up. The container shall have a capacity of approximate $2.5\,\mathrm{m}3$ and shall be of a convenient height to permit the discharge of screenings manually. The container shall have hinged covers and its design shall permit their being lifted by an overhead hoist or packer truck. The container shall have four wheels of about 200 mm diameter and two of which shall be swivel castors. The maximum height of a container including wheels shall not be more than $660\,\mathrm{mm}$. The sides shall be fabricated of $12\,\mathrm{gauge}$ H.T. steel and the bottom of the container shall be of $5\,\mathrm{mm}$ plate steel. The container shall be reinforced with $50\,\mathrm{x}$ $50\,\mathrm{x}$ $6\,\mathrm{angle}$.

1.3.12 ExhaustFan

Exhaust fans shall be provided at the places specifically mentioned for ventilation purpose. The cast aluminum alloy blades shall have high efficiency aerofoil section. Blades shall be directly mounted on motor shaft, dynamically balanced and shall conform to IS:2312. The means provided for securing the fan mounting or fan casing to the wall shall be such as to provide a secure fixing without damage to the fan or wall.

The drive motors shall be TEFC, squirrel cage, induction type suitable for 240 Volts \pm 10%, 1 phase OR 415 Volts \pm 10%, 3 phase, 50 Hz AC supply with IP54 enclosure and class B insulation.

Suitable designed guards shall be provided at the inlet and outlet side to prevent accidental contact. No inflammable material shall be used in the construction of fan. Moulded parts, if used, shall be of such materials as to withstand the maximum temperature attained in the adjacent component parts.

The fan shall have protective insulation may be of all insulated construction or have either double insulation or reinforced insulation. Each fan should be provided with a 10 sq.mm mesh bird screen. The sheet used for the cowl shall be 14gauge.

The finish will be stove enameled glossy paint/epoxy paint with specially pre-treated components to enhance corrosion resistance.

The number and size of exhaust fan will be determined taking into account 12 complete changes of air per hour to the service area.

1.4 <u>Technical specifications of Electrical Works for the proposed Sewage treatmentplant:</u>

1.4.1 Scope

This specification is intended to cover complete installation, testing and commissioning of electrical equipments i.e. motor control centres, power control centres, control panels, switch gears, motors, push button starters, transformers, etc.

1.4.2 Code and standards

1.4.3

The installation, testing and commissioning of all electrical equipments shall comply withall currently applicable states, regulations, fireinsurance and safety codes in the

locality where the work will be carried out. Nothing in this specification shall be constructed to relieve operator of his responsibility.

Unless otherwise specified, the work, material and accessories shall conform to the latest applicable Indian British of IEC standard. All items of switch starter panel shall confirm to their relevant specifications as under or its latest revision.

IS: 4237: 1982 General requirements of switch gear and control gear voltage not exceeding 1000 volts.

IS: 2959: 1982 contactors

IS: 4064 (Part I): Isolators

IS: 3842 (Part- IV) Overload Relay

IS: 8544 Motor Starters

IS: 10118 Code of practice for installation and maintenance of motor starter.

IS: 1248 Indicating installments

IS: 2705 Current transformers

IS: 2147 Degree of protection for starters.

Good workmanship shall be in accordance with best engineering practices to ensure satisfactory performance and service life.

1.4.4 Detailed requirement of installation

1.4.4.1 Switch gear, Control panel, etc.

- a) All alignment, leveling, grouting, anchoring, adjustments shall be carried out in accordance with manufacturer's instructions and or as directed by theOwner.
- b) All modules shall be taken out and shall be cleaned preferably with vacuum cleaner.
- c) All connections of fixing of equipments in switch gear control panels etc. shall be completed, checked and adjusted to ensure safety and satisfactory operation of the equipment.
- d) In some cases, minor modifications may have to be carried out at site in the wiring and mounting of the equipment to meet the requirements of the desired control scheme and the Contractor shall have to do thesame.

1.4.4.2 Motors

- a) The installation of motors shall be carried out in accordance with manufacturer's instructions and / or as directed by theOwner.
- b) Checking and cleaning of bearings and charging / filling of lubricants whatever necessary.
- c) Cleaning of core and winding, varnishing and drying but the windings and measurements of air gap for motor assembly at site ifdemanded.
- d) Motors shall be run on un-coupled condition for few hours before coupling them with the driveequipment.
- e) Motors shall be coupled with drive, adjusted and shall be tested onload.

1.4.4.3 MiscellaneousItems

- a) The Bidder shall install miscellaneous items such as motors starters, local start / stop push button startersetc.
- b) These equipments will be generally wall, column orstand mounting. The exact location will be as shown in the finaldrawing.

- c) All supports or brackets needed for installation shall be fabricated and painted by theBidder.
- d) All welding, cutting, chipping and grinding as and when necessary shall be carried out by the Bidder.

1.4.4.4 Cabletermination

- a) Cable Termination shall include the following
- b)
- c) Making necessary holes in bottom / top plates for fixing cable gland /box.
- d) Fixing cable gland / box, connecting armour clamp to cablearmour.
- e) Dressing cable, pouring, compound etc. wherever necessary to make termination complete.
- f) Putting cable lugs, crimping them on to cores of cable, taping bare conductors upto lugs, wherever necessary.
- g) Termination to equipment terminals.
- h) Supply and fixing of cable and core identification ferrules.

Wherever Owner has not provided MS plates for fixing cable tray supports, Bidder shall install approved concrete fasteners for fixing cable tray supports.

1.4.4.5 Inspection

- a) After completion of the erection / installation, each equipment shall be thoroughly inspected in presence of Owner for correctness and completeness of installation.
- b) A check list may be furnished by the Owner wherein all details to be checked and necessary instructions shall be listed. The inspection and checking shall strictly follow the checklist.
- c) On completion of the inspection two (2) copies of the check list duly filled in shall be jointly signed by Contractor and the Owner, such endorsement, however, shall not relieve the Contractor of his obligation under the contract.

1.4.4.6 Testing and commissioning

- a) After completion of erection work tests shall be conducted by the Contractor on each piece of the equipment as per list be supplied by the Owner or his authorized representative.
- b) The Bidder shall provide all tools, instruments; materials labour supervisory personnel for carrying out tests on the equipment and materials under his scope of work.
- c) The Bidder shall record the test results on approved Proforma and furnish four (4) copies of the results to the Owner for his approval within a week form the date of testcompleted.
- d) Before commissioning of the equipment, the Contractor shall set the relays to their recommended values.
- e) On successful inspection and testing, the equipment shall be commissioned and put on trial run along with other equipment in a manner mutually agreedupon.

1.4.4.7 Rectification

The Bidder shall carry out all rectifications, repairs or adjustment work found necessary during testing, commissioning and trial run. Unless otherwise specified the work, material and accessories shall conform to the latest applicable Indian, British of IEC Standards, some of which are listedbelow:

IS 3043 Code of Practice for earthing.

1.4.4.8 Installation of cables

- 1. The Bidder's scope ofwork includes, unloading, laying, fixing, jointing, bending and terminating of cables. Contractor shall also supply all the necessary hardwares for jointing and terminating of cables. Cables shall be laid directly buried in earth, on cable trays and support in conduits and ducts or bare on walls, ceiling etc as shown in the approvedDrawings.
- 2. All cable work and the allied apparatus shall be designed and arranged to reduce the risk of fire and any damage that may cause in the event of fire. Wherever cables pass through any floor or wall opening suitable bushes shall be supplied. If required by the Design Build Operations Engineer,, the bushes shall be sealed using fire resisting materials to prevent firespreading.
- 3. Standard cable installation tools shall be utilized for cable pulling. Maximum pull tension shall not exceed manufacturers recommended value. Cable grips, reels or pulleys used shall be properly lubricated. The lubricant shall not injure the overall covering and shall not set up undesirable conditions of electrostatic stress. Cables pulling shall permit performance of collateral work withoutobstruction.
- 4. Sharp bending and kinking of cables shall be avoided. The bending radius for various types of cables shall be more than those specified bymanufacturer.
- 5. Power and control cables shall be laid in separate cable trays. The order of laying of various cable in trenches and overload trays shall be as specifiedbelow:
- 6. Cables of highest system voltage at the top most tier with second highest voltage on the second tier from top, third highest on the third tier from top etc. with control instrumentation and other service cables in bottom most cabletier.
- 7. Where groups of HV and LV and control cables are to be laid along the same route, suitable barriers to segregate them physically shall beemployed.
- 8. Where cables cross roads and water, oil gas or sewage pipes the cables shall be laid in reinforced spun concrete pipes of 15 mm minimum diameter, also 50% space shall be kept as space for future, if more than one cable is to be laid through pipe. For road crossing the pipe for the cable shall be buried at not less than one metre depth. Cable less than 15 mm unless otherwise approved by the Design Build Operations Engineer. Cable shall be protected at all times from mechanical injury and from absorbingmoisture.
- 9. Some extra length shall be kept in each cable run at a suitable point to enable one or two straight through joints to be made at a later date, if any faultoccurs.
- 10. To facilitate visual tracing, cables in trays shall be laid only in single layers where design, permits. Cables shall be laid in proper sequence so as to avoid unnecessary crossing of other cables upon entering or leaving a run of tray. Cable splices shall not be permitted.

- 11. Cable jointing shall be in accordance with relevant Indian Standards Codes of Practice and Manufacturer's special instructions. Materials and tools required for cable jointing work shall be supplied by Contractor. Cable shall be firmly clamped on either sides of a straight joint at not more than 300 mm away from the joints. Identification tags shall be provided at each joint and at all cable terminations. Single core cable joints shall be marked so that phase identify at each joint can be determined easily. The joints shall be located at most suitable places. When two or more cables are laid together, joints shall be arranged to be staggered by about three meters. Before jointing insulation resistance of both sections of cables to be jointed shall bechecked.
- 12. Bidder shall install and connect the power, control and heater supply cables, for motors. Contractor shall be responsible for correct phasing of the motor power connections and shall interchange connections at the motor terminal box if necessary after each motor is testrun.
- 13. Metal sheath and armour of the cable shall be bonded to the earthing system of the station.
- 14. Cable clamps shall be minimum 3 mm thick and 25 mm wide galvanized MS flat spaced at every 1.0 minterval.

1.4.4.9 Cable trays, accessories and tray supports

Cable trays shall either be run in concrete trenches or overload supported from building steel, floor slab etc. Cables shall be clamped to the cable trays in both horizontal runs and vertical runs by suitable site fabricated clamps.

Cable trays supporting system shall be adequately designed so as to keep maximum deflection within permissible limit.

1.4.4.10 Conduits and pipes

Bidder shall supply and install conduits, pipes as specified and as shown in drawings all accessories / fittings required for making installation complete shall be supplied by Contractor.

Conduits and pipes shall be of GI and of heavy duty type.

Flexible metallic conduits shall be used for termination of connections to equipments to be disconnected at periodic intervals.

Conduits or pipes shall run along walls, floors and ceilings, on steel supports, embedded in soil, floor, wall or foundation, in accordance with relevant layout drawings. Under ground portions of conduit installation to be embedded in the foundation or structural concrete shall be installed in close co-ordination with collateral work. Exposed conduit shall be neatly run and evenly spaced.

Exposed conduit shall be adequately supported by racks, clamps, straps or by other approved means. These fittings shall be of same material as conduits.

Each conduit run shall be marked with its designation as indicated on the drawings. Identification shall be made where possible by means of brass ribbon. So located that each run of conduit is readily identified at eachend.

When one or more cables are drawn through a conduit, cables shall fill not more than 50% of the internal cross sectional area of the conduit.

Entire system of conduit after installation shall be tested for mechanical and electrical continuity throughout and permanently connected to earth by means of special approved type earthing clamp efficient fastened to the conduit.

For jointing purpose, Contractor shall have available at site, dies for threading pipe or conduit. All such threaded ends shall be reamed after treading and anti-corrosive paint applied.

1.4.4.11 Switch gear control panel /desks

Base of outdoor type units shall be sealed in an approved manner to MS channel concrete to prevent ingress of moisture.

Bidder shall take utmost care in handling delicate equipments and mechanism like instruments, relays, dragging shall be avoided as far as possible. Proper pies shall be provided underneath when dragging for short distance. Wherever the instruments and relays are supplied separately, they shall be mounted only after the associated control panels / desks have been erected and aligned. Any damage to relays and instruments shall be immediately reported to the Owner.

Contractor shall also make all necessary adjustments as specified by the manufacturer for proper functioning of the equipment. The setting of relays shall be carried out.

Outgoing feeders and incoming feeders of cable or bus duct shall be connected at the switch gear panel and as explained in the installation procedures of cables and bus ducts. After installation of all power and control wiring, Contractor shall carry out operating tests, manufacturer's installation tests. Meager tests for insulation, polarity checks on the instrument transformers.

The Contractor shall also carry out the drying of equipment in case of low insulation resistance.

1.4.4.12 Transformer

Sleepers shall be provided when unloading on bare ground. After placing on foundation alignment, leveling, etc. shall be carried out in neat workmanlike manner. Dehydration of silica gel rather shall be carried out.

For the power / control cables projecting above the ground the termination of cable box / marshalling box / shall be run in GI conduits of suitable cross section. Ends shall be sealed with bitumen compound.

The cable end box of the transformer of detachable type shall be supported properly enabling the transformer to be taken out for repair without disturbing the cables.

1.4.5 Specifications for erection, testing and commissioning of illumination system

1.4.5.1 Scope

This specification covers complete installation, testing and commissioning of indoor and outdoor illumination system.

1.4.5.2 Scope and standards

The wiring, installation and commissioning of complete illumination system shall comply with all currently applicable statutes regulations. Fire insurance and safety codes in the locality where the work will be carried out. Nothing in this specification shall be construed to relieve vendor of this responsibility.

Unless otherwise specified, the work, material and accessories shall conform to the latest applicable Indian, British IECStandards.

Good workmanship shall be in accordance with best engineering practices to ensure satisfactory performance and servicelife.

1.4.5.3 Generalrequirements

Except as specifically approved by the site office installation of conduits and lighting fixtures shall be taken only after all major services such as piping, structural work etc. in that particular area have been completed.

Location of lighting fixtures, switches and receptacles shown on the drawings, are indicative and shall be relocated to suit site condition.

Except as noted mounting height of various lighting equipment from finish floor level shall be as follows:

i.	LightingPanels	1200 mm
ii.	Lightingcontrolswitches	1000 mm

iii. Receptacle withswitch

a) Forindoor 500 mmb) Foroutdoor 1000 mm

All cables and conduits from lighting panel upto first lighting fixture shall be identified with aluminium tags giving circuit reference number.

Lighting panel number shall be indicated when more than one panel for an area is to be provided.

A number of lighting panels shall be earmarked separately for supplying power to the space heater mounted in various switch gear panels and motors.

Steel surfaces exposed, to weather shall be thoroughly cleaned for removal of rust and shall be given a primary coat of zinc chromate and two finishing coat of paint. All metal parts not accessible for painting shall be made of corrosion resistant material.

Cable / Conduits separators shall be provided at an interval of 500 mm for horizontal runs and 750 mm for verticalruns.

Cable / Conduits shall be kept, wherever possible at least 300 mm away from pipes, heating devices and other equipments.

For the purpose of calculating connected loads of various circuits multiplying factor of 1.25 will be assured to the rated lump voltage for lamp fixtures to take into account the losses in the control gear.

Contractor shall supply junction boxes; pull boxes, terminal blocks, glands, conduits and accessories (elbows, tees, bends, etc). and supporting anchoring materials to make the installation complete.

Contractor shall work in co-ordination with the civil Contractor when openings, sleeves are required in walls and floors. Holes by Contractor shall necessarily be patches in a good and approved manner.

All types of wiring concealed or unconcealed shall be capable of easy inspection. In all types of wiring due consideration shall be given for neatness and good appearance.

In hazardous areas, the founding wire shall run along the conduits throughout the installation and all conduits and fixtures shall be effectively grounded. Conduits shall be grounded at the ends adjacent to switch –Concessioner s at which they originate.

Wherever specified, DC lighting system shall be installed to provide necessary illumination in case of an emergency. Emergency lighting cables shall run in a separate conduit system.

For street lighting, steel tubular poles complete with fixing brackets shall be used. These poles shall be coated with bituminous preservative paint on the inside as well as embedded outside surface. Exposed outside surface shall be painted.

Before a completed installation, or an extension to an existing installation is put into service, installation test stipulated IS: 2274 and other codes of practices shall be carried out by Contractor in the presence of Design Build Operations Engineer's representative.

1.4.5.4 Wiring in conduits

Individual lighting circuits inside building shall be wired with 250/440 volts grade copper / aluminium conductor PVC insulated flexible wires cables. The circuit wire shall be colour coded as follows:

White - Phase or DC positive wire

Black - Neutral or DC negativewire

Pull wires in a conduit shall be drawn simultaneously. No subsequent drawings are permissible. Necessary, pull wires shall be provided by the Contractor.

The wires shall not be pulled through more than two equivalent 90⁰ bends in a single conduit run.

Wiring shall not be spliced at any place other than junction boxes with approved type connectors of terminal strips, and for lighting fixtures, connection shall be T'd off through suitable round conduit or junction bars.

For vertical run of wires in conduit, wires shall be suitably supported by means of wooden plays at each pull junctionbores.

1.4.5.5 Outdoorlighting

Lighting for all outlying areas shall be carried out using 1.1 Kv grade. Aluminium conductor, PVC insulated steel wire armored cables between lighting panel an junction box near the lighting fixture.

All lighting poles shall be steeped tubular steel poles type ISTP 15 as per ID 2713 and shall be the painted type. length shall be as given in ES-5 c.

Except as noted cables for Road and outdoor lighting shall be directly buried in ground at a depth of 600 mm or routed in available cable trenches.

Lighting cables shall be taken through GI / Hume pipes buried in ground at 1000 mm below the Road / Rail track crossing.

1.4.5.6 Earthing

For outdoor earthing of lighting poles, Masts etc. cut GI wire shall be used. The wire shall be run buried in ground at a depth of 600 mm.

Lighting fixtures, receptacles, junction boxes, switches conduits and handrails shall be earthed using GI wire of minimum size 12 SWG.

The earthing wire shall run over the entire length of the conduit between fixtures and the corresponding lighting panel where it shall be connected to earth grid. For 3 phase power socket, outlets, separate grounting wire shall be provided.

1.4.5.7 Testing and commissioning

After completion of the work complete illumination system shall be thoroughly checked and tested by Contractor in presence of Owner or his representative as per the list.

The Contractor shall provide all tools, materials, labour and supervisory personnel for carrying out the tests.

The Contractor shall carry out all rectifications repairs or adjustments work found necessary during testing and commissioning.

The Contractor shall record the test results on approved Performa and furnish test report / results (4 copies) for approval.

On successful commissioning of the system and on carrying out necessary rectification work, the Owner will take over the installation either wholly or in parts, as the case may be, where it shall be connected to earth grid, for 3 phase power.

1.4.6 Specifications for earthing and lightening protection

1.4.6.1 Scope

This specification covers requirements of earthing and lighting protection system. The specifications in intended to cover complete supply, installation, testing and commissioning of the above system.

1.4.6.2 Generalinformation

The design supply and performance of the system comply with all currently applicable statutes, regulations and safety codes in the locality where the systems will be erected and commissioned.

The earthing and lighting system shall be installed in conformity with the requirement of Indian Electricity Act 1910 as amended and the Indian Electricity Rules, formed there under Indian Standard Code and practice and other statutory regulations that may be relevant to the erection.

Unless otherwise specified, the equipments, materials and accessories provided by Contractor shall conform to the latest applicable Indian Standards or Indian Electricity Code standards, some of which are listed below:

IS: Code of practice forearthing.

IS: Code of practice for protection of building and allied structures against lighting.

1.4.6.3 Earthingsystem

Two separate and distinct earth leads shall be used for earthing each equipment / structures enclosing the power conductor and one earth lead for metallic structures adjacent to electrical installation.

Metallic frames of all electrical equipment rated above 250 volts, must be earthed by two distinct connections with earth system.

Earthing cables crossing other metallic structures such as conduits, pipe lines etc. shall be minimum 300 mm away from such structures.

All underground connections and joints in earthing system shall be blazed / welded. Connections with equipments / structures shall be bolted type.

Conducting petroleum jelly shall be applied to contact surface of all bolted joints and joints shall be covered with bituminous compound and taped.

When GI conductors are connected to aluminium conductors the contract surfaces of GI shall be covered with bituminous and taped.

Natural connections shall never be used for the equipment earthing.

Earthing conductors shall be protected against mechanical damage.

Earthing conductors running along the structures, wall etc shall be cleaned at every 750 mm interval.

Minimum size of earth conductor shall be in accordance with IS: 3043. However, sizes of earth conductors for equipments shall be at least half the size of power conductor, limited to maximum of 120 mm², of aluminium.

All earth lead connection shall be as short and direct as possible and shall be without kink.

1.4.6.4 Earthing and main grid

Adequate number of earthing pits and electrodes as shown in enclosed drawing shall be used in conjunction with earthing grid.

Minimum spacing between two adjacent earth pits shall not be less than size (6) meters and shall be kept sufficiently away from structures to clear footings.

Main grid loop for a building shall be installed outside boundary of the building, buried in backfill. It shall be installed at a minimum depth of 600 mm outside the building wall. The main earth loop (MEL's) in plant areas shall be generally routed along cables when equipments are located away from MEL's suitable sub-loops may be run upto them for deriving connections for individual equipment.

1.4.6.5 Lighteningprotection

Tall structures shall be protected from lighting strokes by suitable lighting protection system to be erected and installed.

Down-comer shall not be tapped in between for equipment earthing.

Cable sheaths, metal conduits, casing etc. shall not be connected to lighting protection system.

Down-comers shall be as short as possible. Each down comer shall be provided with a testing point located at a height of about 1000 mm from ground level.

A minimum 2,meter separation shall be maintained between any other electric conductor and lighting protection system.

Earthing and lighting protection system shall be bounded to each other to prevent side flash over. If adequate clearance between two system can not be maintained.

1.4.6.6 Indoor equipmentearthing

Each floor of building shall have its own earth bus embedded in concrete.

Earthing grid embedded in the floor slab shall have a minimum concrete cover of 50 mm. Earth buses on different floor and main grid shall be connected by at least two conductors of main grid conductor size.

Every alternate column (Steel or RCC) of the building housing electrical equipments shall be connected to main earthinggrid.

Every conductor shall be welded at interval of 1000 mm along their run on steel structure and shall be at interval of 750 mm along the wall.

1.4.6.7 Outdoor equipmentearthing

Each transformer neutral shall be provided with two separate earth leads to two separate earth pits located near transformer.

Wherever earthing conductor crosses the trenches tunnels, railway track, etc., it shall be run below the trench etc.

Equipment structures shall be earthed at two diametrically opposite points.

Each pole of H.V. lighting arrestor and coupling capacitor shall be gounded with minimum one separate earth pit.

CTs secondary winding shall be connected to earthing grid by minimum two earthing conductors. CT and VT secondary neutral shall be earthed at the terminal block where they enter the control panel.

Every alternate post of switch yard fence shall be earthed and gate shall be earthed by flexible GI wire.

Any two diametrically opposite legs of each switch yard tower, without lightening protection shield wire, shall be earthed at the base of tower.

A well distributed earth mat shall be provided below ground on which operator would stand and operate the HV isolator or circuit breaker.

1.4.6.8 Testing and commissioning

Entire earthing system and lightening protection system shall be tested for continuity by ELV tester after installation.

For the earthing and lightening protection system, the connections shall be thoroughly checked.

The earth resistance shall be checked, recorded and resistance shall be improved in case it is higher than acceptable limits.

The Contractor shall carry out all rectifications, repairs or adjustment work found necessary during testing and commissioning.

1.4.6.9 Earthing and lightening protectionsystem

Sizes and number of earth leads for earthing various items and other technical particulars shall be as specified.

Earthing conductors are shown diagrammatically. Exact location of earthing conductors, earth electrodes and test pits and earthing connections may be changed to suit the site conditions.

Earthing conductors in the building, running parallel to walls and columns shall not be less than 150 mm away from the wall / columns. Suitable earth risers shall be provided if the equipment is not available while carrying out earthing connections.

Wherever, earthing conductor passes through walls, galvanized iron sleeves shall be provided for the passage of earthing conductor. Water stop sleeves shall be provided. Water stops shall be provided wherever earthing conductor enters the building from outside.

Wherever the conductors are to be buried, Contractor shall co-ordinate with other civil Contractors to ensure that the conductors are installed before concreting.

All connection shall be low resistance. Contact resistance shall be minimum.

Steel conductors, above ground level shall be galvanized. All conductors shall be free from any defects.

Earthing conductors shall not run in direct contact with control and other cables. Single core cable armoured shall be earthed at one end. The cable trays shall be earthed to main grid at-least at two points and at every 25 meters intervals.

1.4.6.10 Testing of earthing system

Owner may ask to carry out earth continuity tests, earth resistance measurements and other tests in presence of him which in his opinion are necessary to prove that the system is in accordance with design, specification, Indian Code or Practice and Indian Electricity Rules. Contractor shall have to carry out all such tests. The lightening protection vertical air terminations and / or horizontal air termination conductors shall remain in their installed position even during severe weather conditions. All joints in the down conductors shall be of welded / brazed type. All metallic structures in the vicinity of down conductors shall be bonded to the down conductors. The rest joint fordown conductors shall be directly connected to the earthingsystem.

1.4.7 Specifications for Diesel generatingset

Supplying, Erecting and Commissioning of **Diesel generating set** with AMF Panel with alternator of output capacity as given below, 3 Phase, 415V, 50c/s 0.8 p. f. A.C a totally enclosed air cooled multi cylinder diesel engine developing suitable BHP at 1500 rpm with 10% overload for 1 hour in 24 hours with standard accessories, self excitedself regulated, screen protected alternator with static excitation system running at 1500 RPM as per IS 4722-1968 with voltage regulation +/- 5 %.Both the engine and alternator direct coupled on a common fabricated steel base plate with anti vibrating pad with control panel comprising of standard meters, switchgears, indicators connected with suitable wires/cables. The complete set enclosed in Acoustic enclosure made of 18 SWG CRCA Sheet, sound absorbing material, Rockwool covered from inside with ³4 mm holes perforated sheet to restrict sound level upto 75 dB at 1.0 m The engine with first filling of oil, diesel etc. obtaining necessary approval from Electrical Inspector as per specification.

1.4.8 Specifications for PowerTransformer

Providing, erecting and commissioning out door type copper wound transformer continuously rated for 3 Ph, 50 Hz, at full load and temp. rise not exceeding 45° C by thermometer in oil and 50°C by the resistance in winding after continuous run at full load rating, the transformer should have oil immersed winding having vector group DY 11,

HT side connected in Delta and LT sideconnectedinStarwithneutralbroughtoutconnectedtoprovidedseparateearthing.

transformer shall have power terminal arrangement, bushings / cable end box on HT side and cable end box on LT side. 2 Nos. channels with stoppers shall be provided and fixed on the provided plinth for mounting the transformer. The transformer should have following

standard fittings. Transformer shall be of latest manufacturing standards as per amended IS

specifications and the Load &No Load losses shall be limited to the values given below or as per IS.

- Oil conservator with filling hole with cap and plain oil levelgauge.
- Silica gel dehydrating breather charged with SilicaGel.
- Oil drainvalve.
- Oil filtervalve.
- Lifting eyes /hooks.
- Two earthingterminals.
- Diagram and ratingplate.
- AirVent.
- Explosion Vent.
- 100 mm dia thermometer with thermometerpocket
- Four bi directional plainroller.

1.4.9 Specifications for Air Break Star –Delta,Switch Starter Panel with Control Pannel

Supply of fully automatic air break star -delta switch starter panel suitable for submersible motor pump for operation on 415V \pm 1.0%, 3 phase, 50 \pm 3% Hz AC supply. Control panel shall consist of isolator & SFU, HRC fuses, contactors. 0/L relay, single phasing preventer, earth leakage relay, capacitor and accessories.

(a) Enclosure:

Enclosure shall be dust and vermin proof, wall mounting cum pedestal type and having lowers on upper and lower side of panel board. The fabrication box shall be of 16 SWG CR sheet and door shall also be of 16 SWG CR sheet.

All the components Inside the control panel shall be mounted on 16 SWG steel base plate. After applying Zinc cromate primer, the control panel shall be stoved enameled with two coats of final paints. The colour shade shall be of 631 of IS:5.

All bolts, nuts, screw washers shall be galvanized, zinc/cadmium plated and passivated Proper rubber lining shall be provided for protection from dust. There shall be two entry for main cable to the switch andtwo outgoing cable entries from the starter. These shall be provided with suitable cable glands made of bi .sssmetal.

(b) IsolatorSFU:

This shall be of 300A x 415V air break, quick make quick break type confirming to IS: 4064 (Part I) 1978 suitable for AC-23 duty confliction. The operating handle shall be mounted on the door of the panel. The switch shall be interlocked with panel door to prevent opening of the door when the switch is 'ON' position and to prevent switching ON when the door is open. Combination SFU will not beacceptable.

(c) Contactors:

All the three contactors shall be air break type and having rating of minimum 200A for AC-3 duty utilization characteristic Coil voltage of 415V, auxiliary contacts 2 NO + 2 NC.

(d) Overload Relay:

The overload relay shall be 60-100 Amp Rating three element, positive acting, ambient temperature compensated type with adjustable setting range to ensure protection against single phasing and overload. The 0/L relay shall have manual reset facility. The range of the overload relay shall be decided by multiplying minimum .6 of minimum 1.5 times and maximum 1.6 times the HP rating of themotor.

(e) Timer:

Electronic timer for Star to Delta changeover shall be provided of the coil..

- (f) Single PhasePreventer: (Pump Guard) S.P.P. with 2/3 seconds lag to avoid nuisance tripping shall be provided. SPP shall be of unbalance current operated type. A bypass toggle switch with mechanical Interlocking shall be provided on the door of the control panel to bypass the same in case of emergency.
- (g) Main Fuses: 3 Nos. knife type HRC fuses of 160A, 415 V shall be provided.
- (h) Control Fuses: 3 Nos. 16A HRC fuse fittings with 2A HRC fuse links shall be provided for the protection of the controlcircuit.
- (I) Earth Leakage Relay: An E S R. with C.B.C.T. shall be provided of 10 mA to 600mA range. A bypass toggle sw itch with mechanical interlocking shall be also provided on the door of control panel to bypass the same in case of emergency. The E.L.R. shall have 2/3 seconds time lay to avoid nuisance tripping.

(j) Push Buttons:

Push button of 22.6 dia shall be provided of red green black colors for stop, start and 0/L reset respectively.

(k) Indicating Lamps: LED/filament type indicating lamps of 22.5 0 dia shall be provided for R.Y.B. phases, SPP (healthy), F...R (Fault), 0/L.trip). Star and Delta.

- (1) Busbars and Links: Main bus bars and connecting links between, connectors shall be minimum of 1"x 1/8" size tinned electrolytic copperstrip.
- (m) Wiring and Terminals : Power and Control wiring shall be done with PVC insulated copperconductorhaving660/1100Vgrade;Controlwiringshallbedonewithminimum
- 1.5 sq. mm. Copper wire and Terminated with compression lugs of proper size. Each wire shall be terminated at both ends with PVC ferrules. Not more than two wires to be terminated at one terminal and 10%

Extra Spare Control Terminals, clip on type shall be provided. For connection of load side terminals, adequate copper bus link, shall be provided on conductor and overload may.

- (n) Voltmeter: Sq-96 size, 0-500V voltmeter shall be provided with selector switch to read voltage in each phase.
- (o) Ammeter: Sq-96 size, CT operated ammeter of 0-200A, having 6 times suppress scale shall be provided along with selector switch to read current In eachphase.
- (p) Earthing: Two nos of earthing terminal shall be provided for connecting the oarth, All non-current carrying metallic parts of the equipments shall be earthed. Earth bus of 10 x 3 mm shall be provided through out of the earth.
- (q) Name Plates:

Labels shall be provided f or each equipment mounted on the panel.

- (r) Accessibility: Checking, Testing, Fault finding and removal of components shall be possible without disturbing the adjusted equipments. Incoming supply terminal shall be shrouded with acrylic covers to prevent accidentalcontact.
- (s) Drawing: The tenderer must submit GA drawing/wiring diagram and bill of material prior tomanufacturing.
- (t) Approval &Testing: After order and approvals of GA Drawing, wiring diagrams and bill of materials, the tenderer shall manufacture one panel which shall be approved by Owner. Tenderer shall have to give following testing at his works at his own cost and risk.
- 1) Single Phasing in Eachphase.
- 2) Under voltage cut off at 320V.
- 3) Over voltage cut off at 480V
- 4) Leakage Current Test. '
- 5) Unbalance tripping at 10% unbalancevoltage
- 6) H. V. Test at 2.5 KV for powercircuit.
- 7) H.V. Test 1.5 KV for control Circuit.
- 8) MeggarTest.
- (u) ControlPannel

Cabinet height -5° width -4° , depth -2° , legs -3° , fabricated from 40 mm x 6 mm size angle and 2.0 mm CRCA sheet of door and enclosure. It also requires following items :

- a) 8lever lock.
- b) One lamp holder point and one 3 pin 15 Amp plug point lightingboard.
- c) 4 nos. cable gland for 3.5 core x 12 mm2. Alu.cable and double entry cableboxes.
- d) Duly painted with 3 coat of light gray semi glossy shade631.
- (v) Capacitor: 30 KVAR capacitor. Capacitor shall be of mixed Dielectric -of polypropylene and paper with internal element fuses completely impregnated type non PCB oil. Capacitor with protection fuse.

(vi). REMARK:

The manufacturer must posses CPRI certificate for IP 55 test as per IS 2147 of 1962, and SOKA short circuit test (IS: 8G23, part I of 1993), for 1 second with Initial pickof 105.00 KA. The offer without CPW certificate or manufacturer who does not posses such certificate shall be straight away rejected.

The contactors used inside the control panel shall be of one make only using of different makes of contactors is not at all permissible.

1.4.10 Technical Specification for 315 Amps, 415 volts, 50 Hz TPN Switch Fuse Unit(SFU)

General Construction:-

- 1) SFU must confirming to I S 13947-1993 (With latest /revisedAmendment)
- 2) SFU must be dustproof.
- 3) SFU must be triple pole with solidneutral.
- 4) SFU with 160 Amp HRC DIN type porcelain fuse links. (DIN-I) and fuse base should be of 400 Amp. (DIN-II)
- 5) Made from, sheet steel enclosure.
- 6) Fuse switch unit will not beacceptable.
- 7) Combination fuse switch unit will not be consider for technical evaluation.
- 8) Switch should be made from DMC (Dove Mould Compound) insulating material having AC-23 dutycategory.
- 9) Switch must be separate unit. Fuse base must be separate unit for each phase for replacement & each fusebase.

- 10) Switch and Fuse base should be mounted separately & they are interconnected with aluminum links.
- 11) A separate front door opening should be provided for replacement of Fuselinks.
- 12) The fuse door must be such that, it can not be opened while the SFU is in 'ON' position.
- 13) Tenderer with deviation in above technical specification will not be consider for evaluation.

1.4.11 Technical Specification of Control Panel for requirement of Motor of LT/H service.

- 1. The Design of Section pillar must be such that required HT/ L.T. service box and its equipments must be technically fit in it comfortably.
- 2 It must have double door on front side and on back side.
- 3. Section Pillar must be fabricated from 40 mm width x 6 mm thick x 7 1/2 ft height size M.S. angle.
- 4 Enclosure and door must be made from 2.0 mm thick CRCA sheet. Bottom of cabinet must be made from 4 mm thick M.S.plate.
- 5 Cabinet internal Size must be of 39" width x 30" depth x 60"height.
- 6. Cabinet must have internal two vertical compartments one side 17"depth and backside 13" depth. Height of compartment 4 ft and separated with wooden plates. In the compartment upper and lower side 6" opening required.
- 7 It must be Dust proof, Rain water proof and Water jet spray proof. It must be as per IP55test.
- 8 Hinge of cabinet's door must be welded with angle of section pillar.
- 9 Door must have internal stoppers to stop first closingdoor.
- 10. 3 nos cable gland hole of 51 mm dia required in cabinet as per requirement. (One side one and back sidetwo)
- 11. Two nos, 6 levers lock must supply with section Pillar.
- 12. Light board with one lamp holder with switch and one 3-pin, 15 Amp Plug point and switch must be supplied with sectionpillar.
- 13. One Main single phase DP switch cut out must supply with sectionPillar.

- 14. Section pillar must be duly painted with one coat Red oxide and two coat light semi glossy shade 631 from internal andoutside.
- 15. On bottom of legs 4" dia 3 mm thick plate must bewelded.
- 16. Four legs of section pillar must be fitted and welded with TieRoads.
- 17. Hinges of the door must be heavy and made from the 20 mm width x 6 mm thick strips with 8 mm hingepin.

Fluorescent luminaries shall be used primarily for internal lighting. High pressure vapour or metal halide type luminaries shall be used in indoor application where their use is appropriate. If mercury or metal halide is used in indoor then they should be supplemented with fluorescent luminaries to assure that minimum illumination levels are maintained following momentary power dips. All other internal areas shall be lit with fluorescent luminaries. Where specific recommendations of lux level are not covered above, illumination level in such areas shall be finalized in consultation with Owner.

Owner shall be required to measure levels of illumination after completion of lighting installation work and short fall in illumination level shall be made good by the Bidder. Complete set of calculations showing, room, index, copy MF shall be given during detailed engineering.

1.4.12 Testing and commissioning

1.4.12.1 Standards:

The testing and commissioning covered by this specification shall, unless otherwise stated, comply with the requirement of the latest editions of applicable Indian Standards and currently applicable regulations. The manufacturer's recommendation for testing and commissioning shall be followed.

1.4.12.2 **General:** The following physical tests shall be carried out on all the equipments.

Check for physical damage.

Check name plates as per specification.

Check adequacy in tightness of nuts, bolts, clamps, and other connecting terminals.

Check leakage of oil or air if any, oil level, air pressure wherever applicable.

Check earth connectors.

Check cleanliness and glaze of insulator and bushing surfaces.

Check proper lubrication provided for moving parts.

Any other checks, specified in the relevant code of installation and manufacturer's drawings / catalogues.

1.4.12.3 The test to be carried out on various equipments shall be as follows:

Insulation Resistance Test

The insulation resistance test shall be carried out on the following equipments:

EHVinstallation by 5000 Vmegger
HV installation above1KV by 2500 V megger
Power circuit of voltage up to 1 KV by 1000 V megger
AC and DCauxiliarycircuits by 500 Vmegger

The results of all the above tests shall be submitted to the Owner.

The Owner may ask for some additional tests to be carried out which in his opinion are necessary to determine that the works comply with the specifications, manufacturer's recommendations or IS standards. The Contractor shall also carry out such additional tests. Test and trial of pumping machinery shall be given by Contractor after satisfactory commissioning of machinery.

The Contractor shall carry out operation and maintenance of sub-station, pump house and the works involved in the technical specifications. The intention of carrying out operation and maintenance through Contractor is to operate the pumps as per the requirement of the department, impart training to the deptt. staff in a systematic manner so that the starting and stopping of pumps is done methodically, the records are maintained, checks, routine maintenance which shall be asunder.

1.5 Liaison with State Electricity Board for Power Supply

The Contractor shall be responsible for:-

- (a) Confirming short-circuit and earth fault currentdata.
- (b) Finalising supply capacity and supplyscheme.
- (c) Establishing any special BSEBrequirements.
- (d) Finalising protection relay characteristics, settings and co-ordination.
- (e) Agreeing procedures and responsibility for connection of incoming feeder cables to the metering panel and pre-commissioningtesting.
- (f) Responsibility of co-ordination with BSEB for overhead linework.

Liaison with the State Electricity Board shall be by the Contractor through the Design Build Operations Engineer.

Liaison with Electrical Inspectorate

The Contractor shall be responsible for all the works required for obtaining all design approvals necessary from the local Electrical Inspectorates Chief Officer as well as obtaining a sanction for energising the new supplies. All liaison with the Electrical Inspectorate shall be by the Contractor through the Design Build Operations Engineer.

4 Process Instrumentation, Control. and SCADASystem

Process Instrumentation, Control and SCADA SystemThe instrumentation shall include online measurement of influent and effluent parameters such as PH, BOD,COD,Total suspended solids, VSS, Nitrogen, Phosphorus sewage and continuous monitoring the process parameters, process flow, tank level and other equipment protection devices. These measurements shall be connected to a network of Programmable Logic Control (PLC) based unit process controllers that shall generate pre-programmed monitoring and control actions for process, equipment and other control devices. The most important instrumentation needed in an STP is for the sensing of dissolved oxygen in biological aeration tanks to make sure that the microbes do not die off for want of oxygen.

A Supervisory Control and Data Acquisition (SCADA) system, networked to the PLC unit process controllers shall acquire and display process parameters, process flow, tank level, etc., monitor and issue remote control actions for maintaining process control. The SCADA system shall also achieve pre-determined process parameters and originate custom performance reports for managementreporting. The online parameters to be monitored for influent and effluent as follows

- 1) pH -9.0
- 2) BOD (mg/l)
- 3) TSS (mg/l)
- 4) Chemical Oxygen Demand
- 5) Nitrogen
- 6) Phosphorus-Total (For Discharge into ponds, lakes)
- 7) Fecal Coliform (FC)

The Testing Methodology and Frequency: The raw sewage and treated effluent shall be tested and checked for compliance the effluent parameters as definedbelow.

(i) Online Parameters to be measured: Raw sewage and Treated Effluent (pH, TOC based BOD and COD and TSS)

Frequency: Every 2 hours

Methodology: Analysing the average of periodical values at every 5 minutes (configurable) and status data by exception of respective online instruments/analyzers

(ii) Composite: Raw sewage and Treated Effluent ((pH, BOD,COD, TOC, TSS, and feacalcoliform)

The composite sample shall be tested weekly basis from NABL certified or state PCB laboratory.

24-hour composite be collected collected and analysed. These samples shall be stored in a refrigerator at a temperature between 1°C and 4°C. The sample shall not be allowed to freeze.

5 **Quality ControlLaboratory**

Laboratory for analyzing the wastewater and sludge samples is proposed at the Treatment Plant to be housed in Administration Building. The laboratory shall be equipped with the required equipment so as to analyze the parameters like pH / BOD / COD / TSS / TDS / TS / VSS / Alkalinity / Sulphates / Sulfides / Nitrates / Sludge Stability / fecal-coliform, etc.

The following is the minimum list of laboratory equipment, but not limited to be supplied to conduct the specified diagnostic tests:

ITEMDESCRIPTION

QTY.

A. Instrument (Laboratory)

1) Oil free diaphragm type vacuum cum pressurepump

:1 No

2) Laboratory Hot AirOven

:1 No

3) Muffle Furnace

: 1 No

4) Digital Fully Automatic Electronically Controlled BODIncubator

: 1 No

5) Flocculation machine for Jar testing with 6 SS paddles, gear orother

: 1 No

arrangement to adjust the desired RPM with illumination and 6 individual on/off switches, cord plug, etc. having stirring capacity 1 ltr

6) Autoclave (vertical), 750mm x 500m with SS bracket, inner chamber : 1 No

SS, 6KW with pedallifting, pressure and temperature gauges and water level indicator with insulated radial locking arrangement.

7) LaboratoryGlassware

: 1 Lot

8) Fecal ColiformCounter

: 1 No.

Latest applicable standards specified below.

Code No.	Title	
IS 13118 / BS 5311 / IEC 56, 694	Circuit Breakers	
IS 3427 / BSEN60298 / IEC298	Metal Enclosed switchgear	
IS 2705 / BS7626	Current Transformers	
IS 3156/BS 7625/IEC 186	Voltage Transformers	
IS 5578, 11353	Arrangement for Switchgear Busbars, Main Connections and Auxiliary wiring	
IS 2544 / BS 3297 / IEC273	Busbar Support insulators	
IS 13947 (Part 1) / IEC 947-1 / BSEN 60529	Degree of Protection	
IS 3231, 3842 / BS 142 / IEC255	Electrical Relays for Power system protection	
IS 1248 / BS 89 / IEC51	Electrical Indicating Instruments	

Code No.	Title	
IS 9385 / BS 2692 / IEC282	High Voltage Fuses	
IS 722, 8530 / BS 5685/ IEC 145,211	AC Electricity Meters	
IS613	Specification for copper rods and bars for electrical purposes	
IS 6005 / BS3189	Code of practice for phosphating iron and steel	
IS 9920 / IEC 129, 265 & 298	Alternating current Switches for voltages above 1000 V	
IS 13703 / BS 1362 / IEC 269	Low voltage fuses	
IS 3452 / BS3676	Toggle switches	
IS 10118	Code of practice for selection, installation and maintenance of switchgear and control gear	
IS6875/BSEN 60947/IEC947	Control switches	
Title Basic climatic and mechanical durability tests for components for	Code No. IS:9000	
electronic and electricalequipment		
Environmental tests for electronic and electrical equipment	IS:9000	
Metal clad base material for printed circuits for use in electronic and telecommunicationequipment	IS:5921	
Transformers and inductors (power, audio, pulse and switching) forelectronic equipment	IS:6297	
Printed wiring boards	IS:7405	
Environmental requirements for	IS 6553	
semi-conductor devices and		
integrated circuits		
Terminals for electronic equipment	IS:4007	
Factory built assemblies of	IS:8623/BS: 5486 /IEC:439	
switchgear and control gear for voltages upto and including 1000 V AC and 1200 VDC		

Title	Code No.	
Air break switches	IS: 13947 (Part -3)BSEN60947-3	
Miniature circuit breakers	IS 8828/BSEN:60898	
HRC cartridge fuses	IS:9224/BS:88	
Contactors	IS:13947(Part-3) /BS:775/ IEC:158-1	
Control switches/push buttons	IS:6875	
Indicating instruments	IS:1248/BC:89/ EC:51	
Degree of Protection	IS:13947-(Part1)/IEC:947-1	
Climate-proofing of electrical equipment	BSCP:1014	
Code of practice for phosphating iron and steel	IS:6005/BS:3189	
Semi-conductor converters	IEC:146	
Semi-conductor rectifier equipment safety code	IS:6619	
Specification for copper rods and bars for electrical purposes	IS: 613	

Code No.	Title
IS2026/BS171/IEC76	Power Transformer
IS3639	Fittings and Accessories
IS1180	Auxiliary Transformer
IS6600/BSCP.1010/IEC354	Loading of oil immersed transformer
IS335/BS 148/IEC296	Transformer Oil
IS2099/BS223/IEC137	Bushings for > 1000V, AC
IS7421	Bushings for ≤ 1000 V, AC
IS13947 (Part 1) / IEC947-1	Degree of Protection
IS3637	Buchholz Relay
IS 1271/BS2757/IEC85	Insulation Materials for Electrical Machinery
IS 3202/ BSCP1014/ IEC354	Climate Proofing
IS 1886	Installation & Maintenance of Transformers
IS 2705	Current Transformers
IS 375	Marking & arrangement for switchgear, busbars, main connection and auxiliary wiring

IS 2147	Degree of Protection
IS 3202	Climate- proofing of electrical equipment
IS 5082	Aluminium Busbars
IS 8081	For Non-segregated phase bus-ducts.
IS 3202	Code of Practice for climate – proofing of electrical equipment
IS 2516	Alternating current Circuit Breakers (Relevant part/Section)
IS 3231	Electric Relays for Power System Protection
IS13947	Switchgear General Requirements
IS 3427	Metal Enclosed switchgear and control gear
IS 4237	General requirements for switch gear and control gear for voltage not exceeding 1000 volts
IS 694 Part I & II	PVC insulated cables (for voltages up to 1100V with copper and aluminium conductors)
IS 8623	Factory Built Assemblies of SWGR and Controlgear for Voltages upto and including 1000V AC & 1200V DC
IS 13947-P3	Air Break Switches
IS 8828	Miniature Circuit Breakers
IS 13703	Low voltage Fuses
IS13947	Contactors
IS13947	Starters
IS 6875	Control Switches / Push buttons
IS 2705	Current Transformers
IS 3156	Voltage Transformers
IS 1248	Direct Acting Electrical Indicating instruments
IS 2147	Degree of protection provided by enclosures for low voltages switch gears.
IS 2959	AC Contactors of voltage not exceeding 1000 volts
IS 11353	Marking and Identification of Conductors and Apparatus Terminals
IS 722	A.C. Electricity Meters
IS 10118	Selection installation and maintenance of switchgear and controlgear
IS: 2834	Shunt capacitors for power systems
IS: 2544	Specification for Porcelai Post Insulators (3.3 KV andabove)
IS : 5553	Series Reactors (Part II)
IS: 12672	Internal fuses and internal overpressure disconnectors for

IS:7098 (Part-II)	Cross linked polyethylene insulated PVC sheathed cables for working voltages from 3.3 kV up to and including 33kV
IS: 5831	PVC insulation and sheath of
	Electric cables
IS: 6474	Polyethylene insulation and
	sheath for electric cables
IS: 8130	Conductors for insulated electric
	Cables
IS: 3975	Mild Steel wires, strips and tapes for armouring of cables
IS: 10810	Methods of test for cables
IS: 3961 (Part II)	Recommended current ratings for cables PVC insulated and PVC sheathed heavy duty cables
IS: 1753	Aluminium Conductors for insulated cables
IS: 10418	Specification for drums of Electric cables
IS: 2633	Methods of testing weight, thickness and uniformity of coating on hot dipped galvanized articles
IS: 209	Specifications for Zinc
IS: 694	PVC insulated cables (for Voltage up to 1100 V)
IS: 1554 (Part I)	PVC insulated heavy duty electric cables for working voltage up to and including 1100volts
IS: 5831	PVC insulation and sheath of Electric cables
IS: 6474	Polyethylene insulation and sheath for electric cables
IS: 8130	Conductors for insulated electric Cables
IS: 3975	Mild Steel wires, strips and tapes for armouring of cables
IS: 10810	Methods of test for cables
IS: 3961 (Part II)	Recommended current ratings for cables PVC insulated and PVC sheathed heavy duty cables
IS: 1753	Aluminium Conductors for insulated cables
IS: 10418	Specification for drums of Electric cables
IS: 2633	Methods of testing weight, thickness and uniformity of coating on hot dipped galvanized articles
IS: 209	Specifications for Zinc
IS2026/BS171/IEC76	Power Transformer

IS3639	Fittings and Accessories
IS1180	Auxiliary Transformer
IS6600/BSCP.1010/IEC354	Loading of oil immersed transformer
IS335/BS 148/IEC296	Transformer Oil
IS2099/BS223/IEC137	Bushings for > 1000V, AC
IS7421	Bushings for ≤ 1000V, AC
IS13947 (Part 1) / IEC947-1	Degree of Protection
IS3637	Buchholz Relay
IS 1271/BS2757/IEC85	Insulation Materials for Electrical Machinery
IS 3202/ BSCP1014/ IEC354	Climate Proofing
IS 1886	Installation & Maintenance of Transformers
IS 2705	Current Transformers
I.S. 3043 – 1987.	Earth Pits

FOR NETWORK

Section14. General

The Sewerage Network to be Designed, Built, refurbished if applicable, operated and maintained, as detailed in the ITB/BDS sections, Tested and Commissioned by the Operator shallcomplywiththeguidelinescontainedin—ManualsonSewerageandSewageTreatment

- Part A - Engineering, Part B - O&M, and Part C - Management Latest Edition(s) published by the Central Public Health & Environmental Engineering Organization (CPHEEO), Ministry of Urban Development, Government of India.

The design submitted by the operator shall be proof checked by qualified Engineering Institute (Approved by the DBO Engineer), for which the charges shall be borne by the operator. The delay in checking designs by the third party as above shall be treated as the delay on the part of the operator for operation of the tender clause

Documents Comprising the Technical Standards

The Technical Standards consist of Technical Specification to be followed during Construction of Sewerage Network and other ancillary/ allied works for all Civil, Mechanical, Electrical, and Instrumentation required to be executed under this Contract. Notwithstanding the said Specifications, the Operator shall adopt and follow necessary standards and approved Codes /specification wherever required for fulfillment of all the works under this contract.

Supplementing the General Conditions and Design-Build and Operating Services

The Technical Standards specified in Schedule 10 shall be read along with the GCC / SCC and Design-Build and Operations Services Schedules for the purpose of providing greater specificity of the technical standards which the Operator shall meet.

General Quality Standards

The term —General Quality Standard means a standard of performance which,

- (a) Is competent, efficient, economical and in accordance with internationally accepted techniques used in the sewer disposal and civil works constructionindustries;
- (b) Is in accordance with professional engineering, accounting and consulting standards, as applicable, recognized by national or international professionalbodies;
- (c) Is in accordance with sound management, commercial, technical, design and engineering practices;
- (d) Employs appropriate technology and safe and effective equipment, machinery and methods;
- (e) Is in accordance with national and local standards and codes in the Owner's Country;
- (f) Protects the interests of the Authorities;
- (g) Is in accordance with the ApplicableLaw;
- (h) Is in accordance with the technical specifications and design standards of the Owner as provided to the Operator;
- (i) Is in accordance with the applicable Environmental Assessment and Environmental Management and Mitigation Plan; and
- (j) Is in accordance with the Design-Build Documents as approved by the Owner.

In the event of any conflict or inconsistency between any standards that comprise the General Quality Standard, local and national standards in the Owner's Country shall prevail over international standards.

The Operator shall, at all times, carry out the Services in accordance with the Technical Standards as specified and, where a specific technical standard of quality of performance has not been specified, the Operator shall perform the Services to the standard of —General Quality Standards...

If the Owner is subjected to fines or penalties as a result of the operator's breach of these Technical Standards, such fines or penalties shall be paid by the Operator

Design-Build Services

In respect of the Design-Build Services, the operator shall ensure that the design of the Sewerage Network is prepared by qualified designers who are professionally recognized to design the Sewerage Network and allied services.

The Operator warrants that the operator and its designers have the experience and capability necessary for the design. Planning of the entire system should be done in such a manner so as to optimize capital and operational costs of treatment of sewage and maintenance of the Plant on whole on sustainable basis.

Section 2 SCOPE OF WORK & CONTRACTUAL REQUIREMENTS

The scope of work under this contract shall include but not limited to the following and as specified in Bill of Quantities.

- i. Review of Owner's proposals and designs: The Operator has to (i) undertake field survey of the entire area proposed for coverage with sewerage, (ii) check the actual levels with the levels used in the owner's proposal, (iii) review designs of sewerage system and sewage pumping proposals provided by the owner, (iv) re-design the sewers (using CAD Software) and undertake detailed design of sewage pumping systems wherever necessary and prepare revised drawings, (v) submit the revised designs & drawings and obtain approval of the Owner. The payment will be made as per the quoted rates in bill of quantities for conducting survey, reviewing and redesigning. The Bidder has to consider this aspect and make provision, while quoting the rates for Sewer pipe (less than 300mm), supply, laying and jointing item in thetender.
- ii. Conducting Survey for laying of lateral sewers (less than 300 mm diameter) for proposed alignment and levels, at every 30 meters interval and other necessary locations before execution of the work including all data required for generating L section and GIS maps of sewer network. Submission of survey drawings showing L-Sections, ground levels at every 30 meters interval and other necessary locations, detailed strip plans showing adjacent structures etc., in AutoCAD for approval of the Design Build Operations Engineer before execution of thework.
- iii. Also, conducting Survey for laying of sewers (equal to or greater than 300 mm diameter) for proposed alignment and levels, at every 30 meters interval and other necessary locations before execution of the work including all data required for generating L section and GIS maps of sewer network. Submission of survey drawings showing L-Sections, ground levels at every 30 meters interval and other necessary locations, detailed strip plans showing adjacent structures etc., in AutoCAD for approval of the Design Build Operations Engineer before execution of the work. The Operator shall take prior approval of the Owner before surveying in any changes in locations or alignments from the original proposals.
- iv. <u>Earth work excavation for pipeline trenches and manhole chambers</u> including depositing on bank including, danger lighting and using sight rails and boning rods at every100metersandwherevernecessary,includingshoring,strutting,bailingout

- water, as directed with all lifts etc., complete & lead as per Bill of quantities for different strata and depth ranges.
- v. De-watering for Excavation in all classifications in watery situation or foul conditions towards, including overnight recuperation for all depth ranges, with all lead and lifts etc.,complete.
 - vi. ProvidingerectingandremovingcasurinapolethreetierBarricadingusingpolesof 7.50to10cms.Dia.and1.50mheightabovegroundfixedverticallyatintervalsof 2.0 to 2.5 m C/C and horizontally at 0.50 m, above ground level, including fixing poles in the ground for a minimum depth of 0.30 m and tied with coir rope firmly including cost and conveyance of all materials, labour, lead and lift charges complete.
- vii. Carting of excavated Earth of all types to a lead distance detailed in bill of quantities & stacking of earth at identified suitable site and re-carting back the stacked earth to the same site by vehicle, including loading, unloading charges for to &fro, with all lifts, labour, HOM of machinery etc. complete. Lead distance indicated is one side distance only. Bidder shall quote the rate for to &fro leaddistance.
- viii. Disposing off the excess excavated earth of all types to a distance detailed in bill of quantities by vehicle, including neatly stacking, loading, unloading, with all lifts, labour, HOM of machinery etc.complete
- ix. Providing and installing steel trench sheeting or sheet piling for both sides of the trench with mild steel sheets not less than 6.5 mm thick, stronger knife edge, recessed spreader sockets, 3" single or double wall shields, to be designed by the Operator to withstand all types of soils, maximum depths of 6m to 12m, as per the design drawing and or as approved by the Design Build Operations Engineer. Including labour charges for installing and removing the sheet piling at various reaches of sewer line construction, including loading, unloading, transporting to the suitable location etc complete as directed by the Design Build Operations Engineer. (Measurement shall be taken one sideonly).
- - Glazed Stoneware (GSW) pipes confirming to IS: 651 with latest revisions & amendments, Spigot & Socket (S&S) type jointed with hemp yarn dipped in tar and with CM 1:1.5 as per IS: 4127 or with rubber gaskets applied with approved glue before inserting of gaskets at manufacturing site, as per standards EN:295, including cleaning the socket & spigot ends with soap solution and applying talcum powder for detecting cracks and jointing at site by pushing, etc. complete. (For cement joint sulphate resisting cement shall beused)
 - RCC NP3 S&S RCC SPUN / VIBRATED CAST PIPES (REINFORCED) as per IS:458, with latest revisions & amendments, and manufactured using Sulphate Resisting Cement (SRC) confirming to IS 12330, with rubber rings as per IS:5382, and laying as per IS:783 with latest revisions & amendments etc.complete.
 - DI K-7 class pressure pipes with CM lining using SRC as per IS: 8329 with latest revisions & amendments, with rubber rings as per IS: 5382, and laying as per IS: 12288 with latest revisions & amendments, with matching specials, fittingsand

jointing materials for sewers at road / railway crossings by trench less method etc. complete.

Corrugated HDPE pipes conforming to BIS 16098- part2

- xi. Construction of all appurtenant structures such as Wire cut Brick, RCC Cast in-situ / Precast manhole structures, using SRC (sulphate resisting cement confirming to IS 12330 with latest revisions) with SFRC frames & covers, plastic encapsulated M.S. footsteps, drop manholes, ventilating shafts, pipe supports, drain and road crossings, etc. as per Bill of Quantities, approved drawings and relevant IS codes including all temporary works and safetymeasures.
- xii. Interlinking the existing sewer lines with proposed lines and viceversa.
- xiii. The contract covers, Conducting Level Survey of proposed and Existing sewerage system by Collecting ground levels, invert level of sewers, size and type(material of construction) of Sewers and at every manhole, including depth of manhole and measuring length in between manholes and safely closing the manhole cover, preparation and submission of Drawings in AutoCAD & GIS with all particulars in complete manner as per specification and as directed by the Design Build Operations Engineer for cross verifying the adaptability of existing sewer network with the proposed, which will be verified by Owner's engineers, and decision will be given to retain or reject the part or whole of the existing sewer network. Levels shall be carried from the nearest Bench mark given by EMPLYER for conducting thissurvey.
- xiv. Providing PVC / GSW pipes for House Service Connections from Manholes / Sewer lines as per specifications and approved drawings and as directed by the Design Build Operations Engineer etc. including all materials such as connecting pipes, earthwork, pipe line laying and jointing, bedding etc. complete as per Bill of Quantities items of work.
- xv. Construction of sewage pumping stations including Electro mechanicalworks
- xvi. Backfilling the trenches in layers of specified thickness, material as per detailed specifications and items in bill of quantities.
- xvii. Providing Road or Railway crossing by adopting Trench less Method (i.e. pipe ramming method/ manual pipe jacking method)) as per items in bill of quantities at locations shown in the approved drawings, specifications and as directed by the Design Build OperationsEngineer.
- xviii. Taking all measures for complying to the Environmental Management Plan and monitoring the same as per detailedspecifications.
- xix. Operator shall be responsible for providing insurance as provided in Contractdata.
- xx. Testing and commissioning the sewers after laying and construction of manholes as per detailedspecifications.
- xxi. Restoration of Bituminous road with GSB 200mm,WMM/WBM 150mm, Bituminous Macadam 50 mm, and SDBC 20mm thickas as per specifications and as directed by the Engineer including preparation of sub-grade, all construction materials, tools and plants etc.,complete.
- xxii. Submission of as built drawings of sewer lines & its appurtenances, including L-sections and plans as per specifications including existing laterals for which the Operator has conducted the existing system level survey showing the entire sewer network in the scope of this contract. The scope also covers associated civil works including protective works, encasing of pipes with concrete and RCC NP-3 / D.I. and HDPE, PVC pipes at road crossings, all safety measuresetc.
- xxiii. All works shall be done as per the specifications in Bill of Quantities and in compliance to the Technical, Financial bids and as directed by the Design Build OperationsEngineer.

The work shall be executed on item rate basis. Indicative Drawings related to the works to be done, are given for guidance of the Operator. For the execution of Works, exact details will be given in construction drawings based on the alignment drawings given by the Operator. The prospective bidder is expected to visit the site of works at his own expense to fully study the local conditions and to familiarize with the working area and local conditions and include all such factors in his quotedrates.

xxiv. Trial run of the System:-After commissioning of works or a section of the completed works, the Operator shall conduct trial run to demonstrate satisfactory performance to the Design Build Operations Engineer prior to declaring commencement of O&M.

Operator"s Inspection of Sites

The Operator is deemed to have visited the sites and familiarized himself of the conditions and restrictions under which the work will be executed. The omission of any details shall not relieve the Operator of his prima facie obligation and responsibility under the Contract to carry out and successfully complete the contract. The Owner will entertain no monetary or other claims, made by the Operator on the grounds of _want of knowledge'.

Work plan

The Operator shall prepare the work plan for the execution of works, which includes procurement of pipes before starting of the works. The Operator shall submit the planning (Survey, reviewing and redesigning, Construction, Quality control, and Commissioning) within 14 days after issue of letter of acceptance and take necessary approvals for the same. The planning's shall be done on MS project and indicate, resources such as material, manpower, cash-flow etc. to complete the works as per agreed time. The planning shall include all allowances to guard against delays caused due to inclement weather or its effects (such as floods or draughts), fire or industrial disputes, unless such events could not reasonably have been foreseen by an experienced Operator.

Alignment Survey and the L-Sections

The Operator shall carry out the Survey work for laying of lateral sewers (less than 300 mm diameter) for proposed alignment and levels, at every 30 meters interval and other necessary locations, before execution of the work, including all data required for generating L section and GIS maps of sewer network. Operator shall submit the survey drawings showing L-Sections, ground levels at every 30 meters interval and other necessary locations, detailed strip plans showing adjacent structures etc., in latest version of AutoCAD for approval of the Design Build Operations Engineer before execution of the work. The Operator shall be deemed to have considered this aspect and made provision, while quoting the rates for Sewer pipe (less than 300mm), supply, laying and jointing item in the tender. If the alignment and flow directions of the sewers are to be changed according to the site conditions and the Design Build Operations Engineeragrees to that, the Operator has to redo the alignment and level survey at every 30 m and junction points, and submit all the details in latest version of Auto Cad&GIS in soft form to OWNER, for re-design of that particular stretch and take up the work on receipt of approved designsfromOWNER.

Also, the Operator shall carry out the Survey work for laying of branch/ sub-main / main / trunk sewers (more than 300 mm diameter) for proposed alignment and levels, at every 30 meters interval and other necessary locations, before execution of the work, including all data required for generating L section and GIS maps of sewer network. Operator shall submit the survey drawings showing L-Sections, ground levels at every 30 meters interval and other necessary locations, detailed strip plans showing adjacent structures etc., in latest version of AutoCAD& GIS for approval of the Design Build Operations Engineer before execution of the work. The Operator shall take prior approval for location and length of the survey work for this paid item. The payment will be made as per the quoted rates for conducting survey in bill of quantities. If the alignment and flow directions of the sewers are to be changed according to the site conditions and the Design Build Operations Engineeragrees to that, the Operator has to redo the alignment and level survey at every 30 m and junction points, and submit all the details in latest version of Auto Cad in soft form to OWNER, for re-design of that particular stretch and take up the work on receipt of approved designsfrom OWNER. The alignments, L-section and location of manholes may be changed at site if required, and after approval of the Design Build OperationsEngineer.

The Survey work for all the sewer lines (for all diameters of sewers) alignment shall also include the following:

- a) All the Survey works shall be carried out from G.T.S. Benchmarks, using Total Station instrument of standard make, and by qualified survey personnel. The survey shall consist of field data collection and related attribute information collection of all the aspects using GPS and transferring to GIS map of sewer network before and after laying of sewer pipes and allied structures, as required by OWNER.
- b) Field attribute collection for Mapping with respect to existing sewerage network does not require any digging in the field. The existing maps / OWNER field staff knowledge can be utilized by the Operator to provide the data for mapping the said network and it will be paid as per the survey work item in Bill ofquantities.
- c) Network entity's attribute information like pipe dia, pipe type, ground material, depth of the pipe, manhole type; manhole size, manhole depth etc. shall besubmitted.
- d) The data pertaining to House Service Connections (connection to consumers) have to be collected up to building footprint and submitted.
- e) The Operator shall communicate regularly, with the OWNER regarding the GIS mapping survey data and forclarifications.

Section 3 Technical Specifications

1 Applicable I.S. codes or otherStandards

The Technical Standards and Specifications contained in this contract shall be read along with the following standard specifications (latest versions) published by the Bureau of Indian Standards listed below:

IS: 3764 with latest revisions & amendments ~ Excavation work- code of safety

IS: 12330 with latest revisions & amendments ~ Specification for Sulphate resisting Portland cement.

IS: 8112 with latest revisions & amendments specification for 43 grade OPC cement

IS: 651:1992 with latest revisions & amendments ~ Specification for Salt glazed stone ware pipes & fittings.

IS: 4127:1967 with latest revisions & amendments ~ Code of practice for Laying of Glazed Stoneware Pipes

EN: 295 with latest revisions & amendments ~ Specification for GSW pipes with rubber gasket joints.

EN: 681 & ASTM C-425 with latest revisions & amendments ~ Specification for Rubber gaskets and jointing of GSW pipes.

IS 458-1988, IS4350-1967 with latest revisions & amendments \sim Specification for pre-cast Concrete Pipes.

IS: 783-1959 with latest revisions & amendments ~ Code of Practice for Laying of Concrete Pipes

IS: 8329:2000 with latest revisions & amendments ~ Specification for Ductile iron Pipes

IS: 12288 with latest revisions & amendments ~ Code of practice for use &laying of ductile iron pipes

IS: 4984:1995 with latest revisions & amendments ~ Specification for HDPE Pipes

IS: 16098 (part 2): 2013 - Structured wall piping system for non-pressure drainage & sewerage

IS: 4111 (Part 1 to 4) with latest revisions & amendments ~ Code of practice for ancillary structures in seweragesystem.

IS: 10910 with latest revisions & amendments ~ Specification for polypropylene & its copolymers coatings.

IS 12592 with latest revisions & amendments ~ Specification for manholes covers and frames.

IS: 3597 with latest revisions & amendments ~Method of tests for concrete pipes.

IS: 5382 with latest revisions & amendments ~ specification for rubber sealing rings for gas mains, water mains and sewers.

IS: 383-1970 with latest revisions & amendments ~ Aggregates of Concrete

IS 456:2000 with latest revisions & amendments ~ Code of practice for Plain & reinforced concrete

IS: 516 with latest revisions & amendments ~ Methods of test for strength of concrete

IS: 2212-1962 with latest revisions & amendments ~ code of practice for Brickwork

IS: 1957 (Part-I) with latest revisions & amendments ~ Construction of Rubble Stone Masonry.

IS: 1957 (Part-II) with latest revisions & amendments ~ Construction of Ashlar Stone Masonry.

IS: 2250 with latest revisions & amendments ~ Code of practice for preparation and use of masonry mortars

IS: 73 with latest revisions & amendments ~ Specification for Paving Bitumen.

IS: 215 with latest revisions & amendments ~ Specification for Road Tar.

IS: 217 with latest revisions & amendments ~ Specification for Cutback Bitumen.

IS: 460 (Part 1to3) with latest revisions & amendments ~ Specification for TestSieves.

IS: 2386 (Part 1 to 8) with latest revisions & amendments ~ Methods of test for aggregates for concrete.

IS: 2720 with latest revisions & amendments ~ Method of Test for soils.

IS: 6241 with latest revisions & amendments ~ Method of test for determinations of stripping value of road aggregates

IRC: 16 with latest revisions & amendments ~ specification for priming of Base course with Bituminous Primers.

IRC: 17 with latest revisions & amendments ~ Tentative for single coat Bituminous surface Dressing.

IRC: 19 with latest revisions & amendments ~ Standard specification and code of practice for water bound macadam

IRC: 29 with latest revisions & amendments ~ Specification for bituminous concrete for road pavement

IS 6280 – 1971 – Sewage Screens

IS 8413 – 1982 – Biological Treatment Equipment – Part II and its modifications

IS 10037 – Part I – 1981 & Part II & III – 1983 – Sludge dewatering equipments

IS 10261 – Requirements for settling tank for waste water

IS 105533 - Part I, II, III - Chlorination Plants

IS 5600 – 1970 - Sewage and Drainage Pumps

IS 6279 – 1971 – Grit Removal devices

The list is not exclusive and the operator shall be responsible to follow the appropriate standards.

Equivalency of Standards and Codes

Wherever reference is made in the Contract to specific standards and codes to be met by the goods and materials to be furnished, and work performed or tested, the provisions of the latest current edition or revision of the relevant standards and codes in effect shall apply, unless otherwise stated in the Contract. Where such standards and codes are national, or relate to a particular country or Region, other authoritative standards which ensure an equal or higher quality than the standards and codes specified will be acceptable subject to the Design Build Operations Engineer's prior review and written approval. Differences between the standards specified and the proposed alternative standards must be fully described in writing by the Operator and submitted to the Design Build Operations Engineer at least 28 days prior to the date when the Operator desires the Design Build Operations Engineer's approval. In the event the Design Build Operations Engineer determines that such proposed deviations do not ensure equal or higher quality, the Operator shall comply with the standards specified in thedocuments.

2 Samples and Tests

- a) The Operator shall be responsible to develop a quality control program and to provide all necessary materials, apparatus, instruments, equipment, facilities, and qualified staff for sampling, testing and quality control of all the materials used for the works under thisContract.
- b) The Operator shall obtain the approval of the Design Build Operations Engineer for the quality control programme developed by him and incorporate any modifications suggested by the Design Build Operations Engineer at no extra cost. Without limiting the generality of the foregoing, the Operator shall either –establish a testing laboratoryat

the site of works which is adequately equipped and staffed to carry out all sampling and testing in accordance with the requirement set out in the Specifications and /or these Special Specifications and provide all field equipment and apparatus as necessary to conduct all specified in-situ tests and/or any Tests on Completion, or arrange for routine sampling, testing and reporting, as required, through a certified independent testing laboratory approved by the Design Build OperationsEngineer.

- c) All costs of such sampling, testing and reporting of test results will be borne by the Operator, and the Operator shall include sufficient provisions in his tendered rates to allow for independent sampling and laboratory testing under the direction of the Design Build Operations Engineer of the required tests at no additional cost. The Operator shall furnish certified copies of all test reports to the Design Build Operations Engineer within 5 days of completion of the specified tests (The tests shall be conducted immediately prior/after delivery at site as directed by the Design Build Operations Engineer/ on due date of sample testing, as per relevant IS for In-situitems.)
- d) The Operator shall, within 21 days after the date of the Letter of Acceptance, submit to the Design Build Operations Engineer for his consent a detailed description of the arrangements for conducting the quality control program during execution of the Works, including details of his testing Laboratory, equipment, staff and general procedures. If following submission or at any time during the progress of Works, it appears to the Design Build Operations Engineer that the Operator's quality control programme is not adequate to ensure the quality of the Works, the Operator shall produce a revised program as desired by the Design Build Operations Engineer, which will be adequate to ensure satisfactory qualitycontrol.

e) Tests duringConstruction

For ensuring the requisite quality of construction, the Materials and Works shall be subject to the quality control tests as described in relevant IS as specified /applicable and as directed by the Design Build Operations Engineer. The testing frequencies set forth are desirable minimum and the Design Build Operations Engineer shall have full authority to get the additional tests carried out by the Operator as frequently as he may deem necessary, to satisfy himself that the Materials and Works comply with the appropriate Specifications. Where no specific testing procedure is mentioned, the tests shall be carried out as per the prevalent accepted Engineering practices as per the directions of the Design Build OperationsEngineer.

f) Third PartyInspections

The Operator shall, at his own or manufacturer's cost, at manufacturers premises, provide the necessary gauges, supply and prepare all test pieces and supply all labour and apparatus for testing which may be necessary for carrying out the tests as required as per relevant latest Indian Standard for all materials specified.

The Owner appointed Third party inspection agency will inspect and certify the quality of specified materials as per relevant latest Indian Standard with all amendments. The inspection and certification charges will be paid directly by OWNER to the Third Party Inspecting and certifying Agency. The Operator shall be responsible to obtain permission and provide all facilities to carry out such testing asrequired.

A mutually agreed quality assurance plan with, minimum requirements as specified below will be developed which provides for inspection and certification by the Third party inspection agency at specified times during the manufacture, fabrication and installation at site of such items.

List of Items, which will be subject to, third party inspection and stages of inspections are as tabulated below:

Sl.	ITEMS	STAGES OF INSPECTION
No.		
1).	RCC Pipes &	Visual and dimension check.
	rubber rings.	Quality of raw materials as per IS: 458 with latest revision and
		amendments.
		Physical requirements as per IS: 458 with latest amendments.
		Hydrostatic Test
		Three edge bearing Test & permeability test as per IS: 458 with
		latest amendments.
		All other Tests as may be found necessary as per relevant Indian
		standards.
		Rubber ring for corrosion/elongation as per relevant IS Code and
		All other tests as per relevant standards as mentioned in this
-:		Technical specifications and approved QAP.
2).	Stoneware	General Quality, Visual and dimension check as per as per IS: 651
	Pipes, specials	with latest revision and amendments.
	& rubber	Hydraulic and water Absorption test as per as per IS: 651 with
	rings.	latest revision and amendments.
		Acid and Alkali resistance test as per as per IS: 651 with latest
		revision and amendments.
		Crushing strength test as per as per IS: 651 with latest revision and
		amendments.
		EPDM Rubber rings for Elongation and other test as per relevant standard.
		All other tests as per relevant standards as mentioned in this
		Technical specifications and approved QAP.
3).	PVC pipes	1. General Quality, Visual and dimension check as per as per
3).	and Specials	relevant IS with latest revision andamendments.
	una speciais	2. Hydraulic test as per relevant IS with latest revision and
		amendments.
		3. Acid and Alkali resistance test as per as per relevant IS with
		latest revision andamendments.
		4. All other tests as per relevant standards as mentioned in this
		Technical specifications and approved QAP.
4).	DI Pipes,	Visual and Dimensions Check
	rubber rings &	Review of Chemical and Physical test certificates as per relevant
	Specials.	IS standards.
		Hydraulic Test

Sl.	ITEMS	STAGES OF INSPECTION
No.		
		Checking of Cement Mortar lining/ coating for strength, thickness,
		cracks etc,
		Rubber Ring for Corrosion / Elongation as per IS code
		Three edge bearing test / Bursting Test and
		All other tests as per relevant standards as mentioned in this
		Technical specifications and approved QAP.
5).	HDPE Pipes,	Visual and DimensionsCheck
	Corrugated	2. Review of Chemical and Physical test certificates as per
	HDPE pipes&	relevant IS standards.
	Specials	3. Hydraulic Testand
		4. All other tests as per relevant standards as mentioned in
		this Technical specifications and approvedQAP.
6).	SFRC	1. Tests conforming to IS 12592 part I-1989 and part II-1991
	manholes	with latest amendments, Load test etc.and
	covers and	2. All other tests as per relevant standards as mentioned in
	frames(Heavy	this Technical specifications and approvedQAP.
	Duty)	
7).	Valves.	Visual and dimensioncheck
		2. Review of material test certificate for valve body and
		internals.
		3. Operational Smoothness.
		4. Hydraulic test / leakage test as per applicable codes.and
		5. All other tests as per relevant standards as mentioned in this
		Technical specifications and approvedQAP.

3. SignBoard

The Operator shall provide sign boards at the sites of the Works of approved size and design as directed by the Design Build Operations Engineer, which provides (i) the name of the Project and the financing agency (World Bank loan); (ii) the names and addresses of the Owner, Operator and Consultants; (iii) short description of the Project, (iv) the Contract amount (v) the starting and completiondates.

Such sign boards shall be located at specified places in the project coverage area as directed by the Design Build Operations Engineer. Operator shall take care of signboard and replace it in case of loss, damage, theft etc., the sign boards may be in English or Hindi/ local language or in both as directed by the Design Build OperationsEngineer.

4. Protection of Utilities

a. The Operator is required to examine carefully the locations of the works and their alignments. Operator is to make enquiries and co-ordinate withall the departments /authorities concerning all utility lines such as water pipes, sewers, gas pipe, telephone (underground and /or overhead) lines, optic fibre cables, electric and telecommunication cables (underground and /or overhead), any other utility lines etc.; to determine and verify to

his satisfaction the character, sizes, position and lengths of such utilities from authentic records.

- b. The Operator shall be wholly responsible for the protection of such utilities as may be required, and shall not make any claim for extra work or extra time that may be required to protect such utilities. Any damage, to the Utilities shall be restored/ repaired at Operator's own cost. Shifting of any utilities if required will be taken up by OWNER or any other agency separately after site inspection.
- c. In case of water supply house Service connections, if the connections encountered in the corridor of execution of the Bill of Quantities item of work of this package is damaged even after taking all precautions by the Operators for the safety of the structures, the cost of the item shall be paid to the Operator as per approved Bill of Quantities item rates in the contract.
- d. In case the alignment of the pipeline crosses the high tension electrical transmission lines belonging to the other authorities/ departments, the Operator shall take all precautions necessary to see that the work is carried out with care and safety, without disturbing such transmission lines. The Operator will be responsible to carry out all construction activities in such reaches in consultation with the owners of such facilities. However, satisfactory completion of the entire work will be the responsibility of the Operator.

5. PerformanceRequirements:

The Operator shall ensure that, he fully understands and complies with all the requirements specified in the Contract. However, in the event of any conflicting performance requirements spelt out in the documents, the Operator shall promptly bring such matters in writing to the attention of the Design Build Operations Engineer for Design Build Operations Engineer's decision. The Engineer's decision will be conveyed to the Operator in writing and which is final. The Operator shall fully comply with Design Build Operations Engineer's decision on the matter. The Operator is deemed to have read and understood all performance requirements before bidding and he shall have no claim whatsoever with respect to the Design Build Operations Engineer's final decision on the matter.

6. Operator's Obligations:

The Clauses in this section are meant to provide general guidelines and Compliance requirements to the Operator. It does not however relieve the Operator from taking every other step and precautions as deemed necessary to complete the works successfully within the specified Contract period and bid amount. Also, compliance to the approved Environmental management plan and monitoring the same is part of the contract.

Environmental Management Plan and Monitoring.

The Operator shall be responsible for the mitigation measures to be taken for complying to the Environmental management plan and monitor as described below.

Environmental Management Plan - Construction Phase

Attached as Appendix 1 to SCC

7. PENALTY ON ACCOUNT OFNON-COMPLIANCE

If the operator in the opinion of the Design Build Operations Engineerdoes not comply to the environmental management plan and monitoring, the Design Build Operations Engineerreserves the right to stop the work and any delay on account of this will be on the part of the operator and penalty as per liquidated damages clause in conditions of contract and contract data shall be imposed upon approval by the concerned engineer, owner.

8. Confined Space SafetyProcedure:

The Operator shall implement a well-prepared Space Entry Safety Procedure to work in Confined areas / Elevated areas. Such procedures shall incorporate all aspects of staff work activities, internationally adopted best practices, site staff and workmen training, hazard awareness, first aid procedures, particularly applicable to workmen in Elevated / Confined space, provision and use of appropriate safety equipment's, personal hygiene, safety / emergency procedures, method of easy evacuation of workers etc. The Operator has to develop and implement his own safety procedures. He should also provide necessary insurance to the workers involved in the execution ofwork.

9. Special TrafficPrecautions

Operator's Attention is specially drawn to the requirements by the traffic police and road authorities and specification regarding traffic control, access and reinstatement of road surface. It is necessary to obtain permission from traffic Inspector of Police prior to taking up any stretch of road for excavation and sewer laying. It is necessary to carry out the work in such a manner as to cause minimum interference with the public use of roads, footpaths and other thoroughfares.

10. Working in Restrictedareas

In addition to the clause stated in other section of the special specification the Operator shall determine prior to constructing the lengths of sewers where access to properties commercial, domestic and institutional will be restricted.

The identification of these areas shall be agreed in consultation with the Design Build Operations Engineer, Police and Urban local body. In this case it may be necessary to operate one-way

traffic system or to close roads. The Operator shall be responsible for liaising with the police and other local representatives to obtain permission to close roads or restrict traffic movement. No additional time will be allowed for these pre-construction activities. Where roads are closed alternative routes are to be determined in conjunction with the authorities. Sign Boards are to be placed at both junctions of the route indicating —ROAD CLOSED & WORK UNDER PROGRESS. The expense for the same shall be borne by the Operator. The Operator shall discuss these arrangements with the occupants of houses affected to ensure that their disruption is kept to a minimum. The Operator is to offer assistance to residents who are infirm or need special arrangements for access during construction.

In narrow roads and streets it may not be possible to operate excavation machinery in such cases hand excavation is to be done. The method of operation, length of sewer to be excavated, method of barricading, property access, dewatering, shoring, pipe laying, backfilling and road reinstatement shall be stated in a _Method Statement' to be submitted at least 4 weeks before work is scheduled to commence in a particular location. The written agreement of the Design Build Operations Engineer shall be obtained to the method statement. If any additional safeguards are required by the Design Build Operations Engineer these shall be incorporated in the method statement at no extra cost and the method statement is to beresubmitted.

The Operator will ensure that the noise created by his activities is suppressed. Adequate silencers fitted to construction machinery, particularly compressors and drills. Dust is to be kept to a minimum by using water sprinklers. Utility service connections shall be maintained to every property throughout the construction phase and thereafter. If any defect/ damage is caused it shall be repaired immediately and at the Operator's expense. The disruption to the normal activities of residents and other members of the public is to be kept to an absolute minimum. Providing adequate noise control and other nuisances are kept to a minimum, extended working hours may be permitted with the agreement of the Design Build Operations Engineer and local residents. No additional payment shall be made for any of these arrangements unless otherwise specified. Adequate lighting shall be provided by the Operator at his cost if night working is adopted.

11. Interfaces with otherpackages

If this contract Package will have interface with other contracts, the Operator shall only undertake the end connections of sewers at the interface points, after the sewer has passed the hydraulic test on completion of end connections. The Operator shall lay the bedding and backfill for sewers in normal manner.

12. MEASUREMNTS & PAYMENTS

a. MEASUREMENTS

i. Quantities

The quantities set out in the Bill of Quantities are the estimated quantities for the Works, and they are not be taken as the actual and correct quantities of the Works to be executed by the Operator in fulfillment of his obligations under the Contract.

ii. Works to bemeasured

The Design Build Operations Engineer shall, except as otherwise stated, ascertain and determine by measurement the value of the works in accordance with the contract and the Operator shall be paid that value in accordance with applicable clauses of this contract. The Design Build Operations Engineer shall, when he requires any part of the works to be measured, give reasonable notice to the Operator's authorized agent, who shall:

Forthwith attend or send a qualified representative to assist the Design Build Operations Engineer or his representative in making such measurement, and supply all particulars required by the Design Build Operations Engineer or his representative.

Should the Operator not attend, or neglect or omit to send such representative, then the measurement made by the Design Build Operations Engineer or his representative or approved by him shall be taken to be the correct measurement for such part of the works. For the purpose of measuring such Permanent Works as are to be measured by records and drawings, the Design Build Operations Engineer shall prepare such records and drawings as the work proceeds as he deems necessary or appropriate and the Operator, as and when called upon to do so in writing, shall within 14 days, attend to examine and agree such records and drawings with the Design Build Operations Engineer and shall sign the same when so agreed. If after examination of such records and drawings, the Operator does not agree the same or does not sign the same as agreed, they shall nevertheless be taken to be correct, unless the Operator, within 14 days of such examination, lodges with the Design Build Operations Engineer notice of the respects in which such records and drawings are claimed by him to be incorrect. On receipt of such notice, the Design Build Operations Engineer shall review the records and drawings and either confirm or vary them.

iii. Method ofMeasurement

The Works shall be measured net, notwithstanding any general or local custom, except where otherwise provided for in the Contract.

b. PAYMENTS

No part payments will be made for all items of works under this contract, except for pipeline works, which will be paid as mentioned in contract data.

13. Earthworkexcavations

a. General

The Earthwork Excavation for laying of sewers shall be carried out as per applicable IS specifications, specification in the Bill of quantities and applicable clauses in this specifications. The Operator shall make all excavations required for laying and jointing of the pipeline and construction of pertinent structures as required by the project. Except where otherwise required by the project or instructed by the Design Build Operations Engineer, all excavation shall be in open cut, to the specified widths and depths with shoring, strutting and bracing. The Operator is advised to satisfy himself and shall be deemed to have quoted rates accordingly with regard to the likely conditions that may be met with during the execution of the works, with regard to the underground obstructions or conditions, necessary dewatering requirements including well point system or other means of dewatering the trenches before, during and after excavation, laying of bedding material, laying and jointing sewers, hydraulic testing and till backfilling, constructionof

manholes, pipe supports etc., in sub terrain underground water, rain water, sewage and waste water etc.

Earth work excavation for pipeline trenches and manhole chambers including depositing on bank including, danger lighting and using sight rails and boning rods, including shoring, strutting, bailing out water at every 100 metres wherever necessary as directed in the various strata with lead upto 30 meters and all lifts etc., complete. A minimum of three numbers of sight rails are to be maintained at all times during pipe laying between manholes, including barricading as per directions of Design Build Operations Engineerof work. (The Excavation cost should include the cost of shoring, strutting to facilitate for laying, jointing & testing of sewers, manholes).

Classification of Excavation

All Soils includes the following,

- (a) Soft clay, soft murrum, gravel shale etc. including. Stiff heavy clay, hard shale or compact murrum requiring drifting tool or pick axeor both and shovel closely applied.
- (b) Gravel, soft laterite, kankarand cobble stone having maximum diameter in anyone direction between 75 mm and 300mm.
 - (c) Soling of road paths etc., and hardcore.
- (d) Macadam surfaces such as water-bound and bitumen/tarbound.
 - (e) Lime concrete, stone masonry in lime/cement mortar below groundlevel.
- (f) Soft Conglomerate, where the stones may be detached from the matrix with pickaxe.
- (g) Generallyany material which requires the close application of pick axe or scarifiers to loosen and not offering resistance to digging, greater than that offered by the hardest of any soil mentioned above.

Disintegrated Rock (D.I.R.) soft rock and medium hard rock includes,

- (a) Ordinary rock comprising of lime stone, sand stone, hard laterite fissured rock, conglomerate or other soft or disintegrated rock which may be quarried or split with crowbars.
- (b) Un-reinforced cement concrete which may be broken up with crow bars or pick axe and stone masonry in cement mortar below groundlevel.
- (c) Boulders which do not require blasting having maximum diameter in any direction of more than 300 mm; found lying loose on the surface or embedded in river bed, soil, talus, slope, wash, and terrace material of dissimilarorigin.
- (d) Hard laterite does not require blasting. It is to be classified under ordinary rock which does not requireblasting.

Hard Rock includes.

Any rock or cement concrete or RCC, excavation of which require the use of mechanical equipment or chiselling.

All soils

The Earth work excavation in all soils, including the ones mixed with boulders of up to 30 cms size, includes excavation both by **manual andmachine excavation** based on location of excavation and space constraints. The quoted rates are applicable for both manual and machine excavation, the location and extent of manual and machine excavation should be as described below,

Manual excavation

The manual excavation for laying the sewers in pipeline trenches shall be carried out as decided and directed by the Design Build Operations Engineer, along the alignment of such narrow roads and main roads where it is not possible for machine excavation and, at excavations in deeper depths of more than 3m, providing all safety measures to workmen at Operator's risk, also, manual excavation is to be adopted at the possible locations of underground utilities to safeguard against damage.

Machine excavation

The machine excavation for laying the sewers in pipeline trenches shall be carried out along the alignment of wide roads and in depths where there are no underground utilities without causing any damage to public property, and inconvenience to public

Disintegrated Rock, Soft Rock and Soft Shale

This category includes excavation in disintegrated rock, soft rock, soft shale and in medium rock comprising of lime stone, hard shale, schist, fissured rock, and all types of laterite with varying densities and composition requiring chiseling which can be cut by shovel and but without resorting to blasting.

Hard Rock

This category includes excavation in hard rock requiring hand and/or mechanical chiselling. In case of difference in opinion between the classifications of rocks, the decision of the Design Build Operations Engineer shall be final and binding on the Operator.

14 Shoring and Bracing

- a) As per Specifications and directions of the Design Build Operations Engineer, the Operator shall supply, fix and maintain necessary sheathing, shoring and bracing etc., in steel or wood, as may be required to support the sides of the excavation, to protect workmen in the trench and to prevent any trench movement which might any way injure or delay the work, change the required width of the trench, make unsafe condition for adjacent pavements, utilities, buildings or other structures above or belowground.
- b) Sheathing, shoring and bracing shall be withdrawn and removed as the backfilling is being done, except when the Design Build Operations Engineer may agree that such sheathing, shoring and bracing be left in place, at the Operator's request. In any case, the Operator shall cut off any such sheathing at least 600 mm below the surface and shall remove the cut off material from the trench.
- c) All sheathing, shoring and bracing which is left in place under the foregoing provisions shall be removed in a manner so as to, not endanger the completed work or other structures, utilities or property, whether public orprivate.

Excavation in Rock

Excavation in rock shall be carried out without resorting to any kind of blasting, to a depth, 150 mm more than the bottom level of pipe and to a width equal to the diameter of the pipe plus specified working space on either side as given in drawing / as mentioned above. Unless otherwise directed by the Design Build Operations Engineer, rock excavation shall be progressed at least by 20 m in advance of the pipe length proposed to be laid.

Limits of excavation.

The trench for laying of sewers and construction of manholes shall be excavated in accordance with the relevant applicable Indian standard, as per the approved drawings, or as directed by the Design Build Operations Engineer. The width at bottom of trenches for sewers, unless otherwise specified in the approved construction drawings, or directed and approved by Design Build Operations Engineer, for different diameters of pipes laid at different depths shall be as given below,

- a) For all diameters, up to an average depth of 1.20 m, width of trench in mm is equal to diameter of pipe plus 300mm.
- b) For all diameters for depths above 1.20 m, width of trench in mm is equal to diameter of pipe plus 400 mm.
- c) Not withstanding (a) and (b) the total width of trench should not be less than 0.75 meters for depths exceeding 0.90meters.

The width at top of trenches for sewers shall depend on depth of sewer, location and alignment of sewer, as per the approved construction drawings and directions of Design Build Operations Engineer. Unless otherwise specified in the drawings or directed by Design Build Operations Engineer, for providing of sheet piling as per specifications in Bill of quantities, the top widths for excavations up to 2 meters depth shall be equal to bottom width (i.e. vertical side cuts.) and for depths beyond two meters depth, for all types of soils/rock, steps shall be provided of 0.30 m width on either side of the trench at every lift of 2 meters and as per the directions of Design Build Operations Engineer. The quoted rates for excavations in accordance with the above specifications shall include all shoring and strutting for alldepths.

The depth of excavations shall limit to the specified gradients/reduced levels as per the approved construction drawings at ends, considering the necessary beddings / encasement / surround.

The Operator shall not excavate beyond the dimensions specified as above. Should the excavation occur beyond the dimensions specified therein, because of the negligence of the Operator, the Operator shall fill the excess space with granular material or concrete as directed by the Design Build Operations Engineer. Nothing extra shall be paid to the Operator on account of this. The Operator shall quote the rates for excavation items, limiting the trench widths as above for whatsoever depths encountered, including necessary arrangements as required. Any extra claim and increase in quantity other than the widths specified above, shall not be entertained or paid.

15 Trial pits

Trial pits shall be excavated by the Operator, as directed to do so, along the lines of the trenches as shown on the drawings in advance of the excavations for the purpose of satisfying himself as to the location of underground utilities, obstructions or soil strata's and conditions. Trial pits shall be excavated preferably by manual excavation. The Operator has to take the permission of the concerned Executive Engineer, OWNER, before taking up thework.

It involves, Earth work excavation for trial pits in all kinds of strata and for all depths, recording necessary details of underground utilities and kind of strata, including depositing on bank excavated earth, including barricading, posting safety sign boards, shoring, strutting, bailing out water, wherever necessary as directed with all lead and lifts etc., complete. Any damage to the existing utilities unless otherwise specified shall be repaired at Operator's own cost. The Precautionary measures shall be taken by the Operator while making trial pits and shall inform

the Design Build Operations Engineer before commencing such works. The Operator will be paid as per the item in BOQ on account of this work.

a. Dewatering

Extra charges will be paid at quoted rates, for excavation in all classifications in watery situation or foul conditions towards dewatering including overnight recuperation for specified depth ranges with all lead and lifts etc., complete, including cost of installation and running of dewatering system such as well point system / any other system whereverrequired.

Dewatering shall be done in accordance with specifications. The Operator shall be responsible for the adequate pumping, drainage and bailing out of water from the excavation in case of inundation etc., of trenches. The sewer lines shall be laid above normal ground water table level and as directed by the Design Build Operations Engineer. Dewatering shall be either continuous or intermittent using Diesel pump or any other method approved by the Design Build Operations Engineer. The method of dewatering shall depend on site condition and should be furnished by the Operator and approved by the Design Build Operations Engineer. The method of dewatering shall be either well point system or sump pumping. The effectiveness of each method will depend upon the nature of the soil, the proportions of the trench and degree of lowering required. Pumping test may be necessary to determine which method is Suitable.

If sump pumping is not practicable other control methods shall be considered and should be approved by the Design Build Operations Engineer. The trenches should be kept dry till the completion of work, which includes excavation, pipeline laying, jointing, testing and commissioning and backfilling. Precaution should be taken against the floatation of the pipes.

The Operator shall conduct ground studies if found necessary and the cost for such studies has to be borne by the Operator himself. The Operator shall be responsible for the adequate pumping, drainage and bailing out of water met due to all causes from the excavation for laying sewer lines, construction of manholes, wet wells and all types of constructions. In case of failure to make such provisions or any other provisions, which may result in unsuitable sub-grade conditions, the Operator shall replace and repair the sub-grade as directed to the satisfaction of the Design Build Operations Engineer, at his own cost and responsibility. Should the Operator select to use a gravel sub-grade with or without un jointed pipes with the gravel layers to facilitate flow of water to pumps or other points of disposal, such gravel sub grade with or without conveying pipes shall not be measured or paid as an extraitem.

Sump pumping

This method may be used in highly and moderately permeable soils such as gravels, sand and gravel mixtures. This method is simple and cheap to install and used with watertight trench sheeting to limit the volume of flow. To prevent the boiling in the bottom of the trench the following precaution should be taken

- Drive sheeting deeper to lengthen drainagepath
- Use open pipe surrounded in gravel as asump.
- Move the sump to one side of thetrench

To prevent removal of fines from soil causing loss of strength in the soil and undermining of the trench bottom and side support

- Surround suction inlet with protected gradedfilter
- Increase flow rate through the soil by using open pipe surrounded withgravel.

The delivery side of the pump should be monitored by taking samples of water and checking the proportion of fines being removed. If fines are being continuously withdrawn or there are signs of trench instability, sump pumping should be stopped and alternative methods to the considered.

Well pointing

In this method, well points are installed at regular intervals on one or both sides of the trench and linked parallel to a header main connected to a pump. Well points are usually installed at 0.6 to 2.0m centre to centre by jetting them in ground with dense layers or cobbles & boulders it may be necessary to pre bore the layers. The efficiency of the well points is increased by sanding in the well point and riser using a column of sharp sand. This Method has an advantage of drawing water away from the trench and in suitable conditions is effective in lowering the water by 4 to 6m. It will also reduce the hydrostatic heads on the trench support system. It is of greatest use, in sand, the heavy flows in permeable ground, such as gravels, the well points should not to be so close together that the method becomes impractical. In clays the rate of seepage is too small for the system to be properly effective. Silts can be stabilized in certain conditions by using special procedures.

The well pointing shall be either single sided well point or double sided well point. For higher depths double sided well point with multi stage shall be considered. Should the Operator select to use a gravel sub-grade to facilitate flow of water to pumps or other points of disposal, such gravel sub-grade shall not be measured or paid for as an extra item. Operator should assess the availability of extra earth required for refilling in case of shortage in any particular reach well before quoting rates. Even in case the Operator resorts to mechanical excavation, the Operator should take care of proper refilling, consolidation and disposal of surplus earth. Disposal of ground water is to be away from the area of influence of the pipe laying area Suitable temporary pipelines are to be laid to existingwatercourses.

b. Slips andslides

The Operator is responsible for proper protection of excavations made by him from any slips and slides. All slides and caving shall be handled, removed or corrected by the Operator without any extra compensation at whatever time and under whatever circumstances they may occur. The excavations shall be made good and brought to necessary depth, width and levels without any extra cost. Special care should be taken to protect the safety of the workmen, staff and public or whoever at the site.

c. Stacking of excavatedmaterial

Pursuant to specification in Bill of Quantities or directions of Design Build Operations Engineerof execution, the excavated material shall be stacked at suitable locations so as not to cause any inconvenience to the public or traffic, with all safety measures in accordance with IS 3764 with latest revisions and amendments. The excavated material shall be placed away from the sides of the trench. The excavated materials shall be stacked at a suitable distance, keeping in view the safety aspect of working personnel due to sliding and slippage based on nature of soil and condition. The Operator shall be solely responsible for the untoward incident caused due to his negligence of stacking the excavated material. Under circumstances where in, sewers have to be laid in narrow pathways, the excavated material shall be transported or placed with all lifts & lead as detailed in bill of quantities to the nearby suitable place or as decided by the Design Build Operations Engineer and brought back after laying and jointing for refilling of the trenches as per specifications under clause 19.12.

d. Barricading

The Operator shall Provide, erect and remove casurina pole three tier barricading using poles of 7.50 to 10 cms. Dia. And 1.50m height above ground fixed vertically at intervals of 2.0 to 2.5 mtrs. C/C and Horizontally at 0.50 mtrs, above ground level, including fixing poles in the ground for a minimum depth of 0.30 mtr. and tied with coir rope firmly including cost and conveyance of all materials, labour, lead and lift charges complete. The work will be paid as per the item in the BOQ.

e. Carting and Re-Carting of Excavatedearth

The carting of excavated earth, of all types and at all depths, from trenches is to be carried out, for laying of sewers and construction of manholes in narrow roads and other roads where there is a space constraint, and at locations directed by the Design Build Operations Engineer. where the trenches are to be backfilled with the same excavated earth, the excavated earth shall be Carted to a lead distance detailed in bill of quantities & stacking of earth at identified suitable site and recarting back the stacked earth to the same site by vehicle, including loading, unloading charges for to &fro, with all lifts, labour, HOM of machinery etc. complete. Lead distance indicated is one side distance only. Bidder shall quote the rate for to &fro lead distance., Also, Disposing off the excess excavated Earth of manhole chambers & pipeline trenches of all types to a lead distance detailed in bill of quantities by vehicle, including neatly stacking, loading, unloading, with all lifts, labour, HOM of machinery etc.complete

The responsibility of locating the site for stacking or disposal of excavated earth shall be the responsibility of the Operator, in coordination with the OWNER. Stacking/Disposal of earth shall not cause inconvenience to public or other agencies and should not cause environmental problems. The location and extent of the above specified work shall be taken up by the Operator, only after the approval and proper directions by the concerned Engineer, OWNER. The work will be paid as per the item inBOQ.

f. Safetymeasures

Pursuant to Specifications in bill of quantities, relevant Indian standards or directions of the Design Build Operations Engineer, the Operator shall provide adequate safety measures. They shall include:

- (a) Barricading all sides of the opentrenches.
- (b) Red danger lights as can be easily visible from dusk to dawn at an interval of 20 m and at all the roadcrossings.
- (c) Traffic signals and display boards giving direction for diversion of traffic at the appropriate places as may be directed by the Design Build OperationsEngineer.
- (d) Adequately safe wooden plank / board or steel plate over the trenches at every 15 meters interval or less depending upon access requirement to commercial, institutional and domestic properties to facilitate crossing by the public residing on either side of thetrench.
- (e) Round the clock watch and ward maintaining all safety regulations at the site of work and protecting the site from unauthorized intrusions.
- (f) The work due to the above facilities/arrangements by the Operator will be paid for the items in bill of quantities and the cost for the remaining shall be deemed to be included in the relative items of work.

Progress of Excavation

- (g) The Operator shall adjust excavation of trenches in such lengths that the pipes can be laid in such exposed portion of the trench within 3 days / less than 3 days as per criticality of site condition and directions of the Design Build OperationsEngineer.
- (h) Unless otherwise directed by the Design Build Operations Engineer, the following limitations for lengths of open trenches shall rule for a pipeline in one continuous reach.
- (i) Not more than 50 m in built up area and 150 m elsewhere shall be opened in advance of pipe laying.
- (j) Not more than 50 m of pipeline left uncovered after pipe laying in built up areas and not more than 150 melsewhere.

g. Excavation for Manholes, Other Appurtenant and Structures.

- (a) Excavation for Manholes and other appurtenant structures shall be done in accordance with the applicable clause of this Section. The Operator shall excavate as required for all the structures with foundations to firm, undisturbed earth up to the level of the underside of thestructure.
- (b) If the excavation is in rock, the Operator shall excavate all rock at least to the minimum limits shown in approveddrawings.
- (c) The standard details for trenches and to the grade of the bottom of Manholes and other structures are as per applicable clauses in this section and construction drawings issued for the execution of work. Where the bottom of the structure is in rock, it should be ensured that no rock shall project above the lower surface of the concrete in such a manner so as to reduce the required thickness of concrete placed simultaneously as an integral part of the foundation and to the outside of structure foundation where structure is to bebuilt.
- (d) The Operator shall excavate the trench / pit to provide necessary working space on all sides and for accommodating any sheathing, shoring or bracingetc.

h. Works Included in Excavation

The following works as per specifications are also included in excavation and the term 'Excavation' shall construe to mean all such items of work. The quoted rates should include the same:

- (a) Provision of side space or additional space in the trench / pit for working and /or accommodating sheathing, shoring, bracing, etc.
- (b) Supply, installation and removal after the work, all-sheathing, shoring and bracing required, protecting the excavation where required or where such work is recommended by the Design Build OperationsEngineer.
- (c) The bidder shall verify the site conditions and wherever such dewatering is required it is considered that the rates quoted for dewatering item of work are inclusive of dewatering of surface and sub-surfacewater.
- (d) Protection of excavations.
- (e) Providing adequate safetymeasures.
- (f) Additional work in connection with overhead wires andpoles.
- (g) Excavations for socket and collarhollows.
- (h) Supplying and fixing of sight rails and boning rods in the trench to facilitate measurement of work etc.complete

(i) Temporary approaches to roads, properties etc., affected by excavation at no extra cost.

i. Sheetpiling

- (a) Trenching at locations along the alignments of Trunk sewers or other locations where vertical cutting of trenches is necessary as directed by Design Build Operations Engineer, Sheet piling shall be provided as per the item in bill of quantities and the specifications in this section.
- (b) The Operator shall Provide and install steel sheeting or sheet piling for both sides of the trench for various depths detailed in bill of quantities, with mild steel sheets not less than 6.5 mm thick, stronger knife edge, recessed spreader sockets, single or double wall shields to be designed by the Operator to withstand all types of soils, maximum depths upto 12 m, as approved by the Design Build Operations Engineer including all materials, equipment and labour charges for installing and removing the sheet piling at various reaches of sewer line construction, including loading, unloading, transporting to the suitable location etc complete as directed by the Design Build OperationsEngineer.
- (c) The location and extent of sheet piling shall be got approved by the Operator from the concerned Engineer, OWNER prior to starting this work. Measurement for the sheet piling work shall be taken and paid for, on one face of wall shield only. Sheet piling will be measured for payment by the number of square meters of sheet piling completed and accepted, as computed from the horizontal and vertical payment lines shown on the plans or as ordered. The limits used for payment will be the actual horizontal limit of temporary sheet piling installed and accepted, and the vertical limit will be as measured from the bottom of the exposed face of the sheeting to the top of the trench. No measurement will be made for endextensions.

25 Measurements for excavation

- (a) The Earthwork excavation shall be measured net. Unit of measurement shall be in cubic meters, and the measurements are limited to deci-meters (Two decimal places). Dimensions for the purpose of payment shall be reckoned on the horizontal area of the excavation at the base for foundation of the walls, columns, footings, tanks, rafts or other foundations/structures to be built, multiplied by the mean depth from the surface of the ground in accordance with the specifications and construction drawings. Excavations in side slopes will not be paid for. Operator may make such allowance in his rates to provide for excavation in side slopes keeping in mind the nature of the soil and safety of excavation. No payment will be made for working space except where clearly indicated in the drawing or is essential in the opinion of the Design Build Operations Engineer. Where concreting is proposed against the excavated sides, no such over excavation will be permitted. In such cases over excavation shall be made good by the Operator with concrete of the class as in the foundations at his owncost.
- (b) Trench excavation for sewers shall be measured using the dimensions detailed in the standard section shown on the construction drawings. Excavation beyond the widths or depths required will not be paid for, any additional concrete or bedding material required as a result of over excavation will be at the Operator's expense.

- (c) Backfilling for trenches shall be measured and paid separately. Volume of rock excavated shall be calculated on the basis of length, breadth and depth of excavation indicated on the construction drawings and the limits of excavation clause of this section. No payment will be made for excavation/over break beyond payment line specified. Where such measurement is not possible as in the case of strata intermixed with soil, excavated rock shall be properly stacked as directed by the Design Build Operations Engineer and the volume of rock stacked will be calculated on the basis of stack measurements after making appropriate allowance for voids. The allowance to be made for voids shall be decided by the Design Build OperationsEngineer.
- (d) Excavation in paved roads, pavements and concrete shall be billed separately and will be measured in cubic meter The quantities of paved roads and pavements will be calculated from the length of the trench excavated measured between the centers of two adjacent manholes multiplied by the standard width indicated on the drawings or the applicable clause in this section for the particular diameter of pipe and the actual measured depth of the road surfacing material. The quantities of concrete broken out during excavation will be calculated from the actual measured quantities.

Glazed Stoneware (GSW)Pipes

Manufacture of pipe

The Stoneware Pipes shall conform to IS: 651-2007 with latest amendment. The method of manufacture of GSW pipes with rubber joints shall be such that the form and dimensions of the finished pipes are accurate. The pipe shall be free from visible defects such as fire cracks or hair cracks without any broken blisters.

The thickness of barrel and socket for various diameters of pipes shall be as specified in IS: 651 / EN 295 as applicable. The push on type jointed, stoneware pipes of 1.0m length shall have prefixed Rubber Gaskets confirming to EN: 681 fixed with approved glue at manufacturing unit. Each pipe unit shall be of 0.6-1.0 m length, exclusive of the internal depth of socket.

Testing of pipes at manufacturing unit

During manufacture, tests on Glazed stoneware pipes shall be carried out as per IS: 651 / EN 295 standards. The pipes shall be tested in accordance with **relevant clauses of this Technical specification** and with Clause 7 of IS: 651/ any other latest relevant IS standard, and tested in accordance with the methods described in relevant IS including the following,

- 1. Hydraulictest
- 2. Absorptiontest
- 3. Test for AcidResistance
- 4. Test for AlkaliResistance
- 5. Crushing Strengthtest.

Marking

Marking shall be done conforming IS: 651 / EN 295 or any other relevant IS codes approved by the Design Build Operations Engineer. The following information shall be clearly marked on each pipe,

- a). Internal diameter of pipe.
- b). Class of pipe.

- c). Date of manufacture and
- d). Name of manufacture or his registered trade-mark orboth.

Carting & Handling

All Pipes and fittings/specials shall be transported from the factory to the work sites at places along the alignment of pipeline as approved by Design Build Operations Engineer in lengths not more than the length of the transporting vehicle. Operator shall be responsible for the safety of pipes and fittings/specials in transit, loading/unloading. Every care shall be exercised in handling pipes and fittings/specials to avoid damage. While unloading, the pipes and fittings/specials shall not be thrown down from the truck on to hard surfaces. They should be unloaded on timber skids with steadying ropes and / or by any other approved means. Padding shall be provided between coated pipes, fittings/specials and timber skids to avoid damage to the coating. Suitable gaps between pipes should be left at intervals in order to permit access from one side to the other. As far as possible, pipes shall be unloaded on one side of the trench only. The pipes shall be checked for any visible damage (such as broken edges, cracking or spalling of pipe) while unloading and shall be sorted out for replacement. Any pipe, which shows damage in the opinion of Design Build Operations Engineer, shall be discarded and replaced by new one without extra cost. Dragging of pipes and fitting/specials along road or pipeline alignment shall beprohibited.

Trenching

Trenching includes all excavation which shall be carried out either by hand or by machine and shall be carried out in accordance with all requirements of Earth work excavations clause. Wherever a socket or collar of pipe or fitting / special occurs, a grip is to be cut in the bottom of the trench or concrete bed to a depth of at least 75 mm below the bed of the pipe so that the pipe may have a fair bearing on its shaft and does not rest upon its socket. Such grip shall be of sufficient size in every respect to admit the hand all round the socket in order to make the joint, and the grip shall be maintained clear, until the joint has been approved by Design Build Operations Engineer.

Bedding

Before laying of GSW sewer pipes, necessary bedding (granular, concrete cradle, concrete arch etc.) shall be provided in accordance with approved construction drawings and as per detailed specifications 24.1 to 24.6 of this section

Laying of pipe

Laying of GSW pipes shall conform to the Code of Practice IS: 4127 / EN 295. Pipes shall be laid underground with a minimum earth cover of 1m. Pipes shall be generally laid in sections of 300 m or for the entire length of GSW portion of branch sewers whichever is less. The stoneware pipes shall be laid with sockets facing up the gradient, on desired bedding. All pipes shall be laid perfectly true, both to line and gradient. At the close of each day's work or at such other times when the pipe is not being laid, the end of the pipe should be protected by a close fitting stopper. Any Pipes, fittings or materials placed / used, before there testing and approval shall be removed and replaced with tested and approvedmaterial.

Wherever **GSW Pipes are laid in depth"s equal to or greater than 4.50 meters,** the GSW pipe shall be encased all-round with 1:1.5:3 concrete as per item in Bill of Quantities, clauses/specifications in this section and approved drawings. The pipe encasement shall be done with all necessary care, so that the pipe does not get damaged during concreting and it shall be the responsibility of the Operator to replace the GSW pipes if damaged, without any extracost.

Jointing of pipes

- The jointing of GSW pipes shall be carried out by the following two methods as described below, Jointing of GSW pipes shall be made by placing tarred gasket of hemp yarn soaked in thick cement slurry round the spigot of each pipe which shall be slipped into the socket of the previously laid pipe. The pipes shall then be adjusted and fixed in the correct position. After adjusting, the gasket shall be caulked tightly, so as to fill not more than 1/4th of the total depth of the socket. The remainder of the socket shall be filled with stiff mixture of cement mortar in the proportion of 1:1.5 (1 cement: 1.50 fine sand). Finally, a fillet shall be formed round the joint with a trowel forming an angle of 45degree with the barrel of thepipe.
- All extraneous material shall be removed from the inside of the pipe and the joints shall be cured for at least sevendays.
- The jointing of salt glazed stoneware (SGSW) pipes shall also be made with EPDMrubber rings (seals according to EN 681 and ASTM 425) as per Bill of Quantities item of work and in accordance with procedure in standard EN 295. The GSW pipes shall be confirming to IS 651 / 1992 (with fifth revision) in all respects. The rubber seal joints pipe will not have grooves in interior of socket and exterior of the spigot. The rubber gasket shall be prefixed at socket at the factory by the manufacturer and will be rigidly fixed with appropriate glue. The rubber gasket will be fixed with glue at the entrance of the socket and spigot end will be push fit to have leak proofjoint.

Measurement of pipes

The length of the sewer pipes shall be measured between the inner surfaces of consecutive manholes at the invert level of the pipes along the central line of pipeline to the nearest centimeter.

Testing at work site

After laying and jointing of pipes is completed, the pipe line shall be tested at work site as per all the requirements in of this section and as approved by the Design Build Operations Engineer.

Backfilling

Backfilling shall be in accordance with requirements specified in this section for backfilling.

REINFORCED CEMENT CONCRETEPIPES

Manufacture of pipe

The RCC pipes to be used for lateral, branch and trunk / outfall sewers shall be of class NP-3, Spigot and Socket (S&S) type, RCC SPUN / VIBRATED CAST PIPES (REINFORCED), with rubber gasket jointing, manufactured in Conformity with IS 458. All the Pipes shall be manufactured using **Sulphate Resisting cement only**. The ends of the pipes shall conform to Clause 5.3 of IS 458 as applicable for S&S joints. The rubber ring shall conform to IS 5382 and IS 12820 as applicable for sewer lines and shall be of type _IA'. The diameters of pipes shall be as required for sewers as per designs anddrawings.

The method of manufacture shall be such that the form and dimensions of the finished pipes are accurate within the limits specified in relevant IS: 458. Pipes manufactured in compliance with IS: 458 shall be either water cured or steam cured in accordance with the relevant requirements of IS: 458.

The Internal diameter, wall thickness, length of barrel, reinforcement (longitudinal and spiral), type of ends and minimum clear cover to reinforcement, strength test requirements, tolerances on - overall length, internal diameter or dimensions of sockets / spigots of pipes shall be as per the relevant clauses / tables of IS: 458. Minimum clear cover to reinforcement shall be 15 mm. The tolerances regarding overall length, internal diameter of pipes or socket and barrel wall thickness shall be as per relevant clauses of IS: 458. Each pipe unit shall be in lengths of 2 m to 4 m based on availability, ease in handling, transportation and laying.

The workmanship and finish for the pipe will conform to the relevant Indian standard specification; Cleaning of pipes shall conform to relevant Indian Standard specification.

Special coating for Inside Surface of RCC Pipes

The RCC pipes shall be provided with special coatings wherever there is possibility of excess generation of hydrogen sulphide gas during transportation of sewage through sewers. The location, length of coatings shall be as given in construction drawings or as approved by the Design Build Operations Engineer.

The work involves, Supply and application of Polymer based protective Elastomeric coating / Lining with zero V.O.C. for complete inside surface of RCC sewers, with minimum dry film thickness of 1mm, Acid resistant, Abrasive resistant, Adhesive to concrete surface, Durable and pinhole / break free, with smooth surface after application, complete as per the Clauses in this Section, including all labour, HOM of machinery, with all lead lifts, taxes etc. complete. spray coating / Lining shall be applied by approved and controlled mechanical spray method, for RCC sewers of diameters 400mm to 800 mm prior to delivery of sewers to site or applied at site, as approved by approving authority, including all surface preparation, testing, as per directions of the Design Build Operations Engineer. Rate shall be inclusive of cost of all materials, tools and plants, testing and inspection etc. complete, or

Polymer based protective Elastomeric smooth coating / Lining with zero V.O.C. by spray method for complete inside surface of RCC sewers, with minimum dryfilm thickness of 1mm, Acid resistant, Abrasive resistant, Adhesive to concrete surface, Durable and pinhole / break free, smooth surface after application, complete as per the Clauses in this Section, including all labour, HOM of machinery, with all lead, lifts, taxes etc. complete, spray coating / Lining applied by approved method, for RCC sewers of diameters equal to and greater than 900mm prior to delivery of sewers to site or applied at site, as approved by approving authority, including all surface preparation, testing, and directions of the Design Build Operations Engineer, Rate shall be inclusive of cost of all materials, tools and plants, testing and inspection etc.complete.

Specifications for Protective Coating to inside surface of RCC sewers

POLYMER BASED COATING: The inside of RCC pipes (of dia 400mm & above) & manholes (if required) shall be coated with an approved dual-component, solvent-free polymer protective coating of minimum 1mm dry film thickness. The protective coating shall be sprayapplied to the inside of the pipes using suitable plural component spray equipment so as to form a completely impermeable, pin-hole-free & seamlesslining. It shall form a good bond with host concrete surface, be resistant to acids & abrasion. It shall meet the following properties.

A – ACID RESISTANCE	
Acid & Chemical Resistance (to ASTM 3908- mod	Change in weight (not
365dimmersion)	more than).

Sulphuric Acid 22%	0.07%	
Hydrochloric Acid 10%	0.07%	
H2S-120,000ppm (Sour Brine)	0.66%	
Sodium Hydroxide 25%	0.07%	
Sodium hypochlorite(sat sol)	0.66%	
Salt water – 310g/l (Sat. Sol)	0.22%	
Ammonium Hydroxide-20%	Nil	
Nacl/water-solution -10%	Nil	
Wastewater anaerobic digesters	0.37%	
Wastewater API mo	1.1%	
B – BOND		
Bond / Adhesion to concrete (to ASTM D 4541)	> 1.5 n/sq mm	
D - ABRASION RESISTANCE	·	
Abrasion resistance (to ASTM D 4060 with Taber	< 15 mg loss	
CS17-1000/1000rev)	< 13 mg 1033	
Shore D Hardness (to ASTM D-2240)	45	
C – DURABALITY		
Volume solids %	100	
Tear resistance (to Die Cast ASTM D 624)	> 85 Kn/m	
Tensile strength (to ASTM D412)	>20 n/sq mm	
Elongation (to ASTM D-412)	> 425%	
Water absorption (to ASTM D 570 (2hr @95 C)	0.16	
Flash Point (Pensky martin)	>93 deg C	

- a) The coating shall be suitable for long term service at any temperature within the range between -10 Deg C and 100 Deg C and resistant to raw sewer, industrial sewer, treated sewer, effluents, chemicals, sea water, abrasives. The coating shall not be affected by high humidity or moisture duringapplication.
- b) All the coating materials including primer & finish coats shall be from a single manufacturer of repute, certified to ISO 9002 standards having a minimum 10 yearsexperience in similar products & in projects of similar size and value as this project.
- c) The material provided shall be tested in both liquid (lab-draw down films) and field applied samples and shall meet the properties specified for the project and defined in the approved manufacturer's product datasheet.
- d) All pre-coating concrete repairs, coating and lining works shall be carried out only by experienced & reputed Operator's who are authorized, approved, and certified applicators of the approved coating manufacturer & certified by the manufacturer for the type of application detailed in this project.

e) The Operator should submit, the approved coating manufacturer's detailed Method Statement for Coating Application along with their Quality Assurance / Inspection & Testing Plan to Design Build Operations Engineer prior to commencement of coatingactivity.

Surface Preparation & Primer application

- i. Prior to commencement of coating activity, all concrete surfaces to be coated shall be free from oil, grease, loose particles, decayed matter, moss, curing compound residue or algal growth. All such contamination and laitance must be removed by use of abrasive sweep blasting, high pressure water jetting, or other approved manual/ mechanicalmeans.
- ii. Concrete element's surface irregularities, honeycombs spews must be removed and repaired by a method approved by the Design Build OperationsEngineer.
- iii. Primer as recommended by the approved coating manufacturer shall be applied prior to coating application & the correct over coating time intervals shall be followed as per manufacturer's approved method statement of application.
- iv. The coating system shall be spray applied & shall gel/set rapidly. It shall form a uniform monolithic film without anylayering.
- v. The pipes shall be coated either at pipe factory or at other department-approved coating yard prior to actuallaying.

Testing

- I. The finished coating shall be uniform, smooth & have a dry film thickness of minimum 1000 microns, when tested with a standard dft gauge/ Elcometer.
- II. The dry film thickness shall be measured at points as instructed & predetermined by the engineer in charge by fixing SS strips. The coating shall be uniform, smooth & pin holefree.

Personal Safety Requirements

- a) The personnel at site shall strictly adhere to Standard guidelines during the chemical coating activity, at all times. The approved coating manufacturer shall supply complete standard requirement schedules for the personnel to follow, prior to start of any coating application. The general requirements are:-
- b) Observe the owners standard policy at all times and obey all written and verbal instructions from site managers andrepresentatives.

- c) Wear all PPE at all times including Hard Hat, Safety glasses, Boots, Gloves and masks asrequired.
- d) When preparing and applying coatings and chemical materials all PPE must be worn including Gloves, safety glasses and protective papermasks.

When using high pressure plural component spray equipment, all personnel working in the application area must wear double filter breathers

Physical & chemical properties & testing methods TABLE A – PHYSICAL PROPERTIES

Property	Allowable Standard	Method
Tensile Strength	Longitudinal – 17.25 Mpa	ASTM D 638
	Transverse - 17.25 Mps	
Elongation at break	Longitudinal- 225%	ASTM D 638
	Transverse – 225%	
Hardness	54-62	Din 535.5
Plasticier	0.4%	ASTM D 1203
Permanence		
Water Absorption	0.1%	ASTM D 570
Water soluble	0.05%	ASTM D570
matter		
Porosity	No pin holes	Spark Tester 7 KV

TABLE B – CHEMICAL PROPERTIES

Chemical Agent	Test Method	Change in Weight
		Not more than
Sodium Hypo-Chloride 1%	ASTM D 543	0.20%
FerricChloride 1%	(7 days at 20 C)	0.60%
Sodium Chloride5%		0.15%
Sulphuric Acid 20%		0.12%
NitricAcid 1%		0.20%
Sodium Hydroxide5%		0.10%
Ammonium Hydroxide 5%		0.40%
Soap & Detergent Solution 2%		0.40%

Testing of pipes at manufacturing unit

During manufacture, tests on concrete shall be carried out as per IS: 456, IS 458 / relevant IS with latest revisions and amendments.

The specimen of pipes shall be tested in accordance with with IS: 458 and tested in accordance with the methods described in IS: 3597 including the following,

- a) Hydrostatictest.
- b) Three edge bearingtest
- c) Absorptiontest.

Marking

Marking shall be done as per IS: 458 or any other relevant IS codes approved by the Design Build Operations Engineer. The following information shall be clearly marked on each pipe, a) Internal diameter of pipe.

- b) Class of pipe.
- c) Date of manufactureand
- d) Name of manufacture or his registered trade-mark orboth.

Carting & Handling

Carting and handling of RCC pipes and fittings shall be in accordance with relevant clause of this section (GSW pipes specifications).

Trenching

Trenching includes all excavation which shall be carried out either by hand or by machine and shall be carried out in accordance with all requirements of Earth work excavations clause. Wherever a socket or collar of pipe or fitting / special occurs, a grip is to be cut in the bottom of the trench or concrete bed to a depth of at least 75 mm below the bed of the pipe so that the pipe may have a fair bearing on its shaft and does not rest upon its socket. Such grip shall be of sufficient size in every respect to admit the hand all round the socket in order to make the joint, and the grip shall be maintained clear, until the joint has been approved by Design Build Operations Engineer.

Bedding

Necessary bedding (granular, concrete cradle, concrete arch etc.) shall be provided in accordance with approved construction drawings and specifications before laying of RCC sewer pipes.

Laying of the pipe

Laying of concrete pipes shall conform to the Code of practice of IS: 783. Pipes shall be laid underground with a minimum earth cover of 1m. Pipes shall be generally laid in sections as per standard practices and as directed by the Design Build Operations Engineer. The RCC pipes shall be laid with sockets facing up the gradient, on desired bedding. All pipes shall be laid perfectly true, both to line and gradient. At the close of each day's work or at such other times when the pipe is not being laid, the end of the pipe should be protected by a close fittingstopper.

All pipes, fittings and material shall be tested and approved by the Design Build Operations Engineer before being laid. Any pipes, fittings or material placed before they are tested and approved shall be removed and replaced with tested and approved material. Before laying the pipe, necessary bedding shall be provided wherever required as mention in this section.

Jointing of pipes

The pipe joints shall be flexible joints, jointed by rubber ring of type _IA', as per IS 783-1985. The sections of the pipe shall be jointed in such a manner that there shall be as little unevenness as possible along the inside of pipe. Care should be taken while jointing to provide the correct gap between the end of spigot and back of the socket to ensure flexibility at each joint and correct location. The joints shall be finished as directed by the Design Build OperationsEngineer.

The quality of rubber rings, tolerances, etc., shall be in conformity with IS 5382-1985 and latest revisions. After jointing, extraneous material, if any, shall be removed from the inside of the pipe

Measurement of pipes

The length of the sewer pipes shall be measured between the inner surfaces of consecutive manholes at the invert level of the pipes along the central line of pipeline to the nearest centimeter.

Testing at work site

After laying and jointing of pipes is completed, the pipe line shall be tested at work site asperall the requirements of this specifications, CPHEEO Manual on Sewerageand Sewage Treatment (latest edition), Relavant IS code(latest edition) and as approved by the

Design Build Operations Engineer.

Backfilling

Backfilling shall be in accordance with requirements specified in these specifications.

28 DUCTILE IRON (DI) PIPES

Manufacture of pipe

DI pipes and fittings (Class K7) shall be in accordance with IS: 8329 and IS: 9523. Pipes and fittings shall be procured from reputed manufacturers with Design Build Operations Engineer's approval. Design Build Operations Engineer shall at all reasonable times have free access to the place where the Pipes and fittings are manufactured for the purpose of examining and testing the pipes and fittings and for witnessing the test and manufacturing.

All tests specified either in this specification or in the relevant Indian Standards specified above shall be performed by the Manufacturer / Operator at his own cost and in presence of Design Build Operations Engineer if desired. For this, sufficient notice before testing of the pipes and fittings shall be given to Design Build Operations Engineer

If the test is found unsatisfactory, Design Build Operations Engineer may reject any or all pipes and fittings of that lot. The decision of Design Build Operations Engineer in this matter shall be final and binding on the Operator and not subject to any arbitration or appeal. The pipes and fittings shall be striped, with all precautions necessary to avoid warping or shrinking defects. The pipes and fittings shall be free from defects. Any defect in pipes and fittings in the opinion of Design Build Operations Engineer shall be rejected and shall be replaced by new one.

In the case of spigot and socket pipes and fittings, the socket shall be without the centre ring. In the case of flanged pipes, the flanges shall be at the right angles to the axis of the pipe and machined on face. The boltholes shall be drilled and located symmetrically off the centreline. The bolthole shall be concentric with the bore and boltholes equally spaced. The flanges shall be integrally cast with the pipes and fittings and the two flanges of the pipe shall be correctly aligned.

Materials

The materials used in the manufacture of pipes and fittings shall comply with requirements specified in IS: 8329 and IS: 9523.

Dimensions and Tolerances

The internal diameter, thickness and length of barrel, dimensions of pipes and fittings shall be as per relevant tables of IS: 8329/IS: 9523 for different class of pipes and fittings. Each pipe shall be of uniform thickness throughout its length.

The tolerances for pipes and fittings regarding dimensions, mass, ovality and deviations from straight line in case of pipes shall be as per IS: 8329/IS: 9523.

Coatings

Unless otherwise specified, DI pipes and fittings shall be coated with Bitumen in accordance with relevant IS Specifications. All buried DI pipes and fittings shall also have factory or site applied polythene sleeving. Coating shall not be applied to pipe and fittings unless its surface is clean, dry and free from rust. Pipe coatings shall be inspected at site and any damage or defective areas shall be made good to the satisfaction of the Design Build OperationsEngineer.

Bitumen coating shall be of normal thickness of 75 microns unless otherwise specified. It shall be cold applied compound complying with the requirements of relevant Indian standards, suitable for tropical climates, factory applied in accordance with the manufacturer's instructions.

Damaged areas of coating shall be repainted on site after removing any remaining loose coating and wire brushing any rusted areas of pipe.

Polythene Sleeving: Where polythene sleeving is specified to be applied in addition to bitumen coating, it shall comply with ISO 8180. Site applied sleeving shall be stored under cover out of direct sunlight and its exposure to sunlight shall be kept to a minimum. Pipes having a factory applied sleeving must be stored in the same conditions. Joints in the sleeving shall be properly overlapped and taped in accordance with manufacturer's instructions to provide continuous sleeving.

Cement mortar lining: All pipes and fittings shall be internally lined with cement mortar in accordance with relevant IS. The cement used shall be Sulphate Resisting Cement confirming to IS: 12330. No admixtures in the mortar shall be used without the approval of the Design Build Operations Engineer.

Pipe linings shall be inspected on site and any damage or defective areas shall be made good to the satisfaction of the Design Build Operations Engineer.

Lining shall be uniform in thickness all along the pipe. The minimum thickness of factory applied cement mortar lining shall be as per IS: 11906.

Testing of pipes at manufacturing unit

During manufacture, tests on pipes shall be carried out in accordance with **these technical specification**by the Third party inspecting agency.

Marking

Marking shall be done as per IS: 8329 and IS: 9523 or any other relevant IS codes approved by the Design Build Operations Engineer. The following information shall be clearly marked on each pipe,

- a) Internal diameter ofpipe.
- b) Class of pipe.
- c) Date of manufactureand
- d) Name of manufacture or his registered trade-mark orboth.

Carting & Handling

Carting and handling of D.I. pipes and fittings shall be in accordance with the specifications in this section.

Trenching

Trenching includes all excavation which shall be carried out either by hand or by machine and shall be carried out in accordance with all requirements of -Earth work excavations clause. Wherever a socket or collar of pipe or fitting / special occurs, a grip is to be cut in the bottom of the trench or concrete bed to a depth of at least 75 mm below the bed of the pipe so that the pipe may have a fair bearing on its shaft and does not rest upon its socket. Such grip shall be of sufficient size in every respect to admit the hand all round the socket in order to make the joint, and the grip shall be maintained clear, until the joint has been approved by Design Build Operations Engineer.

Wherever D.I. pipes are laid over pillar supports for nala crossings etc. the pipes shall be placed as per the construction drawings and as directed by the Design Build OperationsEngineer.

Bedding

The type of bedding (granular, concrete cradle, concrete arch etc.) shall be as per approved construction drawings and specifications in this section.

Laying of the pipe

Laying of DI pipes shall conform to the Code of practice of IS: 12288. Pipes shall be laid as per the requirement in the drawing and as directed by the Design Build Operations Engineer. Laying of pipes shall be as per IS specified in Bill of Quantities and approved construction drawings. All pipes, fittings and material shall be tested and approved by the Design Build Operations Engineer before being laid. Any pipes, fittings or material placed before they are tested and approved shall be removed and replaced with tested and approved material. Before laying the pipe, necessary bedding shall be provided wherever required. Polyethylene sleeves wounded pipes shall be used for water logged areas as per specification and as directed by the Design Build Operations Engineer.

Jointing of pipes

Jointing of DI pipes and fittings shall be done as per IS: 12288 and manufacturer's recommendations. After jointing, extraneous material, if any, shall be removed from the inside of the pipe. Rubber sealing rings/gaskets used for jointing shall conform to IS: 638, IS: 12820 and IS: 5382.

Spigot and Socket joints: These shall have sockets, which are integral with the pipe and incorporate an electrometric rubber ring gasket conforming to IS: 12820. The gaskets/sealant used for joints shall be suitable for water conveyance. In jointing DI pipes and fittings, the Operator shall take into account the manufacturer's recommendations as to the methods and equipment to be used in assembling the joints. In particular the Operator shall ensure that the spigot end of the pipe to be jointed is smooth and has been properly chamfered, so that the rubber ring as per IS: 12820 and IS: 5382 is correctly positioned in line, before the joint is made. The rubber rings and any recommended lubricant shall be obtained only through the approved supplier and as directed by the Design Build Operations Engineer.

Gaskets for Flanges

All gaskets used between flanges of pipes shall be of natural rubber conforming to IS: 638 of thickness 3 mm suitable for waste water conveyance and as specified by manufacturer.

Flanged joints

These shall be of PN 1.0 rating and shall comply with dimensions and drilling details as specified in IS: 8329. These shall have isolation gaskets between the flanges, isolation sleeves around all bolts and isolation washers under all bolt heads and nuts. All material shall be supplied by a reputed manufacturer and shall be approved by the Design Build Operations Engineer.

Each bolt should be tightened a little at a time taking care to tighten diametrically opposite bolts alternatively. The recommended bolting torque to be followed for assembling flanges shall be as specified in manufacturer's instructions. The practice of fully tightening the bolts one after another is highly undesirable. The bolts shall be of mild steel unless otherwise specified. They shall be coated with coal tar epoxy coating aftertightening.

Measurement of pipes

The length of the sewer pipes shall be measured between the inner surfaces of consecutive manholes or start to end points of laid alignment (at road crossings and Nala Crossings) at the invert level of the pipes along the central line of pipeline to the nearest centimetre.

Testing at worksite

After laying and jointing of pipes is completed, the pipe line shall be tested at work site as per all the requirements of technical specifications, CPHEEO Manual on Sewerage and Sewage Treatment (latest edition), Relavant IS code (latest edition) and as approved by the Design Build Operations Engineer.

Backfilling

Backfilling shall be in accordance with requirements specified for backfilling.

29 Corrugated HDPEpipes:

Manufacture, factory testing and laying and jointing of Corrugated HDPE pipes used for this contract shall be conforming to BIS 16908- part 2-2013. Earthwork excavation, backfilling, testing etc. shall conform to relevant clauses applicable for SWG pipes.

27 BEDDING, ENCASING, SUPPORTS & BACKFILLING FORSEWERS.

27.1 BEDDING FOR THESEWERS.

Bedding shall be provided all along the stretch of the pipeline as shown on the approved construction drawings or as directed by the Design Build Operations Engineer, which differs based on the depth and nature of foundation over which the pipeline is laid. Pipe shall be generally laid on murrum / gravel bedding as per approved construction drawings and specifications. When rock is met with, along the alignment, sewers shall be invariably provided with gravel / murrumbedding.

Wherever the pipeline crosses under the road, Concrete arch bedding shall be provided in such situations. The various types of bedding, according to which the Operatorshallexecute the work, are specifiedbelow.

27.2 EarthBedding.

The trench excavations where the earth at foundation level of sewers is found to be of good quality, suitable for laying of pipe and does not require any import of murram /gravel etc. for foundation of sewers and as approved by the Design Build Operations Engineer. Any extra bedding material need not be provided; the excavation shall be carried out to the exact gradient specified so that no making of the sub-grade by backfilling is required. Filling and removing earth or similar materials beneath the allowable depth as above to adjust with the grade will not be permitted except filling with compacted granular bedding material or murrum as directed by the Design Build OperationsEngineer.

27.3 GravelBedding.

Wherever bottom of the trench at sewer foundation level at the specified gradient is met with rock or found to be unsuitable as decided by the Design Build Operations Engineer, the rock or earth shall be removed up to minimum 150 mm below the bottom level of the pipe to a minimum width as specified, equal to the width of the trench as per the approved construction drawing and the resulting space shall be filled up with good quality gravel/murrum and compacted to desired density as per approved drawings and item in Bill of quantities. The granular material shall be filled in the trench up to the level of ½ the outer diameter of the pipeline above the bottom of trench, and well compacted and as in the approved drawing. Unless otherwise directed by the Design Build Operations Engineer, rock excavation shall progress at least 20 m in advance of the pipe length proposed to belaid.

The graded granular bed material used in bedding and surround shall consist of durable gravel / murrum. Any imported bed and surround materials shall be as per the approval of the Design Build Operations Engineer and shall be supplied with certification, which gives details of its content, source and grading. In all cases the soluble sulphate and chloride content of the granular material shall not exceed 0.5% and 0.06% by weight respectively. All graded material shall pass through test sieves to IS 460 (Part 1) in the following proportions by mass:

Aperture Size	% Passing
50 mm	100 %
37.5 mm	90 – 100 %
20 mm	35 – 70 %
14 mm	25 – 55 %
10 mm	10 – 40 %
5 mm	0-5 %

27.3.1 The gravel/murrum shall be evenly spread over the full width of the formation and compacted to 95% of maximum dry density to the specified gradient in accordance to IS 2720: Part-7, a level slightly higher than level corresponding to the underside of the pipe barrel to allow for settlement of the pipe to the correctlevel.

- **27.3.2** Following, placement and jointing of the pipe, further granular material shall be placed in the trench, special care being taken to fill under the sides of the pipes to ensure full contact with the barrel of the pipe. The granular material shall then be placed and compacted evenly to the specifieddepth.
- **27.3.3** Field joints which have not been tested shall be left exposed for a minimum length of 150 mm each side of the joint. Trench supports shall be withdrawn gradually in accordance with the progress of the fill with provision that such withdrawal shall not prejudice the safety of the works. After each section of the pipeline has passed the hydraulic test, the exposed joints shall be backfilled and compacted to the abovespecification.

27.4 Concrete Arch / Cradle bedding and concreteencasement/surround

Where the pipes are laid on a soft soil or super imposed load over pipe sewer laid exceeds the minimum crushing strength even after providing murrum/gravel bedding or with maximum water table level, lying at the invert level of the pipe, or rising above the invert level of the pipe but below the top of the barrel, or as per the approved construction drawings or as directed by the Design Build Operations Engineer, the pipe sewers shall be bedded or surrounded in concrete to the specified gradient in accordance with the specifications in this section and applicable relevant Indian Standard for laying of sewers.

- 27.4.1 Before laying/placing of the bedding, all types of refuse, organic matter etc. shall be removed to the satisfaction of the Design Build Operations Engineer and the bottom/sub-grade shall be to the specified gradient, dimension and well compacted to the desired density. The pipes shall be supported near each joint with proper supports to avoid any damage to the joints while concreting. Concrete shall not be placed until the pipes have been jointed, inspected and tested. All water in the trench must be bailed out prior to taking up concreting work & the concrete shall be placed to ensure full contact with the pipe barrel throughout its length. The concrete shall be made discontinuous at all flexible pipe joints by a diaphragm of fibre board or other compressible material of at least 20 mm thickness extending for the full area of the surround. The bottom of the trench may be sloped on the sides or kerbed. The concrete grade shall be of 1:2:4 proportion for concrete cradle bedding and 1:1.5:3 proportion for concrete arch bedding or concrete surround as on approved construction drawings. For concrete arch bedding, the pipe shall be provided with approved gravel bedding to the desired compaction below in layers, and concrete arch above as perdrawing.
- 27.4.2 The materials used in the concreting works shall comply to the relevant Indian standards and specifications in clause of specifications for general civil works. Dry mix shall not be permitted and the slump for concrete for the arching shall not be more than 25 mm. When concrete is to be placed over the pipe for arch portion or surround, it shall be placed carefully so as not to damage or injure the joints or displace the pipe. Back filling shall be done in a careful manner and at such time after the concrete is set, so as not to damage the concrete. Joints shall be avoided as far as possible under theroads.

Where pipes are laid below storm water drains, at road crossings and where the depth of cover is less than 1.0m, and GSW pipes laid in 4.50m and below depths, the pipeline shall be encased / bedded. The concrete encasement shall be of RCC/PCC as specified.

27.5 Special bedding in poor subgrades

During the progress of work, if the sub grade is observed to be of poor quality which is unsuitable for laying the pipe line and which is not the result of the Operator's negligence, the Design Build Operations Engineer may direct the Operator to strengthen the sub grade as per, Specifications in Bill of Quantities and in the approved drawings. The strengthening shall be done either by approved gravel, with depth not exceeding 300 mm and/or by plain concrete of mix 1:2:4 complying to the specifications in this document or as directed by the Design Build Operations Engineer.

27.6 Measurements for Bedding.

For providing Gravel and Concrete cradle/arch/surround bedding in accordance with above Clauses of this Section, the measurement for bedding actually used based on the neat line dimensions of the trench and deducting the volume occupied by the pipe will be considered.

27.7 PIPE SUPPORTSTRUCTURES.

27.7.1 Anchor, ThrustBlocks.

Anchor blocks shall be provided wherever required in the sewers and for gradients steeper than 16% as per approved construction drawings or as directed by the Design Build Operations Engineer and thrust blocks shall be provided for both horizontal and vertical bends wherever required in the rising main pipeline or gravity sewer works (In case of bends in house service connections) wherever necessary to effectively transfer the hydrostatic thrust developed to the surrounding ground. They shall be constructed at the locations shown in the construction drawings and are of the respective dimensions shown therein depending on the angle of the bends, and the pressures developed in the rising main/gravity main. All the anchor/thrust blocks shall be of 1:1.5:3 proportion plain or reinforced cement concrete. The surrounding virgin land of the anchor/thrust blocks shall not be disturbed, to effectively transfer the load/thrust developed by/in the main. The Operator should make his own arrangement for any dewatering or bailing out of water.

27.7.2 Pedestals

Pedestals shall be constructed as per, specifications and construction drawings, wherever needed, and as per the directions of the Design Build Operations Engineer. Pedestals shall also be provided for the stretches of the pipe, where the pipe is to be gradually brought above the ground for crossing any obstructions as shown in the drawings. The concrete used for pedestals shall be of 1:1.5:3 proportion RCC with materials and work complying to specifications mentioned in clauses for standard specifications for civilworks.

Pipe supports shall be placed at a distance of 2.5/5.0 m centre-to-centre depending upon the pipe material and length of pipe available. The dimensions of pipe supports for pipelines of various diameters shall be as shown in the concerned drawing and shall have sufficient height above ground to be able to support the pipe and surround up to a height of 200mm above the crown of sewer and minimum 150mm both the sides of the sewer.

There shall be no joints at the location of the pipe supports. The joints shall be located on any one side of the support, at a minimum distance from the face of the support as given on drawings.

27.8 Measurements for Anchor, Thrust blocks and pipesupports

For providing Anchor, Thrust blocks and pipe supports in accordance with above Clauses of this Section, the measurement shall be based on the neat line dimensions of the structure and deducting the volume occupied by the pipe will be considered.

27.9 BACKFILLING OF TRENCHES AND AROUND FOUNDATIONS OF STRUCTURES

27.9.1 General

Filling of the trenches for sewers shall not be commenced until the sewers are tested and passed. The Operator shall use approved selected surplus soils from excavated materials for backfilling in accordance with the requirements in relevant Clauses in IS: 4127 and IS: 783 or with quarry dust as specified hereafter and as shown on drawings. The excavated materials suitable for backfilling shall be stored not closer than 600 mm from the edge of the trench and shall not obstruct any public utilities or interfere with travel by local inhabitants or general public. Handling and storage of excavated materials must meet with the regulations of the Local Government Authorities.

27.9.2 The materials for backfillingare:

a) Excavatedearth.

Backfilling for locations of trenches along roads of lesser traffic and interior roads and valley portions, as decided and directed by the Design Build Operations Engineershall be done by with the available earth obtained from excavation including watering and consolidation to 95% proctor density by mechanical and manual means., complete with all lead and lifts.

b) Quarry dustfilling.

Backfilling for locations of trenches along main roads and all road crossings, as decided and directed by the Design Build Operations Engineershall be done by with the Quarry dust of size not exceeding 5.6mm including watering and consolidation to 95% proctor density by mechanical and manual means., complete with all lead and lifts.

27.10 Method of Backfilling

On completion of the pipe laying operations in any section, for a length of about 100 m and while further work is still in progress, refilling of trenches shall be started by the Operator with a view of restricting the length of open trenches. Pipe laying shall closely follow the progress of trench excavation and the Operator shall not permit unreasonably excessive lengths of trench excavation to remain open while awaiting testing of the pipeline. If Design Build Operations Engineer considers that the Operator is not complying with any of the foregoing requirements, he may prohibit further trench excavation until he is satisfied with the progress of laying, testing of sewers and refilling oftrenches.

Trenches and excavated pits for structures shall be backfilled to original ground level or to such other levels, as the Design Build Operations Engineer may direct. All backfilling shall be carried out in orderly manner expeditiously and consistent with good workmanship. Mechanical vibrators/equipments shall be used for compaction only after the back fill has reached its final level as required by the Design Build Operations Engineer as the backfill top shall form the base for restoration road works. Backfill material put into the trenches/pits for backfilling, shall unless otherwise specified be compacted and built up as to minimize future settlement. For this, care shall be exercised in selecting backfill material free from large hard clay lumps, especially in cramped areas directly adjoining the walls of structures.

Care shall be taken not to injure or disturb the pipes, joints and coatings, after the pipe is properly bedded, jointed and inspected and all measurements for the location of Junctions are properly

recorded by the Design Build Operations Engineer and sufficient time is allowed for the joint materials or cement concrete or mortar to set. Backfilling around and over the pipe, conduit, or structure shall be taken up uniformly on all sides and in the sequence and manner specified hereinafter, with care to avoid the displacement or damage to the pipe, conduit or structure. Trenches and pits should be carefully guarded till backfilling.

For the purpose of backfilling, the depth of trench shall be divided into the following three zones measured from bottom to top of trench, as follows:

ZoneA: From bottom of trench or top of the concrete, when concrete bedding is provided, to the level of the centre line of thepipe.

ZoneB: From the level of the centre line of the pipe to a level 300 mm above the top of

the pipe.

ZoneC: From a level 300 mm above the top of the pipe to the top of thetrench.

Backfilling in Zone A shall be done by hand with fine earth from excavated material as approved by the Design Build Operations Engineer placed in layers of 80 mm and compacted by tamping. The backfilling material shall be deposited in the trench for its full width of each side of the pipe, fittings and appurtenance simultaneously.

Backfilling in Zone B shall be done by hand or approved mechanical methods, special care being taken to avoid injuring or moving the pipe. The type of backfill material to be used and the method of placing and consolidating shall be as approved by Design Build Operations Engineer to suit individuallocations.

Backfilling in Zone C shall be done by hand or approved mechanical methods. Unless other wise specified backfilling by hand shall be done in layers of 300mm, each layer well compacted before laying the next layer.

As necessary to attain compaction to 95% of the maximum dry density as per part-7, of IS: 2720, the backfill material shall be moistened by sprinkling with water to optimum moisture content. After placing each layer of backfill material, the layer shall be thoroughly and uniformly compacted by means of mechanical or hand tampers. The compacting equipment and the manner of its use shall be subject to the approval of the Design Build Operations Engineer. After the backfill material is placed in Zone A and Zone B as specified above, the remaining portion i.e., Zone C of the trench may be machine backfilled. Small pebbles of size less than 50 mm, if any, shall be so distributed throughout the mass, that all interstices are solidly filled with fine material. Machine backfill shall be so conducted that the material deposited in the trench shall not fall directly on top of the pipe from such a height as might result in damage to the pipe joints or alignment. If the trench is subjected to conditions, which might cause flotation of the pipe before sufficient backfill has been placed; the Operator shall take the necessary precautions to prevent floatation of the pipe, conduit or structure. Before final acceptance of the work, additional tamped earth shall be added to restore the settled trench surface to the required level of the adjacent earth surface or to the base of crushed rock wearing surface or to the finished earthbase.

As per the applicable clauses in this Specifications, if from the excavated soil, enough backfill material is not available, imported, selected and approved backfill material from the borrow pits

shall be placed for backfill. The Operator shall include the above under backfilling rates. Also for backfilling of trenches, where the excavation is in the rock, refilling shall be made with the surplus soft soil with all lead and lifts. Accordingly, the same shall be taken into account by the Operator while quoting the rates forbackfill.

Should any subsidence take place either in the filling of the trenches or near about it during the works, the Operator shall make good the same at his own cost.

27.11 Disposal of Surplus ExcavatedMaterial

The excavated material, which is in surplus to the requirements after backfilling shall be removed/disposed off as directed by the Design Build Operations Engineer with all lifts to a lead distance detailed in bill of quantities, from the site. For this, payment will be made as per the item in BOQ. The landfill site is to be identified by the Operator and got approved by the Design Build Operations Engineerof Execution. No surplus or excess material shall be disposed in a stream / channel nor in any place where the pre-construction surface drainage may have to be provided, without written permission of the Design Build Operations Engineer.

27.12 Measurements

Backfilling complied to the specifications in this section and in bill of quantities will be measured net in cubic meters, limiting to the dimensions of excavation and deducting the volume occupied by the sewers, bedding, encasement etc as applicable. The payment for backfilling will be made only after the Operator has cleared the road / pathway, of the soil and construction material debris, etc., due to the trench excavations and sewer line works to the satisfaction of the Design Build OperationsEngineer.

28 Ancillary STRUCTURES – MANHOLES, DROP MANHOLES AND VENTILATINGSHAFTS

The Operator shall construct Wire cut brick, RCC-Manholes, Drop arrangements with HDPE pipes, Cast iron Ventilating shafts, Valve Chambers, at the locations shown on approved construction drawings, as directed by the Design Build Operations Engineer as per the specification in the applicable Indian standards mentioned and as mentioned hereafter. The materials used and construction procedure adopted for the ancillary structures shall comply to the specifications as mentioned below and clause in standard specifications for civil works.

28.1.1 Excavation

Earth work excavations for the Manholes, Drop arrangements and C.I. Ventilating shaft arrangements etc. shall be carried complying to specifications in this sectionand specifications in bill of quantities.

28.1.2 Backfilling

Backfilling for sewer ancillary structures shall be in accordance with requirements specified for Backfilling.

28.2 Manholes

Manholes shall be built at every change of alignment, gradient or diameter, at the head of all sewers and branches, at every junction of two or more sewers as shown on the drawings complying to IS: 4111 Part1-1967 and latest revisions and as per specifications in this section or as directed by Design Build Operations Engineer. Sulphate resisting cement confirming to IS: 12330 shall be used for all the items of works for manholes. The shape of the manholes generally

is circular with conical shape at top for Brick manholes, unless specifically stated as on drawings.

The Operator shall be wholly responsible for giving suitable connections at the junctions of sewer lines with the manholes. The minimum depth of manhole shall be one meter or as in construction drawings or as directed by Design Build Operations Engineer.

For House service connections directly to manholes, 110/160mm PVC pipes shall be placed during construction of manholes as per specifications in this section and items in BOQ, if the provisional pipes for House service connections are not placed due to the negligence of the Operator, the Operator has to redo the total work of dismantling of manhole shaft and placing of the pipes etc. at his own cost.

The Manholes have been divided into different categories based on depth, diameter and material of construction. Any manholes required to be provided extra, at the locations shown by the Design Build Operations Engineer, shall be provided by the Operator, for which payment shall be made at the quotedrates.

28.2.1 Wire cut BrickManholes

28.2.2 Construction

The work shall be executed in accordance with the approved construction drawings and specifications involving,

- a). Providing and constructing of 1:3:6Cement Concrete foundation using approved quality aggregates of 40mm and downsize with an offset of 150mm all round thechamber.
- b). Providing and constructing wire cut brick masonry in C.M 1:4 proportion using modular wire cut bricks of class designation 75 of approved quality and confirming to IS: 1077 with a tapering top portion as per approved construction drawings and providing cement mortar plaster in CM 1:3 proportion, 12mm thick inside and outside except for the conical surface outside, where the thickness of plaster shall be 20mm thickSamples of bricks shall be tested as per IS: 3495 by the Operator. Bricks rejected by the Design Build Operations Engineer shall be removed from the site within 24 hours. Construction of Brick works shall be in accordance with IS 2212:1962 and latest revisions.
- c). Providing and constructing benching with Cement Concrete 1:2:4 to the dimensions as on drawings with 1:6 slope in the concrete towards the central drain, plastered with CM 1:3 proportion, 20mm thick and finished with smooth coat of neat cement and fixing of inlet and outlet sewers in the walls with the internal periphery protected with an arch of 1:2:4 Cement Concrete with graded metal of 10mm to 20mmsize.
- d). Supplying and fixing of, 3 mm thick plastic (as per IS: 10910) encapsulated over 12mm dia. Fe-415 steel (as per IS: 1786) bar footsteps staggered at 300mm apart and providing and fixing of heavy duty circular steel fibre reinforced concrete (SFRC) manhole frame and covers of 560 mm diameter conforming to IS 12592 and the payment for providing of SFRC heavy duty manhole frame and covers shall be paid separately as per quoted rate for the item in bill ofquantities.

- e). The channel for the manhole shall be constructed in cement concrete of M15 grade. Both sides of the channel shall be taken up to the level of the crown of the outgoing sewer. They shall be benched up in concrete and rendered in cement mortar (1:1) of 20 mm thickness and formed to a slope of 1 in 12 towards thechannel.
- f). The manhole construction work includes curing, pouring tar over MH frame and cover, cost of tar, engraving manhole number and flow direction on the inner surfaces etc., with all lead and lifts, finishing etc complete. The cement used for the construction of masonry works and internal & external plastering works of manholes shall be of sulphate resisting cement only confirming to IS:12330.

28.2.3 Testing

All Brick Manholes shall be tested as per relevant provisions in CPHEEO Manual & relevant IS with latest revisions & amendments and specifications in this section for Testing and commissioning.

28.2.4 Measurement &payment

The depth of manhole shall be measured from the top of cover to the invert level of the deepest outgoing sewer from the manhole. The quoted rate for the Manholes for various depths as per the specifications and drawings shall include the cost of sulphate resisting cement, bedding concrete, benching concrete, wire cut brick masonry, plastering, footsteps, fixing SFRC manhole frame with cover, dewatering to keep the manhole dry until final testing etccomplete.

The Rates for any fractional variation (**increase or decrease**) in the depth of the manhole on decimetre basis, shall be **paid as per actuals**, by adding the difference in rates between the immediately preceding and succeeding depths of such fractional depth of manhole on linear basis.

For Example: To pay 1.22M depth manhole:

Rate for 1M depth Manhole excluding manhole frame & cover and **including** encapsulated foot steps rate Rs.X.

Rate for 2 M depths Manhole excluding manhole frame & cover and **including** encapsulated foot steps rate Rs.Y.

Therefore rate for 1.22M depth Manhole

 $= Rs. X + (Y-X)/1.00 \times 0.22.$

Note: For the depths of manholes less than the lowest depths of Bill of Quantities item, the preceding manhole depth shall be taken as zero with zero value **to arrive at the rate**

28.3 RCCManholes

28.3.1 Construction

The construction of RCC manholes shall be by Cast In-situ of Circular in shape or approved type Pre-Cast RCC, constructed using form vibrators of standard type, using SRC Cement confirming to IS: 12330. The type of manhole to be constructed shall be as approved by OWNER, Operator shall take prior approval for the Design and Process of manufacture of the Pre-cast RCC manholes, the type of vibration for compaction of concrete for pre-cast manholes shall be invariably of form or table vibrator type.

The work of Cast In-situ RCC manholes includes,

- a). Providing and constructing of 1:3:6Cement Concrete foundation using approved quality aggregates of 40mm and downsize with an offset as given in thedrawings.
- b). Providing and laying granite jelly cement concrete 1:1.5:3 for beds of manholes etc., using 20mm and down size jelly including laying, tamping, etc. for a depth, as per drawings, with water proof compound for top plaster in CM 1:3 curing and smooth finishing for exposed faces with necessary centering and form work etc., complete as per specification, drawing and as directed by the Design Build OperationsEngineer.
- c). Providing and laying cement concrete of 1:1.5:3 proportion for vertical walls using 20mm and down size jelly including laying, tamping, mixing of required quantity of water proof compound for every one bag of cement for plastering in CM 1:3 curing and smooth finishing for exposed faces with necessary centering and form work etc., complete as per specification, drawing and as directed by the Design Build OperationsEngineer.
- d). Providing and constructing benching with Cement Concrete 1:1.5:3 to the dimensions as on drawings with 1:6 slope in the concrete towards the central drain, plastered with CM 1:3 proportion, 20mm thick and finished with smooth coat of neat cement and fixing of inlet and outlet sewers in the walls with the internal periphery protected with an arch of 1:1.5:3 Cement Concrete with graded metal of 10mm to 20mmsize.
- e). Providing and laying cement concrete of grade 1:1.50:3 proportion with 12mm to 20mm I.S.I gauge of approved gradation hard broken granite/aggregate including cost and conveyance of all materials with wood or steel shuttering form work including machine mixing, centering form work, scaffolding, tamping, vibrating, curing and smooth finish with CM 1:3, 12mm thick for inside surface for RCC Covering Flat Slab with all lead and lifts, etc. complete as per drawing, specification and as directed by the Design Build OperationsEngineer.
- f). Providing, Supplying and fabricating of TMT (Fe-500) reinforcement steel of all sizes, including straightening, cutting, bending, hooking, lapping and/or welding wherever required, placing in position, tieing with binding wire of approved quality and gauge including the cost of binding wire and anchoring to adjoining members wherever necessary including all laps and wastages etc., with all lead and lifts, complete as per design, specification and directed by Design Build OperationsEngineer.
- g). Supplying and fixing of, 3 mm thick plastic (as per IS: 10910) encapsulated over 12mm dia. Fe-415 steel (as per IS: 1786) bar footsteps staggered at 300mm apart and providing and fixing of heavy duty circular steel fibre reinforced concrete (SFRC) manhole frame and covers of 560 mm diameter conforming to IS 12592 and the payment for providing of SFRC heavy duty manhole frame and covers shall be paid separately as per quoted rate for the item in bill ofquantities.
- h). The RCC Manhole cost includes all materials, steel, curing, pouring tar over MH frame and cover, cost of tar, engraving manhole number and flow direction on the inner surfaces etc., with allleadandlifts, finishing etccomplete. The cementused for the construction of RCC manhole

and internal & external plastering works of manholes shall be of sulphate resisting cement only, confirming to IS:12330.

The work of construction of Pre-cast RCC manhole includes,

- a). Providing & laying mechanically mixed cement concrete of M-15 grade with stone aggregate (with 20 mm nominal size graded stone aggregate) in benching, Neat cement punning over PCC benching, as given in thedrawings.
- b). Construction of approved type vibrated Pre-Cast RCC Manhole Chambers constructed using Sulphate resistant Cement & form vibrator of standard type for Circular Manhole Chambers of various internal dia (as indicated in BOQ) at bottom and 0.50 dia at top made up of pre-cast monolithic base, modular riser and top cone in M- 30 grade concrete placed & aligned to provide vertical sides, with O ring rubber gasket at each joint, water tight & adjustment rings over top cone, complete and all connections shall have, a water tight seal between the pipe and the manhole complete as per standard design &drawing.
- c). Making connection of drain or sewer line with existing manhole including breaking in to and making good the walls, floors etc. with CC 1:1:5:3. Finishing with CM 1:3 with a floating coat of neat cement and making necessary channels for drain etc. as per specification, drawing and as directed by the Design Build OperationsEngineer.
- d). Providing, Supplying and fabricating of TMT (Fe-500) reinforcement steel of all sizes, including straightening, cutting, bending, hooking, lapping and/or welding wherever required, placing in position, tieing with binding wire of approved quality and gauge including the cost of binding wire and anchoring to adjoining members wherever necessary including all laps and wastages etc., with all lead and lifts, complete as per design, specification and directed by Design Build OperationsEngineer.
- e). providing MS Foot rests (PVC encapsulated) and fixing in manhole with CC Block of 1:3:6 (1 cement: 3 coarse sand: 6 graded stone aggregate of 20 mm nominal size) of size 20x20x10 cm with 20mm square bar foot rest, and providing and fixing of heavy duty circular steel fibre reinforced concrete (SFRC) manhole frame and covers of 560 mm diameter conforming to IS 12592 and the payment for providing of SFRC heavy duty manhole frame and covers shall be paid separately as per quoted rate for the item in bill ofquantities.
- f). The RCC Manhole cost includes providing danger lighting & use of sight rails & boning roads shoring & strutting wherever required, including sand bedding, watering, curing, cost of all materials, labour, supply & fabrication of steel, pouring tar over MH frame and cover, cost of tar, engraving manhole number and flow direction on the inner surfaces etc., with all lead and lifts, finishing etc complete. The cement used for the construction of RCC manhole and internal & external plastering works of manholes shall be of sulphate resisting cement only, confirming to IS:12330.

28.3.2 Testing

All RCC Manholes shall be tested as in specifications, CPHEEO Manual on Sewerage and Sewage Treatment (latest edition), Relavant IS code (latest edition) for Testing and commissioning.

28.3.3 Measurement &payment

The depth of manhole both for Cast In-Situ / Pre-Cast RCC manholes shall be measured from the top of cover to the invert level of the deepest outgoing sewer from the manhole. The quoted rate for the Manholes for various depths as per the specifications and drawings shall include the cost of sulphate resisting cement, bedding concrete, benching concrete, RCC floor & roof slab, shaft walls, plastering, footsteps, fixing SFRC manhole frame with cover, dewatering to keep the manhole dry until final testing etccomplete.

The Rates for any fractional variation (**increase or decrease**) in the depth of the manhole on decimetre basis, shall be **paid as per actuals**, by adding the difference in rates between the immediately preceding and succeeding depths of such fractional depth of manhole on linear basis.

For Example: To pay 1.22M depth manhole:

Rate for 1M depth Manhole excluding manhole frame & cover and **including** encapsulated foot steps rate Rs.X.

Rate for 2 M depths Manhole excluding manhole frame & cover and **including** encapsulated foot steps rate Rs.Y.

Therefore rate for 1.22M depth Manhole

 $= Rs. X + (Y-X)/1.00 \times 0.22.$

Note: For the depths of manholes less than the lowest depths of Bill of Quantities item, the preceding manhole depth shall be taken as zero with zero value **to arrive at the rate.**

28.4 Drop Manholes

In a manhole, wherever the difference between the invert level of downstream sewer and the invert level of the upstream sewer is greater than 60 cm, a drop manhole shall be provided at that position. The locations and construction of the drop manholes shall be provided as on drawings. HDPE Grade PE-100 pipes confirming to PN 6 as per IS:4984 with latest revisions and amendments suitably supported with MS fasteners at 300 mm c/c. for diameters pipe line as per Bill of Quantities, construction drawings and as directed by Design Build Operations Engineer, specials conforming to IS: 1729 shall be used for providing the drop in the manhole & a suitable expander/reducer T-Joint at the top with incoming sewer and 45 degree bend at the bottom with HDPE specials to the direction of flow in the receiving sewer, encasing the pipe with cement concrete of 1:2:4 proportion including necessary centering and form work, vibrating, curing, including cost and conveyance of all materials, labour with all lead and lifts, etc., complete as per specification and as in construction drawing. The benching concrete in the manhole should surround the joint of the terminating bend and a neat channel shall be made in the benching concrete to direct the flow to the receiving sewer. A continuation of the incoming sewer should be built through the shaft wall to form a rodding and inspection eye, which should be provided with half blank flange as ondrawing.

The drop manhole arrangements shall be tested along with sewer lines.

29 HOUSE SERVICE CONNECTIONS (HSC) AND EXISTING SEWERAGE SYSTEM SURVEY

29.1 House ServiceConnections

House service connections shall be provided to collect sewage from individual houses as per approved drawings, specifications and items in Bill of Quantities. For connecting sewers directly to Manholes PVC pipes shall be used and for connecting sewers directly to the Sewer (i.e. online connection) uPVC pipes and specials shall be used as on drawings and as decided upon by the Design Build Operations Engineer.

The survey for house service connections from the Nearest Manhole or sewer line as decided by the Design Build Operations Engineer, to the property boundary shall be finalized before taking up the work. All the property connections/ House Service Connections (HSC) shall be done simultaneously while sewers are laid in a particular road/ area/ zone.

29.1.1 House Service Connection to Manholes

The Location of House service connections directly to manholes shall be as decided by the Design Build Operations Engineer. The work involves placing of required number of 110/160mm PVC Pipes, of length 200mm more than the shaft wall thickness on both sides, at time of construction of manholes, at a depth of about 1m below ground level or as directed by the Design Build Operations Engineer including providing and laying granite or basalt or trap jelly cement concrete of proportion 1:2:4 for bed and surround of PVC pipe in wall shaft and making the joint watertight.

After completion of the manhole construction, and for providing House service connection up to the property boundary 110mm dia 6 ksc PVC pipes or 160mm dia 6 ksc PVC pipes are to be laid and jointed with required slope, after excavation from property boundary to outside of manhole, and a 90°Bendwith cleaning eye and capis fixed for the pipe, inside the manhole as per specifications and drawings. The items shall include all labour, lead and lifts and handling charges as per Bill of Quantities PVC pipe joints are to be made with suitable solvents as per relevant IS Code.

29.1.2 House Service Connection to Sewers (Onlineconnections)

For House service connections directly to lateral sewers, the connections are divided into shallow depth and deeper depths as shown on drawings. The work shall be executed as per details on drawings and items in bill of quantities, and it involves earthwork excavations as per BOQ

specifications, providing, laying and jointing of uPVC pipes of specified size. The pipes, specials and laying shall confirm relevant IS code.

29.2 Location and Protection of Existing Public and PrivateUtilities

Prior to excavation, the Operator shall contact all concerned authorities such as Power distribution companies, ULB, police, telecommunications, forest department, etc and householders in roads where work is to take place and inform them of the nature of the work and its likely duration. Information should be obtained from utilities companies about the location of their utilities, preferably in the form of record drawings, and the Operator should carry out utilities tracing using electronic equipment to verify the positions of utilities. Trial excavations should also be carried by hand to further confirm locations of utilities. The Design Build Operations Engineer will only permit trench excavation to proceed when he is satisfied that adequate efforts have been made to establish the alignments and depths of existingutilities

Any damage to water supply utility connections which may occur during execution of House service connections, even after taking all necessary precautions by the Operator shall not be paid.

The damaged water supply house connections shall be restored with MDPE pipes including Encasing the MDPE Pipe with 40mm dia., MDPE Pipe at sewer crossings etc, The cost includes encasing the MDPE Pipe with 40mm dia. MDPE Pipe with all works complete as directed by the Design Build Operations Engineer for items under heading —Miscellaneous works in bill of quantities. The decision in this matter made by the Design Build Operations Engineer of work / concerned Engineer of OWNER shall be final and binding upon the Operator. For damaged soak pits and not to cause inconvenience to the public, the soak pits damaged during excavation shall be restored as per items in bill of quantities. However for any damage to other service utilities, the Operator shall make good the same at his own cost. No extra payment towards this will be made.

29.3 Existing sewerage systemSurvey

It is anticipated that in the existing sewerage system, leaving the portion executed by OWNER, the system is not maintained properly and the system may not be functioning properly at certain locations. Hence the level survey of the existing sewerage system executed by the agencies other than OWNER has been included in this tender. It is the intended to retain portion of existing system which is properly functioning and suitable to be included into proposed network.

The contract covers, Conducting Level Survey of Existing UGD system by Collecting ground levels, invert level of sewers, Size and type(MOC) of Sewers and at every manhole, including depth of manhole and measuring length in between manholes and safely closing the manhole cover, preparation and submission of Drawings in AutoCAD& GIS with all particulars in complete manner as per specification and as directed by the Design Build Operations Engineer Levels shall be carried by the Operator, from the nearest Bench mark given by OWNER).

OWNER will cross verify the adaptability of existing sewer network with the proposed network, and decision will be given to retain or reject the part or whole of the existing sewer network and

the Operator shall carry out the same in accordance with the items in the Bill of quantities and as directed by Design Build Operations Engineer. For laying of new sewers in place of damaged and unserviceable existing sewers, the earthwork excavation shall be measured including existing damaged sewers under all soils classification, the new sewer lines in place of damaged one's, dismantling of existing damaged manholes and reconstruction of the same shall be done as per items in BOQ.

The Operator shall collect all necessary specified details required for developing sewer network plan for providing the existing system network plan in Auto Cad.& GIS And also incorporate the same in the —AS BUILT DRAWINGS of executed new works.

Payment: - payment to Operator on completion of this item of work complying to the specifications above will be paid as per quoted rate and unit of measurement is meters.

30 TESTING AND COMMISSIONING

30.1 Testing atsite

All sewers and appurtenances shall be tested before commissioning and trial run as per the specifications in this section. After laying and jointing of sewer pipes and before backfilling the trenches, the complete length of the sewer is to be checked for water tightness and the sole responsibility of arranging the necessary equipments and apparatus lies with the Operator at his own cost. Any damage during testing shall be Operator's responsibility and shall be rectified by him free of cost. Water for testing shall be arranged by the Operator at his own cost.

30.2 Water Test for Sewers

After laying and jointing of sewer pipes and before backfilling the trenches, the complete length of the sewer is to be checked for water tightness. Owner may exempt water test for lateral sewers, where house service connections are to be connected immediately.

The procedure for testing is as detailed below,

- a) Each section of sewer shall be tested for water tightness from manhole to manhole To prevent change in alignment and disturbance after the pipes have been laid, it is desirable to backfill the pipes up to the top keeping at least 90cm length of the pipe open at the joints in case of longer lengthpipes.
- b) In case of concrete and stoneware pipes with cement mortar joints, pipes shall be tested three days after cement mortar joints have been made. It is necessary that the pipelines are filled with water for about a week before commencing the application of pressure to allow for the absorption by pipewall.
- c) The sewers are tested by plugging the upper end with a provision for an air outlet pipe with stop cock.. The water is filled through a funnel connected at the lower end provided with a plug. After the air has been expelled through the air outlet, the stop cock is closed and the water level in the funnel is raised to 2.50m above the invert at the upper end. Water level in the funnel is noted after 30 minutes and quantity of water required to restore the original water level in the funnel is determined. The pipeline under pressure is then inspected while the funnel is still in position. There shallnotbeanyleaksinthepipeorthejoints(smallsweatingonthepipesurfaceis

permitted). Any sewer or part there of that does not meet the test shall be emptied and repaired or re-laid as required and testedagain.

- d) The leakage or quantity of water to be supplied to maintain the test pressure during the period of 10 minutes shall not exceed 0.2 lit/mm dia. of pipe per kilometer length per day.
- e) Ex filtration test for detection of leakage shall be carried out at a time when the ground water table islow.
- f) For concrete, R.C.C. pipes of more than 600mm dia. the quantity of water inflow can be increased by 10% for each additional 100mm of pipedia.
- g) After completion of the test all temporary seals shall be removed, the test water shall be drained out / pumped out and the line cleanedproperly.

30.3 Test for Straightness and obstruction

As soon as a stretch of sewer is laid and tested, before commissioning the cleanliness of the pipeline is to be checked by the following tests as applicable and as decided by the Design Build Operations Engineer.

30.3.1 Torch & MirrorTest

In this method of testing, a torch will be held one end of the pipeline inside a manhole and its image through the pipeline will be reflected and seen on a mirror held at the opposite end of the pipeline, inside the next manhole. Any obstruction / debris / major mis-alignment will not give a clear image in which case the pipeline will again be cleaned / rectified and the tests re-done.

30.3.2 RingTest

In this method of testing two steel/ wooden rings of suitable thickness and design shall be fixed facing each other at a distance of 2 feet or more. The block of rings shall be inserted from one end of the pipeline, inside manhole and pulled by a rope fixed to the block from the other end of the pipeline, inside the next manhole. The rings shall be of dia 75 mm less than the inside diameter of pipe under testing. The rope used for pulling the ring block may be inserted in the pipeline by suitable means. Any construction / debris / major misalignment will prevent the ring to pass through the pipeline in which case the pipeline will again be cleaned / rectified and the test redone, and no extra payment will be made. Alternately upon the approval of the Design Build Operations Engineer, the sewer may be tested by inserting at the high end of the sewer, a smooth ball of a diameter 13 mm less than the pipe bore. In the absence of obstruction, such as yarn or mortar projecting through the joints, the ball should roll down the invert of the pipe and emerge at the lower end. Any construction / debris / major misalignment that prevents the ball to pass through the pipeline in which case, the pipeline shall be again cleaned / rectified and the tests redone, and no extra payment will bemade.

30.3.3 Water Test for Manholes

The entire height of Brick and RCC manhole shall be tested for water-tightness by closing both the incoming and outgoing ends of the sewers and filling the manhole with water. A drop in waterlevelnotmorethan50mmper24hoursshallbepermitted.Incaseofhighsubsoilwaterit

should be ensured that there is no leakage of ground water into the manhole by observing the manhole for 24 hours after emptying it.

30.3.4 TestRecords

Complete test records shall be maintained for all tests carried out for sewers both during construction and after being in service. The tests carried out as in specifications, approved QAP shall be documented in the formats as approved by the Design Build Operations Engineer and shall be carried out in the presence of the Design Build Operations Engineer or his representative and shall be certified by the Design Build Operations Engineer or his representative and the Operator. All completed Test records/documents shall be submitted to the Design Build Operations Engineer before submission of bills.

30.4 Commissioning

After satisfactory completion of works and Testing of the sewer lines and appurtenances as per specifications in above clauses, the system shall be commissioned for trial run and operation.

31 FinalFinishing

The Operator will ensure that the entire structure along with all its installations is in finished and in new and fully operative condition when handed over. He shall have repaired and removed all signs of damage that might have been done during the course of construction of manholes and laying of sewers. He shall also see that the entire exterior has been finished properly and the entire site is cleared of all extra construction material, debris, and excavated soil. This shall have to be done to the satisfaction of the Design Build OperationsEngineer.

32 As BuiltDrawings

The Operator shall submit to the Design Build Operations Engineer within two months of actual completion of the work, -As Built Drawings as specified below and operation and maintenance instructions for the whole of the Works. These Drawings shall be accurate and correct in all respects, including the existing sewer network for which the Operator has done the condition assessment survey, shall be submitted to, and approved by the Design Build Operations Engineer. Completion Drawings as below on two prints and one polyester film shall be supplied by the Operator, along with a soft copy in CD. These drawings shall be developed in Auto CAD& GIS. Drawing shall be of standard size as below,

- i). Strip Plans and L-sections of Under Ground Drainage system showing pipe work in package area on scale as per standard practices to the satisfaction of the Design Build Operations Engineer, showing sewer alignments, levels, appurtenances, sizes and material of pipe etc.complete.
- ii). Structural Drawings showing reinforcement details of all the components covered under this contract as per standard practices.

33 Sewer crossings By Trench-less Method across National Highways / State Highways / Railway crossings / at any other SpecifiedLocations

34 Design & Submittals

34.1.1 Design

The Operator shall be responsible for the design of the pipes used for the trenchless method including all joints, for the design of the thrust and reception pits including support and thrust wall and for the design of the jacking system in general. His design will be reviewed by the Design Build Operations Engineer but this will not relieve him of his responsibility for the adequacy of the design.

34.1.2 Submittals

In addition to the applicable requirement of this Specification, the following shall be submitted by the Operator and approved by the Design Build Operations Engineer prior to commencement of anyworks;

- 1) Programme or work with resource and equipmentallocation.
- 2) DesignCalculations:
- a) Pipes including jacking and frictional forces in the axial direction and earth, traffic and surcharge loading in the vertical direction and the pipes resistance to these loads. Also allowable deflections at joints to limit damage to the joint from eccentric loading under thrust and sealinglimits,
- b) Thrust and reception pits to resist external soil and water pressures and stresses resulting from jacking machine. Drawings showing on plan and sections, the method of supporting excavations and equipment layout shall be included. All calculation shall be certified/ signed by a qualified Engineer.

34.1.3 Method Statement which shallinclude:

- a) List of equipment andresources.
- b) Detailed step by step procedure describing how work will be carried out including clear definition of responsibilities and authority.
- c) Support of existing services and adjacentstructures.
- d) Safety arrangement for compliance with safetyrequirements.
- e) Locking pipe in position during insertion of nextpipe.
- f) Sealing thrust and reception pits during exiting and entering ofpipe.

35 RailwayCrossings

For Railway Crossings, The Operator has to decide the following issues. Check the profile of track and the strength of the bridge, longitudinally and laterally, the type strata and evolve a complete system from starting and completion with due interaction with owners, Southern Railway (SR) Authorities. The system shall be so evolved that there shall not be any hindrance to any day-to-day activities taking place in the area. He shall spell out likely danger, difficulty, and hindrance and suggest & provide suitable remedial measures to obviate them, keeping authorities in confidence. Suitable sign boards shall be designed and exhibited at proper places in local and English language to keep users informed of the guidance, notice etc.,

36 SiteInvestigation

After award of the Contract, the Operator shall be responsible for all necessary geotechnical site investigations, including ground water level monitoring, which he considers necessary but as a minimum at the proposed access pit locations, and central median. The Operator's site investigation programme shall be submitted to the Design Build Operations Engineer for review. The results of such investigations shall be submitted to the Design Build Operations Engineer and shall include recommendation for pipe laying, excavation support and soil stabilization if required.

The Operator shall be responsible for obtaining existing utility structures information after Conducting Ground Penetrating Radar Survey in a corridor of 4-6 meter width to detect buried utilities like pipes, cables etc. in such corridor, Marking of the detected utilities on the map of corridor with information of locations and depths to the top of various utilities detected. Work to be conducted using 500MHz and 300MHz antenna for best possible resolution and penetration.

36.1 Utility Servicestructures

The Operator shall replace at his own cost towards damage of any utility service structures during the excavation and rehabilitate if necessary at his own cost.

TRENCHLESS TECHNOLOGY FOR SEWER PIPE LAYING

For trenchless technology suitable guidelines/ codes from Indian society of Trenchless Technology shall be followed. The bidder has to decide after field investigation and as per the guidelines provided by Indian society of Trenchless Technology for selection of trenchless technology that is best suitable for a particular section. The codes from IsTT are below mentioned

Code of practice for Horizontal Directional Drilling Suiting Indian Condition
Code of practice for Micro Tunneling and Pipe Jacking Suiting Indian Condition
Code of practice for Glass Reinforced Pipe Technique Suiting Indian Condition
Code of practice for pipe Bursting Suiting Indian Condition
Code of practice for cured in place pipe Technique Suiting Indian Condition
Trenchless Technology Selection Guidelines
Standard Operating Procedure for Application of Treenchless Technology
Manual OF site Investigation for Trenchless Projects
Trenchless technology Risk Mitigation Manual

37 SPECIAL CONDITIONS FOR PIPE RAMMING (PR)

37.1 Description

This method involves the forming of a bore from a drive pit, by driving a steel casing with an open end using a percussive hammer or pushing device that serves as a casing for carrier (sewer pipes). In this process of horizontal ramming of steel pipe involves an open steel pipe string being jacked dynamically with the aid of modified displacement hammer or a horizontal ram from the starting shaft though the subsoil to the target shaft. The soil core entering the pipe is removed continuously, at suitable intervals or after completion of jacking.

37.2 Materials

a). Pipe

Pipe used in this method includes an external casing pipe (also called jacking pipe) and may include an interior carrier pipe.

b). AllowableForces

Considerable ramming / jacking forces may be required to install pipe using this method.

- i) Casing pipe shall be obtained from one manufacturer. Pipe shall be specifically designed and certified for Horizontal auger boring by the pipemanufacturer.
- ii) The allowable jacking strength capacity of casing pipe shall be capable of withstanding the maximum jacking forces imposed by the operation. The specified allowable jacking capacity of the casing pipe shall be 3 times greater than the maximum jacking forces imposed by jacking operations as identified by theoretical calculations.
- iii) Steel casing pipe shall have minimum yield strength of 35,000psi.

37.3 CasingPipe

- a). Casing pipe shall be used within the entire roadbed influence area. The roadbed influence area is defined as the subsurface area located under the road and shoulder surface, between each shoulder point or back of curb; and continues transversely outward and downward from each shoulder point or back of curb on a 1 on 1slope
- b). Casing pipe materials shall be steel.
- c). Only new casing pipe shall beused.
- d). Casing pipe shall normally be constructed without any longitudinal seams. However, longitudinally welded casing pipe is allowed for 1.2 m or larger diameter pipes when a certified welder performs all the welding.
- e). Casing pipe shall have smooth interior and exterior walls to reduce jacking force and prevent casing rotation.
- f). The inside diameter (ID) of the casing pipe shall be at least 150 mm larger than the largest out side diameter (OD) of the carrier pipe to allow the carrier pipe to be inserted or removed subsequently without disturbing the casing or theroadbed.
- g). Casing pipe shall be round. Steel casing pipe shall have roundness tolerance, so that the difference between the major and minor outside diameters shall not exceed 1% of the specified nominal outside diameter, or 6 mm, whichever is less.
- h). Casing pipe shall have square and machine beveled ends. The pipe end maximum out –of –square tolerance shall be 1 mm, (measured across thediameter).

- i). Casing pipe shall be straight. The maximum allowable straightness deviation over any 3m length of steel casing pipe is 3mm.
- j). Pipe shall be without any significant dimensional or surface deformities. All pipes shall be free of visible cracks, holes, foreign material, foreign inclusions, blisters, or other deleterious or injurious faults or defects. Any section of the pipe with a gash, blister, abrasion, nick, scar, or other deleterious fault greater in depth than ten percent (10%) of the wall thickness, shall not be used and shall be immediately removed from thesite.
- k). Any of the following defects warrants piperejection:
 - i). Concentrated ridges, discoloration, excessive spot roughness, and pitting
 - ii) Insufficient or variable wall thickness
 - iii). Pipe damage from bending Crushing, stretching or otherstress
 - iv). Pipe damage that impacts the pipe strength, the intended use, the internal diameter of the pipe and internal roughness characteristics
 - v). Any other defect of manufacturing orhandling.
- 1). Casing pipe shall be provided with inside two coats of food grade epoxy painting over one coat of epoxy primer and outside two coats of anti-corrosive red oxide primer of approvedquality.
- m) The casing pipe shall be tested for seepage test after completion.

37.4 CarrierPipe

Carrier Pipe material is of either Ductile iron or RCC NP-3. The carrier pipe shall be inserted into the casing pipe in conjunction with the casing spacers.

The work includes, Supplying & Conveying of different diameters k-7 Class, Ductile Iron carrier Pipes detailed in bill of quantities, confirming to IS 8329 with latest amendments and conveying to work site lowering and placing horizontally into casing pipe with all necessary arrangements, true to line and level and perfect linking at joints, testing and commissioning, including cement mortar lining of thickness as per IS using sulphate resisting cement confirming to IS 12330, loading and unloading at both destinations and cuts of pipes wherever necessary including jointing of DI pipes and specials with rubber gaskets including cleaning the socket and spigot ends with soap solution and applying soft soap to the spigot and socket ends before insertion of rubber gaskets, jacking and fixing in perfect conditions including cost of soap solution, soft soap, waste etc. and giving necessary hydraulic test to the required pressure as per ISS with all lead and lifts including cost of jointing materials etc., complete (Operator will make his own arrangements for procuring water fortesting)

Supplying of different diameters S&S RCC SPUN / VIBRATED CAST PIPES (REINFORCED) of NP-3 class detailed in bill of quantities, conforming to IS 458:1988 with latest amendments using Sulphate resistant cement, and conveying to worksite, rolling and lowering into trenches, laying true to line and level including loading and unloading at both destinations and jointing of pipes & specials including cost of specials including perfect linking of joints with jack to correct position including cost of jointing materials ie., rubber rings confirmingtoIS:5382forS&SRCCpipeswithallleadandliftsasdirectedandgiving

necessary hydraulic test as per ISS and testing & commissioning etc., complete. (Operator will make his own arrangements for procuring water for testing)

37.5 Construction

37.5.1 Minimum AllowableDepth

The minimum allowable depth of PR installed pipe under the road and shoulder surface should be usually twice the nominal diameter (OD) or 1 m or the minimum allowable depth as per the project requirement, whichever is higher.

In location where the road surface is super elevated, the minimum depth of the bore shall be measured from the lowest side of the pavement surface.

37.5.2 Equipment

Equipment used for this method shall have the basic operations of boring, removing tailings, and jacking pipe.

37.5.3 Method

The starting shaft shall be excavated to accommodate the steel pipe sections to be jacked and the ram. Steel support profiles shall be placed to direct the movement. If a long jacking is necessary string fabrication shall be done at site.

37.5.4 ccessPits

a) Location

A minimum distance of 6 m, from the edge of the paved shoulder or curb to the face of any access pit, equipment, and supplies, shall be maintained in areas posted at 50 kmph or less; otherwise, a minimum distance of 9 m shall bemaintained.

b). Sheeting and Bracing

Sheeting and bracing shall be required whenever any part of the access pit excavation is located within the roadbed influence area. Steel sheet pilling shall be furnished and installed. An additional earth retention structure shall be required above and below the bore hole on the drilling face of all access pits to prevent loss of material during construction.

c) Protection

- i). At the discretion of Design Build Operations Engineer, and depending on the pit distance from the road embankment, traffic barriers may be required to be installed adjacent to access pit locations according to the owner's plans. If instructed, temporary beam guardrail shall also be installed according to the current owner's specifications.
- ii). Fencing barriers shall be installed adjacent to access pits, open excavations, equipment and supplies with suitable fencing and plastic drums to prohibit pedestrian access to the work site. Equipment shall not be used as fencing to protect accesspits.
- iii). The Operator shall construct and operate safe access pits according to all applicable regulatory requirements.

37.5.5 OvercutAllowance

Overcut is the annular space between the excavated hole and the outside diameter of the casing pipe. No overcut shall be allowed in case of pipe Ramming.

37.5.6 Water tightJoints

Water tight pipe joints are required to ensure the integrity of the roadbed. Pipe shall be constructed to prevent water leakage or earth infiltration throughout its entire length.

A watertight specification for each type of pipe material can be obtained through each pipe material industry. Necessary reference must be made to the appropriate industry specification for more detailed information.

37.6 SPECIAL CONDITIONS FOR MANUAL PIPEJACKING

Manual pipe jacking involves forming entry and exit pits, lowering of pipe segment aligning, laying, jointing of product pipe line through jacking process from the jacking pit.

37.6.1 Scope of Work

The scope of work includes all labour, materials and equipments and to perform all the work necessary to design and construct pipe lines crossing under paved roads, railway crossing using Manual pipe jacking. Construction shall be by using appropriate equipment and Operator shall propose the location of all working shafts having due regard to existing services, minimizing disruption to traffic and pedestrian movement. Locations shall be approved by the Design Build Operations Engineer prior to the commencement of construction. The Operator shall obtain approval of his method statement from the Design Build Operations Engineer before commencement of the work.

37.6.2 **Design**

The Operator shall be responsible for the design of the pipes used for the trenchless method including all joints for the design of thrust and reception pits including support and thrust wall for the design of the jacking system in general. His design will be reviewed by the Design Build Operations Engineer but this will not relieve him of his responsibility for the adequacy of the design. For trenchless technology suitable guidelines/ codes from Indian society of Trenchless Technology shall be followed.

37.6.3 Submittals

In addition to the applicable requirements of this specification, the following shall be submitted by the Operator and approved by the Design Build Operations Engineer prior to commencement of anyworks;

- 1) Programme of work with resource and equipmentallocations.
- 2) Additional soilinvestigations
- 3) Design calculations for the non-disruptive method
 - a) Pipes including jacking and friction forces in the axial direction and earth, traffic and surcharge loading in the vertical direction and pipes resistance to these loads. Also allowable deflections at joints to limit damage to the joint from eccentric loading under thrust and sealing limits.

- b) Thrust and reception pits to resist external soil and water pressures and stresses resulting from jacking machine. Drawing showing on plan and sections the method of supporting excavations and equipment layout shall be included. All calculations shall be certified / signed by a qualifiedEngineer.
- 4) Materials specifications and product data.
- 5) Method statement shallinclude
 - a) List of equipment andresources
 - b) Detailed step by step procedure describing how work will be carried out including clear definition of responsibilities and authority
 - c) Support of existing services and adjacentstructures
 - d) Safety arrangement for compliance with safetyrequirements.
 - e) Arrangements for dealing with ground water taking due regard to controlling the loss of materials and preventing settlement around pits pit pipe interface and tunnelface
 - f) Dealing with different groundconditions
 - g) Locking pipe in position during insertion of nextpipe
 - h) Sealing thrust and reception pits during exiting and entering ofpipe
 - i) Control of overbreak
 - j) grout mix design and method of grouting

37.6.4 CasingPipe

- a). Casing pipe shall be used within the entire roadbed influence area. The roadbed influence area is defined as the subsurface area located under the road and shoulder surface, between each shoulder point or back of curb; and continues transversely outward and downward from each shoulder point or back of curb on a 1 on 1slope
- b). Casing pipe materials shall be steel.
- c). Only new casing pipe shall beused.
- d). Casing pipe shall normally be constructed without any longitudinal seams. However, longitudinally welded casing pipe is allowed for 1.2 m or larger diameter pipes when a certified welder performs all thewelding.
- e). Casing pipe shall have smooth interior and exterior walls to reduced jacking force and prevent casing rotation.
- f). The inside diameter (ID) of the casing pipe shall be at least 150 mm larger than the largest out side diameter (OD) of the carrier pipe to allow the carrier pipe to be inserted or removed subsequently without disturbing the casing or theroadbed.
- g). Casing pipe shall be round. Steel casing pipe shall have roundness tolerance, so that the difference between the major and minor outside diameters shall not exceed 1% of the specified nominal outside diameter, or 6 mm, whichever is less.

- h). Casing pipe shall have square and machine beveled ends. The pipe end maximum out –of –square tolerance shall be 1 mm, (measured across thediameter).
- i). Casing pipe shall be straight. The maximum allowable straightness deviation over any 3m length of steel casing pipe is 3mm.
- j). Pipe shall be without any significant dimensional or surface deformities. All pipes shall be free of visible cracks, holes, foreign material, foreign inclusions, blisters, or other deleterious or injurious faults or defects. Any section of the pipe with a gash, blister, abrasion, nick, scar, or other deleterious fault greater in depth than ten percent (10%) of the wall thickness, shall not be used and shall be immediately removed from thesite.
- k). Any of the following defects warrants piperejection:
 - i). Concentrated ridges, discoloration, excessive spot roughness, and pitting
 - ii) Insufficient or variable wallthickness
 - iii). Pipe damage from bending Crushing, stretching or otherstress
 - iv). Pipe damage that impacts the pipe strength, the intended use, theinternal diameter of the pipe and internal roughness characteristics
 - v). Any other defect of manufacturing orhandling.
 - 1). Casing pipe shall be provided with inside two coats of food grade epoxy painting over one coat of epoxy primer and outside two coats of anti-corrosive red oxide primer of approveduality.
- m). The casing pipe shall be tested for seepage test aftercompletion.

37.6.5 CarrierPipe

Carrier Pipe material is of either Ductile iron or RCC NP-3. The carrier pipe shall be inserted into the casing pipe in conjunction with the casing spacers.

The work includes, Supplying & Conveying of different diameters k-7 Class, Ductile Iron carrier Pipes detailed in bill of quantities, confirming to IS 8329 with latest amendments and conveying to work site lowering and placing horizontally into casing pipe with all necessary arrangements, true to line and level and perfect linking at joints, testing and commissioning, including cement mortar lining of thickness as per IS using sulphate resisting cement confirming to IS 12330, loading and unloading at both destinations and cuts of pipes wherever necessary including jointing of DI pipes and specials with rubber gaskets including cleaning the socket and spigot ends with soap solution and applying soft soap to the spigot and socket ends before insertion of rubber gaskets, jacking and fixing in perfect conditions including cost of soap solution, soft soap, waste etc. and giving necessary hydraulic test to the required pressure as per ISS with all lead and lifts including cost of jointing materials etc., complete (Operator will make his own arrangements for procuring water fortesting)

Or Supplying of different diameters S&S RCC SPUN / VIBRATED CAST PIPES (REINFORCED) of NP-3 class detailed in bill of quantities, conforming to IS 458:1988 with latest amendments using Sulphate resistant cement, and conveying to worksite, rolling and lowering into trenches, laying true to line and level including loading and unloading at both destinations and jointing of pipes & specials including cost of specials including perfect linking of joints with jack to correct position including cost of jointing materials ie., rubber rings confirming to IS: 5382 for S&S RCC pipes with all lead and lifts as directed and giving necessary hydraulic test as per ISS and testing & commissioning etc., complete. (Operator will make his own arrangements for procuring water fortesting)

37.6.6 QualityAssurance

The pipe line installation by manual pipe jacking shall be executed by firms having a record of at least three years of successful trouble free execution of similar works

37.6.7 Delivery Storage and Handling

All materials shall be properly protected so that no damage or deterioration shall occur during a prolonged delay

37.6.8 SiteInvestigation

Soil conditions and ground conditions shall constitute the Operator's risk. After award of the contract the Operator shall be responsible for carrying out all geotechnical site investigation including ground water level monitoring which he considers necessary but as a minimum at the proposed access pit locations and central median. The Operator_s site investigation programme shall be submitted to the Design Build Operations Engineer for review. The results of such investigation shall be submitted to the Design Build Operations Engineer and shall include recommendations for pipe laying, excavation support and soil stabilization if required.

37.6.9 Health and Safety

The Operator shall adopt safe working practices for pipe jacking in accordance with appropriate standards. Only authorized persons shall be allowed access to the site. The Operator shall provide a safety officer suitably experienced in tunnelling operations and with adequate authority to control and implement safe working practices.

The Operator shall make suitable arrangements for accommodating his personnel at the site including the following as a minimum:

- 1) Telephoneservice.
- 2) Approved gasdetectors.
- 3) First aid kit.
- 4) Onevehicle.

The excavated pits shall have a separate cage type ladder bay complete with ladder in addition to any other bay or bays required for the construction of the works.

The pits shall be fenced off on all sides with close steel panels at least 1.8m in height and equipped with safety warning lights. The panels (maximum space between 100mm) shall be joined by steel rods supported on concrete blocks.

Adequate lighting and ventilation shall be provided to the pits and electricity shall be supplied at no greater than 110/220 volts.

37.6.10 Skilled Operators and Supervision

All operators in the employment of the Operator shall be skilled and experienced in their respective trades and in particular shall be fully skilled in shaft sinking and manual pipe jacking.

The pipe manufacturer has to guarantee that this pipe and its material are suitable for its intended use.

Standard pipes shall be a minimum in length subject to the installation method used. Where required, pipes shall incorporate lubricant injection holes spaced equally around the circumference. Concrete pipes with a liner shall only be permitted to have lubricant injection holes in the concrete. Lubrication holes shall be clear of joints and shall be plugged on completion of the work. The liner shall be made good and continuous. Pipes may incorporate lifting holes and fixing holes for securing temporary apparatus. All such holes shall be threaded to enable plugs to be screwed into the sockets to withstand any external waterpressures.

Joints which shall be used in conjunction with a resilient packing, shall be capable of accepting repeated annular deflections of up to 10 without.

- i) damage to pipe or loss of structuralstrength.
- ii) The ingress or egress of water or lubricant under the maximum operational or testpressures.
- iii) The ingress of soil / groundwater on to the bearingsurfaces.

The joint design for concrete pipes shall be such that the areas available for transmitting the maximum permitted thrust force will be sufficient to ensure that with an annular deflection of 10 and with resilient packing material in place the maximum pressure applied to the joint bearing surface will not exceed 23.5 N/mm2 for drives in excess of 100 metres and up to 150 metres in length.

Unless independently authenticated test results acceptable to the Design Build Operations Engineer are available, two consecutive axial loading tests incorporating a 10 angular deflection with the application of double the maximum permissible thrust force (or, if greater, of the greatest thrust force that the proposed thrust equipment can apply) shall have been successfully conducted without any visible crushing, cracking or spalling of the pipe being evident, before any pipes will be accepted for use. The test shall be extended to record the loading at which any visible signs of failure become evident, and shall be carried out in an approved manner to simulate actual

working conditions. Pipes which have been submitted to the proof load test will not be permitted in the Works.

Where the Operator elects to construct certain sections within larger diameter pipes and grout the annular space, the external pipe may be of steel with full circumferential weld. The steel pipe and the grout shall be regarded as sacrificial and the inner pipe shall be designed as a stand alone pipe, capable of withstanding installation and grouting forces and soil, traffic and groundwater loads subject to themethod.

37.7 Grout

37.7.1 As Slurryreplacement:

The grout shall consist of Portland cement and water as determined by geotechnical data and directed by the Design Build Operations Engineer. It's normal strength shall be at least 20 N/mm2. admixtures shall be used only if tests have shown to the satisfaction of the Design Build Operations Engineer that their use improves the properties of the grout, e.g. by increasing workability or slightly expanding the grout.

37.7.2 As Annular SpaceFilling

A low strength, non-shrink grout or foam concrete shall be used and placed at low pressures. The density of the mix shall be in the range 900 - 1200 kg/m3 and the free water / cement ratio not greater than 0.6.

The carrier pipe and joints shall be protected from the possible adverse physical or chemical – effect of grout. Compressible material shall be wrapped around pipe.

The internal pipe shall be filled with water to avoid floatation forces, hydration temperatures and to resist forces during grouting. A 5m high free vented standpipe should be used.

A free venting standpipe of not less than 100mm dia. Shall be installed on the grout injection feed to restrict grouting pressures to a maximum of 1 bar.

37.8 Thrust and ReceptionPits

The dimensions of thrust and reception pits shall be limited to the minimum required to construct the Works.

Thrust and reception pits shall be constructed within a sheet pile cofferdam or caisson if the ground conditions dictate. The pit bottom shall be sealed with concrete. Entry and exit sealing rings shall be provided.

The Operator shall determine the excavated dimensions of the drive and reception shafts as required to suit the site conditions. Minimum shaft dimensions shall be used at all locations where utilities, roads or trees exist adjacent to the required shaftlocations.

Excavations shall be supported according to type of pit as specified below:

Type ..A"Thrust and reception pit in all types of soils except rock, with high groundwater able and with the excavation secured by precast reinforced concretecaisson.

The caisson bottom shall be sealed with a concrete plug which shall be placed underwater and designed to resist water uplift as well as forces from the jacking equipment to be installed in the pit. All the joints between caisson rings shall be sealed with the joint sealant and the caisson grouted from outside in order to make in water tight. A reinforced concrete wall shall be provided in the thrust pit to resist the jacking force. A properly braced concrete wall shall be provided in the thrust and reception pits in order to install the entry and the exitrings.

Type..B" Same as Type _A' but the excavation is secured by inter – locked steel sheet piles. The sheet piles shall be braced by suitable steel framing welded to the sheet piles. No struts shall be used for bracing. The first set of bracing shall be at 0.5m from the groundsurface.

Type..C" SameasType_A'butindryconditions.

Type..D" SameasType_B'butindryconditions.

Type..E" Same as Type _A' except that the pit is partially in soil and partially in rock. The portion in soil is secured by caisson as in Type _A' where as the portion in the rock can be unsupported. Special precautions shall be taken to seal the interface between the caisson and the rock so that it is water and soiltight.

Type..F" Same as Type _E' except that excavation in soil is secured by sheet piles instead of a caisson.

Type..G" SameasType_E'butindryconditions.

Type..H" SameasType_F'butindryconditions.

Type.J" The thrust and reception pits are in rock in an area of high groundwater table. The excavation can be unsupported. A reinforced concrete wall shall be provided in the thrust pit to resist the jacking force. Properly braced concrete walls shall be provided in the thrust and reception pits in order to install the entry and exitrings.

Type..J" Same as Type _I' except in dryconditions.

The pits shall be completely dry prior to commencing and throughout Jacking works. Dealing with groundwater where required shall be conducted in a slow manner. Standby facilities shall be provided.

The thrust wall shall be perpendicular to the proposed line of thrust. The thrust wall shall be sufficient to accept repeatedly the maximum permitted thrust force without undue movement. It will not be permissible to thrust directly off any permanent part of any shaft, chamber or pumping station unless this is specifically designed to withstand the thrust reaction.

Thrust wall shall not be joined to the jacking rig base concrete.

The maximum permissible thrust force.

- i) 50% of the sum of the maximum forces recorded at the rigs used to construct the tail tunnel.or
 - ii) If the over break to the tail tunnel has been grouted up, 100% of the sum of the maximum forces recorded at the rigs used to construct the tailtunnel.

Any tail tunnel which has been used as a reaction surface shall pass the specified water tightness test at a time not less than 14 days after the load has been removed.

The design of thrust wall and any other associated Temporary Works shall be such as to prevent damage to any part of the Permanent Works or any immediately adjacent service or structure.

Any void between the soil face used to provide a reaction to the thrust force and the thrust wall shall be filled completely with grout.

The Operator shall take any measures necessary to prevent damage or deterioration of the soil reaction face during the construction of the Temporary and Permanent Works from whatever possible cause, such ingress of water, softening, corrosive soil or loss of fines from a granular soil.

37.9 Pipe Installation withinSleeves

Pipe sections shall be placed and joined individually within the sleeve or mounted on guide rails or trolleys in such a manner as to transmit the pulling / pushing forces through the carriage and not through pipe.

37.10 ThrustSystem

The rig shall distribute the thrust to the pipes via a thrust ring and packing. The jacks shall apply the thrust to the thrust ring by means of a symmetrical distribution. Inter – jack stations shall be used where frictional resistance or other causes would otherwise result in unacceptable thrust forces.

If used, spacer blocks shall be true and free form any distortions.

All thrust rings shall be true and free from any distortions and sufficiently stiff so as to transfer the load from the jacks uniformly to thepacking.

Other than at the shield, each group of jacks shall be interconnected to ensure that an evenly distributed load is applied to the thrust ring. Each jack shall incorporate a load cell.

At the rig and at Intermediate stations automatic thrust recording equipment monitoring load cells incorporated in each jack is to be provided together with a pressure metering device. Other continuous records including cutter torque, rate of progress, slurry progress, pitch, roll, slurry slow, earth face pressure, etc. shall be provided.

Copies of these records clearly stating the units measured shall be submitted daily to the Design Build Operations Engineer.

The thrust force shall not exceed the maximum permissible thrust force as determined by the Operator, based on calculations submitted by the Operator and approved by Design Build Operations Engineer and on consideration of the behaviour of the pipe joint at the maximum permitted angular deflection of 0.5 with the maximum permissible bearing stress in conjunction with the stress / strain relationship obtained from the packing compression tests.

37.11 LubricationHoles

Where lubrication holes are required, these shall be threaded to enable plugs to be screwed into the socket and withstand the external pressure. Non – return valves shall be fitted where opening a hole would permit ground loss. Lubrication holes shall be plugged watertight on completion, lining or coating shall be made good. The pressure of the lubricant shall be maintained until it is replaced bygrout.

37.12 Grouting

Upon completion of a section, if grouting is required or specified, the grout shall be pumped through all lubrication holes. The pressure and quantity of grout injected shall be calculated be the Operator and approved by the Design Build Operations Engineer. Grouting shall commence at the lower holes and shall be carried out systematically working from one end of pipe jack to the other. Where injection holes can be opened without loss of ground, grout shall be pumped through the lower injection holes until it emerges from the upperholes.

Grouting progress shall be continuously monitored to ensure no over pressurization.

Upon completion of the pipeline, the Operator shall continue to monitor the settlement point elevations regularly during the maintenance period and report to the Design Build Operations Engineer on a monthly basis. If the specified limits are exceeded then the Operator should report immediately and submit a proposal to rectify the road surface and prevent further settlement.

38 INSPECTION

a). PRE - INSPECTION PLAN REVIEW

- a). Review geotechnical and soilreports.
- b). Ensure MDOT facilities and nearby utility information are shown on the plans and profile and that the proposed alignment does not interfere withthem.
- c). Note the minimum cover above the top of the pipe and below the pavement surface, or ground elevation (for longitudinal installation outside the influence of the roadway) ism.

mm,

d). Note proposed pipecharacteristics:

Pipe Diameter

Pipematerial

Pipe wallthickness	mm,
Over –cut diameter	mm,
Back reamdia. Increase	mm,
e). Ensure that the appropriate penetration angle	e and curvature rate are identified.
f). Review contingencyplan.	
	rom access pits to roadbed, proposed sheeting and rea, safety devices (barrels, guardrail etc.) and
h). Review steel pipe coatingrequirements.	
i). Note unique or special items /circumstances:	
b) CONSTRUCTION INSPECTION	

- a). Verify traffic control is consistent with the permit requirements, and the permits are available onsite.
- b). Verify job site layout is consistent with the approved plans, especially the alignment of the pipe and machine.
- c). Verify continuous monitoring records indicate bearing and grade of the leading edge of the pipe is consistent with the approved plans, dewatering effort is satisfactory, soil volume removed is consistent with projection, and that workers understand the contingencyplan.
- d) Verify pipe characteristics are consistent with permitrequirements.
- e) Verify steel pipe is new with smooth interior and exterior surfaces, is used within the entire influence area of the roadbed, has clean and square ends, joints are watertight, defective pipe is not used, and damaged pipe isremoved.

Verify each end of the pipe is sealed with a cap, restoration is completed, and attach Inspector's Daily Report (IDR).

PermitNo	
Inspector:	
Date:	

39 Other Relatedworks

39.1 Settlement/HeavingMonitoring

The trench less method of pipe laying shall be performed in a manner that will minimize the movement of the ground in front of, above, and surrounding the ramming/jacking operation: and will minimize subsidence of the surface above and in the vicinity of the ramming. The ground shall be supported in a manner to prevent loss of ground and keep the perimeter and face of the boring stable at all times, including during shutdown periods.

Potential settlement shall be monitored at each edge of right of way, each shoulder point, each edge of pavement, the each edge of each lane (or centerline for two lane roads), and otherwise at 15m intervals along the pipe centerline.

A survey shall be performed one day prior to initiating this operation at each required monitoring location. A similar survey shall then be performed at each location, on a daily basis, until the permitted activity has received a final inspection. This survey establishes the pre-existing and post construction conditions, and the amount of settlement. All survey readings shall be recorded to the nearest one-hundredth (0.01) of a meter. Whenever possible, trench less pipe installations shall not be installed directly under a pavement crack. Digital photograph of a pavement condition shall also be taken prior and after the pipeinstallation.

All operations shall stop immediately whenever monitored points indicate a vertical change in elevation of 12mm or more, or any surface disruption is observed. The Operator shall then

immediately report the amount of settlement to the Design Build Operations Engineer with all records.

39.2 Ground WaterControl

Dewatering shall be conducted wherever there is high ground water table level to prevent flooding and facilitate the operation. The water table elevation shall be maintained at least 600mm below the bottom of the casing at all times. When needed, dewatering may be initiated prior to any excavation and will be paid as per the item in bill ofquantities.

Minor water seepage or pockets of saturated soil may be effectively controlled through bailing or pumping. This control shall be accomplished without removing any adjacent soil that could weaken or undermine any access pit, its supports, or other nearbystructure.

Larger volume of ground water shall be controlled with one or more well points or with staged deep wells. Well points and staged deep well pumping system shall be installed and operated without damaged to property or structures, and without interference with the rights of the public, owners of private property, pedestrians, vehicular traffic, or the work of other Operator's. Any pumping methods of de-watering and control of ground water and seepage shall have properly designated filters to ensure that the adjacent soil is not pumped along with the water. Well diameter, well spacing and the pump's pumping rate, shall provide adequate draw down of the water level. Wells shall be located to intercept ground water that otherwise would enter the access pit excavation and interfere with the work. Upon removal of a well, the hole shall be filled and grouted.

Existing storm sewer shall only be used to discharge water from the dewatering operation in accordance with a permit obtained from the appropriate storm sewer owner. Filters of sediment control devices shall be required to ensure that the existing system is not adversely affected by construction debris or sediment.

If grouting is used to prevent ground water from entering the area of the access from pit, the grouting shall be installed without damage to property or structures and without interference with the rights of the public, owners of private property, pedestrians, vehicular traffic, or the work of other Operator.

Whenever a significant amount of unexpected groundwater enters an access pit, and a catastrophic pit failure is imminent, the pit shall be backfilled immediately, until the groundwater level is at least 600 mm below the bottom of the casing.

39.3 Boringfailure

Should anything prevent complete of this operation, the reminders of the pipe shall be constructed by the methods approved by the Design Build Operations Engineer. Abandonment of any component of the installation shall be allowed as approved by the Design Build Operations Engineer. If obstruction is encountered which prevents completion of installation of pipes, pipe remain shall be taken out of service and immediately filled with flowablefill.

39.4 Contamination

When an area of contaminated ground is encountered, all operations shall stop immediately, and shall not proceed until approved by the Design Build Operations Engineer. Any slurry shall be tested for contamination and disposed off, in a manner, which meets local, State and/ of federal requirements.

39.5 Bulkhead

Casing ends shall be enclosed or bulk headed with a 1:.1.5.:3 proportion concrete, or approved alternate to seal the ends to prevent water leakage or earth infiltration. The concrete shall extend longitudinally into the pipe end opening to create a minimum 300 mm thick bulk head barrier, or as required by permit. Design Build Operations Engineer may allow rubber bulkheads in special situations.

39.6 Work siteRestoration

- a). Access pits and excavation shall be backfilled with suitable material, and in a method approved by Design Build OperationsEngineer.
- b). The disturbed grass surface area shall be top soiled, seeded, fertilized, mulched, and anchored according to the current owners specifications. If a final site restoration is not completed within 5 days after completion of the operation, the installation of temporary soil erosion and sedimentation control measures shall be provided.
- c). upon completion of the work, the Operator shall remove and properly dispose off all access materials and equipments from the worksite.
- d). The permit, including the surety requirements, shall remain in effect for a minimum of one year after completing the work to monitor for settlements of the pavement and /orslope.

39.7 Payments

The payment for the works under Trench less method of pipe laying by Pipe Ramming/Manual pipe Jacking method will be made after executing according to the above specifications as per the relevant items in BOQ. All costs for works executed under the above specifications that are apart from the items in bill of quantities, shall be included in the item for installation of Casing Pipe by ramming / Manual pipe jacking method, No extra claim in this regard is entertained.

39.8 Interface betweencontracts

The Operator shall under take the end connections at the interface points only after the pipe line as passed the Hydraulic tests on completion. After completing the end connections the Operator shall lay the bed and surround and backfill the trench in the normalmanner.

40 Reinstatement ofroads

The road restoration / reinstatement shall be carried out after completion and necessary testing of all the Works and only after approval of the Design Build Operations Engineer.

Operator shall make good of the road surface to the original grade, level and specifications as per Bill of Quantities. Trenches shall be backfilled in layers as per clause mentioned in this section, well watered and well compacted before road restoration to avoid settlement of restored strip. In case any settlement of the road restoration strip, the Operator has to rectify the surface by redoing the restoration work at no extra cost to the owner as per Bill of Quantities. Road restoration shall be done as per the requirements of the concerned local authorities, requirements specified in this section of Technical specifications, applicable IRC guidelines and as directed by the Design

Build Operations Engineer. The replacement of road structures shall be carried out as soon as practicable and in conformity with IRC guidelines after backfilling has been completed. Suitable excavated road pavement which complies with the requirements of the Design Build Operations Engineer may be used at the sub-base levels. Compaction shall be carried out with approved mechanical compacting equipments.

The edges of the trench shall be cut to form a straight line consistent with fixed width of trench. A vertical joint shall be formed between the new work and the existing road surface and shall be painted with hot bitumen or rich cement slurry as the case may be, as approved by the Design Build Operations Engineer. The joint between the base course and wearing course shall be stepped 75 mm.

The finished levels of the completed reinstatement shall conform with the adjoining carriageway surface. Reinstatement of the wearing courses shall match as nearly as practicable the colour or other characteristics of the existing surface.

40.1 WATER BOUND MACADAM SUB – BASE /BASE.

40.1.1 Scope

This work shall consist of clean, crushed aggregates mechanically interlocked by rolling and bonding together with screening, binding material where necessary and water laid on properly backfilled pipeline and manhole trenches and finished in accordance with the requirements of these specifications and as directed by the Design Build Operations Engineer.

The scope involves Providing, laying, spreading and compacting stone aggregates of specific sizes to Water Bound Macadam specification including spreading in uniform thickness, hand packing, rolling with 3 wheeled steel/vibratory roller 8-10 tones in stages to proper grade and camber, applying and brooming requisite type of screening/binding materials to fill up the interstices of coarse aggregates, watering and compacting to the required density with all lead & lifts etc complete with the following two layers of materials each compacted to 75 mm thick,

- (i). Materials (Refer table 400 7, 8 & 9) Using Screening Crushable type such as Moorum or Gravel Grading-II (Clause: 404 of MORT & H).
- (ii).Material (Refer table 400 7, 8 & 9) Using Screening Crushable type such as Moorum or Gravel Grading-III (Clause: 404 of MORT & H).

40.1.2 Materials

(a) Coarse aggregates - Coarse aggregates shall be either crushed or broken stone, crushed slag, over burnt (Jhama) brick aggregates or any other naturally occurring aggregates such as kankar and laterite of suitable quality. Materials other than crushed or broken stone and crushed slag shall be used in sub-base courses only. If crushed gravel / shingle is used, not less than 90 per cent by weight of the gravel/shingle pieces retained on 4.75 mm sieve shall have at least two fractured faces. The aggregates shall conform to the physical requirements set forth in Table400-6. The type and size range of the aggregate shall be specified in the contract or shall be as specified by the Design Build Operations Engineer. If the water absorption value of the coarse aggregate is greater than 2 per cent, the soundness test shall be carried out on the material delivered to site as per IS: 2386 (Part5).

(b) Crushed or broken stone - The crushed or broken stone shall be hard, durable and free from excess flat, elongated, soft and distinguished particles, dirt and other deleteriousmaterial.

Table 400-6, Physical requirements of coarse aggregates for water bound macadam for sub- basecourses.

	Test	Test Method	Requirements	
1	* Los Angeles Abrasion	IS:2386	40 percent(Maxi.)	
	value			
	Or	IS:2386 (Part-4) or	30 percent(Maxi.)	
	*Aggregate impact value	IS;5640**		
2	Combined Flakiness and	IS:2386 (Part - 1)	30 percent (Maxi.)	
	Elongation indices			
	(Total)***			

^{*} Aggregate may satisfy requirements of either of the twosets.

(c) Crushed slag - Crushed slag shall be made from air-cooled blast furnace slag. It shall be of angular shape, reasonably uniform in quality and density and generally free from thin, elongated and soft pieces, dirt or other deleterious materials. The weight of crushed slag shall not be less than 11.2 KN per m3 and the percentage of glossy material shall not be more than 20. It should also comply with the following requirements:

(i)	Chemical stability	To comply with requirements of appendix of BS : 1047
(ii)	Sulphur content	Maximum 2 per cent
(iii)	Water absorption	Maximum 10 per cent

- (d) Over-burnt brick aggregates -Brick aggregates shall be made from over burnt bricks or brick bats and be free from dust and other objectionable and deleteriousmaterials.
- (e) Grading requirement of coarse aggregates The coarse aggregates shall conform to one of the Grading given in Table 400 7 as specified, provided; however, the use of Grading No. 1 shall be restricted to sub-base coursesonly.

Table 400 – 7, Grading requirements of coarse aggregates

Gradation	Size range	I.S. Sieve designation	Percent by weight
			passing
1	90 mm to 45 mm	125 mm	100
		90 mm	90-100
		63 mm	25-60
		45 mm	0-15
		22.4 mm	0-5

^{**} Aggregates like brick metal, kankar, laterite etc. which get softened in presence of water shall be tested for Impact value under wet condition in accordance with IS: 5640.

^{***} The requirement of flakiness index and elongation index shall be enforced only in the case of crushed broken stone and crushedslag.

2	63 to 45 mm	90 mm	100	
		63 mm	90-100	
		53 mm	25-75	
		45 mm	0-15	
		22.4 mm	0-5	
3	53 to 22.4 mm	63 mm	100	
		53 mm	95-100	
		45 mm	65-90	
		22.4 mm	0-10	
		11.2 mm	0-5	

Note: The compacted thickness for a layer with Grading 1 shall be 100 mm while for layer with other grading i.e., 2 & 3, it shall be 75 mm.

(f) Screenings - Screenings to fill voids in the coarse aggregate shall generally consist of the screen material as the coarse aggregate. However, where permitted, predominantly non-plastic material such as murrum or gravel (other than rounded river borne material) may be used for this purpose provided liquid limit and plasticity index of such material are below 20 and 6 respectively and fraction passing 75 micron sieve does not exceed 10 percent.

Screenings shall conform to the grading set forth in Table 400-8. The consolidated details of quantity of screenings required for various grades of stone aggregates are given in Table 400 - 9. The table also gives the quantities of materials (loose) required for 10 m2 for subbase base compacted thickness of 100/75 mm. The use of screenings shall be omitted in the case of soft aggregates such as brick metal, kankar, laterites, etc. as they are likely to get crushed to a certain extent underrollers.

Table 400 − 8, Grading for screenings

Grading	Size of	IS Sieve	Per cent by
classification	Screenings	Designation	weightpassing
			the IS sieve
A	13.2 mm	13.2 mm	100
		11.2 mm	95-100
		5.6 mm	15-35
		180 mm	0-10
В	11.2 mm	11.2 mm	100
		5.6 mm	90-100
		180 mm	15-35

Table 400-9, Approximate quantities of coarse aggregates and screenings required for 100 / 75 mm compacted thickness of water bound macadam (wbm) sub-base / base course for 10 m2 area

Classif	Size	Compact	Screenings			
ication	Range	thickness			Γ~	
		Loose	Stone screen	ning	Crushable type such as	
		Qty.			murram or grav	
			Grading	For WBM	Grading	Loose
			classificat	sub-base/	classification	Qty.
			ion and	base course	and size	
			size	(loose Qty)		
Gradin	90mm	100 mm	Type	0.27 to 0.30	Not Uniform	0.30 to
g-1	to	1.21 to 1.43	A13.2	m3		0.2 m3
	45mm	m3	mm			
Gradin	63mm	75 mm	Type A	0.12 to 0.15	- do -	0.22 to
g - 2	to 45	0.91 to .7m3	13.2 mm	m3		0.24 m3
	mm					
			Type B	0.20 to 0.22		
- do -	- do -	- do -	11.2 mm	m3	- do -	- do -
Gradin	53mm	- do -	- do -	0.18 to 0.21	- do -	- do -
g-3	to			m3		
	22.4					
	mm					

(g) Binding material - Binding material to be used for water bound macadam as a filter material meant for preventing gravelling, shall comprise of a suitable material approved by the Design Build Operations Engineer having a Plasticity Index (PI) value of less than 6 as determined in accordance with IS: 2720 (Part5).

The quantity of binding material where it is to be used will depend on the type of screenings. Generally, the quantity required for 75 mm compacted thickness of water bound macadam will be 0.06-0.09~m3 / 10m2 and 0.08-0.10~m3/ 10~m2 for 100~mm compacted thickness.

The above mentioned quantities should be taken as a guide only, for estimation of quantities for construction etc.

Application of binding materials may not be necessary when the screenings used are of Crushable type such as murrum orgravel.

40.2 Construction operations

(a) **Preparation of base -** The surface of the sub-grade /sub-base/base to the specified lines and cross fall (camber) shall be made free of dust and other extraneous material. Any ruts or soft yielding places shall be corrected in an approved manner and rolled until firm surface is obtained ifnecessarybysprinklingwater. Any sub-base/base/surfaceirregularities, where predominant,

shall be made good by providing appropriate type of profile corrective course (levelling course) to applicable clause of thesespecifications.

As far as possible, laying water bound macadam course over an existing thick bituminous layer may be avoided since it will cause problems of internal drainage of the pavementat the interface of two courses. It is desirable to completely pick out the existing thin bituminous wearing course where water bound macadam is proposed to be laid over it. However, where the intensity of rain is low and the interface drainage facility is efficient, water bound macadam can be laid over the existing thin bituminous surface by cutting 50 mm x 50 mm furrows at an angle of 45 degrees to the centre line of the pavement at one meter intervals in the existing road. The directions and depth of furrows shall be such that they provide adequate bondage and also serve to drain water to the existing granular base course beneath the existing thin bituminoussurface.

(b) Inverted choke - If water bound macadam is to be laid directly over the sub-grade, without any other intervening pavement course, a 25 mm course of screenings (Grading B) or coarse sand shall be spread on the prepared sub-grade before application of the aggregates is taken up. In case of a fine sand or silty or clayey subgrade, it is advisable to lay 100 mm insulating layer of screening or coarse sand on top of fine grained soil, the gradation of which will depend upon whether it is intended to act as a drainage layer aswell.

As a preferred alternative to inverted choke, appropriate geo-synthetics performing functions of separation and drainage may be used over the prepared subgrade as directed by the Design Build Operations Engineer. Section 700 shall be applicable for use of geo-synthetics.

(c) Spreading coarse aggregates - The coarse aggregates shall be spread uniformly and evenly upon the prepared sub-grade/sub-base/base to proper profile by using templates placed across the road about 6 m apart, in such quantities that the thickness of each compacted layer is not more than 100 mm for Grading 1 and 75 mm for Grading 2 and 3, as specified in specifications above. Wherever possible, approved mechanical devices such as aggregates spreader shall be used to spread the aggregates uniformly so as to minimize the need for manual rectification afterwards. Aggregates placed at spread in one or more layers by any approved means so as to achieve the specifiedresults.

The spreading shall be done from stockpiles along the side of the roadway or directly from vehicles. No segregation of large or fine aggregates shall be allowed and the coarse aggregate as spread shall be of uniform gradation with no pockets of fine material.

The surface of the aggregates spread shall be carefully checked with templates and all high or low spots remedied by removing or adding aggregates as may be required. The surface shall be checked frequently with a straight edge while spreading and rolling so as to ensure a finished surface as per approveddrawings.

The coarse aggregates shall not normally be spread more than 3 days in advance of the subsequent construction operations.

(d) Rolling - Immediately following the spreading of the coarse aggregate, rolling shall be started with three wheeled power rollers of 80 to 100 KN capacity or tandem or vibratory rollers of 80 to 100 KN static weight. The type of roller to be used shall be approved by the Design Build Operations Engineer based on trial run. Except on super-elevated portions where the rolling shall proceed from inner edge to the outer, rolling shall begin from the edges gradually progressing towards the centre. First the edge/ edges shall be compacted with roller running forward and backward. The roller shall then move inward parallel to the centre line of the road, in successive passes uniformly lapping preceding tracks by at least one halfwidth.

Rolling shall be discontinued when the aggregates are partially compacted with sufficient void space in them to permit application of screenings. However, where screenings are not to be applied, as in the case of crushed aggregates like brick metal, laterite and kankar, compaction shall be continued until the aggregates are thoroughly keyed. During rolling, slight sprinkling of water may be done, if necessary. Rolling shall not be done when the sub-grade is soft or yielding or when it causes a wave-like motion in the sub-grade or sub-base course.

The rolled surface shall be checked transversely and longitudinally, with templates and any irregularities corrected by loosening the surface, adding or removing necessary amount of aggregates and re-rolling until the entire surface conforms to desired cross fall (camber) and grade. In no case shall the use of screenings be permitted to make up depressions.

Material which gets crushed excessively during compaction or becomes segregated shall be removed and replaced with suitable aggregates.

(e) Application of screenings - After the coarse aggregate has been rolled to as per above specification, screenings to completely fill the interstices shall be applied gradually over the surface. These shall not be damp or wet at the time of application. Dry rolling shall be done while the screenings are being spread so that vibrations of the roller cause them to settle into the voids of the coarseaggregates.

The screenings shall not be dumped in piles but be spread uniformly in successive thin layers either by the spreading motions of hand shovels or by mechanical spreaders, or directly from tipper with suitable grit spreading arrangement. Tipper operating for spreading the screenings shall be so driven as not to disturb the coarse aggregate.

The screenings shall be applied at a slow and uniform rate (in three or more applications) so as to ensure filling of all voids. This shall be accompanied by dry rolling with mechanical brooms, hand-brooms or both. In no case screenings shall be applied fast and thick as to form cakes or ridges on the surface in such a manner as would prevent filling of voids or prevent the direct bearing of the roller on the coarse aggregate. These operations shall continue until no more screenings can be forced into the voids of the coarse aggregate. The spreading, rolling, and brooming of screenings shall be carried out in only such lengths of the road which could be completed within one day's operation.

(f) Sprinkling of water and grouting - After the screenings have been applied, the surface shall be copiously sprinkled with water, swept and rolled. Hand brooms shall be used to sweep the wet screenings into voids and to distribute them evenly. The sprinkling, sweeping and rolling operation shall be continued, with additional screenings applied as necessary until the coarse aggregate has been thoroughly keyed, well-bonded and firmly set in its full depth and a grouthas

been formed of screenings. Care shall be taken to see that the base or sub-grade does not get damaged due to the addition of excessive quantities of water during construction.

In case of lime treated soil sub-base, construction of water bound macadam on top of it can cause excessive water to flow down to the lime treated sub-base before it has picked up enough strength(isstill—greenl)andthuscausedamagetothesub-baselayer. The laying of water bound macadam layer in such cases shall be done after the sub-base attains adequate strength, as directed by the Design Build Operations Engineer.

- (g) Application of binding material After the application of screenings in accordance with the above clause, the binding material where it is required to be used shall be applied successively in two or more thin layers at a slow and uniform rate. After each application, the surface shall be copiously sprinkled with water, the resulting slurry swept in with hand brooms, or mechanical brooms to fill the voids properly, and rolled during which water shall be applied to the wheels of the rollers if necessary to wash down the binding material sticking to them. These operations shall continue until the resulting slurry after filling of voids, forms a wave ahead of the wheels of the movingroller.
- **(h) Setting and drying -** After the final compaction of water bound macadam course, the pavement shall be allowed to dry overnight. Next morning hungry spots shall be filled with screenings or binding material as directed, lightly sprinkled with water if necessary and rolled. No traffic shall be allowed on the road until the macadam hasset.

The Design Build Operations Engineer shall have the discretion to stop hauling traffic from using the completed water bound macadam course, if in his opinion it would cause excessive damage to the surface. The compacted water bound macadam course should be allowed to completely dry and set before the next pavement course is laid overit.

40.2.1 Reconstruction of defectivemacadam

The finished surface of water bound macadam shall conform to the tolerance of surface regularity as prescribed in the relevant IS standards. However, where the surface irregularity of the course exceeds the tolerances or where the course is otherwise defective due to sub-grade soil mixing with the aggregates, the course to its full thickness shall be scarified over the affected area, reshaped with added material or removed and replaced with fresh material as applicable and re-compacted. In no case shall depressions be filled up with screenings or bindingmaterial.

40.2.2 Arrangement fortraffic

During the period of construction, the arrangement of traffic shall be done by the Operator in accordance with the applicable clause of this section.

40.2.3 Measurements forpayment

Water bound macadam shall be measured as finished work in position in cubic metres as per Bill of Quantities item of work.

40.3 PRIMING OF BASE COURSE WITH BITUMINOUSPRIMERS

40.3.1 Scope

This specification relates to the operation of priming an absorbent base course, preparatory to a subsequent bituminous treatment, through application of a low viscosity bituminous material by

spraying. The specification is intended to indicate what is considered to be a good practice for priming and shall apply unless modified by special provisions to take into account any unusual conditions.

The scope involves, Providing and applying primer coat with bitumen emulsion on prepared surface of granular Base of low porosity such as WBM including clearing of road surface and spraying primer at the rate of 0.75 kg/sqm using mechanical means. As per MORTH specification clause No. 502 complete in all respects with all lead & lifts etccomplete.

40.3.2 Materials

The bituminous primer to be used should be such that it can penetrate into the base course to perform its intended function.

40.3.3 Types of primer

Table 11.2.1 can be used as guidance for choice of primer on different types of surfaces.

Type of	Emulsion	Cut-back		Road tar
Surface				
Low porosity	Not suitable	MC-0		RT-1 or RT-2
Medium porosity	SS or MS	MC-1 orSC-1	MC-2 or SC-2	RT-2 or RT-3
High porosity	MS	MC-3 or RC-1		RT-3 or RT-4

The primers shall conform to IS: 8887 - 1978 (for cationic emulsions), IS: 217-1961 (for cutbacks), and IS: 215-1981 (for road tars), as applicable.

40.3.4 Viscosity

For selecting the appropriate type of primer out of the materials indicated in Table 1, the atmospheric temperature during application should be given consideration. Also, within the range of viscosity specified, the primer for use may be selected keeping in view the level of porosity of the surface to betreated.

40.3.5 Quantity of primer

The primer shall be applied at the rate of 0.75 kg/sqm.

40.4 Construction

a. Weather and seasonallimitations

Cut-back and road tar primers shall not be applied on wet surface or during dust storm or when the weather is foggy or rainy. Bitumen emulsion can be applied on wet surface. However, emulsions shall not be applied during dust storm or when it is actually raining.

Atmospheric temperature during priming should be above 10° C.

b. Equipment

All equipment required for the execution of work should be in good working condition at site.

c. Preparation of base coursesurface

The base course surface to be primed shall be swept clean and free from dust. All loose materials and other foreign matter on the surface shall be removed completely, if necessary by using power blowers or sweepers.

Large irregularities, potholes, depressions, etc. shall be repaired prior to priming. Minor depressions may be ignored until the surface is primed. After which these might be patched with a suitable premixed material prior to the subsequent bituminoustreatment.

The underlying surface shall be dry prior to priming. Except that in the case of bitumen emulsions, it may be desirable to dampen the surface slightly in order to obtain better penetration of the primer.

Pre-wetting should be done by water spraying, using equipment capable of uniform application of water over the entire surface. The spraying may be taken up 2 to 12 hours before priming, in such quantity that the surface during priming is damp but not saturated with water. Traffic shall be kept off the prepared areas prior topriming.

d. Application of primer

After the base to be primed has been prepared as described above, the primer shall be uniformly applied over the surface using mechanical sprayers. Rate of application of primer shall correspond to the quantities given in specifications unless specifiedotherwise.

The spraying should preferably be carried out using sprayer mounted on distributor truck or with hand sprayer using mechanical pump. The use of hand-held containers such as watering cans, perforated buckets etc., is unacceptable and should not be permitted under any circumstances. Quantity should be checked periodically using Tray Coating Test or any other suitable means.

Temperature of application of primer should be high enough to permit the primer to be sprayed effectively through the jets of the spray bar and to cover the base course surface effectively.

e. Curing

The primed surface shall be allowed to cure fully. No traffic shall be allowed over the primed surface during this period and in any case not before 24 hours if the primer is a cut-back bitumen and 6 hours in the case of bitumen emulsion. Any pool of excess cut-back primer, which has not been completely absorbed by any part of the base course surface during the curing period, should be carefully swept over the adjacent surface, and then a light sand blotter course applied. The amount applied should be just sufficient to blot up the excess bitumen and prevent it being picked up under traffic. If an excess of bitumen residue is found on the primed surface after bitumen emulsion has broken, a very light sand dusting may be applied to soak up the surplus material.

All loose sand should be swept from the base course surface prior to any subsequent bituminous treatment.

40.5 Tack Coat

Providing and applying tack coat with bitumen emulsion using emulsion pressure distributor at the rate of 0.375 kg/sqm on the prepared granular surface cleaned with mechanical broom such as

WBM surface as per MORTH specification clause No. 503 complete in all respects with all lead & lifts etc complete for old surfaces at vertical and horizontal joints.

40.6 Specifications for single coat bituminous surface dressing (20mm thick pre-mix bituminous surfacing).

40.6.1 Scope

This specification is intended to indicate what is considered to be good practice for construction of single coat bituminous surface dressing and shall apply unless modified by special provisions to take into account unusual conditions. The work specified consists of a wearing surface composed of a single application of bituminous material covered with one application of cover material of size as specified below, applied on a previously prepared base or pavement.

The specific scope involves, Providing, laying and rolling of open-graded premix surfacing of 20 mm thickness composed of 13.2 mm to 5.6 mm aggregates either using penetration grade bitumen 80/100 or cut-back or emulsion to required line, grade and level to serve as wearing course on a previously prepared base, including mixing in suitable plant, laying and rolling with a smooth wheeled roller 8-10 tonne capacity, finished to required level and grades. Mechanical method using Penetration grade Bitumen and HMP of appropriate capacity, as per MORTH specification No.511 complete in all respects. (Bitumen 1.46kg/sqmt. Metal = 0.027) with 40-60 TPH hot mix with all lead & lift etccomplete.

40.6.2 Materials

(a)Bituminous materials - The bituminous materials shall be of grade 80/100 or cut-back conforming to the requirements as specified and provided for in the proposal and satisfy the related specification, issued by the Indian Standards Institution (vide I.S.I Standards 73-1961,215-1961,217-1961 and 454-1961).

(b) Covermaterials

(i). Generalrequirements- The cover material shall consist of crushed stone, crushed slag crushed gravel (shingle) or other stones, as specified, and shall have clean, strong, durable, and fairly cubical fragments free from disintegrated pieces, salt, alkali, vegetable matter, dust and adherent coatings. The aggregate shall preferably be hydrophobic in nature and of lowporosity.

(ii). Physicalrequirements- The aggregate shall satisfy the requirements given in Tablebelow.

Sl.	Property	Value	Method of test
No.			
1	Abrasion value, using Los Angeles Machine or	Max. 35%	IS: 2386 (Part IV)
	Aggregate impact value	Max. 30%	- do -
2	Flakiness index	Max. 25%	IS: 2386 (Part I)
3	Stripping value	Max. 25%	IS: 6241
4	Water absorption (except in case of slag)	Max. 1%	IS: 2386 (Part III)
5	Soundness: Loss with sodium sulphate – 5 cycles (in case of slag only)	Max. 12%	IS: 2386 (Part V)

6	Unit weight or bulk density (In case of slag only)	Min. 1120 kg	IS: 2386 (Part
O		perm ³	III)

Where all these conditions cannot be satisfied, it is left to the Design Build Operations Engineer to allow reasonable tolerances.

Size - The size of chippings to be used shall depend on whether the treatment is for the first coat or for the subsequent or renewal coat and shall be as per the size specified below. For single application of the aggregate, it is desirable to keep the grading of the various sizes as specified in Table below..

	Sieve designation nominal size of aggregate	Specification	
I	For surfacing water-bound macadam - first coat	100 percent passing through 20 mm square mesh sieve and retained on 10 mm square mesh sieve	
II	For subsequent or renewal coats 10 mm	100 percent passing through 12.5 mm square mesh sieve and retained on 6.3 mm square mesh sieve.	
Note -	Note – It is essential to sieve the aggregates through proper size sieves to ensure the size		

Note – It is essential to sieve the aggregates through proper size sieves to ensure the size stipulated in the specifications. The sieve sizes indicated above are as per IS: 460 - 1962.

40.6.3 Constructionmethods

- (a) Weatherandseasonallimitations Preferably, the surface dressing work shall be carried on only when the atmospheric temperature in shade is 16°C or above. No bituminous material shall normally be applied when the surface or the cover material is damp, when the weather is foggy or rainy or during dust storm, except, in case of emulsions, the surface should be slightlydamp.
- **(b) Equipment -** All equipment necessary for the proper construction of work shall be on the site of the work in goodcondition.
- **(c) Preparationofroadsurface** The underlying course on which surface dressing is to be laid shall be prepared, shaped and conditioned to a uniform grade and section as specified. Any depressions or pot-holes shall be properly made up and thoroughly compacted sufficiently in advance. The defective parts should be clearly cut out and the patches of new material put in, and not put on the existing surface.

Where the existing surface shows signs of "fatting-up", such position should be rectified. It is important that the surface be dry and thoroughly cleaned immediately before applying the binder. The surface should be swept clean free of caked earth and other foreign matter cleaned first with hard brushes, then with softer brushes and finally blowing off with sacks or gunny bags to remove the fine dust. The base shall be applied with Tack coat uniformly preferably by a mechanical sprayer.

- (d)Applicationofbituminousmaterial After the surface to be treated has been prepared, as specified above, bituminous material shall be sprayed uniformly over the dry surface preferably using mechanical sprayers. The binder shall be applied at a temperature appropriate to the type of binder and equipment used. The premix open graded surfacing consisting of aggregates 13.2mm to 5.60mm shall be applied to an uniform thickness as per applicable IS standards to get the final compacted thickness of 20mm.
- (e) Rollingcovermaterials-Immediately after the application of the covermaterials as

described, the entire surface shall be rolled with a 8 to 10 tonne smooth wheeled road roller. The rolling shall begin at the edge and proceed lengthwise, over the-area to be rolled lapping not less than one third of the roller tread and proceed towards the centre. When the centre is reached, the rolling shall then start at the opposite side and again proceed towards the centre. In the super-elevated portions, the rolling should proceed from the inner to the outer edge. While the rolling is in progress, additional aggregate shall be spread by hand in whatever quantities may be required to fill irregularities and to prevent picking up of the aggregate by the roller. Rolling shall be continued until the particles are firmly embedded in the bituminous materials and present a uniform closed surface. Excessive rolling which results in the crushing of the aggregate particles shall be avoided.

- **(f) Finishing -** The finished surface shall be uniform and conform to the lines, grades and typical cross sections shown in thespecifications.
- **(g)Openingtotraffic** When straight run bitumen or road tar is employed as the binder, the finished surface shall be thrown open to traffic on the following day but if in special circumstances, the road is required to be opened to traffic immediately after rolling, speed of the traffic shall be limited to 16 km per hour till the followingday.

Where cutback bitumen and emulsion is employed, the finished surface shall be kept closed to the traffic until it has sufficiently cured to hold the cover aggregates inplace.

Controlling of traffic shall be done by some suitable device, such as barricading and posting of watchmen, etc.

40.6.4 SEALCOAT.

The scope of work involves Providing and laying seal coat sealing the voids in bituminous surface laid to the specified levels, grade and cross fall using Type A seal coat as per MORTH specification clause No. 513 complete in all respects with all lead & lift etccomplete.(Bitumen= 0.98 kg/sqmt. Metal =0.009).

40.6.5 BITUMINOUSMACADAM

The scope of work involves providing and laying Bituminous Macadam per MORTH specification complete in all respects.

40.6.6 SEMI DENSE BITUMINOUS CONCRETE

The scope of work involves providing and laying Semi Dense Bituminous Concrete as per MORTH specification complete in all respects.

40.7 SPECIFICATIONS FOR CONSTRUCTION OF CONCRETEROADS

40.7.1 Scope

This is intended to indicate what is considered to be good practice for the construction of cement concrete road pavements, including preparation of the subgrade and sub -base underneath these pavements. This does not however cover the requirements of fully mechanized constructions.

The scope involves providing specified thickness of 1:3:6 proportion cement concrete as base course and specified thickness of 1:1.5:3 proportion cement concrete as wearing course as per approved construction drawings and specifications.

40.7.2 Materials

(a) Ordinary Portland Cement - This should comply with the requirements of IS - 8112 with latest revisions (Specification for Ordinary PortlandCement)

(b) Aggregates

General - Aggregates should comply with IS - 383 -1970 "Specification for Coarse and Fine Aggregates from Natural Sources for Concrete (Second Revision)" with special reference to the additional requirements stipulated for use in road works excepting in the case of Los Angeles Abrasion Test limit.

The Los Angeles Abrasion Test limits shall be not more than 35 per cent and 50 per cent for concrete wearing course and sub -base course respectively. In addition, the limits of deleterious material shall not exceed the requirements set out in IS - 515 -1959 —Specification for Natural and Manufactured Aggregates for Use in Mass Concrete." Weathered rock should not be used. In order to make good concrete, it is important to avoid crushed aggregate of poor shape. Very angular, flaky, elongated or splintery aggregates give a harsh mix of low workability. Maximum size of aggregate should not exceed 1/4th of the pavement slab thickness. In case of pavements having reinforcement, maximum size of aggregate should also not exceed 1/4th of minimum clear spacing between reinforcing bars.

(c) Coarseaggregates

Continuousgrading- Continuously graded coarse aggregate should be furnished in at least two separate sizes with separation at 20 mm I.S. sieve when combined material graded from 40 to 4.75 mm is specified, and at 25 mm I.S. sieve when combined material graded from 50 to 4.75 mm is specified.

- (d) Fineaggregate- Fine aggregate shall preferably be natural sand. Crushed stone sand may also be used satisfactorily in concrete. The fine aggregate shall conform to IS: 383 -1970, the permissible percentage passing limits on 300 and 150 -micron sieves shall be 15 -55 per cent and 0 -20 per cent respectively instead of 15 -50 percent and 0 -15 per cent as stipulated in IS Specification. Crushed sand is usually more angular in shape than naturally occurring sand, and for this reason may tend to make the mix a little harsher. In some cases, it may prove advantageous to use a mixture of naturally occurring sand and crushed stone sand if the former is not obtained in adequate supply or where its grading is poor. Bulking due to presence of moisture in the fine aggregate should be accounted for when volumetric batching isemployed.
- (e) Water Water used in mixing or curing of concrete shall be clean and free from injurious amounts of oil, salt, acid, vegetable matter or other substances harmful to the finished concrete. It shall meet the requirements stipulated in clauses of IS: 456 -2000 "Code of Practice for Plain and Reinforced Concrete". Potable waters are generally considered satisfactory for mixing or curing.
- **(f)Dowelandtiebars -** Dowel and tie bars shall be plain round steel bars conforming to the requirements of IS: 432-1966.
- (g)Premoulded joint filler Premoulded joint filler shall be of the thickness shown on the drawings within a tolerance of ± 1.5 mm. It shall be 25 mm less in depth than the thickness of the

slab, within a tolerance of ± 3 mm and of the full width between road forms. Holes to accommodate dowel bars shall be accurately bored or punched out. The joint filler shall comply with the requirements of IS: 1838 -1961 "Specification for Preformed Fillers for Expansion Joint in Concrete, Non -extruding and Resilient Type (Bitumen -impregnated Fiber)."

40.7.3 Watercontentandworkability

The water content per batch of concrete should be maintained constantly except for suitable allowances to be made for free moisture and absorption by aggregates determined from time to time during construction. Adjustments for workability shall be made by variations in the ratio of the coarse to fine aggregate or improving upon their grading without change in cement content or water -cement ratio. The slump of the concrete mix for pavements compacted by vibration should not be more than 25 mm, preferably between 0 and 12 mm, and that by manual compaction not more than 50 mm. No price adjustment would be permissible for variations in the gradations of the aggregates or in the ratio of coarse to fine aggregates necessitated from adjustment at site.

40.7.4 Tools, equipment and appliances

40.7.5 General

All tools, equipment and appliances necessary for proper preparation of sub-grade, laying of sub -base and batching, mixing, placing, finishing and curing of concrete shall be at the project site in good working condition and shall have been inspected by the Design Build Operations Engineer before the paving operations are permitted to start. Throughout the construction of the project, the construction agency shall maintain all necessary tools, equipment and appliances in first class working condition to ensure proper execution of the work. Arrangements shall also be made for requisite number of stand -by units in the event of break -downs duringconstruction.

40.7.6 Listoftools, equipment and appliances

A list of tools, equipment and appliances required for the different phases of concrete road construction is given below.

This list pertains to semi -mechanised type of construction only, as practised most in this country.

(a) Subgrade and sub -base compaction-

- (i) Compaction equipment (three wheeled or tandem roller, pneumatic roller, vibratory roller or sheep -foot roller)
 - (ii) Watering devices (water lorries, bhisties/water carriers or wateringcans),

(b) Preparation of sub -bass for concreting andformwork

- (i) Scratch templates or strikeboards
- (ii) Bulk-heads
- (iii) Pick axes, shovels and pades
- (iv) Formwork and ironstakes

(c) Concretemanufacture

- (i) Shovels and spades
- (ii) Sievingscreens
- (iii) Weighbatcher
- (iv) Aggregate measuring boxes (only where volume batching of aggregates is permitted as a specialcase)
- (v) Waterpump
- (vi) Watermeasures
- (vii) Concretemixer

(d) Transportation, laying and compaction of concrete

- (i) Wheel barrows/ironpans
- (ii) Woodenbridges
- (iii) Spades
- (iv) Concrete vibrators (both internal and screed boardtypes)
- (v) Wooden handtampers

(e) Finishing operations - surface andjoints

- (i) Woodenbridges
- (ii) Floats (longitudinal and long -handled woodenfloats)
- (iii) Templates
- (iv) Three -meter long straight edges including one master straightedge
- (v) Graduated wedgegauges
- (vi) Mild steel sections and blocks for making jointgrooves
- (vii) Edging tools including double -edgingtools
- (viii) Canvasbelts
- (ix) Long handledbrooms
- (x) Diamond cutter (when making saw -cutjoints)
- (xi) Grinder (for grinding local highspots)

(f) Curing

- (i) Hessian cloth burlap or polyethylenesheeting
- (ii) Watering devices as in a (ii) (for ponding operation)

(g) Cleaning and sealing ofjoints

- (i) Ironraker
- (ii) Coirbrush
- (iii) Cycle pump/pneumatic airblower
- (iv) Kerosenestove
- (v) Thermometer
- (vi) Transferringpot
- (vii) Painter'sbrush
- (viii) Pouringkettle
- (ix) Scraper

40.8 Sub-base

Plain cement concrete of 1:3:6 proportion for specified thickness as in construction drawing shall be laid in accordance with the respective specification in Bill of Quantities and the surface finished to the required lines, levels and cross -section.

40.9 Forms

Steel forms -All side forms shall be of mild steel unless use of wooden sections is specially permitted. The steel forms shall be mild steel channel sections of depth equal to the thickness of the pavement. The sections shall have a length of at least 3 m except on curves of less than 45 m radius, where shorter sections may be used. When set to grade and staked in place, the maximum deviation of the top surface of any section from a straight line shall not exceed 3 mm in the vertical plane and 5 mm in the horizontal plane. The method of connection between sections shall be such that the joint formed shall be free from difference in level, play or movement in any direction. The use of bent, twisted or worn -out forms will not be permitted. At least three stake pocketsforbracingpinsorstakesshallbeprovidedforeach3mofformandthebracingand

support must be ample to prevent springing of the forms under the pressure of concrete or the weight or thrust of machinery operating on the forms.

The supply of forms shall be sufficient to permit their remaining in place for 12 hours after the concrete has been placed, or longer if necessary in the opinion of the Design Build Operations Engineer.

Wooden forms - Wooden forms may be used only when specifically permitted in the drawing with the exception that their use is herein approved for all curves having radii of less than 45 m. Wooden forms shall be dressed on one side. They shall have minimum base width of 100 mm for slab thickness up to 200 mm and a minimum base width of 150 mm for slabs over 200 mm thick. Their depth shall be equal to the thickness of the pavement. These forms when used on straight shall have a minimum length of 3 m. Forms shall be held by stakes set at intervals not exceeding 2 m. Two stakes, one on each side, shall be placed at each joint. The forms shall be firmly nailed or secured to the side stakes, and securely braced at joints, where necessary, so that no movement will result from the pressure of the concrete or the impact of the tamper and during finishing work. Wooden forms shall be capped along the inside upper edge with 50 -mm angle iron well recessed and kept flush with the face of the woodenforms.

Settingofforms - The forms shall be jointed neatly and shall be set with exactness to the required grade and alignment. Both before and after the forms are placed and set the sub grade or subbase under the forms shall be thoroughly tamped in an approved manner. Sufficient rigidity shall be obtained to support the forms in such a position that during the entire operation of compacting and finishing of concrete they shall not at any time deviate more than 3 mm from a straight edge 3 m in length. Forms, which show a variation from the required rigidity or alignment and levels shown in the drawing, shall be reset or removed, as directed. The length and number of stakes shall be such as to maintain the forms at the correct line and grad -e. All forms shall be cleaned and oiled each time before they are used. Forms shall be set for about 200m ahead of the actual placing of concrete.

40.10 Joints

General - The location and type of joints shall be as shown in the drawing. The edge of the slab at all joints shall be rounded off with an edging tool having a radius of 6 ± 1 mm. The concrete along the face of all joints and around all tie bars and dowels shall be compacted with an internal vibrator inserted in the concrete and worked along the joint and around all tie bars and dowels to ensure a concrete free fromhoneycombing.

Types of joints - There are three general types of joints. These are –

Expansion joint - Such joint provides the space into which pavement can expand thus relieving compressive stresses due to expansion and inhibiting any tendency towards buckling of concrete slabs.

Contraction joint - Such joint relieves tensile stresses in the concrete and prevents formation of irregular cracks due to restraint in free contraction of concrete. Contraction joints also relieve stresses due to warping.

Warping joint - Such joint relieves stresses due to warping. These are commonly used for longitudinal joints dividing the pavement into lanes.

In addition, construction joints are provided whenever construction operations require them. These are full depth joints and may belong to any of the above types.

All joints shall be carefully installed in accordance with the location and details given on the plans.

Transversejoints

General - Transverse joints can be expansion, contraction or construction joints and shall be placed as indicated on the drawing. They shall make a right angle with the centre line of the pavement and surface of the sub -base/subgrade. Contraction and expansion joints shall be continuous from edge to edge of the pavement through all lanes constructed at the same or different times.

a. Transverseexpansionjoints - These shall extend over the entire width of the pavement. They shall be of the dimensions and spacing as shown on the constructiondrawing.

Dowel bars (see Supplementary Note N. 4) as per dimensions, location and spacing shown on the drawing are required at expansion joints to transfer wheel loads to the adjacent slab. For slabs of thickness less than 150 mm no dowel bars may be provided (IS: 6509 -1972). The pre-moulded expansion joint filler, a compressible material used to fill the gap between adjacent slabs at expansion joint shall conform to IS: 1838 -1961.

The height of the filler board shall be such that its top is 25 mm below the surface of the pavement. The dowel bars shall be held accurately in position during the placement, compaction and finishing of concrete at and near the expansion joint. This and the protection of the joint groove during construction may be achieved by means of sufficiently strong bulkheads (as per IRC: 43 -1972) with holes drilled along the centre line to accommodate the dowel bars and a mild steel section (as per IRC - 43 -1972) respectively. The latter shall be oiled or greased before placing in position to avoid bonding with concrete. The top and bottom edges of the bulkheads and mild steel section shall be shaped to correspond to the camber of the pavement at the joint. If considered convenient, two -piece split bulkheads may also be used. When dowel bars are provided, bulkheads shall be used in pairs, one at the joint location, and the other some distance away to hold the projecting ends of the dowel bars to maintain their alignment. For cases where dowel bars are not provided, one single bulkhead without holes will be adequate.

The bulkheads shall be securely staked in place at right angles to the centre line and surface of the pavement with sufficient stakes to hold them in the specifiedposition.

After the concrete has sufficiently hardened the mild steel metal section shall be removed carefully without disturbing the edges. The edges shall then be rounded with an edging tool. For facilitating removal of the mild steel section as well as edging operation, the top of the section may be flared on both sides with the required curvature of a rounded edge.

Under no circumstances shall any concrete be left above the expansion 'joint filler or across the joint at any point. Any concrete spanning the ends of the joint next to the forms shall be carefully

cut away after the forms are removed.

- **b. Transversecontractionjoints -** These shall be placed as shown on the drawing and shall be of the weakened plane or "dummy" groove type. They shall be constructed by forming in the surface of the slab a slot not less than 6 mm wide and having a depth equal to one -third to one -fourth the depth of the pavement at the thinnest part of its section. This slot may be formed in a manner approved by the Design Build Operations Engineer such as by pushing into the concrete a flat bar or the web of a "T" bar using a suitable vibratory device, removing the bar, and keeping the slot open. It shall be ensured that no spalling of concrete occurs while removing the bar. The edges of the joint shall be rounded with an edging tool before the concretehardens.
- **c.** Transverse construction joints These shall be placed whenever placing of concrete is suspended for more than 30 minutes. Excepting in the case of emergency, construction shall always be suspended at the regular site of expansion or contraction joints. If the construction joint is located at the site of an expansion joint, regular expansion joint shall be provided; if at the site of a contraction joint or otherwise, the construction joint shall be of butt type withdowels.

At all construction joints, bulkhead shall be used to retain the concrete and care shall be taken in striking off and finishing the surface to the top face of the bulkhead. When work is resumed, the surface of concrete laid subsequently, shall conform to the grade and cross -section of previously laid pavement, and a straight edge 3m in length shall be used parallel to the centre line, to check any deviation in the surface of the two sections. Any deviation from the general surface in excess of 3 mm shall be corrected.

Longitudinaljoints

These shall be of the plain butt type and shall be formed by placing the concrete against the face of the slab concreted earlier. The face of the slab concreted earlier, shall be painted with bitumen before placing of fresh concrete.

Tie bars shall be used at longitudinal joints and they shall be of the dimensions and at spacing shown in the construction drawing. Tie bars shall be supported so as not to be displaced during construction operations. Tie bars shall be bonded in the slabs across longitudinal joints, and whilst casting the first slabs, they may be bent so that one end of them lies along the forms. After removal of the forms, bars shall be straightened so that they extend into the concrete placed on the other side of thejoint.

40.11 Construction

a. Storageandhandlingofcement

Cement shall not be stored for a long time and should be used normally within six months of its date of receipt. Even during this period of storage it is essential that cement shall be protected from moisture by storing it in suitable sheds. Storage shed with a concrete floor laid on a well drained foundation may be satisfactory. Cement in bags shall be stored on boards raised above the floor level for the purpose of ventilation, and the bags shall not touch the walls of the shed. Different consignments should be separately stacked and used in order in which they have been received. When bulk supply cement is used, special storage facilities such as covered hopper bins will be required. Supply of cement should be co-coordinated with its consumption so that it is not stored right through the rainy season, when normally concreting is discontinued. Cement

having lumps which have been caused due to improper storage or by pressure due to over loading of bags shall not be considered for use unless these lumps can be easily powdered with pressure between fingers. Before such cement is used, representative sample containing also the lumps in fair proportion shall be taken and tested as per IS - 269 -1976, 8112 -1976, 1489 -1976, 455 -1967 or 8041E -1976 as the case may be, to fulfill the minimum requirements.

b.Storageandhandlingofaggregates

The location and preparation of sites, minimum size of stack and the methods adopted for dumping and stacking to prevent segregation of coarse and fine material shall be subject to the approval of the Design Build Operations Engineer. Aggregates from different sources and/or of different grading shall not be stacked together. Each separate size of coarse aggregate shall be stacked separately. The storing of aggregates upon the carriageway or shoulders shall not be permitted.

If aggregates are stored in conical stacks, segregation will be increased by the rolling of the coarser particles down the sides of the stacks. To avoid this, stacks should be built up in approximately horizontal layers. Dry fine aggregate segregates and gets blown away easily it may be helpful to moisten it. To assist in controlling the water/cement ratio, large fluctuations in the moisture content of aggregates may be reduced by storing the bulk of the material well in advance of use. For this purpose, all washed aggregates shall be stacked for draining at least 12 hours before being batched. It is also a good practice to reserve the bottom 150 -300 mm or so of the stacks as a drainage layer. Where this cannot be done, the aggregates should not be placed on the ground. In such case, somewhat raised planks, metal sheets or concrete base should be provided and laid toslopes.

The aggregates shall be handled from the stacks and fed into the mixer in such a manner as to secure the stipulated grading of the material. Aggregates that have become mixed with earth or other foreign material shall not be used. They shall be washed clean before use.

c. Batchingofmaterials

All batching of materials shall be by weight or volume as approved by the Design Build Operations Engineer, the proportion of ingredients shall be as specified in the item of work in Bill of Quantities, The Design Build Operations Engineer may permit the use of fractional bags of cement provided they are accurately weighed and are handled in a manner meeting with his approval. Water may be measured by volume. It should, however, be borne in mind that weigh batching is definitely much more desirable than volume batching. If batching by volume is permitted, as a special case, separate measuring boxes shall be provided for the different aggregates. The boxes shall be of strong construction provided with handles for convenient lifting and loading into the mixer. They shall be of such size that it should be possible to measure out the requisite quantity of aggregate per batch in whole box or by multiples thereof and capable of being lifted by two men. Each box shall be provided with a straight edge of required length for striking off after filling. If so directed by the Design Build Operations Engineer, improved facilities such as tipping boxes of accurate capacity working on run -out rails arranged for direct delivery into the hopper of the mixer shall be provided by the construction agency. In volume batching, suitableallowanceshallbemadeforthehulkingoffineaggregateduetothepresence

of water. For this purpose the bulking shall be determined as per relevant Indian Standard Specification.

d. Mixing

General - The mixing of concrete shall be done in a batch mixer of approved type, which will ensure a uniform distribution of materials throughout the mass, so that the mix is uniform in colour and homogeneous. All concrete shall be mixed in quantities for immediate use.

The mixer shall be equipped with approved water -measuring device capable of accurate measurement of water required per batch. The mixer shall preferably be equipped with a mechanically operated pump for filling the mixer tank.

The mixer, if so specified, shall be equipped with an approved timing device which will automatically lock the discharge lever during the full time of mixing and release it at the end of the mixing period; the device shall also be equipped with a ball, adjusted to ring each time the lock is released. If the timing device gets broken, the mixer will be permitted to be used while the same is being repaired, provided an approved time -piece equipped with minute and second bands is provided. Each batch shall be mixed for at least one and a half minutes. Spilling of the materials at either end of the mixer shall be corrected by reducing the size of the batch and in no case shall the volume of the mixed material per batch exceed the manufacturers guaranteed capacity of the mixer. The type, size and number of mixers shall be so chosen as to provide the required output without overloading. The mixing speed of the drum shall not be less than 15 revolutions per minute nor the peripheral speed of the drum greater than 60 m per minute. The batch of cement, fine aggregate and coarse aggregate shall be fed into the mixer simultaneously with the water being introduced either at the same time or before the dry materials. The entire contents of the drum shall be discharged before any materials are placed therein for the succeedingbatch.

The skip shall be so maintained and operated that each batch will be completely discharged into the mixing drum at the loading of the mixer. The mixer shall be cleaned at suitable intervals while inuse.

Pick -up and throw -over blades in the drum of the miner which are worn down 20 mm or more in depth shall be replaced with newblades.

Timeofmixing - The mixing of each batch will continue not less than one and half minute after all the materials are discharged into themixer.

Re-tempering - The re-tempering of concrete i.e. remixing with or without additional cement, aggregate or water shall not be permitted.

Control of workability and strength

a. Workabilityofconcrete- The workability of concrete shall be checked by performing "slump test" or "compacting factor test" in accordance with IS; 1199-1959 —Method of Sampling and Analysis of Concrete." The frequency of testing shall be one test per 10 m3 of concrete and the permissible tolerances from the specified value for workability shall be-

Slump $\pm 12 \text{ mm}$

Compacting factor ± 0.03

Where variations beyond the permitted tolerances are observed, necessary adjustment shall be made keeping the water cement ratio same.

b. Strengthofconcrete - The strength of concrete shall be determined either by compressive or flexural strength tests (preferably the latter, since concrete pavements are designed on the basis of flexural strength of concrete) depending on the facilities available. For this purpose, during the progress of the work, cube/beam samples shall be cast for testing at 7 and 28 days. Sampling and testingshallbedoneinaccordancewithIS-1199-1959–MethodofSamplingandAnalysisof Concrete" and IS - 516 -1959 "Method of Test for Strength of Concrete" respectively. The minimum frequency of samples shall be 3 cube/beam samples for each age of 7 and 28 days for every 30 m3 ofconcrete.

On a paving job, the strength of concrete should be continuously monitored to ensure that the desired strength is achieved. In certain -cases, because of change in the source of cement or control or climatic factors, the strength may show some variations, which would require re designing of the mix.

Transporting and placing of concrete -

The concrete shall be mixed in quantities required for immediate use and shall be deposited on the sub -base to the required depth and width of the pavement section, in successive batches and in continuous operation without the use of INTERMEDIATE forms or bulk -heads between joints. Care shall be taken to see that no segregation of materials results whilst the concrete is being transported from the mixer to the place where it is deposited. The usual method of transport of concrete in India is in pans as head loads or in small wheel barrows. The spreading shall be as uniform as possible to avoid re-handling of the concrete. Where, however, a certain amount of re-distribution is necessary, it shall be done with shovels and not with rakes. While being placed, the concrete shall be tamped with suitable tools for slab thicknesses of 12.5 cm and less so that formation of voids or honeycomb pockets is prevented. The concrete shall be particularly well placed and tapped against the forms and along all joints, For higher thicknesses an internal vibrator shall be employed in lieu of rodding of the concrete. To effect adequate compaction, the concrete shall be placed with appropriate surcharge over the final slab thickness. The amount of surcharge will depend on the mode of placement of concrete and shall be determined by trial. In general, the required surcharge is about 20 per cent of the required slab thickness. Any portion of the batch of concrete that becomes segregated while depositing it on sub-grade shall be thoroughly mixed with the main body of the batch during the process of spreading. In case of unavoidable interruption, a full depth transverse joint shall be made at the point of stoppage of work provided the section on which the work has been suspended is about 2 to 3 hours long. In placing of concrete for two course construction, necessitated by either positioning of the reinforcement, a richer mix for the wearing surface, or when thickness of the concrete is beyond 20 cm, the bottom layer of concrete shall be struck off to the required levels by a vibrating screed working on the side forms with notches corresponding to the depth of the top course of concrete.

The vibrating screed should have a vibrating unit mounted on it similar to that of the screed used for compaction of the final surface of concrete. The time lag between laying of the two courses shall not exceed the initial setting time of cement.

Placementofsteel

a. Reinforcement - Reinforcing steel shall be free from dirt, scale or other foreign matter and rust of such degree or development as to impair bond of the steel with the concrete. The width of fabric sheets or bar mats shall be such that when properly placed into the work the extreme longitudinal bars or wires of the sheets or mats will be located not less than 50 mm and not more than 100 mm from the edges of the slab. Except for dummy joints, the length of fabric sheets or bar mats shall be such that when properly placed into the work, the reinforcement will be clear of transverse joints by not less than 50 mm and not more than 100 mm as measured from the centre of the Joint to the ends of longitudinal bars or wires of the sheet ormat.

While overlapping the sheets or mats in either direction, the overlap shall be at least equal to the spacing between the bars or wires in the respective direction or 40 times the diameter of the bar or wire, whichever ismore.

Whilst using reinforcement in one layer, the concrete shall be placed in two stages. The initial layer shall be uniformly struck off to a depth corresponding to the reinforcement shown in the drawings and lightly compacted by a screed to obtain uniform levels. The reinforcing fabric sheet or bar mat shall then be placed on the compacted layer of concrete and remaining depth shall be filled in with concretethereafter.

In doing this operation, the initial layer of concrete shall be struck off to the entire width of the slabs and of sufficient length to permit sheet or mat of reinforcement to be laid full length without further manipulations of the reinforcement. Displacement of the reinforcement during concreting operations shall be prevented.

b. Loadtransferdevices - dowels - Transverse expansion joints shall be equipped with dowels of the dimension and at the spacing and location indicated on the drawing. They shall be firmly supported in place, accurately aligned parallel to the sub-grade/sub -base, parallel to each other and parallel to the centre line of the pavement, by means of appropriate dowel supports. The dowel supports shall ensure that the dowels are not displaced during construction. The permissible tolerances in dowel bar alignment in both vertical and horizontal directions shall be ± 1 mm in 100 mm for dowels of 20 mm and smaller diameters and ± 0.5 mm in 100 mm for. dowels of diameter greater than 20 mm. One -half of each dowel shall be painted with a thin film of bitumen and equipped with a tight fitting metal sleeve of the dimensions shown on the drawing to provide space for the dowel when pavement expands and the join closes. This sleeve shall be partly filled with cotton waste to prevent it being pushed too far on the dowel during construction.

These sleeves are not required on dowels, if used, in dummy contraction or construction joints.

c. Tiebars - Tie bars provided in longitudinal joints of plain butt type to prevent opening of such joints shall be bonded to the adjacent slabs on both sides of the longitudinal joint. They are installed by providing appropriate (drilled) holes in the side forms depending on the size and spacing of bars. They are bent aside temporarily to avoid obstruction to construction traffic and straightened later at the time of laying of slab in the adjacentlane.

Compactionandfinishing

Compaction - The pavement shall be compacted either by means of a power-driven pavers-cum -finisher or by a vibrating screed along with internal vibrators where the slab thickness is more than 12.5 cm. For lesser thicknesses vibrating screed may be supplemented with manual rodding. For areas where the width of the slab is very small as at the corner of street junctions, etc. compaction with wooden hand tampers may be adopted subject to the approval of the Design Build Operations Engineer. In no case, however, hand compaction shall be permitted for slab thicknesses beyond 10 cm. All compaction shall be done in accordance with the following requirements –

(i) Where hand tamping is permitted as a special case -

- (i) Concrete with surcharge, as soon as placed, shall be struck off uniformly and screeded, to such level above the base that when compacted and finished, the pavement shall conform to the grade and cross -section indicated by the plans. The entire surface shall then be tamped and the tamping operation continued until a close knit dense surface is obtained.
- (ii) The tamper shall rest on the side forms and shall be drawn ahead with a sawing motion, in combination with a series of lifts and drops alternating with lateral shifts, the aim of this operation being compaction and screeding to the approximate level required. Subsequent tamping should advance about 75 mm at a time in the direction in which the work is proceeding, and in the final stages tamping should be closer, about 12 mm at a time until a level and dense surface isobtained.
- (iii) Segregated particles of coarse aggregate which collect in front of the tamper or screed shall be thrown outside the forms or thoroughly mixed by hand with the un compacted mass of concrete already placed. Under no circumstances shall such segregate particles be carried forward and pushed on to the base in front of themass.
- (iv) Compaction by tamping or screeding shall be carried on till the mortar in the mix just works up to the surface. Care shall be exercised and the operation of tamping so controlled as to prevent an excess of mortar and water from being worked on to the top. Repeated operation other than to secure the necessary compaction and to eliminate voids shall be avoided.
- (v) Immediately after the tamping or screeding has been completed and before the concrete has hardened, While the concrete is still in a plastic stage, the surface shall be inspected for irregularities with a profile checking template and any needed correction made by adding or removing concrete followed by further compaction and finishing.

Floating - As soon as practicable after the concrete has been compacted, its surface shall be smoothened by means of a longitudinal float, operated from a foot -bridge. The longitudinal float shall be worked with a sawing motion, while held in a floating position parallel to the

carriageway centre line and passed gradually from one side of the pavement to the other. Movements ahead along the centre line of the carriageway shall be in successive advances of not more than one half the length of the float.

Straight-edging - After the longitudinal floating has been completed and excess water has disappeared, but while the concrete is still plastic, the slab surface shall be tested for trueness with a 3 m straight edge. The straight edge shall be held in successive positions parallel to the road centre line in contact with the surface and the whole area gone over from one side of the slab to the other. Advance along the road shall be in successive stages of not more than one -half length of the straight edge. Any area of depression found shall be scooped to a depth of 4 -5 cm, filled immediately with freshly mixed concrete, struck, compacted, and re-finished. High areas shall be cut down and refinished. The straight edging and re-floating shall continue until the entire surface is found to be free from observable departures from the straight edge and the slab has the required grade and camber.

The slab surface shall be retested for trueness, before the concrete begins to set, with the 3 m long master straight edge and the graduated wedge gauge.

The straight edge shall be placed on the surface in successive positions, parallel to the carriageway centre line. Irregularities shall be measured with the help of the wedge gauge moved transversely at various points until it touches both the straight edge and the concrete surface.

At any point tested the concrete shall not show a departure greater than 3 mm from the true surface. If at any place the departure exceeds this value not more than 3 passes of the vibrating screed shall be allowed and the surface tested again in the specified manner. If the irregularity still exceeds the limit aforesaid, the concrete shall be removed to a depth of 50 mm or up to the top surface of the reinforcement, if any. The area of concrete to be removed shall be demarcated by the length of the straight edge in the position of measurement across the full width of the slab. Where the point of measurement in default is less than 4.5m from the nearest transverse expansion joint, the whole area upto the joint shall be removed to the required depth. The concrete so removed shall not be re -used in the carriageway. Fresh concrete shall be placed, compacted and finished in the manner already described in these specifications and shall again be subject to test for accuracy offinish.

The foregoing procedure shall be adopted at each shifting of the straight edge and the whole area shall be gone over from one side of the slab to the other. The straight edge shall advance Longitudinally in successive stages of not more than one -half the length of the straight edge. No extra payment shall be made for the removal of the rejected concrete and or laying fresh concrete.

Although the concrete may be removed immediately following measurement of the irregularity and while it is still wet, this shall not mean any waiver from complying with the requirements of this clause, if for any reason the concrete to be removed has already hardened.

After straight edging of the surface, it shall be finished by brooming in the manner described as mentioned in the following paragraphs.

Brooming - After belting and as soon as surplus water if any has risen to the surface, the pavement shall be given a broom finish with an approved long handled steel or fiber broom conforming to the stipulations laid down in JRC - 43 -1972. The broom shall be pulled gently over the surface of the pavement from edge to edge. Adjacent strokes shall be slightly overlapped. Brooming shall be' perpendicular to the centre line of the pavement and so executed that the corrugations thus produced will be uniform in character and width, and about 5mm deep. Brooming shall be completed before the concrete reaches such a stage that the surface is likely to be torn or unduly roughened by the operation. The broomed surface shall be free from porous or rough spots, irregularities, depressions and small pockets, such as may be caused by accidentally disturbing the particles of coarse aggregate embedded near the surface.

Curing of concrete - Immediately after the finishing operations have been completed the entire surface of the newly laid concrete shall be covered against rapid drying, and cured. Failure to provide sufficient cover material of the stipulated type or inadequate supplies of water for curing shall be adequate cause for immediate suspension of concreting operations.

Initialcuring - After completion of the finishing operations, the surface of the pavement shall be entirely covered with wet hessian cloth, burlap or jute mats. The coverings used shall be of such length (or width) that when laid will extend at least 500 mm beyond the edges of the slab, shall be so placed that the entire surface and both the edges of the slab are completely covered. They shall be placed as soon as the concrete has set sufficiently to prevent marring of the surface. Prior to their being placed, the coverings shall be thoroughly wetted with water and placed with the wettest side down. They shall be so weighed down as to cause them to remain in intimate contact with the surface covered. They shall be maintained fully wetted and in position for 24 hours after the concrete has been placed, or until the concrete is sufficiently hard to be walked upon without suffering any damage. To maintain the coverings wet, water shall be gently sprayed so as to avoid damage to the fresh concrete. If it becomes necessary to remove the coverings for any reason, the concrete slab shall not be kept exposed for a period of more than half anhour.

Worn coverings or coverings with holes shall not be permitted. Coverings reclaimed from previous use other than curing concrete shall be thoroughly washed prior to use 'for curing purposes, if the covering is furnished in strips, the strips shall be laid to overlap at least 150 mm. Covering shall be placed from suitable wooden bridges (IRC -43 -1972). Walking on freshly laid concrete to facilitate placing coverings shall not be permitted.

Finalcuring- Upon the removal of the covering the slab shall be thoroughly wetted and then cured by one of the following methods of final curing -

(a) Curing with wet earth - Exposed edges of the slab shall be banked with a substantial berm of earth. Upon the slab shall then be laid a system of transverse and longitudinal dykes of clay about 50 mm high, covered with a blanket of sandy soil free from stones to prevent the drying up and cracking of clay. The rest of the slab shall then be covered with sufficient sandy soil so as to produce a blanket of earth not less than 40 mm depth after wetting. The earth covering shall be thoroughly wetted while it is being placed on the surface and against the sides of the slab and kept thoroughly saturated with water for 14 days and thoroughly wetted down during the morning ofthe 15thdayandshall thereafter remaining place until the concrete has attained the required

strength and permission is given to open the pavement to traffic. When such permission is granted, the covering shall be removed and the pavement swept clean. If the earth covering becomes displaced during the curing period, it shall be replaced to the original depth and resaturated,

Removingforms - Forms shall not be removed from freshly placed concrete until it has set, or at least 12 hours, whichever is later. They shall be carefully removed in such a manner that no damage is done to the edges of the pavement. After the forms have been removed, the slab edges shall be cleaned and any limited honey -combed areas pointed up with 1 -2 cement sand mortar, after which the sides of the slab shall be covered with earth to the level of the top of the slab for final curing Slabs with excessive honey -combing as a result of inadequate compaction shall be removed between nearest transverse joints.

Concretingduringmonsoonmonths - When concrete is being placed during monsoon months and when it may be expected to rain, sufficient supply of tarpaulins or other waterproof cloth shall be provided along the line of work. Any time when it rains, all freshly laid concrete, which has not been covered for curing purposes, shall be adequately protected by means of tarpaulins or other waterproof cloth. Any concrete damaged by rain shall be removed andreplaced.

Concretinginhotweather - As placing of concrete in air temperatures above 40°C, or above 35°C combined with relative humidity below 25 percent and/or wind velocity higher than 10 km/hour, is attended with defects like loss of workability through accelerated setting, formation of plastic shrinkage cracks, etc., it is recommended that unless adequate precautions are taken, no concreting shall be done in conditions more severe than the above. The procedures recommended for adoption in case of hot weather concreting is given in IRC - 61-1976

—Tentative Guidelines for the Construction of Cement Concrete Pavements in Hot Weather." Brief details of the procedure are given below -Aggregates, cement and water shall be protected from the direct sun and mixing operations shall also be carried out in shade. In addition portable shelters shall be provided to protect the concrete during placing and finishing operations. This may be in the form of gable frames to cover the full length of the concrete pavement laid in a day. The surfaces of the formwork and subgrade coming in contact with concrete shall be moistened prior to placing of the concrete to prevent absorption of mixing water.

Since the setting time of concrete is considerably reduced under such temperatures, labour force shall be reinforced to minimise the time between mixing and placing of concrete. The protective cover shall be adequate to exclude exposure of the concrete directly to the sun and also eliminate contact with drying winds. Prior to removal of the portable shelters, the hardened concrete shall be covered with wet hessian or burlap or the like followed by one of the usual methods of curing like ponding, etc. In addition, the moist curing period shall be extended to 4weeks.

Workongradients - The progress on gradient of all operations of placing, compacting and finishing of concrete should proceed from the lower to the higher reaches. The concrete mixshall be stiffer than that used on levelreaches.

Protection of concrete - Suitable barricades shall be erected and maintained and watchmen employed to exclude traffic from the newly constructed pavement for the period herein prescribed, and these barriers shall be so arranged as not in any way to interfere with or impede traffic on any lane intended to be kept open and necessary signs and lights shall be maintained clearly indicating any lanes open to the traffic. Where, as shown on the plans or indicated in the

special provisions, it is necessary to provide for traffic across the pavement, suitable and substantial crossings to bridge over the concrete shall have to be provided. Such crossings, as constructed, shall be adequate for the traffic and approved by the Design Build Operations Engineer.

Any part of the pavement damaged by traffic or other causes occurring prior to its final acceptance shall be repaired or replaced in a manner satisfactory to the Design Build Operations Engineer. The pavement shall be protected against all traffic usage including that of construction -traffic.

Sealing of joints - After the curing period is over and before the pavement is opened to traffic, the temporary seal and all other intruded materials in the transverse expansion and contraction joints as well as longitudinal joints shall be removed completely and the groove; filled with the approved joint sealing compound as per IRC - 57 -1974 "Recommended Practice for Sealing of Joints in Concrete Pavements". The joint opening shall be thoroughly cleared of all foreign matter before the primer followed by sealing material is placed. If necessary, the foreign matter shall be blown out by compressed air pressure. All contact faces of the joint shall be cleaned with a wire brush to remove loose material and shall be surface dried before the primer isapplied.

Openingtotraffic - In general, traffic shall be excluded from the newly constructed pavement for a period of 28 days where Ordinary Portland Cement, Portland Blast Furnace Slag Cement and Portland Pozzolona Cement are used, or for a period of 7 days where Rapid Hardening Cement is used. In all cases, before the pavement is opened to traffic it shall be cleaned and the joints shall be sealed.

41 General CivilSpecifications

The following civil specifications shall be applicable for providing and executing all such items which are not mentioned in foregoing paras but are necessary to be provided and for the items in bill of quantities which are mentioned above but require some elaboration. No extra cost shall be paid for such items. It should clearly be understood by the Operator that all civil specifications mentioned here below shall be treated as part of the technical specifications already mentioned. The specific requirement of different items of work involved in the construction, completion and commissioning of the system as a whole, shall be provided in accordance with the requirement given in these civil specifications.

41.1 SiteClearance

Before taking up construction, site shall be cleared of all jungles, bushes and unwanted vegetation growth. After completion of plant, the entire site area shall be cleared of all left over material and debris. The work shall be carried out in accordance with the specifications in bill of quantities and payment shall be as per quoted rates for the respectiveitems.

41.2 Sections for excavation for all underground structures and pipelines

Operator shall prepare sectional drawings showing the details of excavation for all underground structures and pipe lines, in all kinds of soils, boulders, soft and hard rock etc., based on test results of soil testing and investigation reports complying to specifications in this document for earthwork excavations and shall submit to the Design Build Operations Engineer for review and approval, prior to starting of the work. If during excavation any change in section is considered necessary for reasons of safety of workers, the Design Build Operations Engineer will issue directions for compliance by the Operator. The Operator shall comply with the Design Build Operations Engineer's directions without any extra charge or payment.

41.3 Form Work

Formwork, shuttering, centering, scaffolding etc., shall be of steel plates or plywood, lined with MS-sheets and for scaffolding steel tubular shall be used. Joints should be sufficiently tied to prevent loss of cement slurry from the concrete. All forms, shuttering shall be levelled, aligned, and thoroughly cleaned, before they are used for concreting. Formwork shall be removed after specified days of curing with the prior written permission of the Design Build Operations Engineer. The surface of RCC after removal of formwork / shuttering shall be smooth and even and without honeycombing or undulations.

41.4 Procedure and Materials used in concreteworks.

The procedure for concrete works shall be in accordance with the specifications in the bill of quantities, specifications in this section and complying to standard practices in IS:456-2000 with latest amendments, all concrete works shall be executed in accordance with standard practices, including volumetric batching using boxes of standard size, concrete mixers with hopper, compaction using vibrators and according to the directions of the Design Build Operations Engineer of works.

Aggregates

All aggregates, fine and course used in concreting works shall comply to the standards laid down in IS: 456-2000 with latest amendments and specifications in applicable clauses in this section.

Water

The water used in all concreting works shall be of potable quality and tested before usage in the construction works and shall be confirming to IS: 456-2000.

Cement

The cement used shall be of sulphate resisting cement confirming to IS: 12330 as specified and where ever the concrete is coming in contact with sewage. For other concreting works like encasing pipe, pedestals and other structures where there is no contact with sewage, it shall be OPC confirming to IS:8112 with latest amendments and revisions.

Minimum clear cover over Reinforcement

Minimum clear cover over the steel reinforcement shall be 50mm for the members contact with soil/ground water. For other faces the clear cover over the reinforcement shall be as per latest IS Codes.

Tested Steel

Only tested and approved steel shall be used for reinforcement in RCC works, and the Operator shall produce the test certificates to the Design Build Operations Engineer. The type of steel used shall be of TMT of grade of steel Fe: 500 confirming to relevant IS.

41.5 Restoration of Storm water drains & other miscellaneousworks.

The storm water drains and cover slabs damaged during execution of works which is not due to the negligence of the Operator as decided by the Design Build Operations Engineer shall be restored as per the items in bill of quantities. The specifications in this section are deemed to govern the applicable items in the bill of quantities. All masonry works, concrete works shall be in accordance with relevant IS as mentioned in section 6 and or as directed by the Design Build Operations Engineer. Other repairs works under heading —Miscellaneous works in billof

quantities shall be executed in accordance with the specifications and as directed by the Design Build Operations Engineer, the finished item of work shall give neat appearance and should serve the intended purpose of the component to the satisfaction of the Design Build Operations Engineer.

42 DesignSubmissions:

Complete detailed design /hydraulic calculations & drawings of foundations and superstructure together with general arrangement drawings and explanatory sketches shall be submitted to the Owner. Separate calculations for foundations or superstructures submitted independent of each other shall be deemed to be incomplete and will not be accepted. Though no GA drawings of all units are required along with the bid, a schematic layout /GAD shall be submitted along with the bid. The design considerations described herewith establish the minimum basic requirements of plain and reinforcement concrete structures, masonry structures and structural steel works. However, any particular structure shall be designed for the satisfactory performance of the functions for which the same is being constructed. The Operator shall also take care to check the stability of partly.

42.1 DesignStandards

All designs shall be based on the latest International or Indian Standard (IS) Specifications or Codes of Practice. The design standards adopted shall follow the best modern engineering practice in the field based on any other international standard or specialist literature subject to such standard reference or extract of such literature in the English language being supplied to and approved by the Owner or Owner's Representative. In case of any variation or contradiction between the provision of the IS Standards or Code and the specifications given with the submitted bid document, the provision given in the Specification shall befollowed.

42.2 DesignLoadings

All buildings and structures / underground structures shall be designed to resist the worst combination of the following loads/stresses under test and working conditions these include dead load, live load, wind load, seismic load, stresses due to temperature changes, shrinkage and creep in materials, dynamic loads and uplift pressure.

42.2.1 **Dead Load:** This shall comprise all permanent construction including walls, floors, roofs, partitions, stairways, fixed service equipment and other items of machinery. In estimating the loads of process equipment all fixtures and attached piping shall be included, but excluding contents shall be considered. The following minimum loads shall be considered in design of structures:

S.No	Parameter	Load
1	Weight of water	10.0 KN /m3
2	Weight of soil (irrespective of strata available at site and	20.0 KN/m3
	type of soil used for filling etc) However, for checking	
	stability against uplift, actual weight of soil as determined	
	by field test shall be considered	
3	Weight of plain concrete	24.0 KN/m3
4	Weight of reinforced concrete	25.0 KN/m3
5	Weight of brickwork (exclusive of plaster)	22.0 KN/m3

6	Weight of plaster to masonry surface	18.0 KN/m3
7	Weight of granolithic terrazzo finish or rendering screed,	24.0 KN/m3
	Etc	
8	Weight of sand (filter media)	25.0 KN/m3

42.2.2 **Live Load:** Live loads shall be in general as per IS 875. However, the following minimum loads shall be considered in the design of structures.

S.No	Location	Live Load
1	Floor supporting Pumping Machinery	1000 kg/sq.m
2	Storage, Maintenance Bay, Air Blower	750 kg/sq.m
3	Platform, Staircase, Corridors, Walkways	500 kg/sq.m
4	Toilet	200 kg/sq.m
5	Roof Slab	150 kg/sq.m

In the absence of any suitable provisions for live loads in IS Codes or as given above for any particular type of floor or structure, assumptions made must receive the approval of the Owner's Representative prior to starting the design work. Apart from the specified live loads or any other loads due to material stored any other equipment load or possible overloading during maintenance or erection/construction shall be considered and shall be partial or full whichever causes the most critical condition.

- 42.2.3 Wind Load: Wind loads shall be as per IS: 875- 2002Part-III.
- 42.2.4 **Dynamic Load:** Dynamic loads due to working of plant items such as pumps, blowers, compressors, switchgears, traveling cranes, etc shall be considered in the design of structures.
- 42.2.5 **Other Loads:** In addition to earth pressure and water pressure etc., the surcharge of 1 Ton/sq.m shall be taken into account in the design for channels, tanks, pitetc.
- 42.2.6 **Earthquake Load:** This shall be computed as per IS: 1893 –2000.

42.3 Joints

Movement joints such as expansion joints, complete contraction joints, partial contraction joints and sliding joints shall be designed to suit the structure as per relevant IS code provisions. Expansion joints of suitable gap at intervals not more than 30 m shall be provided in walls, floors and roof slabs of water retaining structures.

Construction joints shall be provided at right angles to the general direction of the member. The locations of construction joints shall be decided on convenience of construction. To avoid segregation of concrete in walls, horizontal construction joints are normally to be provided at every 2 m height, GI 18 guage/PVC water stops of suitable type and minimum 230 mm width, 6 mm thick shall be used for walls and baseslabs.

42.4 Waste Water RetainingStructures

Liquid retaining/conveying structures including the members covering the same (such as roof of a chamber, channel etc.) shall be designed by uncracked method of design as per BIS: 3370 and 6494. Basement RC walls and slabs below ground shall also be designed by uncracked method of design as liquid retaining structures. Shear shall be checked by working stress method as per BIS: 456. Minimum temperature and shrinkage reinforcement shall be 0.3% in each direction.

All underground or partly underground liquid containing structures shall be designed for the following conditions:

- Liquid depth up to full height of wall: no relief due to soil pressure from outside to beconsidered.
- Structure empty (i.e. empty of liquid, any material, etc) full earth pressure including saturated condition and surcharge pressure wherever applicable to beconsidered.
- Structures shall be designed for uplift in empty conditions as per water table indicated in the
 geotechnical report or high flood level, whichever is maximum. No reduction factor for the uplift
 force shall beconsidered.
- The dead weight of the empty structures should provide a safety factor of not less than 1.2 against uplift pressures during construction and inservice.
- Wall shall be designed under operating conditions to resist earthquake forces from earth pressure mobilization and dynamic waterloads;
- Underground or partially underground structures shall be checked against stresses developed due to any combination of full and empty compartments with appropriate ground/uplift pressures from below to baseslab
- The walls and base slabs shall be designed for saturated earth/water pressure corresponding to high flood level or finished plot level whichever ishigher.
- For design purpose, sub soil water level is to be considered as 2 meter below the average natural ground level.

42.5 Foundation

- The minimum depth of foundations for all structures, equipment's buildings and frame foundations and load bearing walls shall be as per IS:1094.
- The earth fill above virgin ground level till formation level shall be taken as a surcharge load and shall be added in the loads coming on foundationsappropriately
- Care shall be taken to avoid the foundations of adjacent buildings or structure foundations, either existing or not within the scope of this Contract Suitable adjustments in depth, location and sizes may have to be made depending on site conditions. No extra claims for such adjustments shall be accepted by theOwner.
- Special attention is drawn to danger of uplift being caused by the ground watertable
- Plinth level of all structures/top of tanks shall be at least (1000) mm above high floodlevel.

42.6 **DesignRequirements**

The following are the design requirements for all reinforced or plain concrete structures:

- All blinding and leveling concrete shall be minimum 100 mm thick in concrete grade M10 for Building & 150 mm thick in concrete grade M15 for Water Retaining Structures as per IS -3370 (Part-1)-2009 latestversion..
- All structural reinforced concrete shall be with a maximum 25 mm aggregate size for footings and base slabs and with a maximum 20 mm aggregate size for all the Water Retaining Structures & other structuralmembers.
- All liquid retaining structures shall be designed as per IS: 3370. The minimum grade of concrete shall be M30 using Sulphate resistantCement.
- All Buildings, Pipe Pedestals, Thrust Block, Pump Foundation & other structures shall be
 designed as per IS-456. The minimum grade of concrete shall beM20. OPC grade 53can be used
 for structures other than liquid retaining structures.
- The maximum free water cement ratio shall not exceed 0.5 for all liquid retaining structures.

- The amount of reinforcement in each of the two directions at right angles within each surface zone should not be less than the minimum specified as IS:3370 or IS:456 which ever is applicable for the type of structure.
- Use of pressure relief valves to reduce uplift pressure due to ground water table shall not be allowed.
- All buildings shall have a minimum 1.0 m wide, 100mm thick plinth protection paving in M15 grade concrete or stone slabs/tiles. All plinth protection shall be supported on well-compacted strata.

The following minimum thickness shall be used for different reinforced concrete members irrespective of design thickness.

S.No	Civil Member	Width(mm)
1	Walls for liquid retaining structures	200
2	Base Slab of liquid retaining structures	350
3	Wall foundation (At Junction of Base Slab & Wall)	400
	of liquid retaining structures	
4	Roof Slab of liquid retaining structures	150
5	Walls of Launders	150
6	Base slab of Launders	125
7	Floor slabs including roof slabs, walkways canopy	100
	Slabs	
8	Walls of cables/pipe trenches, underground pits, etc	125
9	Footing – Edge Thickness	250
10	Footing – At the Face of Column	450
11	Column	230 (width) 300
		(depth)
12	Parapets, chajja	100
13	Precast trench cover	75
14	Beam	230 (width) 300
		(depth)

MINIMUM COVER TO REINFORCEMENT

S.No.	Member	Details	Cover (mm)
1	Slab	Free Face	20
		Face in contact with earth	30
2	Beam	Top /Bottom	40
		Side	30
		Face in contact with earth	40
3	Column and pedestal	Super Structure	40
		Face in contact with	40

		earth	
4	Retaining wall, Basement and Pit wall	Free side	30
		Face in contact with earth	30
5	Liquid Retaining Structure	Face in contact with liquid	40
		Face in contact with earth	40
		Free face	40
6	Foundation	Bottom	60
		Тор	60

Minimum Bar Diameter

S.No	Member	Diameter (mm)
1	Major Foundation	10
2	Block Foundation Main Bars	8
3	Block Foundation – Tie Bars	8
4	Minor Foundation (Local Foundation etc.)	8
5	Column, Pedestal – Main Bars	12
6	Column, Pedestal – Ties	8
7	Beam – Main Bars	12
8	Beam – Anchor Bars	10
9	Beam – Stirrups	8
10	Slab – Main Bars	8
11	Slab – Distribution Bars	8
12	Wall – Main Bars	10
13	Wall – Distribution Bars	8
14	Minor elements such as chajjas, Lintel Beams etc	8

Bar Spacing

S.No	Member	Minimum (mm)	Maximum (mm)
1	Foundations	125	200
2	Slabs	100	300
3	Stirrups for Beams	100	300
4	Ties for Columns, Pedestals	100	300
5	Walls	100	300

[•] Bar spacing shall be provided in multiple of 25mm.

43 MATERIALS INGENERAL

The term—materials shall mean all materials, goods and articles of every kind whether raw, processed or manufactured and equipment and plant of every kind to be supplied by the Operator for incorporation in the Works.

Expect as may be otherwise specified for particular parts of the works the provision of clauses in —Materials and Workmanship shall apply to materials and workmanship for any part of the works. All materials shall be new and of the kinds and qualities described in the Contract and shall be at least equal to approved samples.

As soon as practicable after receiving the order to commence the works, the Operator shall inform the Owner's Representative of the names of the suppliers from whom he proposes to obtain any materials but he shall not place any order without the approval of the Owner's Representative which may be withheld until samples have been submitted and satisfactorily tested. The Operator shall thereafter keep the Owner's Representative informed of orders for and delivery dates of allmaterials.

Materials shall be transported handled and stored in such a manner as to prevent deterioration damage or contamination failing which such damaged materials will be rejected and shall not be used on any part of the Works under this contract.

43.1 Cement

The Cement shall be Sulphate Resistant Cement grade-53 in all water retaining structures and OPC 53 grade cement for other structures, confirming to the relevant B.I.S. codes and approved by the Owner's Representative. Manufacturers Test Certificate shall have to be furnished. Minimum cement consumption for RCC M20 shall be considered as 350 kg/cum and for RCC M25 shall be 380 kg/cum. mixing of fly ash in the concrete shall not be considered. Approved Manufacturers of Cement of reputed firm with ISO certification shall be used

43.2 ReinforcementSteel

Reinforcement Steel shall confirm to BIS Specification 432-1966 (with up to date revision) and B.I.S. Specification 1786-1985 (with up to date revision). All Reinforcement Steel will be TMT Grade approved by the Owner.

Minimum Cement Content

The minimum cement content for each grade of concrete shall be as per table below.

S.No.	Grade of Concrete	Minimum Cement Content in Concrete (Kg/m3 of finished concrete)
1	M15	240
2	M20	300
3	M25	300
4	M30	320

Please refer IS code 456 –(latest version)

44 SAMPLES AND TESTS OFMATERIALS

The operator shall submit samples of such materials as may be required by the Owner and shall carry out the specified tests directed at the site or at the supplier's premises or at the laboratory approved by the Owner or the Owner's Representative. Samples shall be submitted and tests carried out sufficiently early to enable further samples to be submitted and tested if required by the Owner.

The operator shall give the Owner seven days' notice in writing of the date on which any of the materials will be ready for testing or inspection at the supplier's premises or at a laboratory approved by the Owner. Owner or the Owner's Representative shall attend the test at the appointed place within seven days of the said date on which the materials are expected to be ready for testing or inspection according to the Operator, failing which the test may proceed in his absence unless instructed by the Owner's Representative to carry out such a test on a mutually agreed date in hispresence.

The operatorshall in any case submit to Owner within seven days of every test such number of certified copies (3) of the test results as the Owner's Representative may require.

Approval by the Owner's Representative as to the placing of orders for materials or as to samples or tests shall not prejudice any of the Owner's Representative powers under the Contract. The provisions of this clause shall also apply to materials supplied under any nominated sub-contract.

45 ORIENTATION

The works shall be laid out within the confines of the site in order to be compatible with the existing infrastructural facilities, inlet and outlet pipe work/channels and nearby water bodies. Underground services requiring to be relocated in order to accommodate the proposed site layout shall be relocated by the operatorto alignments approved by the Owners Representative.

45.1 Buildings and Structures

All the building and structure works shall generally comply with the following Owner's Requirements unless otherwise specified elsewhere:

All building works shall be of reinforced concrete framework.

All external walls shall be in 230 mm thick brick masonry built in cement mortar (1:5). Transoms and mullions of 115 mm x 230 mm size with four numbers 6 mm bars and 6 mm links at 150 mm c/c shall be provided to form panels not exceeding 3,500 mm x 3,500 mm in size. All internal partition walls except for toilets shall be in 230 mm thick brick masonry built in cement mortar 1:5 with transoms and mullions as in (b) above. Toilet partition walls shall be in 115 mm thick brick masonry built in cement mortar 1:4 and shall have transoms and mullions as in (b) above and shall form panels not exceeding 1,200 mm x 1,200 mm in size.

Finishes to concrete liquid retaining structures shall be:

- a. F1 External surfaces, buried
- b. F2 External surfaces exposed and up to 300 mm below groundlevel
- c. F2 Internal surfaces

Finishes to other concrete structures shall be:

- a. F1 Buried
- b. F1 Exposed, where plastering isspecified
- c. F2 Exposed

Class	Acceptance Criteria
F1	Abrupt and gradual irregularities less than 25 mm AS 3610 – Class 3 finish. Blowholes to Appendix B, Figures B3 (a) and (b) Blowhole depth less than 10 mm
F2	Abrupt irregularities less than 6 mm Gradual irregularities less than 12 mm AS 3610 – Class 2 finish. Blowholes to Appendix B, Figures B2 (a) and (b) Blowhole depth less than 10 mm
F3	Abrupt irregularities not accepted Gradual irregularities less than 6 mm AS 3610 – Class 1 finish. Blowholes to Appendix B, Figures B1 (a) and (b) Blowhole depth less than 6 mm

All internal masonry surfaces finish shall have 12 mm thick plain faced cement plaster in cement mortar (1:4) with neat cement finish on top. Over this, one coat of primer and two coats of plastic emulsion paint of approved quality and shade shall be provided.

All external masonry and concrete with rough board finish shall have 20 mm thick sand faced cement plaster in two coats, base coat 12 mm thick in cement mortar 1:4 and finishing coat 8 mm thick in cement mortar 1:4. Waterproofing compound of approved make and quality shall be added to the cement mortar in proportions as specified by the manufacturer.

All external surfaces above ground level shall have one coat of primer and two coats of waterproof cement based paint of approved quality and shade. A coat of silicone water repellent paint shall also be applied thereon.

Toilet areas, walls and ceilings, shall have one coat of primer and two coats of plastic emulsion paint. Toilet floor slab shall be filled with brick bat coba (broken bricks in lime) and provided with waterproofing as per the specifications of an approved specialist waterproofing company. The finished floor level in toilet areas shall be 25 mm below general finished floor level elsewhere in thebuilding.

The flooring in all areas except toilets and staircases, pumping stations, chlorination building, centrifuge building, workshop, store room D.G. room shall be in 250 mm x 250 mm x 20 mm thick marble mosaic tiles of approved make unless otherwise specified, shade and pattern and placed in cement mortar 1:4 to give overall thickness of 50 mm. Half tile skirting shall also be provided in these areas.

The flooring in the pumping stations, chlorination building, centrifuge building, workshop, D.G.room shall be 60mm thick cement flooring with metallic concrete hardener topping, under layer of 42mm thick cement concrete 1:2:4 (1 cement : 2 coarse : 4 graded stone aggregate 16mm thick nominal size) and top layer of 18mm thick metallic concrete hardener consisting of mix 1:2 (1 cement : 2 stone aggregate 6mm nominal size) by volume & mixed with metallic hardening compound of approved quality @ 3 kg/m2 including cement slurry and rounding off edges.

The flooring in Operator's room, loading/unloading bay, MCC cum Panel room shall be in 25mm thick Kota stone slab of approved shade and pattern and placed over 20 mm thick base of cement mortar 1:4 to give overall thickness of 45 mm. Half tile skirting shall also be provided in these areas.

Toilet areas shall have 450 mm x 450 mm x 25 mm thick polished Kota stone tiles placed in cement mortar 1:4 to give an overall thickness of 50 mm. 2100 mm high dado, in 150 mm x 150 mm x 6 mm thick glazed tiles (approved make, shade and pattern) placed in cement mortar 1:3 shall also be provided in these areas.

The flooring along with skirting in administration cum laboratory building shall be 20 mm thick mirror polished, machine cut granite slab of approved shade and pattern placed in cement mortar (1:4). 150mm high skirting shall be provided in these areas. Granite stone shall be provided for laboratory platforms fixed over double sandwiched cuddappa support as directed and the edges of granite is to be embedded into the wall.

The toilet facilities shall include at least:

- i. 3 Nos. Water closets with white porcelain Orissa pan minimum 580 mm long with low level flushing cistern of 10 litrescapacity.
- j. 4 Nos. urinals of sizes 600 mm x 400 mm x 300 mm flat back type in white porcelain separated by a marble partition of size 680 mm x 300mm.
- k. 3 Nos. wash basins of size 510 mm x 400 mm in white porcelain with inlet, outlet and overflow arrangements.
- 1. 3 Nos. mirror of size 400 mm x 600 mm wall mounted type fitted over washbasins.
- m. 2 Nos. plastic liquid soapbottles
- n. 2 Nos. chromium plated brass towel rails minimum 750 mmlong.

- o. All stopcocks, valves and pillar cocks shall be heavy duty chromium platedbrass.
- p. All fittings such as 'P' or 'S' traps, floor traps, pipes, down take pipesetc.

The sewage from toilet blocks shall be led to the wet well of terminal sewage pumping station if present or included under this contract or to the closest gravity sewer.

All staircases shall have 25 mm thick chequered mosaic tiles for treads and 25 mm thick plain mosaic tiles for risers of approved make and shade and half tile skirting set in cement mortar in 1:4 to give an overall thickness of 50 mm.

All concrete stairs shall have aluminum nosing over 2 mm thick rubber strip of width same as nosing for the full length of the tread. Nosing shall be fixed with countersunk screws. Stairways shall be provided to permit access between different levels within buildings. Staircase shall be minimum 1000mm wide unless specified otherwise. Staircases in general shall not be steeper than 40°. Staircases having space constraints may be steeper than 400. The maximum vertical run for a single flight of stairs shall be 3.0M.

All roof tops and overhead tanks shall be made accessible with ladder provision. Vertical step ladders fitted with landing point extensions will be permitted where considered appropriate by the Design Build Operations Engineer to access areas not frequently visited.

Steel staircases shall be constructed of standard channel stringers with M.S. grating treads 25mm thick with non skid nosing. Steel Ladders shall be minimum 600mm wide and shall not exceed 6m of straight run. The ladders shall be painted with epoxypaint.

All hand railing shall be provided with $G.I - C \parallel Class$ Pipe confirming to latest Indian standards. The minimum height of hand railing shall be 1m.

The reinforced concrete roofs shall be made waterproof by application of an approved roof polythene / bitumen membrane / brick bat coba. The finished roof surface shall have adequate slope to drain quickly the rain water to R.W down take inlet points.

All roof floors shall have minimum 750 mm height solid concrete block parapet wall where accessible is provided and shall have minimum 300 mm height solid concrete block parapet wall where accessible is not provided.

For roofing drainage, cast iron or uPVC rainwater down takes with C.I. bell mouth or u PVC bend and C.I. or uPVC grating at top shall be provided. For roof areas up to 40 sq m minimum two nos. 100 mm diameter down take pipes shall be provided. For every additional area of 40 sq m or part thereof, at least one no. 100 mm dia. down take pipe shall be provided.

Top surfaces of chajjas and canopies shall be made waterproof by providing a screed layer of adequate slope or application of an approved roof membrane and sloped to drain the rain water. Building plinth shall be minimum 450 mm above average finished ground level around building or high flood level whichever is more.

q. Doors and Windows

All doors, windows, rolling shutters shall have lintels above. Chajja protection to lintels on external walls shall be such as to prevent the rain water splashing into the building. Chajja projection of minimum 750 mm for rolling shutters, 600 mm for doors and 450 mm for windows shall be provided to prevent the rain water splashing into the building. Chajja shall be projected 150 mm on either side from size of doors/windows/rolling shutters. All windows and ventilators shall have 25 mm thick Kota stone sills bedded in cement mortar (1:3).

All doors and windows shall be painted with two coats of synthetic enamel paint over a priming coat (ready mixed Zinc Chromate Yellow primer of approved brand and manufacturer confirming to I.S.: 127-106, 341 and 340).

All doors, windows and ventilators shall be made of aluminum confirming to latest version of IS: 1948. All fixtures for doors, windows and ventilators shall also be of aluminum. Aluminum grills shall be provided in all the windows. Doors shall be in two panel and both panels shall be glazed/unglazed. Minimum weight of aluminum doors & windows shall be as follows

Single Glazed Window: (Weights indicated shall be aluminum)

- Open able Outer Frame: Weight 0.70kg/Rmt
- Shutter Frame: Weight 0.97kg/Rmt
- INTERMEDIATE Mullion: Weight 0.97kg/RMt.
- Beading: Weight 0.31kg/Rmt
- Fixing Louverswindows/ventilators
- Outer Frame: Weight 0.46kg/Rmt

Double Glazed Window

- Outer Frame: Weight 0.72kg/Rmt
- Shutter Frame: Weight 0.97 kg/ Rmt
- INTERMEDIATE Mullion: Weight 0.98 kg/Rmt
- Beading: Weight 0.31 kg/Rmt

Sliding Windows

- Bottom & Top Frame: Weight 0.70kg/m
- Shutter Frame: Weight 0.42kg/m
- Interlocking Section: Weight 0.47kg/m

Aluminum Door

- Outer Frame: Weight 2.508kg/Rmt
- Shutter Frame: Weight 2.508kg/Rmt
- Bottom Stile: Weight 2.508kg/Rmt
- Glazing shall be 5.5 mm thickglass.

Openings of the windows & ventilators shall be minimum 25% of the external wall area. Ventilator shall be provided where height of floor is more than 3m. All windows and ventilators shall have wire mesh. Frame of doors, windows and ventilators shall be of aluminum of standard rolled section. Doors, Windows and Ventilators shall be of size as per schedule to be submitted by the Operator for approval of Design Build Operations Engineer. The minimum size shall be as per below:

- a. Door of opening size 1.2m x2.1m
- b. Door of opening size 0.75m x 2.1m fortoilets
- c. Glazed widows of minimum size 1.2m x1.2m
- d. Ventilators of minimum size 0.6m x0.6m

Rolling shutters shall be made of 80 x 1.25 mm MS laths. Rolling shutter shall be of minimum size 3m wide x 3.0m high. Rolling shutter shall be provided in MCC cum panel room, chlorine

toner shed, at entry and exit of the pump house for access to pumps, motors, valves, panels and as wherever required.

- q) Deleted.
- r) Kerbs to be provided below the hand railing on the catwalks/pathways should be as per relevant sections of Factory Act. It shall not be less than 150mm.
- s) All exposed surfaces of inserts embedded in concrete shall be painted with two coats of enamel paint over one coat of red oxide zinc chrome primer. Surfaces in contact with concrete shall not be painted.
- t) All structural steel members shall be painted with two coats of enamel paint over one shop and one field coat of red oxide zinc chromeprimer.
- u) The design of buildings shall reflect the climatic conditions existing on site. Process buildings shall as far as is possible permit the entry of natural light, and the use of glazed panelling shall be kept to a minimum and preference given to wall openings protected by weathercanopies.
- v) Emergency exit doorways shall be provided from all buildings in order to comply with local and international regulations. Stairways and paved areas shall be provided at the exitpoints.
- w) Toilet blocks in process buildings and control blocks shall be provided with a sink with two drinking water taps of 20 mm size with adequate inlet and outletconnections.
- x) All the walkways in shall have minimum 1 m width and shall be covered with mosaictiles.
- y) HandrailingsshallbemadeupofG.I—C||ClassPipeconfirmingtolatestIndianstandards.
- z) For structures containing water or process liquid, the top of the wall shall be at least 0.5m higher than the maximum water surface level calculated at high flood level and peak plant flow. The top level of internal plant roads and approaches shall be at least 0.5m above the site High Flood Level.
- aa) If the High flood level is more then Ground Level then road shall be constructed on the earthen embankment. Earthen embankment shall be constructed with side slope of atleast 2 horizontal to 1 vertical. Stone pitching shall be provided at both sides of the embankment as per IS: 8237. Top width of embankment shall be taken as 6.0m. Top level of embankment shall be 0.5m above high flood level. Excavated earth from the plant can be used for embankment construction and if required, extra earth can be borrowed from the borrow pit as approved by Design Build OperationsEngineer.

45.2 SiteDrainage

The operatorshall provide a site drainage system. The system shall comprise of the following:

Storm WaterDrainage

Foul Drainage (ifany)

45.2.1 Storm WaterDrainage

Storm water drains adjacent to the existing and proposed roads (under this Contract) shall be sized for a rainfall intensity of 50 mm/hr, allowing for 100% runoff. Drains adjacent to roads shall be in brick masonry in CM (1:4) of appropriate thickness, topped with 75 mm thick M10 concrete and internally flush pointed in cement mortar (1:4), 20 mm thick. The minimum width of drain shall be 450mm.

The storm water drainage system shall also be designed to cater the run-off from the existing plot areas and structures, if necessary depending upon the site topography.

45.2.2 FoulDrainage

(b) The foul drainage system shall accept discharge from toilets, washrooms, offices and the laboratory. The foul drainage system shall be conveyed to the nearest public sewer wherever exist or to a pumping station or a new soak pit followed by septic tank shall be constructed.

45.3 Cable and Pipe workTrenches

- (a) Cable and pipe work trenches shall generally be constructed in reinforced concrete. However, 500 mm x 500 mm size or smaller trenches, not on fill may be constructed in 200 mm thick solid cement concrete blocks over 150mm thick M 15 PCC base. The trenches will be 20mm thick plastered internally with cement mortar (1:4) and externally in cement mortar(1:3).
- (b) All floor cut-outs and cable ducts, etc. shall be covered with M20 precast concrete covers (Heavy Duty)orMSgratingasperdirectionofDesignBuildOperationsEngineerinoutdoorareasand M.S. chequered plates, suitably painted of adequate thickness in indoor areas. All uncovered openings shall be protected with hand railing. The pipe, cable trenches shall be suitably sloped to drain off rainwater to a suitable location.
- (c) Layout of trenches outside the buildings shall allow space for construction of future trenches where necessary with due consideration for planning for future developments. This aspect shall be brought to the notice of the Design Build Operations Engineer while planning theworks.

45.4 Pipes and Ducts

- (a) R.C.C ducts for drainage shall have minimum 1 metre pre-cast cover (M20 concrete, Heavy duty) while laid under roads. Access shafts of size not less than 600 mm x 1000 mm shall be provided.
- (b) All drains (except storm water drains adjacent to roads) shall be covered and designed structurally for appropriateloads.

45.5 Landscaping

- (a) The site shall be landscaped once the works are substantially complete. Landscaping area shall be marked in the layout plan of SewerageNetwork.
- (b) Landscaping shall include planting of suitable trees and development of lawn/grassed areas. Landscaping in general shall meet ecological and environmental conditions of the site. Road widths shall determine the size of the tree height and spread to be selected for planting. Trees suitable for local conditions shall be selected as approved by the Design Build Operations Engineer. Medicinal and fruit trees shall be avoided. Landscaping shall be maintained in good condition till the completion of the contract.

45.6 TreePlanting

(a) Pits dug a few days in advance of actual planting shall be allowed to weather and be filled with top soil mixed with manure. Size of the pit shall be as per standard requirement. Only one tree shall be planted in each pit. A guard made of bamboo with wire mesh or bricks or M.S. ring as approved by Design Build Operations Engineer, shall be provided.

46 CONCRETE

46.1 General

Applicable provisions of Conditions of Contract shall govern work under this section.

All concrete work, plain or reinforced shall be carried out in strict accordance with this specification and any working drawing or instructions given from time to time to the operator. The operator's rates shall allow for wastage in all materials as well as for all tests of materials and for concrete. No concrete shall be cast in the absence of the Owner's representative or any other person duly authorized by him. The operator's Engineer shall personally check that both the formwork and reinforcement have been correctly placed and fixed, and shall satisfy himself that all work preparatory to the casting is completely ready, before calling the owner's representative for final inspection and approval and for which purpose at least 24 hours' notice shall be given by the operator. The Indian Standards wherever referred to herein shall be the latest edition of such Standards.

Cement

Cement shall be ordinary Portland cement as per I.S. 269 or Sulphate Resistance Cement as per IS 12330. Cement tests shall have to be carried out at operator's expense as and whendirected.

Aggregate

The fine and coarse aggregate shall conform to IS: 383 & IS: 456. The necessary test indicated in IS -383 and IS -456 shall have to be carried out to ensure the acceptability and shall meet prior approval of the Owner.

Reinforcement

The reinforcement conforming to latest relevant Indian Standards shall be of tested quality. It shall also comply with relevant part of IS. 456. All the reinforcement shall be clean and free from dirt, oil, paint, grease, mill scale or loose or thick rust at the time of placing. The reinforcement shall be bent to the shapes shown on the drawings prior to placing and all bars must be bent cold. The Steel shall be placed in such a way that it is rigidly held in position while concrete is being cast. The correct clearance from the form shall be maintained by either precast mortar blocks or by metal supporting chairs to be supplied by the operator free of charge. The intersections of rods crossing one another shall bound together with soft pliable wire No. 16 S.W.G. at frequent intervals so that reinforcement will not be displaced during the process of depositing concrete. The loops of binding wire should be tightened bypliers.

Water

Water shall conform to IS: 456, clean and free from alkali, oil or injurious amounts of deleterious material. As far as possible, the water should be of such quality that is potable. If any chemical analysis of the water is necessary and ordered the same shall be got done at approval laboratory at the operator's expense.

46.2 ConcreteProportioning

The concrete proportion shall be as indicated on the approved drawings and shall conform to IS: 456. The minimum cover to main reinforcement shall be 25 mm or the diameter of the bar whichever is greater. In the case of surfaces exposed to corrosive action as in sumps, the cover shall be increased up to 50 mm as directed.

Type of joints, spacing of joints, use of all jointing materials and other features pertaining to the provision of movement joints in liquid retaining structures shall be got approved prior to commencement of construction. All reinforced concrete work shall be thoroughly and efficiently vibrated during laying by use of vibrators.

For liquid retaining structures M:30 grade (SRC) shall be used, the same shall be deemed to be satisfactorily watertight if the external faces show no signs of leakage and remain apparently dry over the period of observation of 7 days after allowing a period of 7 days for absorption after filling. Covered tank, where all faces are not accessible for inspection, shall be kept filled with water for 7 days and thereafter the drop of water over the next 7 days shall not exceed totally a depth of 12.5 mm per day. Approved corrective measures, if necessary, shall be undertaken by the Operator at his own expense. The operatorshall use appropriate water proofing compound during the process of pouring of concrete in requiredproportion.

46.3 Workmanship

All concreting work shall be carried out according to the IS: 456 _Indian Standard Code of Practice for Plain and Reinforced Concrete for general Building Construction'. It should, however, be note that for Over 60 m3 of concrete placed or for every one day's work a minimum of 6 (six) cubes shall be cast for test purposes and tested at the operator's expense in an approved laboratory.

46.4 Formwork

The formwork shall conform to IS: 456.

46.5 Curing

The concrete shall be cured according to IS: 456 or as directed.

46.6 ConcreteFinish:

The concrete surface on removal of form work shall be such that no finishing is necessary if however the surface is not satisfactory, the operator shall if so instructed, remove unwanted projecting parts by chipping and smoothen the surface with cement rendering at his own expense.

46.7 Construction Joints / WaterStops

These shall be in accordance with IS: 456 or as shown on the approved drawings.

The centering for forming, the construction joint shall be firmly fixed and adequately slotted for reinforcement extending beyond the joint. If any concrete has set, care shall be taken not to disturb the reinforcing steel in casting the second half of a member with a construction joint and thereby crack the concrete previously placed. The PVC joints shall be of the _rebated' or _keyed' typeandshallhaveaminimumwidthof300mminclined_feather'or_straightjoints'shallnotbe permitted. The Joints/Water stops shall be got approved by the Design Build Operations Engineer before their placement into thestructure.

46.8 Expansion Joints

Expansion joints shall be provided at positions shown on the approved drawing or as directed and shall comply strictly with the details shown on construction drawings. Reinforcement shall not extend across any expansion joint and the break between the two sections MUST be complete. Unless otherwise specified, the gap shall be filled with an elastic joint filler consisting of the following ingredients (by weight), preheated to a temperature of 190 (375 F).

a) Very findsand 60%
b) Hot bitumenemulsion 33%
c) Cement 5%
d) Fine chopped hemp 2%

46.9 Operator's Supervision

The operatorshall provide constant and strict supervision of all the item of construction during progress of work, including the proportioning and mixing of the concrete and bending and

placing of reinforcement. Before any important operation such as concreting or stripping of formwork is begun, adequate notice shall be given.

46.10 Laying Cement Concrete in Foundations & UnderFloors

Before laying the concrete, the bottom and sides of the trench up to the proposed height of the concrete shall be moistened. The concrete shall be tamped immediately after laying.

46.11 Protective Epoxy PaintTreatment:

Epoxy Paint of standard specifications manufactured/purchased from a reputed firm approved by IS shall be applied to the outside Concrete surface and all mild steel works within the sewage pumping station. The coverage capacity of layers shall be at 125 Microns D.F.T. 7.60 sq. mt. /Litre.

46.12 Chases, Holes, Recesses and Inserts:

All chases, holes and recesses for foundation bolts, various services and other requirements must be formed as shown on the drawings or as directed by the Owner's Engineer during the execution of the work, without extra charge. The operatorshall fix all necessary inserts in the concrete for support of hangers for pipes and cables, ceiling clamps for lights and fans or for duct etc. If any of the inserts are to be supplied by other agencies not extra payment will be made to the Operator for placing the insertsposition.

46.13 Load Testing of Structures

Load tests shall be carried out in accordance with IS: 456, if required by the Design Build Operations Engineer.

47 BRICKWORK

47.1 General

Applicable provisions of Conditions of Contract shall govern the work under this section. The operatorshall build the whole of brickwork shown on the drawings with first-class bricks in cement mortar. The Indian Standard wherever referred to herein shall be the latest edition of such Standards.

47.2 Materials

The bricks used shall generally conform to IS: 1077
The cement used shall conform to IS: 269
The sand used shall conform to IS: 1344
The water used shall be clean and free from injurious amounts of deleterious materials. As far as possible, the water should be of such quality that it is potable

47.3 MortarProportion

Unless otherwise specified, the proportions of cement-sand-mortar by volume for various classes of work shall be as under:

Type of work	Cement	Sand
Ordinary brickwork for building	1	5
Brickwork in pillars	1	4

Half-brick thick or brick-on edge partition wall	1	4

47.4 Workmanship

The cement and sand shall be thoroughly mixed dry in specified proportions. Water shall then be added by a sprinkler just sufficient to make a stiff and workable paste. The mortar shall be used within half an hour of mixing. The mortar, which is unused within half an hour of mixing, shall be removed from thesite.

47.5 Brick-work

All the bricks shall be kept in water till they are completely soaked & only thoroughly soaked bricks shall be used in the work. The operatorshall set out & build all brickwork to the respective dimensions, thickness and height, as shown on the drawings.

The operatorshall build all brickwork uniformly, no one portion being raised more than 1 meter above another at one time. The operatorshall keep wet all brickwork for at least 10 days after laying. The surface of unfinished work shall be cleaned and thoroughly wetted before joining new work toit.

In curved brickwork, the bricks shall be dressed to shape obtain joints redial to the curve. The joints shall not exceed 12 mm in thickness and should extend the full thickness of the curved brickwork.

47.6 Damp-proofCourse

Damp-proof course shall be provided at positions where ever necessary. In masonry walls of buildings, it shall normally be placed above the external ground level. It shall be laid for the full width of solid walls and shall be prepared as specified.

A layer of cement concrete 1:2:4 (cement: sand: coarse aggregate) mix, and of specified thickness shall be provided. If a damp-proof course requiring the use of bitumen felt is specified, bitumen used shall conform to IS: 1322 and workmanship shall conform to IS: 1609. All exposed surface of the damp-proof course shall be finished fair and smooth. The external edge shall be chamfered if specified, and shall be finished flush with masonry surface.

48 FLOORS ANDPAVEMENTS

48.1 General

Applicable provisions of Conditions of Contract shall govern work under this section. The Indian Standards wherever referred to herein shall be the latest edition of such standards.

48.1.1 Types of Floors and Pavements

The principal types of floors and pavements considered in this specification are as under:

- a) Cast-in-situ artificial stone flooring(plain)
- b) Natural stone slabflooring
- c) Pre-cast artificial stone flooring(Plain/Textured)

48.2 Materials

48.2.1 Cement

Ordinary Portland cement and white and colored cement shall conform to IS: 269.

48.2.2 Lime

Where lime is required to be used, it shall conform to IS: 712 and slaking of lime shall be done according to IS: 1635.

48.2.3 Aggregates

The aggregates shall conform to IS: 383. Fine aggregates shall range in size from 1.5 mm to 6 mm. unless specified otherwise. Not more than 5 percent of grains shall pass IS sieve 15 (0.151 mm mesh) and not more than 10 per cent shall pass IS sieve 30 (0.296 mm mesh). Coarse aggregate shall all pass through 19 mm mesh, unless specified otherwise and shall be graded as directed. The coarse aggregate for concrete pavements for approaches and driveways shall all pass through 25 mm ring and shall be formed by mixing 80% of 25 mm to 12 mm size and 20% of 12 mm to 6 mm size. The above proportion shall be altered to suit workability if soapproved.

48.2.4 Natural StoneSlabs

The stone slabs if used shall be best quality obtainable from Neemuch, Kotah, Shahabad, Tandur or other places as specified and shall be hard, even durable, uniform in color and free from cracks, flakes and other defects. No stone shall be thinner at its thinnest part than 25 mm. unless otherwise specified; the stones shall be 300 mm x 300 mm in size dressed square and with straight edges. The top surface of stones shall be smooth or polished as specified and edges dressed to a true fir or chisel dressed asdirected.

48.2.5 Water

Water shall be clean and free from injurious amounts of deleterious materials. As far as possible, water shall be of potable quality.

48.3 Cast in situ Artificial StoneFlooring

Grey and colored artificial stone is to be composed of 4 parts of fine stone chips 12 mm and below 2 parts of sand and properly screened to one part of cement. The topping in all cases and to consist of clean and fine sand and cement (2:1) and sufficient skin thickness to be kept and finally trowelled with neat cement finish perfectly smooth to satisfaction. In the case of dados and skirting the total thickness is to be 19 mm of which the bottom layer is to be 12 mm and the toping 6 mm thick in all cases both the layers are to be laid simultaneously without hiatus so that it will in effect be one complete layer; the mixing be made in two differentlots.

48.4 Natural stone slabflooring

The stone slabs shall be evenly and firmly bedded to the required level and slopes as directed. Unless otherwise specified, the thickness of joints shall not exceed 6 mm for unpolished stone slabs and 1 mm for polished stones. The joints shall be raked out to an adequate depth and pointed flush or slightly sunk, as directed, with cement-sand mortar of 1:2 proportions. The stone slabs shall be laid to pattern which shall be approved prior to ordering the stones. The flooring shall be kept wet with wet sand or water for at least seven days. The flooring shall be well washed and shall be perfectly clean and free from all mortar stains etc. when completed

49 PLASTERING ANDPOINTING

49.1 General

Applicable provisions of Conditions of Contract shall govern work under this section. The Indian Standards wherever referred to herein shall be the latest edition of such Standards.

49.2 Cement PlasterMaterials

o Cement : Cement shall confirm to IS:269.

o Sand : Shall confirm to IS:1542.

Other materials, tools and Accessories, they shall confirm to relevant IS codes listed above and to the requirements specified in IS: 1661.

49.2.1 Proportioning and thickness of CementPlasters:

The proportions of materials, number of coats and thickness of each coat shall be as a specified or as directed.

49.2.2 Workmanship

Unless otherwise specified, all plasterwork shall be carried out as per IS: 1661 -Code of Practice for Cement and Cement-Lime Plaster Finished on Walls and Ceilings. Special finishing textures to the plaster shall be executed according to Clause 16 of IS: 1661 and/or as directed.

49.2.3 Curing

After the completion of the work, the pointed face shall be kept well wetted for at least for 10 days in the case of Cement Pointing.

50 PAINTING ANDGLAZING

50.1 General

Applicable provisions of Conditions of Contract shall govern work under this section.

The Indian Standards wherever referred to herein shall be the latest edition of such standards.

Painting of Iron and Steel Work

Painting of iron and steel work shall generally be carried out as per IS: 1447 (Part I).

50.2 Preparation of Surfaces:

The surface to be painted shall be cleaned free of dirt, oil rust, mill scale and be thoroughly dry before painting. Cleaning, degreasing, and descaling wherever necessary shall be carried out as specified in IS: 1477 (Part I) and the method adopted for surface preparation shall have prior approval.

50.2.1 Primer Coat:

Unless otherwise specified, the primer coat for steel and iron work shall be of Red Lead paint, conforming to IS: 102. The Red Lead primer shall be applied by means of approved brushes. The Red Lead paint shall be allowed to dry sufficiently hard before the application of the succeeding coat A red lead painted surface shall not however be left exposed permanently, as it is liable to heavy chalking. The primer coat shall be applied as specified in IS: 1477 (Part-I) and the number of coats shall be as necessary for as directed.

50.2.2 Finish Coat

The type of Intermediate and finish coat and the number of coats to be applied shall be as necessary or as directed. Intermediate and finish coats may be oil bound bituminous, aluminum or other types of paints. Aluminum conforms to IS: 165. The Intermediate and finish coats for structural steel work, sheet metal work and cast iron work shall be applied as specified in IS: 1477(Part-I).

50.3 GlazingMaterials

50.4 Glass

All glass used in the work shall be best quality glass free from specks, bubbles, smokes, wanes, air holes and other defects, Unless other-wise specified, sheet glass shall be transparent and of the following weights. For panes up to 600 mm x 600 mm in size, glass weighing not less than 7.97 kg/sq.m.shallbeusedforpanes750mmx750mmto900mmx900mmx900mmsize,theweightof

glass shall be 9.76 kg/sq.m. Unless other-wise specified, for sizes of glass above 900 mm x 900, plate glass shall be used.

50.4.1 Putty

Putty for use on wooden frames shall conform to IS: 419 and on metal frames to IS: 420.

50.4.2 Workmanship

All glass be cut according to the sizes required as per drawings. Glazing of metal doors, windows and ventilators shall conform to IS: 1081 and glazing of timber doors, windows, and ventilators shall conform to IS: 1003, unless specified otherwise. For glazing wooden doors and windows, the wooden frame, particularly the rebate, shall be well oiled to prevent oil from putty being sucked in bywood.

The Operator shall thoroughly clean all glass and replace all putty or glass damaged during the work.

51 MISCELLANEOUS STEEL AND IRONWORK

51.1 General

Applicable provisions of Conditions of Contract shall govern work under this section.

The Indian Standards wherever referred to herein shall be the latest edition of such Standard.

51.2 IronGrills

The grills for Windows, verandahs, balconies, etc. shall be of mild steel or wrought iron as specified for the work. The design of grills and shapes and sizes of various components shall be as approved. The edges, angles and corners shall be clean and true to shape. The joints shall be mechanically inter-locked and overlapping areas spot welded in such a way that the grill is rigid. Where moulded grills are specified, the moulded work shall be as approved, and shall have clean, straight and sharply defined profiles. The operatorshall do the necessary cutting, fitting, drilling, tapping, scribing etc. required to fix grills to adjacent surfaces. The grills shall be fixed plumb, in line and level. Unless otherwise specified, grills shall be painted with two coats of red lead paint conforming to IS: 102 before they arefixed.

51.3 RollingShutters

Rolling shutters, where specified shall be of the size to suit the openings and shall be positioned as shown on the drawings and/or asdirected.

The rolling shutter shall be fabricated from 18 B.G. Steel and machine rolled with 75 mm rolling contras with effective bridge depth of 12 mm lath sections, interlocked with each other and ends locked with malleable cast iron. The guides shall be either rolled or pressed deep channel sections 75 mm deep and 25 mm wide fitted with necessary fittings and fixtures.

The suspension shaft shall be formed from solid drawn seamless tubes 60 mm O.D. of wall thickness of 25 mm in 3 segments coupled 2 with 2 pairs C.I. dog-tailed flange coupling forming one complete unit eliminating deflection in the center to a minimum.

The springs shall be imported high tensile English flat springs 50/60 mm breadth and 1.6/1.8 mm thickness hardened and tempered. These shall be fitted inside the fabricated housing on either ends, which counterbalance the shutter curtain. The ball bearings shall be double row self aligning ball bearing fitted inside C.I. housing fixed on side brackets holding the suspension shaft at either end. The suspension of the curtain shall be belted in specially fabricated cages formed from MS flats, and plates all are welded. The hood covershall be made of 20 gauge G.P. sheets

with necessary stiffeners and framework to prevent sag, the bottom lock plate shall be made of 3 mm thick M.S. plate and 95 mm wide reinforced with angle/T iron of suitable section with 6 mm dia. M.S.rivets interlocked with last stride of curtain.

The locking arrangement shall consist of hasp and staple on the bottom plate, lockable from both sides. Unless otherwise specified, for overall area of rolling shutters up to 9 sq. m. pull and push type hand-operated shutters shall be used, for area between 9 and 12 sq. m. Pull and Push type shutters shall be provided with ball bearings; for area larger than 12 sq. m. Mechanical Gear type shutters shall be supplied.

51.4 CollapsibleGates

Collapsible gates shall be of the size and type as specified by the Owner's Engineer. The gates shall be manufactured out of M.S. channel pickets of size 20 mm x 10 mm and flats 20 mm x 6 mm. The top runner flat shall be at least 50 mm x 12 mm in section. The bottom guide shall consist of a channel or two angles of specified size laid in the flooring to guide the free movement of the gate. The gate shall move in the guide channel on rollers of adequate size fixed at the top and bottom of the gate as specified. The gate shall be painted with one coat of red lead paint conforming to IS: 102 before fixing inposition.

52 WOODWORK ANDJOINARY

52.1 Wood:

All wood required to be used, shall be dry, well-seasoned, Bulsar teak wood and shall be free from knots, cracks or any other kind of defects frames for doors and windows.

52.2 JointingMaterials:

All nails, screws, fixtures shall be of standard quality as approved by the Owner.

52.3 CuttingEdges:

Cutting edge for well to be fabricated as per the drawing approved by Owner's engineer The structural steel to be used, should confirm to IS: 226-1961 and IS: 2062-1962. The steel shall be free from defects as mentioned in IS: 226-1962 and shall have a smooth uniform finish. Material shall be free from loose mile scale, rusting or other defects affecting its strength and durability. The test certificates shall have to be submitted for the structural steel used in cutting edge.

ILLUMINATION:

All internal and external areas shall be provided with lighting. The illumination levels to be achieved shall be as follows:

AREA	LUX
Office and labs	300 Lux
Switchgear Room	200 Lux
Control Room	300 Lux

Pump House	200 Lux
DG set room	200 Lux
Chemical and general store	150 Lux
Chemical Plant room	200 Lux
Other indoor areas	100 Lux
Outdoor plant from and	50 Lux
Building entrance	100 Lux
Indoor Plant Area	200 Lux
Outdoor Plant Area	50 Lux
Transformer Area	100 Lux
Roads	10 Lux

Fluorescent luminaries shall be used primarily for internal lighting. High pressure vapour or metal halide type luminaries shall be used in indoor application where their use is appropriate. If mercury or metal halide is used in indoor then they should be supplemented with fluorescent luminaries to assure that minimum illumination levels are maintained following momentary power dips. All other internal areas shall be lit with fluorescent luminaries. Where specific recommendations of lux level are not covered above, illumination level in such areas shall be finalized in consultation withOwner.

Owner shall be required to measure levels of illumination after completion of lighting installation work and short fall in illumination level shall be made good by the Operator. Complete set of calculations showing, room, index, copy MF shall be given during detailed engineering.

Switches / sockets of piano type shall be used in general and in offices of staff, control room, MMI room, decorative modular switches shall be used. Suitable fans shall be provided in rooms/ plant areas as per standards. For exhaust fans it must be provided in panel rooms, pump rooms, chemical rooms, stores, toilets and at least 20 air changes per hour must be maintained.

The following type of lighting fixtures shall be proposed:

- a) Decorative type 2x36W fixtures for fluorescent luminaries inside office/ administrative buildings and controlrooms.
- b) Corrosion resistant fixture with canopy made of FRP for fluorescent luminaries for corrosive areas like chlorine handling or chemical store or area with corrosive smell/gasesetc.
- c) Industrial type vitreous enameled fixture for fluorescent luminaries inside 415V switchgear, MCC room and pumphouse.
- d) In outdoor process areas, lighting fixtures shall be sodium vapour type subjected to minimum of IP protectionclass.

- e) All outside lights as plant field lights, building outside lights, flood lights etc. which are to be switched on only during night hours should be controlled through photo cell/ clock switch installed at a central place. All lights shall have minimum IP65 protectionclass.
- f) Street lighting wiring shall be through buriedunderground.
- g) All bulb fittings (except fluorescent lamps) will have screw typecaps.
- h) For outdoor lighting, the lighting feeder shall be operated through a contactor, controlled by photocell/ clock switch and shall also have a manual by passswitch.

Luminaries shall be installed to permit ease of maintenance i.e. it shall not be necessary to shut down plant in order to carryout maintenance or to access luminaries located over areas of water etc. The Operator shall provide all equipment necessary to carryout maintenance on the lighting installation and demonstrate its operation to the satisfaction of Owner

Indoor lighting circuit will be arranged in such a way that 50% lighting can be put off in each room through switches. All lighting circuits will be wired with 2.5sq.mm. Stranded copper wire or through 2.5 sq.mm.armoured cable laid in cable trays. Sub circuit from switch to fixture could be wired with 1.5 sq.mm. stranded copper wire in MS conduits or armoured copper cable of similar size provided total voltage drop in any lighting distribution board to last lighting point shall not exceed 2%. All lighting circuits will have separate neutral, separate earth from Lighting Distribution Board. For illumination of roads, outdoors areas where operation of equipment or units required and sub station area, lighting fixtures of appropriate type (such as street lighting type, flood lighting type, post top lanterns etc.) incorporating high pressure sodium vapour lamps shall be proposed. Street light poles shall not have less than 7500 mm height above the finished road level and the arm shall not project more than 1200 mm along the road width. Poles of bigger heights may also be used if some outdoor areas are to be illuminated. Poles of 4 / 4.5 Mtrs using post top lantern may be used in gate office walk way or in front of office area. Complete area, streets, lanes, boundary shall be covered with streetlighting.

Receptacles (Lighting & Small Power):

- d) Decorative and industrial type units of above shall be proposed in all plant areas, offices, stores, workshop, plant room and they shall be located at least two numbers in each room. Distance between two receptacles shall not be more than 8 10 mtr. All small 5 amps 5 pin lighting & small power sockets shall be wired by multi stranded copper wire of 2.5 sq. mm laid in rigid MS conduits along with earth wire of 1.5 sq.mm flexible copper wire or equivalent size armoured cables. All wiring shall be coded with Red, Yellow, Blue & Black as per the phase used. If required, wiring can be done alternatively through armoured copper cables of similar size laid in MS perforated trays of minimum 2.0 mmthick.
- e) Three phase power receptacles (convenience outlets) suitable for operation of 415V,3 Phase 4 wire, 50 Hz power supply shall be proposed. In indoor areas one such unit shall be provided to cover areas of 20 meter radius (or at least one in each room housing plant items) and in outdoors areas on such unit shall be provided at 50 meter interval. Actual requirement of such units shall be finalized by MMC during detailed engineering. One three phase receptacle shall be provided near entrance of each building for utilities likewelding.
- f) Single phase 15 Amp 5 Pin / 6 Pin receptacles will be provided in each room and in halls they will be provided in such a way that with 15 meter cord we should reach every place in building. These shall be wired with 4 sq. mm copper earth wire in MS rigid conduits along with 2.5 sq. mm earth wire. Not more than two sockets shall be looped in one circuit. Alternatively they can also be connected through armoured cable of 4 sq. mm running in appropriate cabletrays. Separate lighting panels and lighting distribution boards shall be installed and they shall not take

tapping for power from motor control centers or power distribution boards.

Section IV Electro Mechanical Works

53 ELECTRO-MECHANICAL WORKS OF SEWAGE PUMPINGSTATION

- i. IERules
- ii. State ElectricityBoard
- iii. Rules and regulations of Local authorities, and
- iv. The standards in this specification

The Operator is responsible for applying and obtaining necessary statutory approvals and shall ensure workmanship of good quality and shall assign qualified supervisor / engineers and competent labour who are skilled, careful and experienced in carrying out similar works.

Design Considerations of Sewage Pumping Station and Rising Mains

1.1 General

The proposed Sewage pumping stations(IPS/MPS) shall be rectangular/circular in shape and shall consist of an incoming discharge chamber, screen channels and a wet well. Suitably sized submersible pumps shall be installed in the wet-well.

Superstructure shall be provided for Transformer, electrical switchgears, operator and DG room. The design, manufacture and performance of all the equipment used in the Pumping stations shall confirm to the latest applicable Indian and International standards.

- a) IS 5120: Technical requirements for roto-dynamic special purposepumps.
- b) IS 5600: Sewage and drainagepumps
- c) IS 9137: Code for acceptance tests for centrifugal mixed flow and axial flow pumps-class -c||
- d) HIS: Hydraulic Institute Standards

1.2 **PumpingStations**

The following are design considerations for the pumping stations.

- Inlet chambers shall be provided at inlet, and connected to screen channels through sluice gate openings. Over-flow having capacity to discharging average inflow to be arranged from inletchamber.
- Screen channel shall be in two parallel streams, with provision of sluice gates of cast iron as per IS 13349 at the starting of channels.

- Inlet chamber shall be 300mm below the invert level of sewer with gradual slope towards wetwell.
- Mechanically raked screens with conveyor shall be provided at the inlet screen channels for the pumpingstations.
- All pumps shall be of the same capacity, manufacture, model, speed or other parameters, such that operation & maintenance isstandardized.
- The capacity of the wet well is to be so kept that with any combination of inflow and pumping the cycle of operation for each pump shall not be less than 5 minutes and the maximum detention time in the wet well shall not exceed 30 minutes of the average flow. The capacity required between _start' and _stop' levels in the sump depends on the extent of inflow rate variations and the need to prevent pumps from starting with greater frequency than the rating of the electrical equipment shalltolerate.
- The lowest _start' level should be such that the pump body is below the water level so that there is no air pocket within the pump volute. This is to prevent cavitations onstarting.
- The lowest _stop' level should be such that it does not allow air to be entrained by vortex into the pumpsuction.
- The pumping station design shall meet the pump's NPSH requirement to operate without risk of cavitations.
- The total head shall be calculated at low level in wet well for satisfactory operation.
- Starting level of last pump shall be minimum 150 mm below the expected maximum sewage level in sewer, to avoid surcharging of sewer. This shall ensure free flow of sewage to wet well at all flowconditions.
- Flanged Ductile iron pipe fittings as per standard BS 4504 or ISO 2531 shall be provided for pump suction and delivery piping. Restrained dismantling joints of ductile iron shall be provided for ease of installation and dismantling. The delivery pipe shall be connected to header from side. Gaskets material of construction to be EPDM, BS681-1. Natural rubber, NBR or SBR material for gasket shall not beaccepted
- Pump delivery sluice valves shall be with electric actuators as these are to be opened and closed when pump is started and stopped.
- Quick closing spring controlled non-slam type swing check valve shall be provided at pump delivery to prevent back flow ofwastewater
- Rising mains up to 1100mm shall be ductile iron class K-9 with cement mortar lining.
- Larger rising mains shall be Mild steel with inside mortar lining. For calculation offrictionlossinrisingmains–C||valueof140forDIpipeswithliningshallbe| considered as per Hazen Shalliams formula. $Q = (1.292 \times 10-5) \times C \times D2.63S0.54$
- Ultrasonic level measuring system shall be provided for proper operation of the plant
- A pressure gauge / transmitter complete with isolation valve shall be mounted on the delivery pipe of each pump set upstream of the non return valve. The tapping shall be on the centre line of the pipe and the instrument shall be calibrated to measure a pressure range of 0 to 100 meters ofwater
- The ladders, platform, covers and handrails to be supplied and fixed under this Contractshallbesuppliedinaccordancewiththestandardspecification. Provide

- suitable corrosion lining in wet well. Access hatches shall be provided through the cover as necessary to facilitate personnel access, inspection and removal of submersible pumping units and instrumentation.
- Lifting equipment shall be provided for pumps and screens. Capacity of lifting equipment shall be 1.5 times of the heaviest piece to behandled.

1.3 Pumps

- The pump shall be vertical, submersible, non-clog, single stage, bottom suction, monoblock type driven by single speed submersible motor suitable for pumping all kinds of sewage / sludge / containing plastics and fibrousmaterials.
- The pumps should develop the required total dynamic head at rated capacity. The head-capacity curve of the pump shall be continuously rising towards the shut-off with highest head at shut-off.
- All pump motors shall be submersible type and with adequate capacity heavy duty continuous rated motor provided with all protective devices viz. RTD BTD and moisture sensor, and enclosure protection of IP68/IP55 as per relevant standard, and IS:325.
- The pumps shall be suitable for under floor wet installation with pedestal and guide arrangement. The pedestal shall be provided with auto-coupling arrangement to facilitate installation/ removal from the well top without entering into thewell.
- The pump shall be suitable for parallel and continuous operation.
- The capacity of pumps shall be adequate to meet the peak rate of flow with standby.
- The suction and delivery openings of Pump shall be of minimum 100 mm dia for protection against clogging.
- The design period of Pumping machinery shall be 15 years.
- The pump shall be designed to be protected against reverse direction of rotation due to the sewerage returning through thepump.
- Minimum efficiency of pump should be 75 % at design capacity. Minimum efficiency of motor should be 85%.
- The pumps shall operate trouble free, smooth and without any undue noise and vibrations. The magnitude of peak-to-peak vibration at shop and at site installation shall be limited to 75 microns and 50 microns respectively at the bearinghousing.
- The pumps shall be of identical configuration to facilitate in inter-changeability
- Pumps shall designed for continuous operation under submerged or partially submerged conditions, and intermittent operation when totally dry without damage to pump ormotor.
- Pumping unit shall be complete with motor, control system, guide rail, anchoring brackets, base elbow, power cable, and pump lifting cable and control panel and levelswitches.
- Pumps shall be fitted with dynamically balanced non clog impellers designed to pass course solids of at least 100 mmdiameter

- Minimum 15% margin over the power input to pump at duty point shall be kept while selecting the motor rating. Specific gravity of 1.03 shall be considered for wastewater for calculation of power input topump.
- The name plate KW rating of the pump motor shall be sufficient to drive the pump through the entire range of head of capacitycurve.
- Thermostats shall be provided to monitor temperature raise in motor winding and bearings.
- Moisture sensor shall be provided to monitor motorhousing.
- Mating surfaces to be watertight and fitted with nitrileO-rings

1.4 Rising Mains

The following are design requirements for rising mains

- Rising mains up to 1100mm size shall be Ductile iron class K-9 with cement mortar lining. Larger rising mains shall be Carbon steel with inside mortarlining.
- For pumping stations having design peak flow rate of 1000 lps (3600cum/hr) and above, Provide two numbers of rising mains, each having design capacity 75% peak flow of ultimate designyear.
- Pumping stations having the capacity less than 1000lps shall be provided with single rising main having design capacity 100% peak flow of ultimate design year.
- Pump discharge pipe and rising mains shall be sized to maintain the velocity ≤ 2.1 m/sec.
- Inside lining shall be Sulphate Resisting Cement (SRC) in accordance with BS 4027 for sewageapplication
- All the pipes and fittings above the ground level shall be flanged type. All buried pipes and fittings shall be socket and spigot rubber ringjointed
- Fittings shall be confirming to BSEN 545&598 and lined same aspipe
- Flange: Raised-face, ductile iron, screwed on conforming to BS 4504PN16.
- Bolts, nut and washer material shall be as per BS EN ISO3506.
- Gaskets shall be Flat-ring type for PN10 raised-face flanges. Gasket pressure rating shall be to equal or exceed the system hydrostatic test pressure. Gasket material shall be 3 mm thick nylon-reinforced cloth inserted rubber, corrosive acid and alkalifree

1.5 Sewage PumpOperation

The sewage pumps shall operate based on variations of the sewage level in the wet well. An ultrasonic level transmitter shall be installed in wet well to measure the water depth of sewage in the wet well. The transmitter shall send a signal to the pump control panel and to the pump control system (PCS) for level indication. The pump control panel shall use this level signal to control thepumps.

The control system shall be designed to control the sewage as follow:

- \$ Each pumpstation pump shall have control modes -On, \|-Off, \|and -Auto.\|
- \$ The-Onlmodeshallenergizethepumpsuntiltheswitchisturnedtothe -Offlor -Autolmodes. The -Onlmode shall override any level interlocks calculated from the analog levelsignal.
- \$ In the -Auto | mode, the pumps shall be controlled from the local wet well level control panel.
- \$ The ultrasonic level transmitter signal shall be utilized for the control. The pumps shall start one at a time in sequence as the water in the wetwell rises due to increasing inflow and stop in the reverse order as the water level drops due to decreasing inflow. The start and stop levels of all pumps differ by a constant value ΔH that is determined by the characteristics of the controlsystem.
- \$ The control panel shall automatically alternate the starting sequence of each duty pump after each cycle of pump operation. The controller shall energize the next duty pump if a duty pump fails to start. The controller shall energize the standby pump if either the last duty pump fails to start or a preset level is reached on the controller.
- \$ In the -Auto | mode, high temperature detected in the pump bearing/motor shall de-energize the respective pump and activate an alarm.
- \$ In the -Auto mode, moisture detected in the pump shall de-energize the respective pump and activate an alarm.
- \$ In the -Auto | mode, all pumps shall stop when the wetwell is reaches the low level.
- \$ In the-Auto'mode, highlighwet well level shallactivate analarm.
- \$ In all modes, required head not detected in the discharge pipe by a pressure transmitter installed at the swing check valve shall de-energize the respective pump.
- \$ The pump control system shall record and display the running status and moisture detected and shall have an alarm, a seal failure alarm, and a pump bearing/motor high temperature alarm.

2. General engineering specifications and practice for Electro-mechanical Works.

The following General engineering specifications and practice shall be adopted/adhered to for the Sewage Pumping Station and Sewage treatmentplant:

- ee) Supply, Installation, Testing of the mechanical and electrical equipments, pipes, fittings & other accessories.
- ff) Adequate measure shall be taken to prevent dry running of the pump. Low level to trip the pump shall be above the top of pump casing. The sump floor shall have slope towards suction pit / channel. Care shall be taken especially for under ground sludge sumps to provide suction pit of adequate size for emptying the sump for ease ofmaintenance.
- gg) Effective liquid depth of units shall be considered between levels corresponding tolowestlevelswitchandhighestlevelswitch.Floodedsuctionrequiresthat

- lowest level switch shall not be lower than the elevation of discharge flange of pump.
- hh) Monorail and chain pulley block (manually operated) shall be provided for all pump houses (both under ground and above ground), Blower room, etc. as required of adequate capacity (minimum 1.5 times the weight of the heaviest equipment). Monorail shall be extended outside pumphouse / building to facilitate loading / unloading of equipment directly on vehicle, for which ramp approach shall be given.
- ii) All pump areas / pedestals shall be provided with kerb walls and suitable arrangement for collection of leakage and connection to the nearest piping/unit, keeping in mind the process requirement, shall be provided. In dry wells necessary drain collection pit and dewatering pump of sufficient capacity and head requirement having auto operation with low and high level switches shall be provided in all pump houses, especially underground pump house for this purpose.
- jj) All motors shall have running indication.
- kk) Motors of all pumps and blowers shall be covered with canopy.
- ll) Mixers in chemical solution tanks (without baffle) shall be located off-centre to avoid vortex.
- mm) All chemical dosing pumps shall be provided with pulsation dampeners. Metering pumps shall have bypass with valves and external pressure safety valves.
- nn) Common delivery header and suction header of pumps (and blowers) shall be provided with a blind flange on one end.
- oo) Aeration blowers shall be located inside the blower room with necessary acoustic hoods complying with statutory and safety norms.
- pp) Flow measurement shall be provided at all chemical dosing lines as well as Air Blower discharge lines.
- qq) Knife Gate valves shall be provided for sludge application.
- rr) Flushing connections shall be provided for all sludge handling units and sludge lines.
- ss) The clear distance between adjacent pump / blower pedestal shall be minimum 1000mm. The clear distance from pedestal to internal face of walls shall not be less than 1500mm. The clear distance from pedestal to internal face of walls on motor side of the pumps shall not be less than 2000mm.

- tt) Minimum clearance of 500mm shall be provided around pumps, blowers, equipment pedestal for paving etc.
- uu) Safety shower and eye wash facility, service water connection shall be provided near chemical handling areas, especially chlorination and polyelectrolyte area.
- vv) All instrument indication facility shall be readable from grade.
- ww) All below grade valves (including sludge outlets of clarifiers and thickeners) shall be operable from grade by providing extended spindle and handwheelarrangement.
- xx) Epoxy lining in polyelectrolyte tanks and other units as required shall be provided. Complete wetted surface including free board and top of walls shall be lined.
- yy) Large tanks shall be able to be segregated for manual desludging, whenever required along with drain piping.
- zz) Operating platforms shall be provided for operation of any equipment or valve causing inconvenience to operate from ground/floor level. For operating height above 1.5m operating platform shall be provided. Platform shall have minimum width of 900mm with galvanized grating / chequered plate.
- aaa) Main control room housing PLC/SCADA shall be located in the first floor such that entire STP is preferably visible to the operator through glazed windows. The control room layout shall be planned after taking into consideration the space requirement of various PLC/SCADA panels, HMI, etc. It shall be housed in administration/office building. It shall be properly air conditioned and shall be provided with false ceiling. Control room shall be aesthetically appealing.
- bbb) All the sludge withdrawal valves of Primary Clarifier, Thickener and Digester shall be electrical actuator operated with auxiliary open/close limit switches and position transmitter for open/close positionfeedback.
- ccc) H.T. & L.T. Room for electric Sub-station to serve the proposed Sewage pumping station and Sewage treatment plant.
- ddd) Laboratory, Main Control Room housing PLC/SCDA system alongwith necessary officefurniture.
- eee) Water distribution network for drinking purpose/service water within the plant premises and sewagedisposal
- fff) All interconnecting pipes, channels, valves, fixtures, appurtenances.
- ggg) Setting up of the testing arrangement as per requirement.Getting of successful test results & obtaining approval from authorized Lab / Agency of the Pollution Control Board and relevantAuthorities.
- hhh) Operation Maintenance of the entire system including consumables for the specified period. Supply, erection, testing, commissioning of variousmechanical,

electrical & instrumentation equipment required for the smooth working of the Sewage pumping station and Sewage treatment plant, including the Five (5) years O & M during guarantee period.

2.1 General Mechanical Equipments

Design, supply, erection, commissioning and testing of all mechanical equipments based on chosen technology of Sewage treatment process, shall generally comprise of:

- t) Bar Screen with frame andscrapper
- u) CI SluiceGate
- v) Air blowers with motor and relatedaccessories.
- w) Air distribution assembly.
- x) Mech. arrangements for clarifier. if required
- y) Sludge return pumps with motor and related accessories.
- z) Sludge Loading pumps with motor and related accessories.
- aa) Agitator for equalization tank, ifrequired.
- bb) Sludge dewatering System-Filter press/Centrifuge
- cc) Drainage sump pumps
- dd) Loading/Unloading System for Pump House
- ee) Flow measuring System
- ff) Level measuring System for well and Tank.
- gg) All Pipe-works and valves
- hh) Chlorine dosing pump/UV Disinfaction System.
- ii) DG Set for Power back-up.
- jj) Fire fightingsystem.
- kk) Ventilation inside the Pump & Control room, as per requirement.
- ll) Any other equipment required.

2.2 General Electrical Equipments

Design, supply, erection, commissioning and testing of all Electrical equipments based on chosen technology of Sewage treatment process, shall generally compriseof:

- i) HT/LTTransformer
- j) Electric motors for all equipments as required.
- k) Motor control center completes with all internal wiring and accessories.
- 1) Electrical cables from M.C.C panel to all electric motors andunits.
- m) Electric earthing stations as per I.E.E.rules.
- n) Cable Trench, Cable Tray as per I.E.E.rules.
- o) Gland and Lugs as per I.E.E.rules.
- p) All internal lighting & exhaust system etc. for the Pump & ControlRoom.

2.3 <u>Technical specifications of Mechanical Works for the proposed Sewage Pumping Station and Sewage treatmentplant:</u>

2.3.1 ScreeningSystem.

- All Sewage Pumping Stations shall be provided with Mechanical screens as working and Manual Screen as Standby with conveyorsystem.
- The screens shall be made with welded stainless steel (AISI410)frame.
- Bye bass arrangement shall be provided on the upstream side, to avoid overflow of the screen channel in case of sudden powerfailure.
- Drainage facility shall also be provided in the individual screen channels to empty these channels for maintenancepurposes.
- Individual screen channel should be designed to provide a velocity of min. 0.6 m/sec at average designflow.
- The effective area of opening of the screen should be such as to produce a velocity through the screen opening not exceeding 0.9 m/sec. at maximum expectedflow.
- The top of the screen shall be at least 500 mm above the expected highest flow level.

2.3.2 SluiceGate

- The gates shall be as per IS:13349/AWWA C 501 or relevant BS/DIN/ISO at their Latest revision.
- The gates shall be CI with rising typespindles.

- The unbalanced head shall never be more than 15m.
- The gates shall be manually/Electricallyoperated.
- The gates shall be installed primarily in the screen chambers for isolation of flow for maintenancepurposes.

2.3.3 Submersible Motor Sewage Pump

General

The pump shall be vertical, submersible, non-clog, single stage, bottom suction, monoblock type driven by single speed submersible motor suitable for pumping all kinds of sewage / sludge / storm water containing plastics and fibrous materials. The pumps must have fitted with in-built cutting and tearing system for foreign matters. The speed of the pump should not be more than 1450 r.p.m. The motor output power must have at least 15% margin over pump input power at duty point and the motor will never be overloaded throughout the entire pump operating range as shown in the performance curve. The pump performance must be stable from zero discharge to run outcondition.

The design, manufacture and performance of the submersible pump-motor sets shall comply with the latest applicable Indian / International Standards. In particular, the equipment must conform to the latest revision of applicable specification. The pump shall be capable of developing the required total dynamic head at rated capacity and will be suitable for parallel and continuous operation. The head-capacity curve of the pump shall be continuously rising towards the shut-off with highest head at shut-off. The impeller of the pump shall preferably be of non-overloading type. The pump shall be designed to be protected against reverse direction of rotation due to the sewerage returning through the pump. The set rotor assembly weight and unbalanced hydraulic thrust of the impeller shall be carried out by the thrust bearings provided in pump assembly. The pump shall operate trouble free, smooth and without any undue noise and vibrations. The magnitude of peak-to-peak vibration at shop and at site installation will be limited to 75 microns and 50 microns respectively at the bearinghousing.

The pump installation design should be such as to facilitate automatic installation and removal of pumps without having entry into the sewage pit. Profile gasket should be provided in automatic coupling system so as to avoid metal-to-metal contact between pump and delivery pipe bend to ensure leak proof joint.

Constructional Features

Casing

The pump casing, made of cast iron shall be hydrostatically tested at 1.5 times the shut-off head with maximum impeller size. The pump casing shall be of robust construction and the liquid passage in the casing shall be finished smooth.

Impeller

The non-clog, semi open / vortex type impeller will be both statically and dynamically balanced and will be keyed and positively held on the motor shaft. The impeller will also be secured against damages, if the direction of rotation should reverse due to liquid flowing backward through the pump. The impeller shall be capable of handling soft solids of minimum diameter 100 mm. The leading edge of the vanes shall be rounded and cut back to prevent rags, stringy materials etc. from impinging on the impeller vanes.

Shaft

The shaft, made of stainless steel shall be finished to close tolerance at the impeller and bearing diameters. The impeller shall firmly be secured to the shaft by key and / or nuts. The size of the shaft shall be calculated on the basis of maximum combined stresses. While designing the shaft the critical speed of the shaft must be taken into account which shall be at least 20% above / below the operating speed. The rotor shall be dynamically balanced to avoid any vibration during operation.

Seal

The pump shall have two mechanical seals in tandem arrangement. The lower mechanical seal shall have SiC / SiC face combination. Upper mechanical seal shall have with Carbon / TC face combination.

Bearing

Maintenance free antifriction deep grooved, permanently grease filled ball / roller bearings should be provided and this should take care of axial and radial thrust at any point of operation.

Motor

The motor should be dry, squirrel cage type, suitable for 3 ph, $415 \pm 10\%$ volt, 50 Hz supply, designed, manufactured and tested conforming to IS: 325. The motor should be rated for continuous duty with IP68 protection and class _F' insulation or better. However, the motor frame size shall be liberally designed to restrict the temperature rise as per class _B'insulation.

All squirrel cage induction motors shall be provided with electrolytic grade copper winding for stator and the rotor of the motor shall be of copper bars only.

Internal Protection Features for Pump sets (above 15 KW motor)

The pump sets shall at the minimum be provided with the following internal protections. The leads of all the protecting sensors shall be brought out from the motor with separate control cables.

Winding Temperature

The motors shall be provided with 3 sets of PT 100 type thermostats embedded in the winding to protect it from getting overheated.

Bearing Temperature

For detection of mechanical faults, both bearings, at drive end and non-drive end shall be provided with PT 100 type temperature sensors for monitoring the bearing temperature, protection and annunciation.

Moisture Sensors

The motors shall be provided with a resistance type sensor to sense entry of any moisture in the motor chamber. It shall operate on 230 V AC supply.

Monitoring Seal Leakage Chamber

The pump set shall be provided with a float switch type sensor assembled in the seal leakage collection chamber. In the event of any leakage this sensor will give the tripping signal. The contacts of the float switch shall be rated for operation on 230 V 6A AC.

Material of Construction

Casing : Cast Iron, IS: 210, FG260

Impeller : 2.5% Ni-Cast Iron, IS: 210, FG260

Shaft : Stainless Steel, AI SI :410

Motor housing : Cast Iron, IS : 210, FG260

Stator/Rotorcore : CRGOSteel

Stator/Rotorwinding : Electrolytic grade copper wire/bar

Fastners : Stainless Steel, AISI :316

Autocouplingsystem : Cast Iron, IS: 210, FG 260

Lifting chain, Guide pipe : Stainless Steel, AISI: 410

Scope of Supply

The scope of supply will include Submersible Pump set along with Automatic coupling, Delivery bend and Cable, Guide pipe & chain of required length.

Painting

The pump set shall be painted with zinc rich epoxy primer plus two coats of epoxy paint. The paint shall be spray applied and dried in a painting booth to avoid ingress of foreign particles especially when the painted surface is not completely dry.

Inspection & Testing at Manufacturer"s Works

The manufacturer will submit their QAP for Design Build Operations Engineer's approval including the following inspections and testings which will be carried out at the manufacturer's works.

Hydrostatic Test

The pump casing will be hydrostatically tested for any leakage, with water at a pressure 1.5 times of closed valve pressure with maximum impeller size or 2.0 times of pump duty point pressure whichever is higher. Unless otherwise stated the minimum duration of testing will be 30 minutes.

Statical Balancing

All major rotating components must be statically balanced individually.

Dynamic Balancing

In addition to static balancing of individual component the whole rotor assembly of pump must be dynamically balanced at rated operational speed.

Performance Test

Each assembled pump shall be shop tested by the manufacturer to determine the following characteristics as furnished in the characteristics curve.

- vii) Capacity Vs. Total Dynamic HeadCurve
- viii) Capacity Vs. Brake Horse Power (KW)curve
- ix) Capacity Vs. Efficiency (%) curve
- x) Capacity Vs. NPSHR curve

And also recordingof

- xi) Vibrationlevel
- xii) BearingTemperature

The above tests for each pump for its full operating range at rated speed shall be conducted in accordance with the latest revision of IS/BS/DIN/ISO specifications and/or Hydraulic Institute Standards USA.

During pump testing, reading to the extent possible, shall be taken correspond to totsfullworking range from its closed valve condition to 30% increase of the

rated output or corresponding to the output at its minimum head specified, whichever is higher.

Each pump performance shall be documented by obtaining concurrent readings showing motor voltage and amperage, pump suction head, pump discharge head, pump discharge etc. Such readings shall be documented for at least seven pumping conditions including one at the shut-off head and each power load shall be checked for proper currentbalance.

The curves produced from the above readings shall be used to determine the capability of pump sets to meet the guaranteed performance at site.

Bearing temperatures shall be determined by PT 100 or equivalent type temperature detector. A running time of at least 30 minutes shall be maintained for this test at shut off head if sufficient water is not available for a complete test.

After the test runs have been performed to the satisfaction of the Client or his representative that the pumping equipment complies with the stipulated specifications the Client shall be provided with the Manufacturer's Test Certificates.

All instruments and equipment required for such test shall be provided by the manufacturer and the instruments shall be calibrated and certified by an approved independent testing authority not more than 15 days prior to the test in which they will be used.

In the event of any pump failing to meet the specified test requirements, it shall be modified and retested until the requirements are attained.

Non-Destructive Tests

Physical and Chemical tests of the major components of each pump must be done. These tests shall be conducted in accordance with relevant IS/BS/DIN/ISO standard. Prior to testing the tests and major components' identifications along with the actual standard to be followed, shall be submitted for Client's approval and only those, which will pass the tests successfully, shall be used for the manufacture of end product. All material test certificates to be submitted before machining operation to the Client for his approval and finally these _Approved' test certificates will be produced during pump performance testing.

Visual Inspection

Pumps shall be offered for visual inspection to the Client before despatch. The pump assembly/ any component shall not be painted before inspection.

Testing At Site

All pump sets shall be tested at site in the presence of manufacturer's expert. The QH parameters can be measured, if spacepermits.

2.3.4 Monorail Crane With Chain PulleyBlock

- Monorail Crane shall be used for lifting of Submersible motor pumps as and when required formaintenance.
- Monorail mounted hand operated chain pulley block shall be as per the requirement of BS:3243/ Equivalent.
- It shall be of required capacity having adequate chainlength.
- The load chain shall conform toBS:2902/Equivalent.
- Guide shall be provided for effective guidance to the load chain and a stripper for effective disengagement of chain fromwheel.

2.3.5 PipeWorks.

- Pipes carrying sewage shall be of ductile iron with flange or spigot and socket joints according to individual circumstances.
- Pump delivery line flow velocity shall be set at < 2.1 m/sec and individual delivery pipe & common header diameters shall be selected accordingly.
- All pipe work and fittings etc. shall conform to the appropriate Indian Standards and shall be to a class in excess of the maximum pressure they shall attain in service including any surge pressure and shall be supplied by an approved manufacturer. All pipelines shall be tested at 1.5 times the design workingpressure.
- The pipe works shall include all pipes and fittings for connection to the rising main upto the stipulated length outside the pump house building. The pipes and fittings shall be as per latest revision of IS:1536/IS:1537/IS:1538/BS:4622/IS8329/ IS 9523 / Equivalent and must be suitable to withstand the pressure tested to at least double the close valvepressure.
- The diameter and length of the pipes shall be determined from the specified velocity of the sewage water and size of the pump house. The delivery pipe of the pump shall be connected with the pump through enlarger immediately after the pump so as to restrict the velocity of sewage water in the pipe line at delivery side.
- Each delivery pipe line shall include one puddle collar at the exit of the wetwell.
- All the pipe lines shall be protected with anticorrosive paints of required quality to suit the site climatic condition.
- Necessary rubber insertion of suitable thickness shall be provided at all the flanged joints complete with supply and erection of necessary number of bolts, nuts, washers of suitable sizes.

2.3.6 Valves

- Each Sewage pump shall be fitted with a reflux valve and a sluice valve on the delivery side of thepump.
- All the sluice valves shall be as per IS:14846/BS 5150/DIN 3352 at their latest revision and rising spindle type, flat face, bolted bonnet with solid wedgedisc.
- The valves above and including 400 DN shall be provided with spur/bevel gear arrangement for operation and be fitted with by-passarrangement.
- The pressure rating of the valve shall be as per the Design working pressure. Wherever specifically mentioned the valve shall be fitted with extended spindle, head stock along with hand wheel for easy operation from the operating platform.
- The reflux valve ensures that backflow, from the rising main through the pump, does not occur when the pump is not operating. The Reflux valves shall be of Double flanged with hinged single/multi swinging disc complete with bypass arrangements.
- The reflux valve shall be of flat face bolted cover and shall be fitted with renewable body and disc seat. The reflux valve shall be as per IS:5312/BS:5153/ISO 2531 at their latest revision. The pressure rating of the valve shall be as per Design workingpressure.
- The valves on the discharge pipework are to be mounted in a separate Valve Chamber. This allows the operator in operation and maintenance of valves easier to carry out. The separate valve pit also allows a suitable accessible point for the attachment of pressure gauges to check the performance of thepumps.
- The Air Release Valve shall be Single air valve (Large Orifice) confirming to IS-14845/2000 for automatically releasing/admitting air that may accumulate under pressure in a section of pipe line at the time of initial charging or draining of main.
- The pressure rating of the valve shall be as per Design working pressure and end connections shall be flanged as per IS specifications. The Air release valve shall be fitted with isolating sluice valve of samesize.

2.3.7 AirBlower

Air blowers shall be either of positive displacement or centrifugal with pressure vessel type complete with motor, baseplate, inlet filter, intake silencer and off-load starting system outlet silencer, anti-vibration damper, flexible coupling, filter restriction indicator, non-return valve, pressure relief valve, V-belt system or direct drive coupling. The casing rotor shall be of cast iron construction. Bearings and gears shall be grease lubricated. Motor speed shall be 1500rpm.

The capacity of the air blower shall be of required airflow rate and pressure o maintain required level of dissolved oxygen in the aeration tanks in operation.

2.3.8 AirDiffusers

Air diffusers shall be of membrane type for uniform distribution of fine bubble air release performance in the system. The air diffuser shall be either made of elastomic rubber membrane or composed of crystalline fused aluminum oxide with a suitable ceramic bonding material.

Membrane endurance shall be more than 180,000 expansion/contraction cycles. The diffuser discharge capacity shall be min.4.5 Cum/hr

The Supplier shall submit calculation to justify the diffuser selection and air requirement during the detailed design.

2.3.9 Agitator for Sludge Tank:

Each tank shall be provided with electrically driven paddle type agitators. The driving motor of suitable capacity including reduction gear and other accessories shall be provided for rotating the agitator at a speed between 30 to 50 rpm. The fan cooled driving motor and reduction gear shall be totally enclosed but easily accessible for maintenance. The sweep area of paddle shall cover a minimum of 25% of the tank area. The shaft shall be freely suspended from the driving gear mounted on top of the tank. No thrust or guide bearing shall be located below the liquid level. The shaft of the agitator, the speed reduction gear of the motor and the paddles shall be of stainless steel-316.

Each tank shall be provided with a stainless steel-316 float operated level indicator with wooden scale to indicate the level through an arrangement of pulleys and nylon cords.

2.3.10 Scraper Mechanism with bridge for Clarifier.

Peripheral driven clarifier mechanism on MS rails, with drive, Scraper Arms, scraper blades, with central feed well, moving bridge and walk way, GRP weir plates (8mmthick) to fit in to the Clarifiertank.

2.3.11 Sludge Return Pump/Sludge Loading Pump:

Vertical, submersible, non-clog, single stage, bottom suction, monoblock type driven by single speed submersible motor suitable for pumping all kinds of sewage / sludge / storm water containing plastics and fibrous materials. The pumps must have fitted with in-built cutting and tearing system for foreign matters. The speed of the pump should not be more than 1450 r.p.m. The motor output power must have at least 15% margin over pump input power at duty point and the motor shall never be overloaded throughout the entire pump operating range.

2.3.12 ChemicalDosing

Chemical dosing pumps shall be complete with plastic suction and delivery piping, solution tank, mixing tank and feed arrangement. Pumps shall be complete with motor control center, cabling and connection.

2.3.13 Diesel generatingset

The Diesel Generating set shall be of A.C type with totally enclosed air cooled multi cylinder, AMF Panel, alternator, 3 Phase, 415V, 50 Hz 0.8 p. f. for developing suitable BHP at 1500 rpm. The DG shall be designed with 10% overload with standard accessories, self excitedself regulated, screen protected alternator with static excitation system running at 1500 RPM as per IS 4722-1968 with voltage regulation +/- 5%.

Both the engine and alternator shall be directly coupled on a common fabricated steel base plate with anti vibrating pad with control panel comprising of standard meters, switchgears, indicators connected with suitable wires/cables. The complete set shall be enclosed in acoustic enclosure made of 18 SWG CRCA Sheet, sound absorbing material, Rockwool covered from inside with ¾ mm holes perforated sheet to restrict sound level upto 75 dB at 1.0m

The engine shall be supplied with first filling of oil, diesel etc. obtaining necessary approval from Electrical Inspector as per specification.

2.3.14 WheelBarrow

Wheel barrows of Polyethylene moulded construction shall be supplied for carting up screenings. The wheel barrows shall have rubber tyred wheels. The moulded units shall be bought out items from ISO: 9000 certified manufactures.

2.3.15 ScreeningsContainer

Portable galvanized steel container shall be provided to store the screenings until the time of pick up. The container shall have a capacity of approximate 2.5 m3 and shall be of a convenient height to permit the discharge of screenings manually. The container shall have hinged covers and its design shall permit their being lifted by an overhead hoist or packer truck. The container shall have four wheels of about 200 mm diameter and two of which shall be swivel castors. The maximum height of a container including wheels shall not be more than 660 mm. The sides shall be fabricated of 12 gauge H.T. steel and the bottom of the container shall be of 5 mm plate steel. The container shall be reinforced with $50 \times 50 \times 6$ angle.

2.3.16 ExhaustFan

Exhaust fans shall be provided at the places specifically mentioned for ventilation purpose. The cast aluminum alloy blades shall have high efficiency aerofoil section. Blades shall be directly mounted on motor shaft, dynamically balanced and shall conform to IS:2312. The means provided for securing the fan mounting or fan casing to the wall shall be such as to provide a secure fixing without damage to the fan or wall.

The drive motors shall be TEFC, squirrel cage, induction type suitable for 240 Volts \pm 10%, 1 phase OR 415 Volts \pm 10%, 3 phase, 50 Hz AC supply with IP54 enclosure and class B insulation.

Suitable designed guards shall be provided at the inlet and outlet side to prevent accidental contact. No inflammable material shall be used in the construction of fan. Moulded parts, if used, shall be of such materials as to withstand the maximum temperature attained in the adjacent component parts.

The fan shall have protective insulation may be of all insulated construction or have either double insulation or reinforced insulation. Each fan should be provided with a 10 sq.mm mesh bird screen. The sheet used for the cowl shall be 14gauge.

The finish will be stove enameled glossy paint/epoxy paint with specially pre-treated components to enhance corrosion resistance.

The number and size of exhaust fan will be determined taking into account 12 complete changes of air per hour to the service area.

2.4 <u>Technical specifications of Electrical Works for the proposed Sewage Pumping Station and Sewage treatmentplant:</u>

2.4.1 Scope

Thisspecification is intended to cover complete installation, testing and commissioning of electrical equipments i.e. motor control centres, power control centres, control panels, switch gears, motors, push button starters, transformers, etc.

2.4.2 Code andstandards

The installation, testing and commissioning of all electrical equipments shall comply with all currently applicable states, regulations, fire insurance and safety codes in the locality where the work will be carried out. Nothing in this specification shall be constructed to relieve vendor of his responsibility.

Unless otherwise specified, the work, material and accessories shall conform to the latest applicable Indian British of IEC standard. All items of switch starter panel shall confirm to their relevant specifications as under or its latest revision.

IS: 4237: 1982 General requirements of switch gear and control gear voltage not exceeding 1000 volts.

IS: 2959 : 1982 contactors IS: 4064 (Part I): Isolators

IS: 3842 (Part- IV) Overload Relay

IS: 8544 Motor Starters

IS: 10118 Code of practice for installation and maintenance of motor starter.

IS: 1248 Indicating installments

IS: 2705 Current transformers

IS: 2147 Degree of protection for starters.

Good workmanship shall be in accordance with best engineering practices to ensure satisfactory performance and service life.

2.4.3 Detailed requirement of installation

2.4.3.1 Switch gear, Control panel, etc.

- e) All alignment, leveling, grouting, anchoring, adjustments shall be carried out in accordance with manufacturer's instructions and or as directed by theOwner.
- f) All modules shall be taken out and shall be cleaned preferably with vacuum cleaner.
- g) All connections of fixing of equipments in switch gear control panels etc. shall be completed, checked and adjusted to ensure safety and satisfactory operation of the equipment.
- h) In some cases, minor modifications may have to be carried out at site in the wiring and mounting of the equipment to meet the requirements of the desired control scheme and the Contractor shall have to do thesame.

2.4.3.2 Motors

- f) The installation of motors shall be carried out in accordance with manufacturer's instructions and / or as directed by theOwner.
- g) Checking and cleaning of bearings and charging / filling of lubricants whatever necessary.
- h) Cleaning of core and winding, varnishing and drying but the windings and measurements of air gap for motor assembly at site ifdemanded.
- i) Motors shall be run on un-coupled condition for few hours before coupling them with the driveequipment.
- i) Motors shall be coupled with drive, adjusted and shall be tested onload.

2.4.3.3 MiscellaneousItems

- e) The Bidder shall install miscellaneous items such as motors starters, local start / stop push button startersetc.
- f) These equipments will be generally wall, column or stand mounting. The exact location will be as shown in the finaldrawing.
- g) All supports or brackets needed for installation shall be fabricated and painted by theBidder.
- h) All welding, cutting, chipping and grinding as and when necessary shall be carried out by the Bidder.

2.4.3.4 Cabletermination

Cable Termination shall include the following

- i) Making necessary holes in bottom / top plates for fixing cable gland /box.
- j) Fixing cable gland / box, connecting armour clamp to cablearmour.
- k) Dressing cable, pouring, compound etc. wherever necessary to make termination complete.
- 1) Putting cable lugs, crimping them on to cores of cable, taping bare conductors upto lugs, wherevernecessary.
- m)Termination to equipment terminals.
- n) Supply and fixing of cable and core identification ferrules.

Wherever Owner has not provided MS plates for fixing cable tray supports, Bidder shall install approved concrete fasteners for fixing cable tray supports.

2.4.3.5 Inspection

- a) After completion of the erection / installation, each equipment shall be thoroughly inspected in presence of Owner for correctness and completeness of installation.
- b) A check list may be furnished by the Owner wherein all details to be checked and necessary instructions shall be listed. The inspection and checking shall strictly follow the checklist.
- c) On completion of the inspection two (2) copies of the check list duly filled in shall be jointly signed by Contractor and the Owner, such endorsement, however, shall not relieve the Contractor of his obligation under the contract.

2.4.3.6 Testing and commissioning

- f) After completion of erection work tests shall be conducted by the Contractor on each piece of the equipment as per list be supplied by the Owner or his authorized representative.
- g) The Bidder shall provide all tools, instruments; materials labour supervisory personnel for carrying out tests on the equipment and materials under his scope of work.

- h) The Bidder shall record the test results on approved Proforma and furnish four (4) copies of the results to the Owner for his approval within a week form the date of testcompleted.
- i) Before commissioning of the equipment, the Contractor shall set the relays to their recommended values.
- j) On successful inspection and testing, the equipment shall be commissioned and put on trial run along with other equipment in a manner mutually agreedupon.

2.4.3.7 Rectification

The Bidder shall carry out all rectifications, repairs or adjustment work found necessary during testing, commissioning and trial run. Unless otherwise specified the work, material and accessories shall conform to the latest applicable Indian, British of IEC Standards, some of which are listedbelow:

IS 3043 Code of Practice for earthing.

2.4.3.8 Installation of cables

- 1. The Bidder's scope ofwork includes, unloading, laying, fixing, jointing, bending and terminating of cables. Contractor shall also supply all the necessary hardwares for jointing and terminating of cables. Cables shall be laid directly buried in earth, on cable trays and support in conduits and ducts or bare on walls, ceiling etc as shown in the approvedDrawings.
- 2. All cable work and the allied apparatus shall be designed and arranged to reduce the risk of fire and any damage that may cause in the event of fire. Wherever cables pass through any floor or wall opening suitable bushes shall be supplied. If required by the Design Build Operations Engineer,, the bushes shall be sealed using fire resisting materials to prevent firespreading.
- 3. Standard cable installation tools shall be utilized for cable pulling. Maximum pull tension shall not exceed manufacturers recommended value. Cable grips, reels or pulleys used shall be properly lubricated. The lubricant shall not injure the overall covering and shall not set up undesirable conditions of electrostatic stress. Cables pulling shall permit performance of collateral work withoutobstruction.
- 4. Sharp bending and **k**inking of cables shall be avoided. The bending radius for various types of cables shall be more than those specified bymanufacturer.
- 5. Power and controlcables shall be laid in separate cable trays. The order of laying of various cable in trenches and overload trays shall be as specifiedbelow:
- 6. Cables of highest system voltage at the top most tier with second highest voltage on the second tier from top, third highest on the third tier from top etc. with control instrumentation and other service cables in bottom most cabletier.
- 7. Where groups of HV and LV and control cables are to be laid along the same route, suitable barriers to segregate them physically shall be employed.
- 8. Where cables cross roads and water, oil gas or sewage pipes the cables shall be laid in reinforced spun concrete pipes of 15 mm minimum diameter, also 50% space shall be kept as space for future, if more than one cable is to be laidthrough

- pipe. For road crossing the pipe for the cable shall be buried at not less than one metre depth. Cable less than 15 mm unless otherwise approved by the Design Build Operations Engineer. Cable shall be protected at all times from mechanical injury and from absorbingmoisture.
- 9. Some extra length shall be kept in each cable run at a suitable point to enable one or two straight through joints to be made at a later date, if any faultoccurs.
- 10. To facilitate visual tracing, cables in trays shall be laid only in single layers where design, permits. Cables shall be laid in proper sequence so as to avoid unnecessary crossing of other cables upon entering or leaving a run of tray. Cable splices shall not be permitted.
- 11. Cable jointing shall be in accordance with relevant Indian Standards Codes of Practice and Manufacturer's special instructions. Materials and tools required for cable jointing work shall be supplied by Contractor. Cable shall be firmly clamped on either sides of a straight joint at not more than 300 mm away from the joints. Identification tags shall be provided at each joint and at all cable terminations. Single core cable joints shall be marked so that phase identify at each joint can be determined easily. The joints shall be located at most suitable places. When two or more cables are laid together, joints shall be arranged to be staggered by about three meters. Before jointing insulation resistance of both sections of cables to be jointed shall bechecked.
- 12. Bidder shall install and connect the power, control and heater supply cables, for motors. Contractor shall be responsible for correct phasing of the motor power connections and shall interchange connections at the motor terminal box if necessary after each motor is testrun.
- 13. Metal sheath and armour of the cable shall be bonded to the earthing system of the station.
- 14. Cable clamps shall be minimum 3 mm thick and 25 mm wide galvanized MS flat spaced at every 1.0 minterval.

2.4.3.9 Cable trays, accessories and tray supports

Cable trays shall either be run in concrete trenches or overload supported from building steel, floor slab etc. Cables shall be clamped to the cable trays in both horizontal runs and vertical runs by suitable site fabricated clamps. Cable trays supporting system shall be adequately designed so as to keep maximum deflection within permissible limit.

2.4.3.10 Conduits andpipes

Bidder shall supply and install conduits, pipes as specified and as shown in drawings all accessories / fittings required for making installation complete shall be supplied by Contractor.

Conduits and pipes shall be of GI and of heavy duty type. Flexible metallic conduits shall be used for termination of connections to equipments to be disconnected at periodic intervals.

Conduits or pipes shall run along walls, floors and ceilings, on steel supports, embedded in soil, floor, wall or foundation, in accordance with relevant layout drawings. Under ground portions of conduit installation to be embedded in the foundation or structural concrete shall be installed in close co-ordination with collateral work. Exposed conduit shall be neatly run and evenly spaced.

Exposed conduit shall be adequately supported by racks, clamps, straps or by other approved means. These fittings shall be of same material as conduits. Each conduit run shall be marked with its designation as indicated on the drawings. Identification shall be made where possible by means of brass ribbon. So located that each run of conduit is readily identified at each end.

When one or more cables are drawn through a conduit, cables shall fill not more than 50% of the internal cross sectional area of the conduit.

Entire system of conduit after installation shall be tested for mechanical and electrical continuity throughout and permanently connected to earth by means of special approved type earthing clamp efficient fastened to the conduit. For jointing purpose, Contractor shall have available at site, dies for threading pipe or conduit. All such threaded ends shall be reamed after treading and anti-corrosive paintapplied.

2.4.3.11 Switch gear control panel /desks

Base of outdoor type units shall be sealed in an approved manner to MS channel concrete to prevent ingress of moisture.

Bidder shall take utmost care in handling delicate equipments and mechanism like instruments, relays, dragging shall be avoided as far as possible. Proper pies shall be provided underneath when dragging for short distance. Wherever the instruments and relays are supplied separately, they shall be mounted only after the associated control panels / desks have been erected and aligned. Any damage to relays and instruments shall be immediately reported to the Owner.

Contractor shall also make all necessary adjustments as specified by the manufacturer for proper functioning of the equipment. The setting of relays shall be carried out.

Outgoing feeders and incoming feeders of cable or bus duct shall be connected at the switch gear panel and as explained in the installation procedures of cables and bus ducts.

After installation of all power and control wiring, Contractor shall carry out operating tests, manufacturer's installation tests. Meager tests for insulation, polarity checks on the instrument transformers.

The Contractor shall also carry out the drying of equipment in case of low insulation resistance.

2.4.3.12 Transformer

Sleepers shall be provided when unloading on bare ground. After placing on foundation alignment, leveling, etc. shall be carried out in neat workmanlike manner. Dehydration of silica gel rather shall be carried out. For the power / control cables projecting above the ground the termination of cable box / marshalling box / shall be run in GI conduits of suitable cross section. Ends shall be sealed with bitumen compound.

The cable end box of the transformer of detachable type shall be supported properly enabling the transformer to be taken out for repair without disturbing the cables.

2.4.4 Specifications for erection, testing and commissioning of illumination system

2.4.4.1 Scope

This specification covers complete installation, testing and commissioning of indoor and outdoor illumination system.

2.4.4.2 Scope andstandards

The wiring, installation and commissioning of complete illumination system shall comply with all currently applicable statutes regulations. Fire insurance and safety codes in the locality where the work will be carried out. Nothing in this specification shall be construed to relieve vendor of this responsibility. Unless otherwise specified, the work, material and accessories shall conform to the latest applicable Indian, British IEC Standards.

Good workmanship shall be in accordance with best engineering practices to ensure satisfactory performance and service life.

2.4.4.3 General requirements

Except as specifically approved by the site office installation of conduits and lighting fixtures shall be taken only after all major services such as piping, structural work etc. in that particular area have been completed.

Location of lighting fixtures, switches and receptacles shown on the drawings, are indicative and shall be relocated to suit site condition.

Except as noted mounting height of various lighting equipment from finish floor level shall be as follows:

i.	LightingPanels	1200 mm
ii.	Lightingcontrolswitches	1000 mm

iii. Receptacle withswitch

a) Forindoor 500 mm

b) Foroutdoor 1000 mm

All cables and conduits from lighting panel upto first lighting fixture shall be identified with aluminium tags giving circuit reference number. Lighting panel number shall be indicated when more than one panel for an area is to be provided.

A number of lighting panels shall be earmarked separately for supplying power to the space heater mounted in various switch gear panels and motors.

Steel surfaces exposed, to weather shall be thoroughly cleaned for removal of rust and shall be given a primary coat of zinc chromate and two finishing coat of paint. All metal parts not accessible for painting shall be made of corrosion resistant material.

Cable / Conduits separators shall be provided at an interval of 500 mm for horizontal runs and 750 mm for verticalruns.

Cable / Conduits shall be kept, wherever possible at least 300 mm away from pipes, heating devices and other equipments.

For the purpose of calculating connected loads of various circuits multiplying factor of 1.25 will be assured to the rated lump voltage for lamp fixtures to take into account the losses in the control gear.

Contractor shall supply junction boxes; pull boxes, terminal blocks, glands, conduits and accessories (elbows, tees, bends, etc). and supporting anchoring materials to make the installation complete.

Contractor shall work in co-ordination with the civil Contractor when openings, sleeves are required in walls and floors. Holes by Contractor shall necessarily be patches in a good and approved manner.

All types of wiring concealed or unconcealed shall be capable of easy inspection. In all types of wiring due consideration shall be given for neatness and good appearance.

In hazardous areas, the founding wire shall run along the conduits throughout the installation and all conduits and fixtures shall be effectively grounded. Conduits shall be grounded at the ends adjacent to switch -Concessioner sat which they originate.

Wherever specified, DC lighting system shall be installed to provide necessary illumination in case of an emergency. Emergency lighting cables shall run in a separate conduit system.

For street lighting, steel tubular poles complete with fixing brackets shall be used. These poles shall be coated with bituminous preservative paint on the inside as well as embedded outside surface. Exposed outside surface shall be painted.

Before a completed installation, or an extension to an existing installation is put into service, installation test stipulated IS: 2274 and other codes of practices shall be carried out by Contractor in the presence of Design Build Operations Engineer / Engineer's representative.

2.4.4.4 Wiring in conduits

Individual lighting circuits inside building shall be wired with 250/440 volts grade copper / aluminium conductor PVC insulated flexible wires cables. The circuit wire shall be colour coded as follows:

White - Phase or DC positive wire

Black - Neutral or DC negativewire

Pull wires in a conduit shall be drawn simultaneously. No subsequent drawings are permissible. Necessary, pull wires shall be provided by the Contractor.

The wires shall not be pulled through more than two equivalent 90^0 bends in a single conduit run.

Wiring shall not be spliced at any place other than junction boxes with approved type connectors of terminal strips, and for lighting fixtures, connection shall be T'd off through suitable round conduit or junction bars.

For vertical run of wires in conduit, wires shall be suitably supported by means of wooden plays at each pull junctionbores.

2.4.4.5 Outdoorlighting

Lighting for all outlying areas shall be carried out using 1.1 Kv grade. Aluminium conductor, PVC insulated steel wire armored cables between lighting panel an junction box near the lighting fixture.

All lighting poles shall be steeped tubular steel poles type ISTP 15 as per ID 2713 and shall be the painted type. length shall be as given in ES-5 c.

Except as noted cables for Road and outdoor lighting shall be directly buried in ground at a depth of 600 mm or routed in available cable trenches. Lighting cables shall be taken through GI / Hume pipes buried in ground at 1000 mm below the Road / Rail track crossing.

2.4.4.6 Earthing

For outdoor earthing of lighting poles, Masts etc. cut GI wire shall be used. The wire shall be run buried in ground at a depth of 600 mm. Lighting fixtures, receptacles, junction boxes, switches conduits and handrails shall be earthed using GI wire of minimum size 12SWG.

The earthing wire shall run over the entire length of the conduit between fixtures and the corresponding lighting panel where it shall be connected to earth grid. For 3 phase power socket, outlets, separate grounting wire shall be provided.

2.4.4.7 Testing and commissioning

After completion of the work complete illumination system shall be thoroughly checked and tested by Contractor in presence of Owner or his representative as per the list.

The Contractor shall provide all tools, materials, labour and supervisory personnel for carrying out the tests.

The Contractor shall carry out all rectifications repairs or adjustments work found necessary during testing and commissioning.

The Contractor shall record the test results on approved Performa and furnish test report / results (4 copies) for approval.

On successful commissioning of the system and on carrying out necessary rectification work, the Owner will take over the installation either wholly or in parts, as the case may be, where it shall be connected to earth grid, for 3 phase power.

2.4.5 Specifications for earthing and lightening protection

2.4.5.1 Scope

This specification covers requirements of earthing and lighting protection system. The specifications in intended to cover complete supply, installation, testing and commissioning of the above system.

2.4.5.2 Generalinformation

The design supply and performance of the system comply with all currently applicable statutes, regulations and safety codes in the locality where the systems will be erected and commissioned. The earthing and lighting system shall be installed in conformity with the requirement of Indian Electricity Act 1910 as amended and the Indian Electricity Rules, formed there under Indian Standard Code and practice and other statutory regulations that may be relevant to theerection.

Unless otherwise specified, the equipments, materials and accessories provided by Contractor shall conform to the latest applicable Indian Standards or Indian Electricity Code standards, some of which are listed below:

IS: Code of practice forearthing.

IS: Code of practice for protection of building and allied structures against lighting.

2.4.5.3 Earthingsystem

Two separate and distinct earth leads shall be used for earthing each equipment / structures enclosing the power conductor and one earth lead for metallic structures adjacent to electrical installation. Metallic frames of all electrical equipment rated above 250 volts, must be earthed by two distinct connections with earth system. Earthing cables crossing other metallic structures such as conduits, pipe lines etc. shall be minimum 300 mm away from such structures. All underground connections and joints in earthing system shall be blazed / welded. Connections with equipments / structures shall be bolted type. Conducting petroleum jelly shall be applied to contact surface of all bolted joints and joints shall be covered with bituminous compound and taped. When GI conductors are connected to aluminium conductors the contract surfaces of GI shall be covered with

bituminous and taped. Natural connections shall never be used for the equipment earthing. Earthing conductors shall be protected against mechanical damage. Earthing conductors running along the structures, wall etc shall be cleaned at every 750 mm interval. Minimum size of earth conductor shall be in accordance with IS: 3043. However, sizes of earth conductors for equipments shall be at least half the size of power conductor, limited to maximum of 120 mm², of aluminium. All earth lead connection shall be as short and direct as possible and shall be withoutkink.

2.4.5.4 Earthing and main grid

Adequate number of earthing pits and electrodes as shown in enclosed drawing shall be used in conjunction with earthing grid. Minimum spacing between two adjacent earth pits shall not be less than size (6) meters and shall be kept sufficiently away from structures to clear footings. Main grid loop for a building shall be installed outside boundary of the building, buried in backfill. It shall be installed at a minimum depth of 600 mm outside the buildingwall.

The main earth loop (MEL's) in plant areas shall be generally routed along cables when equipments are located away from MEL's suitable sub-loops may be run upto them for deriving connections for individual equipment.

2.4.5.5 Lighteningprotection

Tall structures shall be protected from lighting strokes by suitable lighting protection system to be erected and installed. Down-comer shall not be tapped in between for equipment earthing. Cable sheaths, metal conduits, casing etc. shall not be connected to lighting protection system. Down-comers shall be as short as possible. Each down comer shall be provided with a testing point located at a height of about 1000 mm from ground level. A minimum 2meter separation shall be maintained between any other electric conductor and lighting protection system. Earthing and lighting protection system shall be bounded to each other to prevent side flash over. If adequate clearance between two system can not bemaintained.

2.4.5.6 Indoor equipmentearthing

Each floor of building shall have its own earth bus embedded in concrete. Earthing grid embedded in the floor slab shall have a minimum concrete cover of 50 mm. Earth buses on different floor and main grid shall be connected by at least two conductors of main grid conductor size. Every alternate column (Steel or RCC) of the building housing electrical equipments shall be connected to main earthing grid. Every conductor shall be welded at interval of 1000 mm along their run on steel structure and shall be at interval of 750 mm along thewall.

2.4.5.7 Outdoor equipmentearthing

Each transformer neutral shall be provided with two separate earth leads to two separate earth pits located near transformer. Wherever earthing conductor crosses the trenches tunnels, railway track, etc., it shall be run below the trench etc. Equipment structures shall be earthed at two diametrically opposite points. Each pole of H.V. lighting arrestor and coupling capacitor shall be gounded with minimum one separate earth pit. CTs secondary winding shall be connected to earthing grid by minimum two earthing conductors. CT and VT secondary neutral shall be earthed at the terminal block where they enter the control panel. Every alternate post of switch yard fence shall be earthed and gate shall be earthed by flexible GI wire. Any two diametrically opposite legs of each switch yard tower, without lightening protection shield wire, shall be earthed at the base of tower. A well distributed earth mat shall be provided below ground on which operator would stand and operate the HV isolator or circuitbreaker.

2.4.5.8 Testing and commissioning

Entire earthing system and lightening protection system shall be tested for continuity by ELV tester after installation. For the earthing and lightening protection system, the connections shall be thoroughly checked. The earth resistance shall be checked, recorded and resistance shall be improved in case it is higher than acceptable limits. The Contractor shall carry out all rectifications, repairs or adjustment work found necessary during testing and commissioning.

2.4.5.9 Earthing and lightening protectionsystem

Sizes and number of earth leads for earthing various items and other technical particulars shall be as specified. Earthing conductors are shown diagrammatically. Exact location of earthing conductors, earth electrodes and test pits and earthing connections may be changed to suit the site conditions. Earthing conductors in the building, running parallel to walls and columns shall not be less than 150 mm away from the wall / columns. Suitable earth risers shall be provided if the equipment is not available while carrying out earthing connections. Wherever, earthing conductor passes through walls, galvanized iron sleeves shall be provided for the passage of earthing conductor. Water stop sleeves shall be provided. Water stops shall be provided wherever earthing conductor enters the building from outside. Wherever the conductors are to be buried, Contractor shall coordinate with other civil Contractor to ensure that the conductors are installed before concreting. All connection shall be low resistance. Contact resistance shall be minimum. Steel conductors, above ground level shall be galvanized. All conductors shall be free from any defects. Earthing conductors shall not run in direct contact with controland

other cables. Single core cable armoured shall be earthed at one end. The cable trays shall be earthed to main grid at-least at two points and at every 25 meters intervals.

2.4.5.10 Testing of earthing system

Owner may ask to carry out earth continuity tests, earth resistance measurements and other tests in presence of him which in his opinion are necessary to prove that the system is in accordance with design, specification, Indian Code or Practice and Indian Electricity Rules. Contractor shall have to carry out all such tests. The lightening protection vertical air terminations and / or horizontal air termination conductors shall remain in their installed position even during severe weather conditions. Il joints in the down conductors shall be of welded / brazed type. All metallic structures in the vicinity of down conductors shall be bonded to the down conductors. The rest joint fordown conductors shall be directly connected to the earthingsystem.

2.4.6 Specifications for Diesel generatingset

Supplying, Erecting and Commissioning of **Diesel generating set** with AMF Panel with alternator of output capacity as given below, 3 Phase, 415V, 50c/s 0.8 p. f. A.C a totally enclosed air cooled multi cylinder diesel engine developing suitable BHP at 1500 rpm with 10% overload for 1 hour in 24 hours with standard accessories, self excitedself regulated, screen protected alternator with static excitation system running at 1500 RPM as per IS 4722-1968 with voltage regulation +/- 5 %.Both the engine and alternator direct coupled on a common fabricated steel base plate with anti vibrating pad with control panel comprising of standard meters, switchgears, indicators connected with suitable wires/cables. The complete set enclosed in Acoustic enclosure made of 18 SWG CRCA Sheet, sound absorbing material, Rockwool covered from inside with ³4 mm holes perforated sheet to restrict sound level upto 75 dB at 1.0 m The engine with first filling of oil, diesel etc. obtaining necessary approval from Electrical Inspector as per specification.

2.4.7 Specifications for PowerTransformer

Providing, erecting and commissioning out door type copper wound transformer continuously rated for 3 Ph, 50 Hz, at full load and temp. rise not exceeding 45° C by thermometer in oil and 50°C by the resistance in winding after continuous run at full load rating, the transformer should have oil immersed winding having vector group DY 11, HT side connected in Delta and LT side connected in Star with neutral brought out connected to provided separate earthing. The

transformer shall have power terminal arrangement, bushings / cable end box on HT side and cable end box on LT side. 2 Nos. channels with stoppers shall be provided and fixed on the provided plinth for mounting the transformer. The transformer should have following

standard fittings. Transformer shall be of latest manufacturing standards as per amended IS

specifications and the Load &No Load losses shall be limited to the values given below or as per IS.

- Oil conservator with filling hole with cap and plain oil levelgauge.
- Silica gel dehydrating breather charged with SilicaGel.
- Oil drainvalve.
- Oil filtervalve.
- Lifting eyes /hooks.
- Two earthingterminals.
- Diagram and ratingplate.
- AirVent.
- Explosion Vent.
- 100 mm dia thermometer with thermometerpocket
- Four bi directional plainroller.

2.4.8 Specifications for Air Break Star –Delta,Switch Starter Panel with Control Pannel

Supply of fully automatic air break star -delta switch starter panel suitable for submersible motor pump for operation on $415V \pm 1.0\%$, 3 phase, $50 \pm 3\%$ Hz AC supply. Control panel shall consist of isolator & SFU, HRC fuses, contactors. 0/L relay, single phasing preventer, earth leakage relay, capacitor and accessories.

(a) Enclosure:

Enclosure shall be dust and vermin proof, wall mounting cum pedestal type and having lowers on upper and lower side of panel board. The fabrication box shall be of 16 SWG CR sheet and door shall also be of 16 SWG CR sheet.

All the components Inside the control panel shall be mounted on 16 SWG steel base plate. After applying Zinc cromate primer, the control panel shall be stoved enameled with two coats of final paints. The colour shade shall be of 631 of IS:5.

All bolts, nuts, screw washers shall be galvanized, zinc/cadmium plated and passivated Proper rubber lining shall be provided for protection from dust. There shall be two entry for main cable to the switch and two outgoing cable entries from the starter. These shall be provided with suitable cable glands made of bi .sss metal.

(b) IsolatorSFU:

This shall be of 300A x 415V air break, quick make quick break type confirming to IS: 4064 (Part I) 1978 suitable for AC-23 duty confliction. The operating handle shall be mounted on the door of the panel. The switch shall be interlocked with panel door to prevent opening of the door when the switch is 'ON' position and to prevent switching ON when the door is open. Combination SFU will not beacceptable.

(c) Contactors:

All the three contactors shall be air break type and having rating of minimum 200A for AC-3 duty utilization characteristic Coil voltage of 415V, auxiliary contacts 2 NO + 2 NC.

(d) Overload Relay:

The overload relay shall be 60-100 Amp Rating three element, positive acting, ambient temperature compensated type with adjustable setting range to ensure protection against single phasing and overload. The 0/L relay shall have manual reset facility. The range of the overload relay shall be decided by multiplying minimum .6 of minimum 1.5 times and maximum 1.6 times the HP rating of themotor.

(e) Timer:

Electronic timer for Star to Delta changeover shall be provided of the coil..

- (f) Single Phasing Preventer: (Pump Guard) S.P.P. with 2/3 seconds lag to avoid nuisance tripping shall be provided. SPP shall be of unbalance current operated type. A bypass toggle switch with mechanical Interlocking shall be provided on the door of the control panel to bypass the same in case of emergency.
- (g) Main Fuses: 3 Nos. knife type HRC fuses of 160A, 415 V shall be provided.
- (h) Control Fuses: 3 Nos. 16A HRC fuse fittings with 2A HRC fuse links shall be provided for the protection of the controlcircuit.
- (I) Earth Leakage Relay: An E S R. with C.B.C.T. shall be provided of 10 mA to 600mA range. A bypass toggle sw itch with mechanical interlocking shall be also provided on the door of control panel to bypass the same in case of emergency. The E.L.R. shall have 2/3 seconds time lay to avoid nuisance tripping.

(j) Push Buttons:

Push button of 22.6 dia shall be provided of red green black colors for stop, start and 0/L reset respectively.

- (k) Indicating Lamps: LED/filament type indicating lamps of 22.5 0 dia shall be provided for R.Y.B. phases, SPP (healthy), F...R (Fault), 0/L.trip). Star and Delta.
- (1) Busbars and Links: Main bus bars and connecting links between, connectors shall be minimum of 1"x 1/8" size tinned electrolytic copperstrip.

- (m) Wiring and Terminals: Power and Control wiring shall be done with PVC insulated copperconductorhaving660/1100Vgrade; Controlwiringshall bedone with minimum
- 1.5 sq. mm. Copper wire and Terminated with compression lugs of proper size. Each wire shall be terminated at both ends with PVC ferrules. Not more than two wires to be terminated at one terminal and 10%

Extra Spare Control Terminals, clip on type shall be provided. For connection of load side terminals, adequate copper bus link, shall be provided on conductor and overload may.

- (n) Voltmeter: Sq-96 size, 0-500V voltmeter shall be provided with selector switch to read voltage in each phase.
- (o) Ammeter: Sq-96 size, CT operated ammeter of 0-200A, having 6 times suppress scale shall be provided along with selector switch to read current In each phase.
- (p) Earthing: Two nos of earthing terminal shall be provided for connecting the oarth, All non-current carrying metallic parts of the equipments shall be earthed. Earth bus of 10 x 3 mm shall be provided through out of the earth.
- (q) Name Plates:

Labels shall be provided f or each equipment mounted on the panel.

- (r) Accessibility: Checking, Testing, Fault finding and removal of components shall be possible without disturbing the adjusted equipments. Incoming supply terminal shall be shrouded with acrylic covers to prevent accidentalcontact.
- (s) Drawing: The tenderer must submit GA drawing/wiring diagram and bill of material prior tomanufacturing.
- (t) Approval &Testing: After order and approvals of GA Drawing, wiring diagrams and bill of materials, the tenderer shall manufacture one panel which shall be approved by owner. Operatorshall have to give following testing at his works at his own cost andrisk.
- 1) Single Phasing in Eachphase.
- 2) Under voltage cut off at 320V.
- 3) Over voltage cut off at 480V
- 4) Leakage Current Test. '
- 5) Unbalance tripping at 10% unbalancevoltage
- 6) H. V. Test at 2.5 KV for powercircuit.
- 7) H.V. Test 1.5 KV for control Circuit.
- 8) MeggarTest.
- (u) ControlPannel

Cabinet height -5 'width -4', depth -2', legs -3', fabricated from 40 mm x 6 mm size angle and 2.0 mm CRCA sheet of door and enclosure. It also requires following items :

- a) 8 lever standardlock.
- b) One lamp holder point and one 3 pin 15 Amp plug point lightingboard.
- c) 4 nos. cable gland for 3.5 core x 12 mm2. Alu.cable and double entry cableboxes.
- d) Duly painted with 3 coat of light gray semi glossy shade631.
- (v) Capacitor: 30 KVAR capacitor. Capacitor shall be of mixed Dielectric -of polypropylene and paper with internal element fuses completely impregnated type non PCB oil. Capacitor with protection fuse.

(vi). REMARK:

The manufacturer must posses CPRI certificate for IP 55 test as per IS 2147 of 1962, and SOKA short circuit test (IS: 8G23, part I of 1993), for 1 second with Initial pickof 105.00 KA. The offer without CPW certificate or manufacturer who does not posses such certificate shall be straight away rejected.

The contactors used inside the control panel shall be of one make only using of different makes of contactors is not at all permissible.

2.4.9 Technical Specification for 315 Amps, 415 volts, 50 Hz TPN Switch Fuse Unit (SFU)

General Construction:-

- 1) SFU must confirming to I S 13947-1993 (With latest /revisedAmendment)
- 2) SFU must be dustproof.
- 3) SFU must be triple pole with solidneutral.
- 4) SFU with 160 Amp HRC DIN type porcelain fuse links.(DIN-I) and fuse base should be of 400 Amp. (DIN-II)
- 5) Made from, sheet steel enclosure.
- 6) Fuse switch unit will not beacceptable.
- 7) Combination fuse switch unit will not be consider for technical evaluation.
- 8) Switch should be made from DMC (Dove Mould Compound) insulating material having AC-23 dutycategory.
- 9) Switch must be separate unit. Fuse base must be separate unit for each phase for replacement & each fusebase.
- 10) Switch and Fuse base should be mounted separately & they are interconnected with aluminum links.
- 11) A separate front door opening should be provided for replacement of Fuselinks.

- 12) The fuse door must be such that, it can not be opened while the SFU is in 'ON' position.
- 13) Tenderer with deviation in above technical specification will not be consider for evaluation.

2.4.10 Technical Specification of Control Panel for requirement of Motor of LT/HTservice.

- 1. The Design of Section pillar must be such that required HT/ L.T. service box and its equipments must be technically fit in it comfortably.
- 2 It must have double door on front side and on back side.
- 3. Section Pillar must be fabricated from 40 mm width x 6 mm thick x 7 1/2 ft height size M.S. angle.
- 4 Enclosure and door must be made from 2.0 mm thick CRCA sheet. Bottom of cabinet must be made from 4 mm thick M.S.plate.
- 5 Cabinet internal Size must be of 39" width x 30" depth x 60"height.
- 6. Cabinet must have internal two vertical compartments one side 17"depth and backside 13" depth. Height of compartment 4 ft and separated with wooden plates. In the compartment upper and lower side 6" opening required.
- 7 It must be Dust proof, Rain water proof and Water jet spray proof. It must be as per IP55test.
- 8 Hinge of cabinet's door must be welded with angle of section pillar.
- 9 Door must have internal stoppers to stop first closingdoor.
- 10. 3 nos cable gland hole of 51 mm dia required in cabinet as per requirement. (One side one and back sidetwo)
- 11. Two nos, 6 levers lock must supply with sectionPillar.
- 12. Light board with one lamp holder with switch and one 3-pin, 15 Amp Plug point and switch must be supplied with sectionpillar.
- 13. One Main single phase DP switch cut out must supply with sectionPillar.

- 14. Section pillar must be duly painted with one coat Red oxide and two coat light semi glossy shade 631 from internal andoutside.
- 15. On bottom of legs 4" dia 3 mm thick plate must bewelded.
- 16. Four legs of section pillar must be fitted and welded with TieRoads.
- 17. Hinges of the door must be heavy and made from the 20 mm width x 6 mm thick strips with 8 mm hingepin.

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2.4.10.1 Testing and commissioning

2.4.10.2 Standards:

The testing and commissioning covered by this specification shall, unless otherwise stated, comply with the requirement of the latest editions of applicable Indian Standards and currently applicable regulations. The manufacturer's recommendation for testing and commissioning shall be followed.

2.4.10.3 **General:** The following physical tests shall be carried out on all the equipments.

Check for physical damage.

Check name plates as per specification.

Check adequacy in tightness of nuts, bolts, clamps, and other connecting terminals.

Check leakage of oil or air if any, oil level, air pressure wherever applicable.

Check earth connectors.

Check cleanliness and glaze of insulator and bushing surfaces.

Check proper lubrication provided for moving parts.

Any other checks, specified in the relevant code of installation and manufacturer's drawings / catalogues.

2.4.10.4 The test to be carried out on various equipments shall be as follows:

Insulation Resistance Test

The insulation resistance test shall be carried out on the following equipments:

EHVinstallation by 5000 Vmegger

HV installation above1KV by 2500 V megger

Power circuit of voltage up to 1 KV by 1000 V megger

AC and DCauxiliarycircuits by 500 Vmegger

The results of all the above tests shall be submitted to the Owner.

The Owner may ask for some additional tests to be carried out which in his opinion are necessary to determine that the works comply with the specifications, manufacturer's recommendations or IS standards. The Contractor shall also carry out such additional tests. Test and trial of pumping machinery shall be given by Contractor after satisfactory commissioning of machinery.

The Contractor shall carry out operation and maintenance of sub-station, pump house and the works involved in the technical specifications. The intention of carrying out operation and maintenance through Contractor is to operate the pumps as per the requirement of the department, impart training to the deptt. staff in a systematic manner so that the starting and stopping of pumps is done methodically, the records are maintained, checks, and routinemaintenance

2.5 Liaison with State Electricity Board for Power Supply

The Contractor shall be responsible for:-

- (a) Confirming short-circuit and earth fault currentdata.
- (b) Finalising supply capacity and supplyscheme.

- (c) Establishing any special BSEBrequirements.
- (d) Finalising protection relay characteristics, settings and co-ordination.
- (e) Agreeing procedures and responsibility for connection of incoming feeder cables to the metering panel and pre-commissioningtesting.
- (f) Responsibility of co-ordination with BSEB for overhead linework.

Liaison with the State Electricity Board shall be by the Contractor through the Design Build Operations Engineer.

Liaison with Electrical Inspectorate

The Contractor shall be responsible for all the works required for obtaining all design approvals necessary from the local Electrical Inspectorates Chief Officer as well as obtaining a sanction for energising the new supplies. All liaison with the Electrical Inspectorate shall be by the Contractor through the Design Build Operations Engineer.

6 Process Instrumentation, Control. and SCADASystem

Process Instrumentation, Control and SCADA SystemThe instrumentation shall include online measurement of influent and effluent parameters for sewage and continuous monitoring the process parameters, process flow, tank level and other equipment protection devices. These measurements shall be connected to a network of Programmable Logic Control (PLC) based unit process controllers that shall generate pre-programmed monitoring and control actions for process, equipment and other control devices.

A Supervisory Control and Data Acquisition (SCADA) system, networked to the PLC unit process controllers shall acquire and display process parameters, process flow, tank level, etc., monitor and issue remote control actions for maintaining process control. The SCADA system shall also achieve pre-determined process parameters and originate custom performance reports for managementreporting.

The Testing Methodology and Frequency: The raw sewage and treated effluent shall be tested and checked for compliance the effluent parameters as definedbelow.

(i) Online Parameters to be measured: Raw sewage and Treated Effluent (pH, TOC based BOD and COD and TSS)

Frequency: Every 2 hours

Methodology: Analysing the average of periodical values at every 5 minutes (configurable) and status data by exception of respective online instruments/analyzers

(ii) Composite: Raw sewage and Treated Effluent ((pH, BOD,COD, TOC, TSS, and feacalcoliform)

The composite sample shall be tested weekly basis from NABL certified or state PCB laboratory-OK

24-hour composite be collected collected and analysed. These samples shall be stored in a refrigerator at a temperature between 1°C and 4°C. The sample shall not be allowed to freeze.

7 **Quality ControlLaboratory**

Laboratory for analyzing the wastewater and sludge samples is proposed at the Treatment Plant to be housed in Administration Building. The laboratory shall be equipped with the required equipment so as to analyze the parameters like pH / BOD / COD / TSS / TDS / TS / VSS / Alkalinity / Sulphates / Sulfides / Nitrates / Sludge Stability / fecal-coliform, etc.

The following is the minimum list of laboratory equipment, but not limited to be supplied to conduct the specified diagnostic tests:

QTY.

ITEMDESCRIPTION

B. Instrument (Laboratory)

- 1) Oil free diaphragm type vacuum cum pressurepump
 - :1 No
- 2) Laboratory Hot AirOven
 - :1 No
- 3) Muffle Furnace
 - : 1 No
- 4) Digital Fully Automatic Electronically Controlled BODIncubator
 - : 1 No
- 5) Flocculation machine for Jar testing with 6 SS paddles, gear orother . 1 No.

arrangement to adjust the desired RPM with illumination and 6 individual on/off switches, cord plug, etc. having stirring capacity 1 ltr

- 6) Autoclave (vertical), 750mm x 500m with SS bracket, innerchamber : 1 No
- SS, 6KW with pedallifting, pressure and temperature gauges and water level indicator with insulated radial locking arrangement.
- 7) LaboratoryGlassware
 - : 1 Lot
- 8) Fecal ColiformCounter
 - : 1 No.

C. Other

1) 1.5 Ton capacity room type airconditioner

:2 Nos.

2) Air Cooler forOffice

: 1 No.

3) PersonalComputerof : 1 Set

Latest technology with Laser Printer for data analysis and reporting

4) Water Cooler and Water Purifier : 1 Set

8 Operation and Maintenance

The Contractor has to undertake the annual operation of the Sewerage system i/c Sewage,pumpingsystem,seweragenetwork,Sewage Treatment Plant and electrical control system during operation and maintenance period and during warranty period from the date of taking over the commissioned Water Supply System by the Employer

The Contractor must consider operation and maintenance of all utility services within the Sewerage System.

The contractor shall be responsible for the following:

- Provide necessary skilled and unskilled labour/ supervisors/technicians including securitystaff.
- Provide consumables such as fuel, lubricants, tubes, lamps, fuses etc and other materials required for proper and careful O & M of the pumping system and bear the cost of such material andservices.
- Hand over the pumping system immediately after completion of O & M period, in good running and acceptable condition.
- Maintain logbooks for operation and maintenance of all the equipment and services in a mutually agreed format. The logbooks are to be submitted to the employer at pre-determined intervals.
- The contractor shall insure his workmen / supervisors against all statutory rules and regulation viz workmen's compensation, third party liability accidentsetc.
- All prevalent labour laws are to be maintained by the contractor viz P.F, E.S.I, bonus, medical benefitsetc.

Operation And Maintenance Manual

The contractor shall furnish 6 copies of operation and maintenance manual specific for the plant equipment and installation, giving detailed description, as built assembly drawings, part lists, operating instructions, repairs and periodical maintenance. The said manual shall not merely contain manufacturer sliterature and brochures, which shall be in addition to detailed manual prepared for the plant. All records drawings, wiring diagrams, curves etc. shall also be a part of themanual.

15.12 The Operation and maintenance manual shall include the followings:

- Schedule of equipment supplied along with manufacturer's name and address, Model No., Catalogue No.etc.
- Schedule of routine maintenance for all theequipment.
- Schedule of spares supplied with their part identification numbers.
- Schedule of tools and tacklessupplied.
- Sectional arrangement drawings of major item e.g. pump, valves etc. with part identification list, metallurgy of component and with dismantling procedures.
- General arrangement drawing of whole plant showing the -as built installation.
- Schematic diagram showing cooling and lubricating system ofbearings.
- Full and comprehensive operation and maintenance instructions including fault detection for all equipmentsupplied.
- Copies of TestCertificates
- Pump performance curves astested
- System headcurves
- Schedule of recommended lubricants and their equivalents, which must be locally available.

9 Submittals by Contractor

Contractor has to design and submit the following reports/drawings.

- Hydraulic design of Sewage Pumping Station-Screen chamber and wet well.Performance curves showing Capacity Vs. Head, Power, Efficiency with actual size of impeller.
- System resistance curves for both low water level and high water level, superimposing pump modified capacity Vs. head characteristiccurves.
- Mechanical GA drawing of pumpingsystem.
- Electrical load list and Elec.SLD of all PumpingStation.

53.1 IS codes for electricalWorks:

IS: 10418	Specification for drums of electric cables
IS: 2633	Methods of testing weight, thickness and uniformity of coating on hot dipped galvanized articles
IS: 209	Specifications for Zinc
Code No.	Title

IS: 2062	Steel for general structural purposes
IS: 808	Dimensions for hot rolled steel beam, column channel and angle sections
IS: 816	Code of practice for useof metal arc welding for general construction in mildsteel
IS: 2629	Hot deep galvanising of iron & steel
IS: 2633	Methods of testing uniformity of coating
IS: 4759	Hot dip zinc coatings on Structural steel and other allied Products
Code No.	Title
IS2026/BS 171/IEC76	Power Transformer
IS3639	Fittings and Accessories
IS1180	Auxiliary Transformer
IS6600/BS CP.1010/I EC354	Loading of oil immersed transformer
IS335/BS 148/IEC29 6	Transformer Oil
IS2099/BS 223/IEC13 7	Bushings for > 1000V, AC
IS7421	Bushings for ≤ 1000V, AC
IS13947 (Part 1) / IEC947-1	Degree of Protection
IS3637	Buchholz Relay
IS 1271/BS27 57/IEC85	Insulation Materials for Electrical Machinery
IS 3202/ BSCP1014 / IEC354	Climate Proofing
IS 1886	Installation & Maintenance of Transformers
IS 2705	Current Transformers
I.S. 3043 – 1987.	Earth Pits
	General Specification for Electrical works Part VII (DG Sets) published by CPWD.

53.2 Specifications for mechanical equipment: Mechanical equipment: will be required for followingunits

- 1. Screenchannels, mechanically cleaned finescreens.
- 2. Sluice gates
- 3. Gritchamberswithmechanical gritremoval equipment
- 4. Parshallflumes
- 5. Varioussizesofinterconnectingpiping.
- 6. Fire-fightingequipmentasperstate Government department of Fireservices.

All mechanical equipment such as screens, degritting devices, sluice gates, etc which comes into contact with sewage shall be fabricated in non corrosive materials and metallic parts in contact with sewage shall conform to Stainless steel. All walkways s h a 11 b e i n R C C o r stainless steel withstainless steel

handrails. Provide appropriate explosion proof construction and devices at any enclosed locations components where in coming sewage is exposed to atmosphere.

Mechanicalscreensshallbeoperated with Shaftlessscrewconveyors to transferscreeningstothescrewcompactortodewaterandcompactthescreenings. Thescreenwillbecontrolled by a timera shack up to level control, so that, the cleaning mechanism can run at a set interval.

The deposited grit will be removed from the grit chambers by appropriate and efficient removing mechanism. Grit removal shall be accompanied with a grit classifier and grit washing systemoen sure the grit is free from organic matter be fored is posal.

Parshall flumes downstream of each gritch amber structure shall be required where an ultrasonic flow meter will be installed for measuring and adding the total flow of raws ewage entering the site.

Isolationweirgates and bye pass shallberequiredtocontroland/orisolateflowtoanyone units

53.3 IS codes for mechanical equipment:

IS 6280 – 1971 – Sewage Screens

IS 8413 – 1982 – Biological Treatment Equipment – Part II and its modifications

IS 10037 – Part I – 1981 & Part II & III – 1983 – Sludge dewatering equipments

IS 10261 – Requirements for settling tank for waste water

IS 105533 – Part I, II, III – Chlorination Plants

IS 5600 – 1970 - Sewage and Drainage Pumps

IS 6279 – 1971 – Grit Removal devices

The list is not exclusive and the operator shall be responsible to follow the appropriate standards: Instrumentation, Controland SCADASystem A Supervisory Controland Data Acquisition (SCADA)s ystem will be installed in the Sewage Pumping station networked to the PLC and shall

acquire, display, monitorand issu

remote control actions for maintaining the pumps. The SCADA system shall also originate custom performance reports for management reporting.

TRAINING AFTER COMMISSIONING & DEFECT LIABILITY PERIOD

54 TRAINING OF OWNER'S PERSONNEL

The Operator shall be responsible to provide practical training in all aspects of the operation, maintenance, and facilities to all personnel selected by the Owner, who will ultimately be responsible for the operation, maintenance and repair of the system and its facilities after 10 year O&M..

For this purpose, the Operator shall provide a comprehensive training program for the Owner's personnel during the period of the O&M, and for as long as may be reasonably required to ensure that the designated personnel are adequately trained to take up their responsibilities.

All costs for the Operator's personnel and the training facilities required for the training during O &M period, and any incidental training expenses, shall be borne by the Operator.

55 TRIAL RUN OF THESYSTEM

After commissioning of works, the Operator shall maintain the works for 3 (three) months to demonstrate satisfactory performance to the Design Build Operations Engineer prior to taking over by the Owner. The cost of electricity, if required for operation & maintenance of works during the period of this trial run will be borne by the Owner. The cost towards Operator's Engineer and other operating personnel during the said period of trial run, along with cost of tools and spare parts which are required for operation and maintenance of the works and equipment during the trial run period shall be borne by the Operator and shall be included in the quoted bid price. In the event that the system or any of the facilities do not satisfactorily achieve the required performance standards during this period, the trial run period shall be extended until such time as the Operator has satisfactorily rectified any deficiencies as may be necessary to satisfy the performance requirements. No additional compensation will be paid to the Operator for such extension.

Schedule 11 [Deleted]

Project MOU between the Central Government, State Government and the ULB and State Guarantee on Payments

For A Contract

TO (i) DESIGN AND BUILD SEWAGE TREATMENT PLANT OF CAPACITY 16 MLD INCLUDING MAIN PUMPING STATION AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; (ii) SURVEY, REVIEW THE DESIGNS, REDESIGN WHERE NECESSARY, AND BUILD REMAINING WORK OF NEW UNDERGROUND SEWERAGE NETWORK OF ABOUT 67 KM LENGTH INCLUDING TRENCHLESS, INCLUDING SURVEY, DESIGN, CONSTRUCTION OF 2 NOS. INTERMEDIATE PUMPING STATIONS AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; AND (iii) OPERATION & MAINTENANCE OF THE COMPLETE WORKS OF SEWAGE TREATMENT PLANT, SEWERAGE NETWORK AND PUMPING STATIONS FOR A PERIOD OF 15 YEARS AT BUXAR TOWN, STATE OF BIHAR, INDIA.

Schedule 12

Allowed and Suggested alignments / Locations for design of the Sewerage Network

For A Contract

TO (i) DESIGN AND BUILD SEWAGE TREATMENT PLANT OF CAPACITY 16 MLD INCLUDING MAIN PUMPING STATION AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; (ii) SURVEY, REVIEW THE DESIGNS, REDESIGN WHERE NECESSARY, AND BUILD REMAINING WORK OF NEW UNDERGROUND SEWERAGE NETWORK OF ABOUT 67 KM LENGTH INCLUDING TRENCHLESS, INCLUDING SURVEY, DESIGN, CONSTRUCTION OF 2 NOS. INTERMEDIATE PUMPING STATIONS AND ALL APPURTENANT STRUCTURES AND ALLIED WORKS; AND (iii) OPERATION & MAINTENANCE OF THE COMPLETE WORKS OF SEWAGE TREATMENT PLANT, SEWERAGE NETWORK AND PUMPING STATIONS FOR A PERIOD OF 15 YEARS AT BUXAR TOWN, STATE OF BIHAR, INDIA.

LIST OF ANNEXURES

Annexure 1- CV of Adjudicator

Personal Resume of Suresh Singh Rtd. Chief Engineer, Water Resource Department, Govt. of Jharkhand.

(A) General Resume :-

1. Name

Suresh Singh

2. Permanent Address

A-3, Abhiyantanagar, P.O- Ashiananagar, Patna- 25,

Mob. No.- 9431202044

3. Education Qualification

B.Sc Engg.(CivII), M.I.E.

4. Date of Birth

- 02-1-1945

5. Date of Superannuation

- 30-11-2003

6. Post held at the time of Superannuation- Chief Engineer, W.R.D, Deoghar, Govt. of Jharkhand.

(B) Technical Resume :-

- Worked for about two year (1970-72) as Technical Asst. in Bokaro Steel Ltd. (SAIL) in Hot rolling mill of Boxaro Steel Plant and was engaged in man concrete foundation involving 5,000 to 10,000 cum at concrete works.
- Worked for a Period of 16 Years (1972-88) as Asst. Engineer in Water Resources Dept., Govt. of Bihar and remained associated with work of design, planning and execution of different irrigation projects.
- 3. Worked for a period of 1D Years (1988-98) as Executive Engineer in Water Resource Dept. Govt of Bihar and was engaged in different types of construction maintenance and planning design works of irrigation projects.
- 4. Worked for a period of 3 years (1998-2002) as Superintending Engineer in Water Resource Dept. of Govt. of Bihar and Govt. of Jharkhand and remained associated with multipurpose Subarnarekha canal Projects and other reservoir projects. Spread over Dist. of Garhwa in Jharkhand.
- 5. Worked as Chief Engineer (Design, Planning & Hydrology) Water Resource Dept. Govt. of Jharkhand, Ranchi for less than a Year and as Chief Engineer W.R.D. Deoghar, Govt. of Jharkhand for approx one year till Superannuation in Nov. 2003. In Deoghar I was mainly associated with the prestigious works of Ajay Barrage and its canals works Gumani Barrage & Its Canal works and other medium reservoir projects and canal works spread over in the Dist, of Dumaka, Godda & Sahebganj in Jharkhand.
- 6. After superannuation I was re-employed as Chief Engineer in Bihar State Tourism Development Corporation and remained there for eleven months (27-05-05 to 26-04-06).
- 7. After superannuation, arbitrated the contractual disputes between M/s Arbind Construction Pvt. Ltd. and Executive Engineer Subarnarekha canal Canal Division, Chandil, W.R.D., Govt. of Jharkhand in the Year 2005-2007.

(Suresh Singh) Rtd. Chief Engineer, W.R.D Govt, of Jharkhand.

Annexure 2

LIST OFDRAWINGS

NETWORK DRAWINGS

SL.NO.	DRAWING TITLE
1.	Sewerage Network Zone-1 with Details of existing network laid by previous contractor with pipe diameter and depth
2.	Sewerage Network Zone-2 with Details of existing network laid by previous contractor with pipe diameter and depth
3.	Sewerage Network Zone-3 with Details of existing network laid by previous contractor with pipe diameter and depth
4.	Sewer Trench Typical Plan
5.	Site layout plan for STP
6.	STP work components completed portion
7.	Site layout plan for SPS-1
8.	Site layout plan for SPS-2
9.	Manhole Typical Drawing Type A,B,C,D,E,
10.	Details of existing network laid by previous contractor with pipe diameter and depth

UNDERTAKING

(Annexure – 1)

I
Signature and seal of the Authorized Signtory
Name
Designation
Name of the Bidder

Form of Bid-Securing Declaration

(for World Bank funded projects)

Date	
Tend	der Reference No.:
Proj	ect Name:
To:	
We,	the undersigned, declare that:
	understand that, according to bid conditions, Bids must be supported by a Bid-Securing laration.
subr	accept that we will automatically be suspended from being eligible for Bidding, or nitting Proposals in any contract with the Employer for the period of time of 6 (six) months in the date of notification, if we are in breach of our obligation(s) under the Bid conditions, suse we:
(a)	have with drawn our Bid during the period of Bid validity specified in the bid document; or
(b)	having been notified of the acceptance of our Bid by the Employer during the period of Bid validity, (i) fail or refuse to execute the Contract, if required, and/or (ii) fail or refuse to furnish the Performance Security and, if required, the Environmental, Social, Health and Safety (ESHS) Performance Security, in accordance with
upoi	understand this Bid-Securing Declaration shall expire if we are not the successful Bidder, in the earlier of (i) notification of the name of the successful Bidder; or (ii) twenty-eight is after the expiration of our Bid.
Nan	ne of the Bidder*
Nan	ne of the person duly authorized to sign the Bid on behalf of the Bidder**
Title	e of the person signing the Bid
Sign	nature of the person named above
Date	e signedday of,
*: In	the case of the Bid submitted by joint venture specify the name of the Joint Venture as Bidder
**: F	Person signing the Bid shall have the power of attorney given by the Bidder attached to the Bid
	e: In case of a Joint Venture, the Bid-Securing Declaration must be in the name of all members to the Joint ure that submits the Bid.1